

**Club Car**

®

**2011  
Precedent  
Illustrated Parts List**



**Gasoline and Electric Vehicles**

Manual Number 103814625  
Edition Code 0612B0712A



# USING THE ILLUSTRATED PARTS LIST

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## **⚠ WARNING**

- This manual is to be used only for identification and ordering of service parts. Be sure to read and use the maintenance and service manual before attempting any vehicle repairs.

This manual covers all 2011 Club Car Precedent vehicles.

The manual is divided into sections. Note that there are two or three flags on the outside edge of each page. The first flag contains the section number of which that page is a part. The other flag (or flags) contains the letter D, E, or G, signifying that the page pertains to diesel, electric, or gasoline vehicles.

Use the Table of Contents to find the sections and pages that contain the parts and assemblies you seek. The Table of Contents lists section numbers, and under them, the individual page titles and numbers to be found in that section. The index can be used to find specific parts and assemblies. The index is divided into numerical and alphabetical listings with the page numbers in italic text.

There is a two-page spread for each individual page title in the Table of Contents. On the left-hand page is an illustration showing the parts in their relative positions; the parts are each tagged with an item number in a balloon. The right-hand page is the parts list page, and gives the page title at the top, then the item numbers (corresponding to the numbers on the illustration), part descriptions, and quantity of parts used. Some item numbers have more than one part number because several configurations of a component are represented together on one spread.

Note that a part description may be indented. This indentation corresponds to a parts assembly level indicated by the numbers 1, 2, 3, and 4 at the top left corner of the parts description area of the parts list page. A part that is indented to *level 2* is a component of the *level 1* part (assembly) that it is listed under. A *level 3* part is a component of the *level 2* part that it is listed under, and a *level 4* part is a component of the *level 3* part preceding it. In each case, the part quantity given for a level 2, 3, or 4 part is the *quantity used per next higher level assembly of which it is a component*. A part that is not indented is a *level 1* part. This means that the quantity given is the quantity used per the portion of the vehicle illustrated on that particular spread.

## HOW TO ORDER PARTS

Replacement parts and accessories can be obtained from our network of authorized dealers and distributors. You can obtain the name and phone number of your closest authorized Club Car dealer or distributor by visiting our web site at [www.clubcar.com](http://www.clubcar.com) and clicking on the "Distributor Search" link or by calling our toll-free Service Parts and Technical Assistance hotline at (800) 872-2246 or (706) 863-3000, extension 3887.



P. O. Box 204658  
Augusta, Georgia 30917-4658 USA  
Telephone 706-863-3000  
Service Parts Fax 706-855-7413  
[www.clubcar.com](http://www.clubcar.com)

**NOTE:** This illustrated parts list represents the most current information at the time of publication. Club Car, LLC. is continually working to further improve its vehicles and other products. These improvements may affect the parts used to service the vehicle. Any modification and/or significant change in specifications will be forwarded to all Club Car and Carryall distributors/dealers and will, when applicable, appear in future editions of this illustrated parts list.

Club Car, LLC. reserves the right to change specifications and designs at any time without notice and without the obligation of making changes to units previously sold.

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2011 Precedent Illustrated Parts List

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# BODY AND TRIM

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1

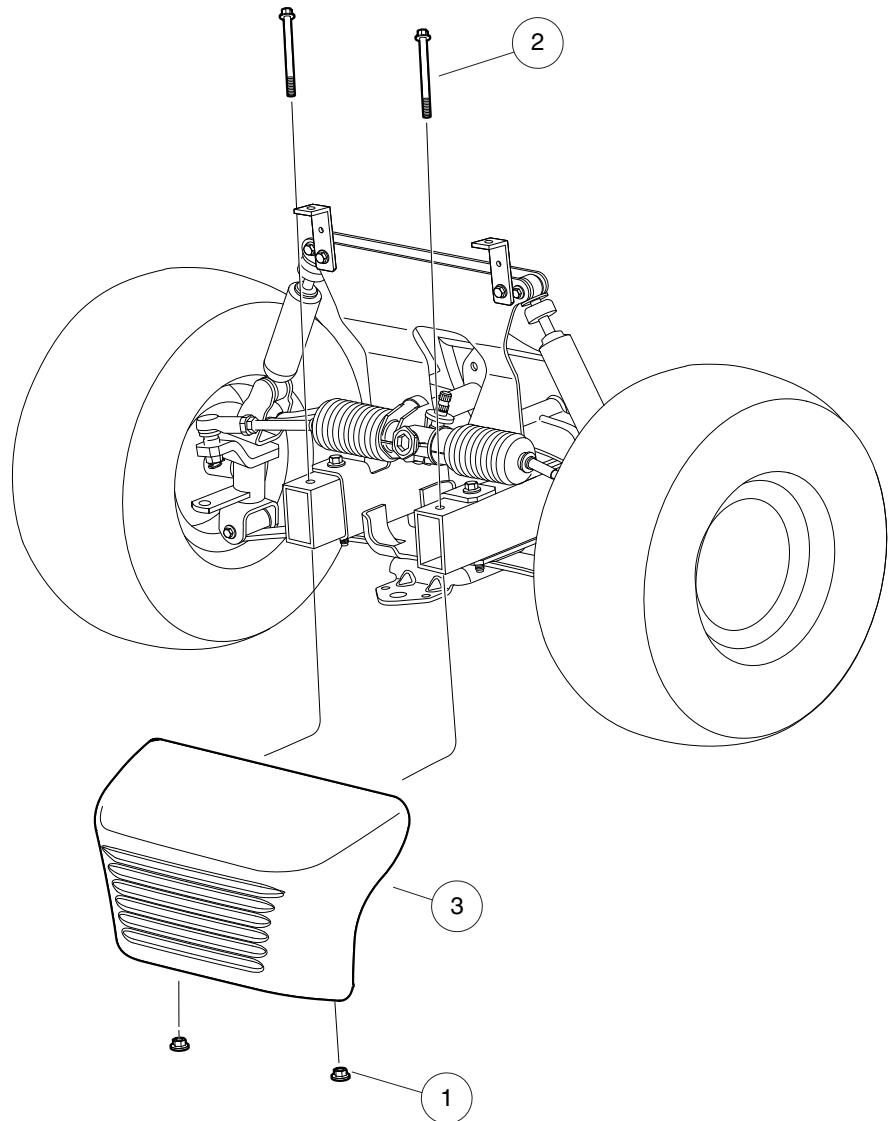
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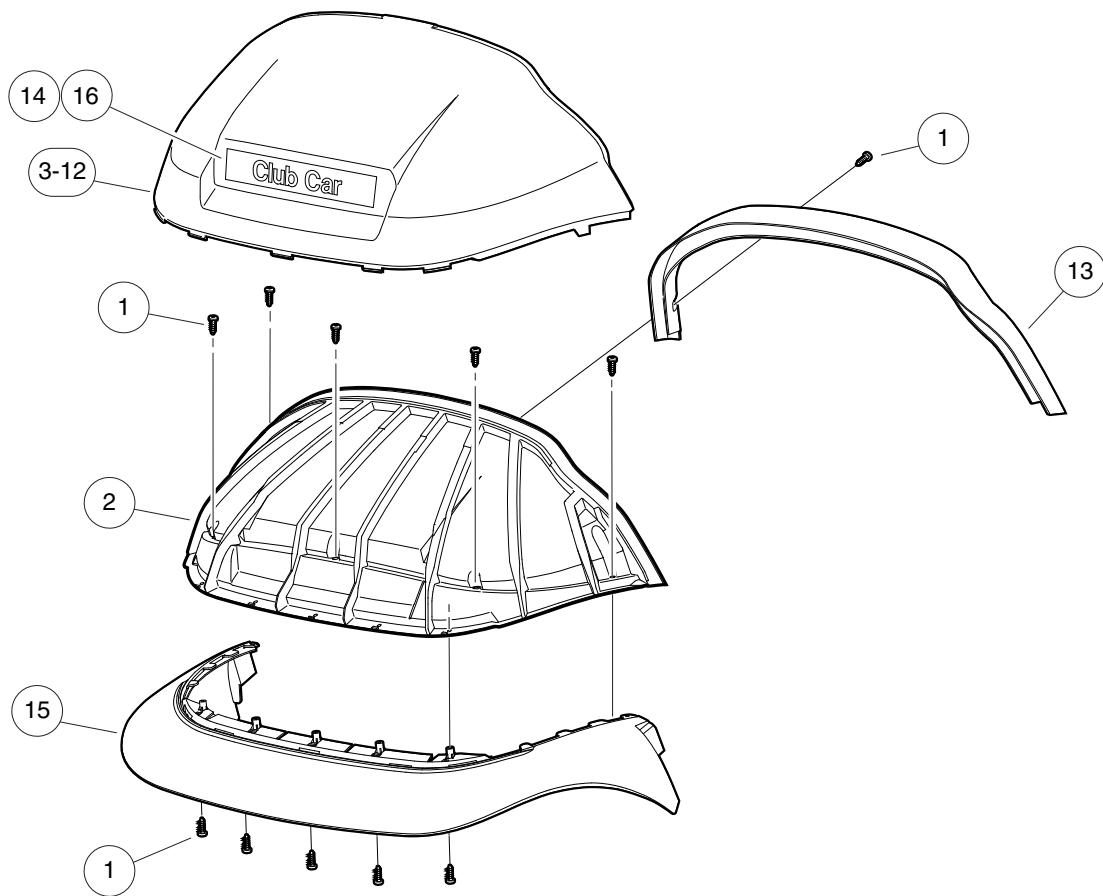
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000437-002

# FRONT BUMPER

ITEM	PART NO.	DESCRIPTION	QTY
1	102298401	Nut,m8,all Metal Lock .....	2
2	102534201	Bolt - Fl Hd, M8 X 95 .....	2
3	103330601	Asm, Bumper, Front, Precedent .....	1

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000434-003

# FRONT BODY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102296020	Screw, Torx Pan Hd Pt, M6 X 20 .....	14
2	102501501	Brow .....	1
3	102502401	Panel, Beauty Front, White .....	1
4	102502402	Panel, Beauty Front, Beige .....	1
5	102502404	Panel, Beauty Front, Gray .....	1
6	102502405	Panel, Beauty Front, Red .....	1
7	102502406	Panel, Beauty Front, Burgundy .....	1
8	102502407	Panel, Beauty Front, Green .....	1
9	102502408	Panel, Beauty Front, Blue .....	1
10	102502409	Panel, Beauty Front, Black .....	1
11	102502411	Panel, Beauty, Front, Cayenne .....	1
12	102502413	Panel-beauty Front, Atlantic .....	1
13	102502501	Brow Cap .....	1
14	102502601	Nameplate-cs .....	1
15	102534404	Fascia, Blk .....	1
16	103816601	Nameplate -cc .....	1
		Note: Item 16 Nameplate replaced Item 14 Nameplate during mid-year 2011. Nameplate 103816601 is backward compatible.	

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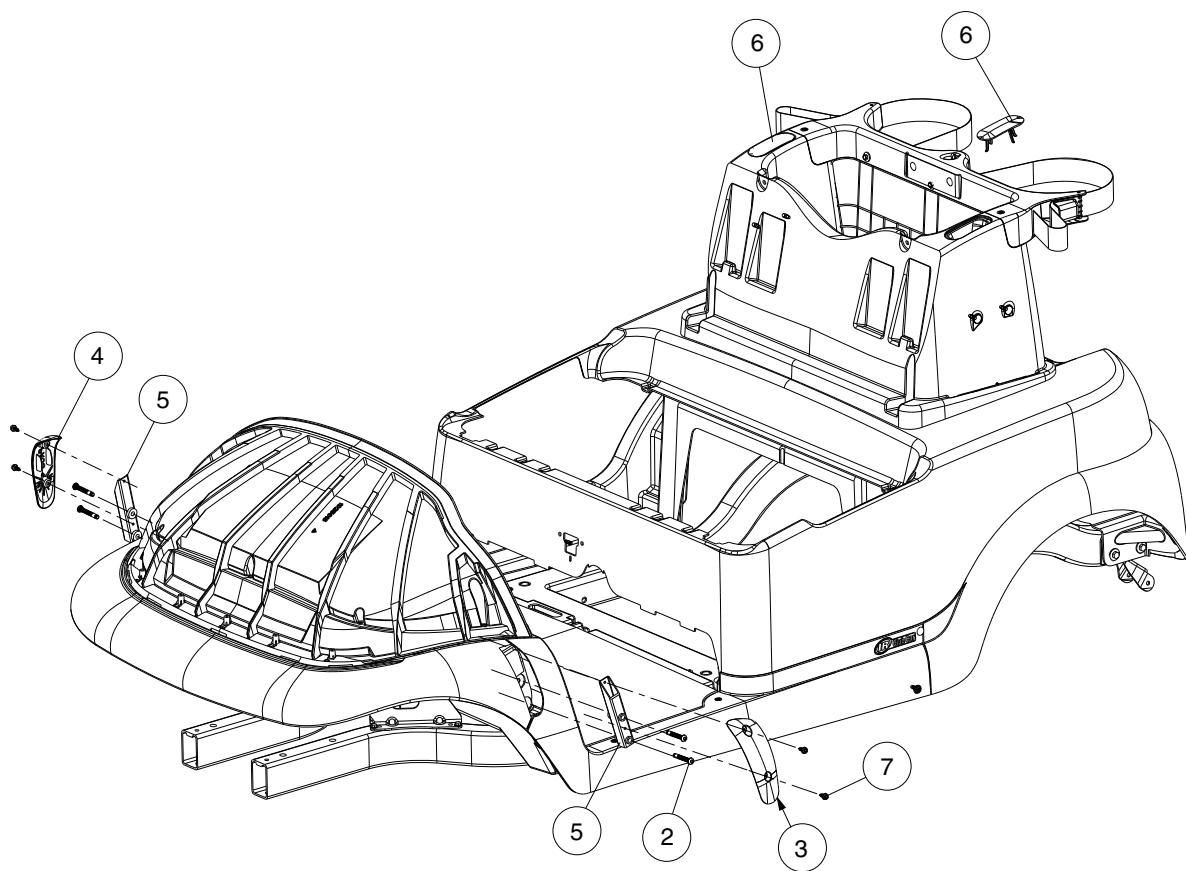
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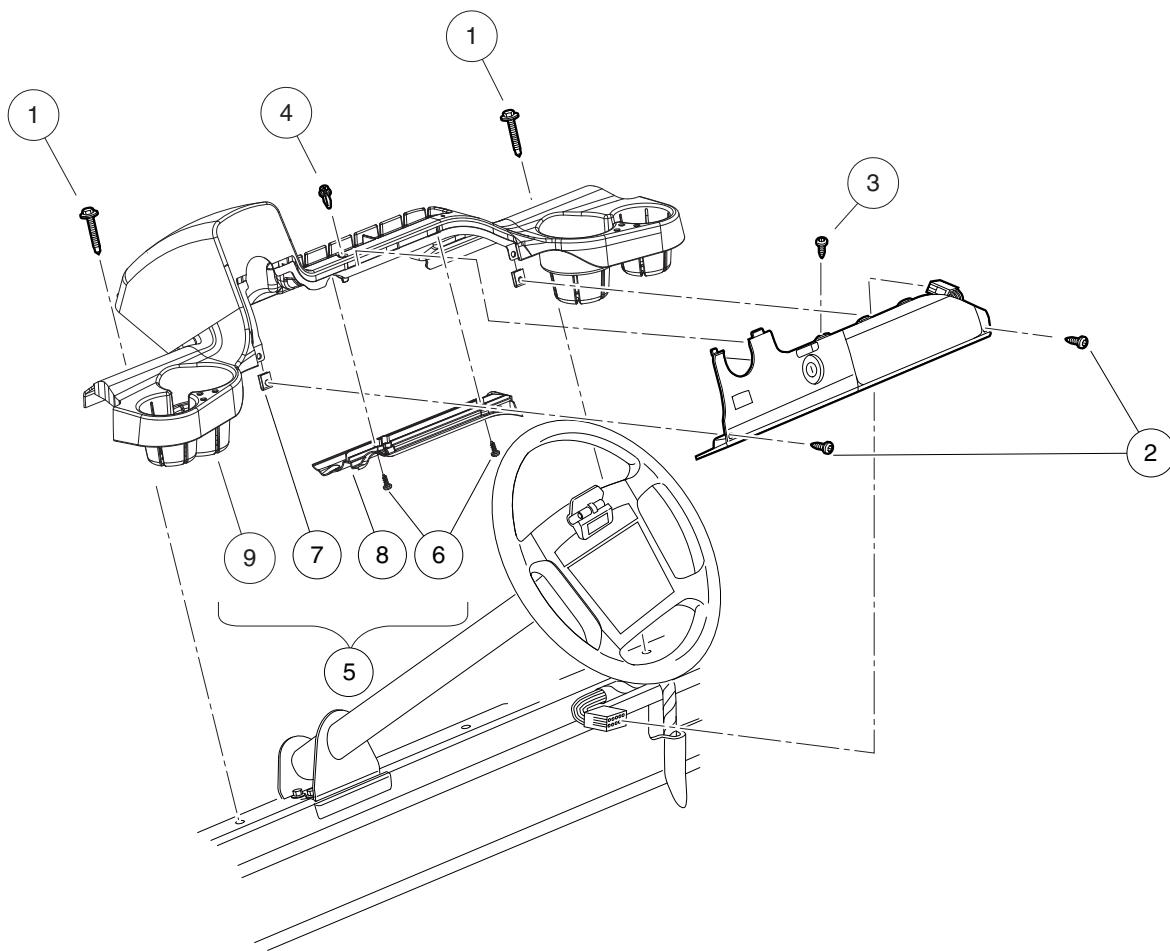
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# UNDERBODY COVERS (VEHICLE WITHOUT CANOPY)

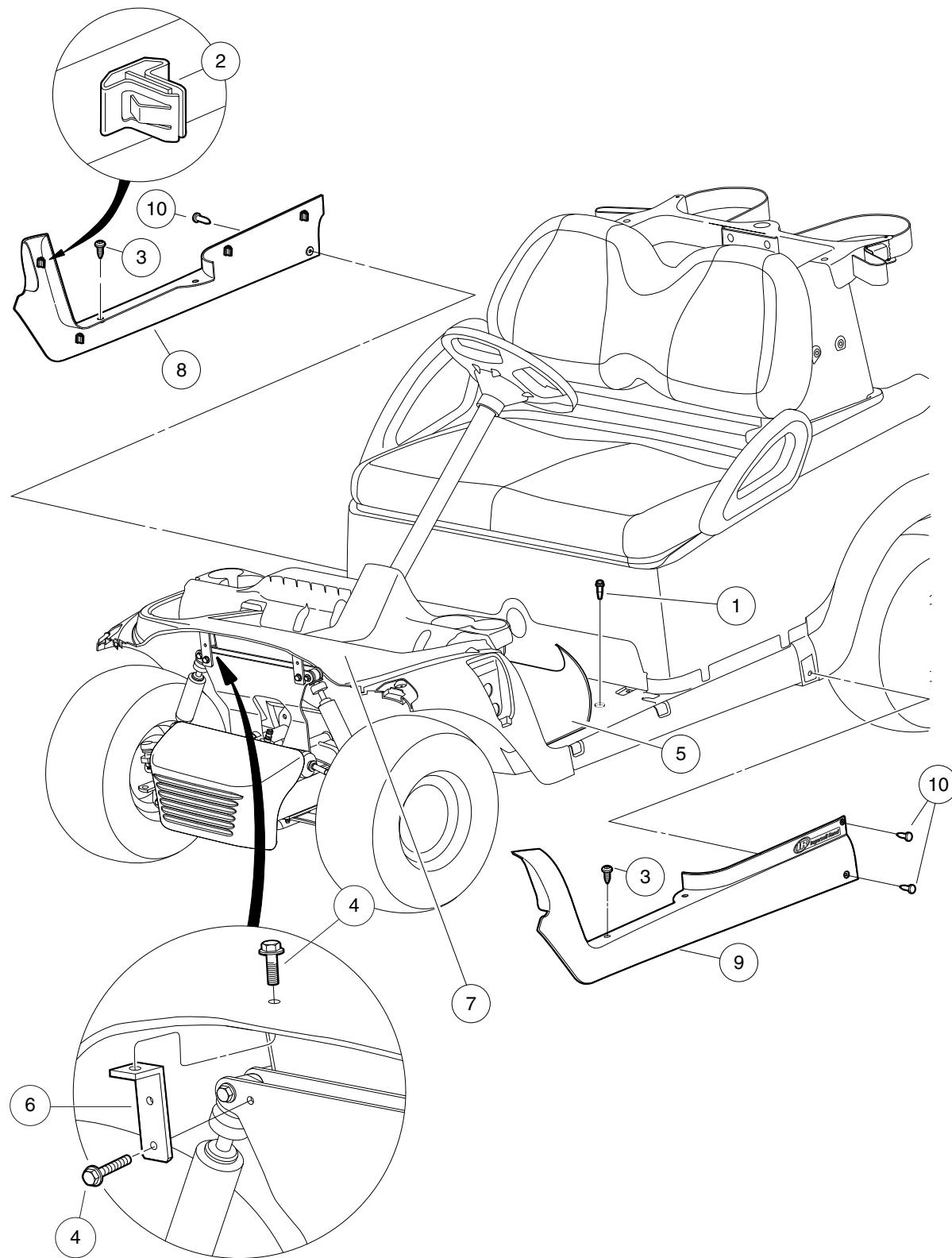
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102543902	Kit, Underbody Cover, Black (includes items 2 through 7) .....	1
2	102299065	M8-1.25 X 65 Tx Bttn Hd Bolt .....	4
3	102400202	Cover, Lh Non-canopy, Blk .....	1
4	102400302	Cover, Rh Non-canopy, Blk .....	1
5	N/A	Support, Strut Cover .....	2
6	N/A	SAM Cap .....	2
7	102544201	Screw, M6 Hex .....	4

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000438-003

**DASH**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102292356	Screw-1/4-20x56 Hwh Self Drill .....	2
2	102296819	Screw-m6 X 19-pnhd Ab .....	2
3	102557201	Screw, #6-20 Type Abx1.00 Pan .....	1
4	102915601	Plastic Rivet - Tuflock .....	1
5	103402701	Dash Assembly, Prec (includes items 6 through 9) .....	1
6	N/A	Screw-torx Pan Hd Pt,m6 X 16 .....	2
7	102297001	U-nut, 1/4" Type Ab .....	2
8	N/A	Drain Channel - Dash .....	1
9	N/A	Dash, Prec .....	1

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000497-005

# FLOOR MAT, RETAINERS, AND FRONT UNDERBODY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	102292356	Screw-1/4-20x56 Hwh Self Drill .....	3
2	102292701	Clip-body-trim .....	8
3	102298020	Screw, K80x20, Torx Pn Hd Pt .....	4
4	102298716	M8-1.25x16 Taptite .....	4
5	102504802	Floormat, Precedent .....	1
6	102521901	Bracket-clamshell .....	2
7	****	Asm-front Underbody, Black .....	1
8	103678001	Floormat Retainer Asm, Rh, Blk .....	1
9	103678101	Floormat Retainer Asm, Lh, Blk .....	1
10	103683001	Barrel Fastner, Blk, Firm .....	4

\*\*\*\* Special order item available upon request.

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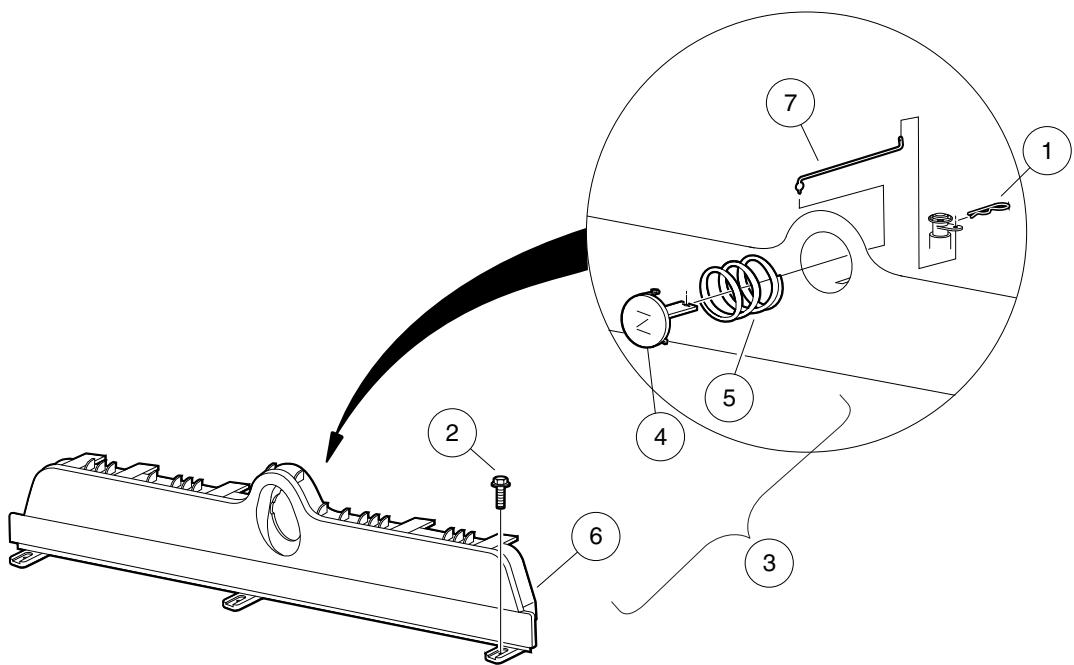
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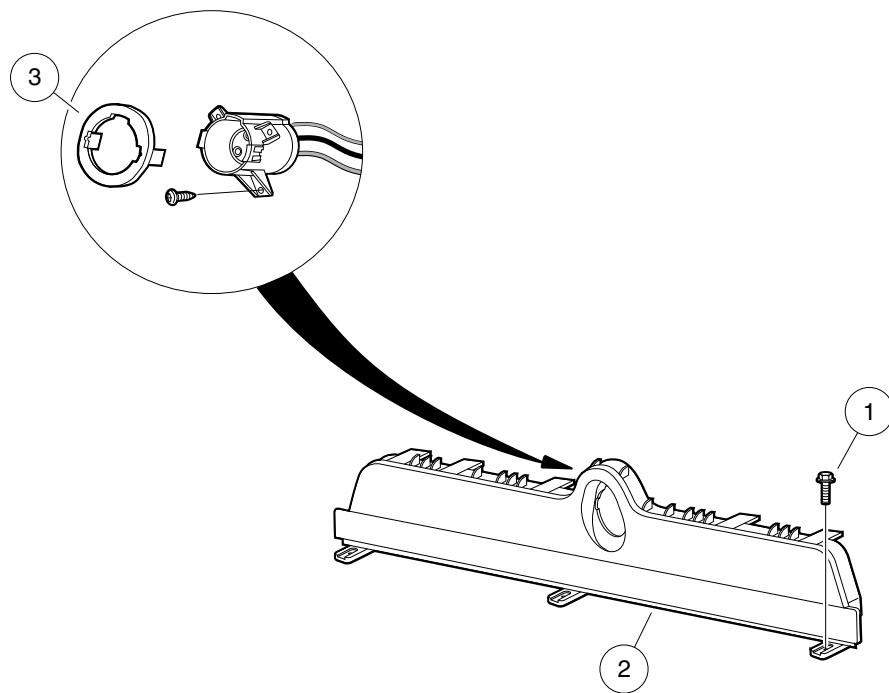
# KICK PLATE – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1014413	Pin, Hair Spring Cotter .....	1
2	102298030	Screw, K80x30, Torx Pn Hd Pt .....	3
3	102511702	Asm-gas Kick Plate, Blk (includes items 4 through 6) .....	1
4	101811401	Lever, Choke .....	1
5	101856201	Compression Spring .....	1
6	N/A	Plate - Gas Kick, Blk .....	1
7	102514401	Rod, Choke Button .....	1

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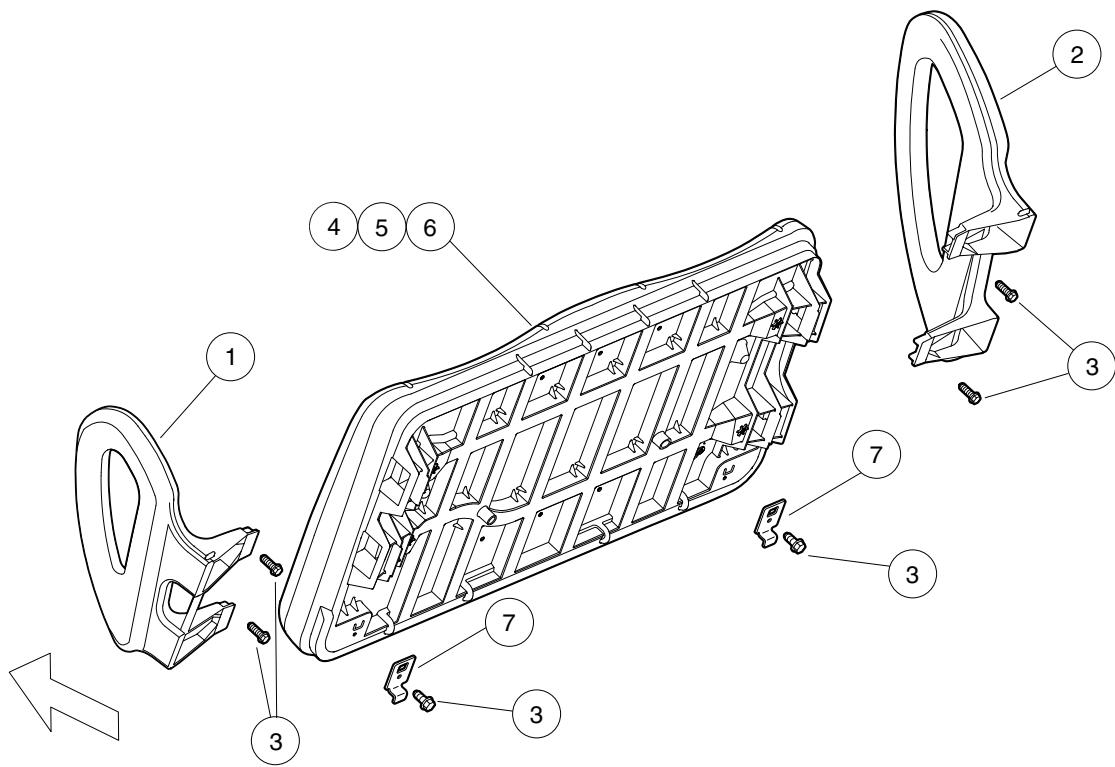
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000500-002

## KICK PLATE – ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY	
1	102298030	Screw, K80x30, Torx Pn Hd Pt .....	3	1
2	102508202	Plate - Electric Kick Blk .....	1	G
3	102516901	Socket Trim .....	1	E

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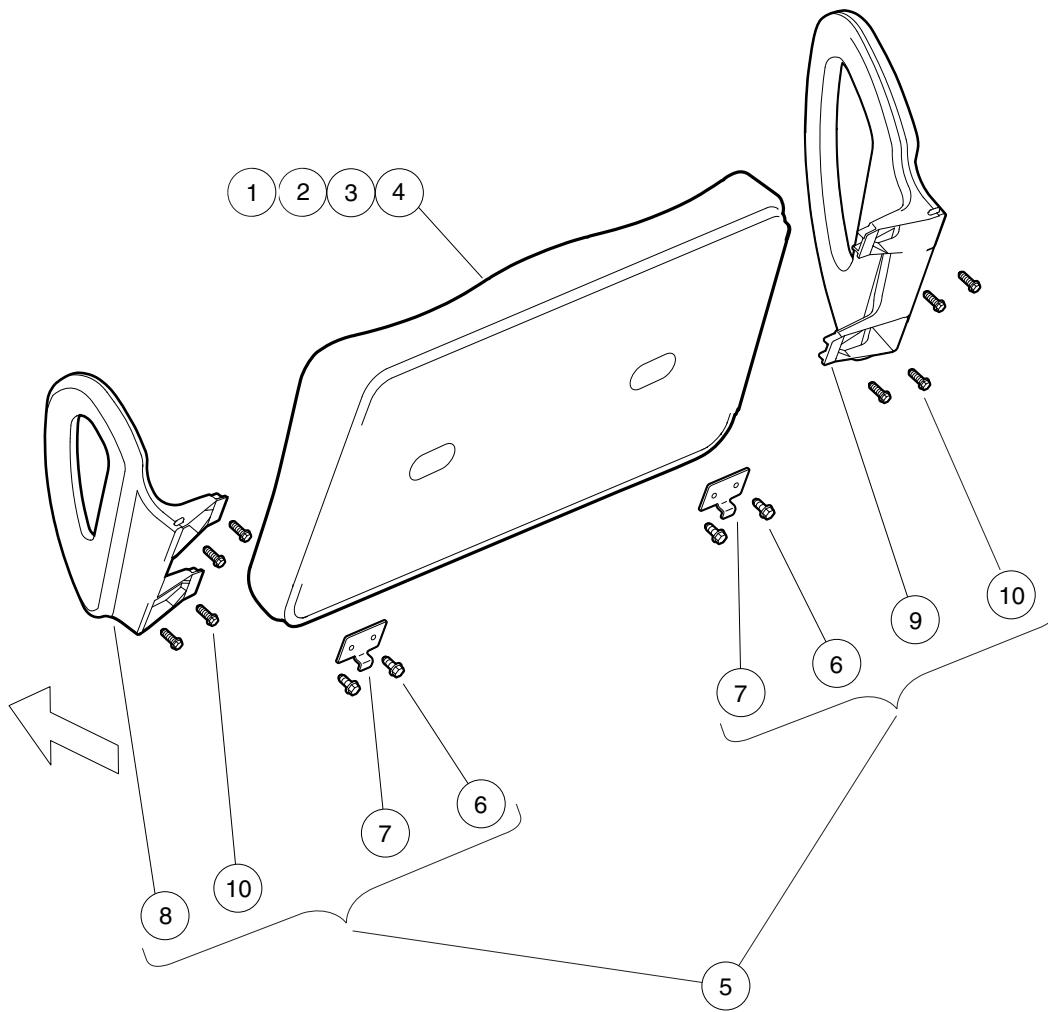
# SEAT BOTTOM WITH HIP RESTRAINTS – STYLE A

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102562701	Hip Restraint, Prec, Lh .....	1
2	102562801	Hip Restraint, Prec, Rh .....	1
3	102562901	Screw, Seat Bottom Prec .....	6
4	103423001	Seat Bottom Asy, Prec-beige .....	1
5	103423002	Seat Bottom Asy, Prec-white .....	1
6	103423004	Seat Bottom Asy, Prec-gray .....	1
7	103447901	Bracket, Hinge, Male, Prec .....	2
<p>Note: The Style A seat bottom was used in production for vehicles with serial numbers lower than 1144-244817. Style A components are not forward compatible with Style B seats.</p>			

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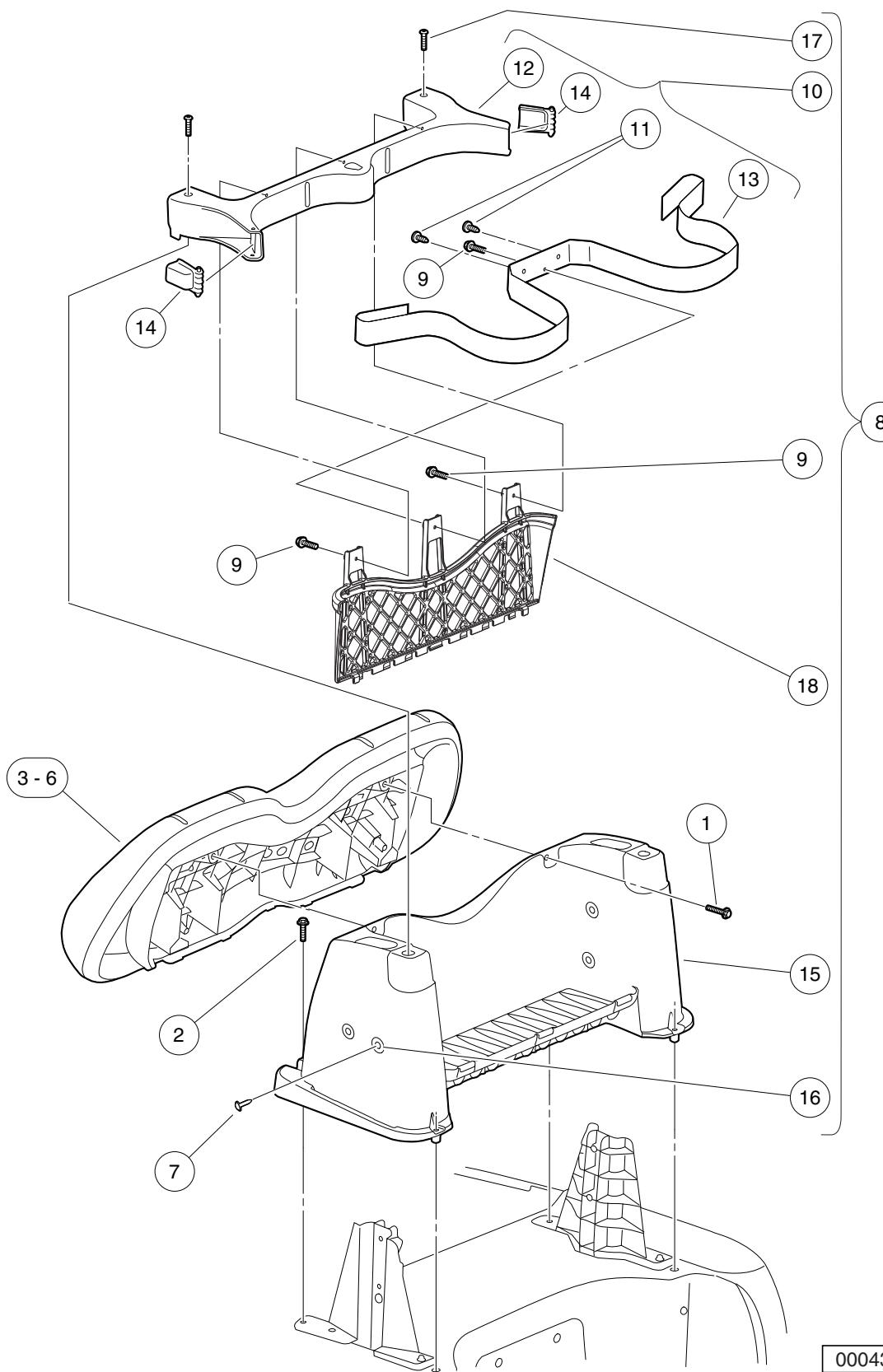
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# SEAT BOTTOM WITH HIP RESTRAINTS – STYLE B

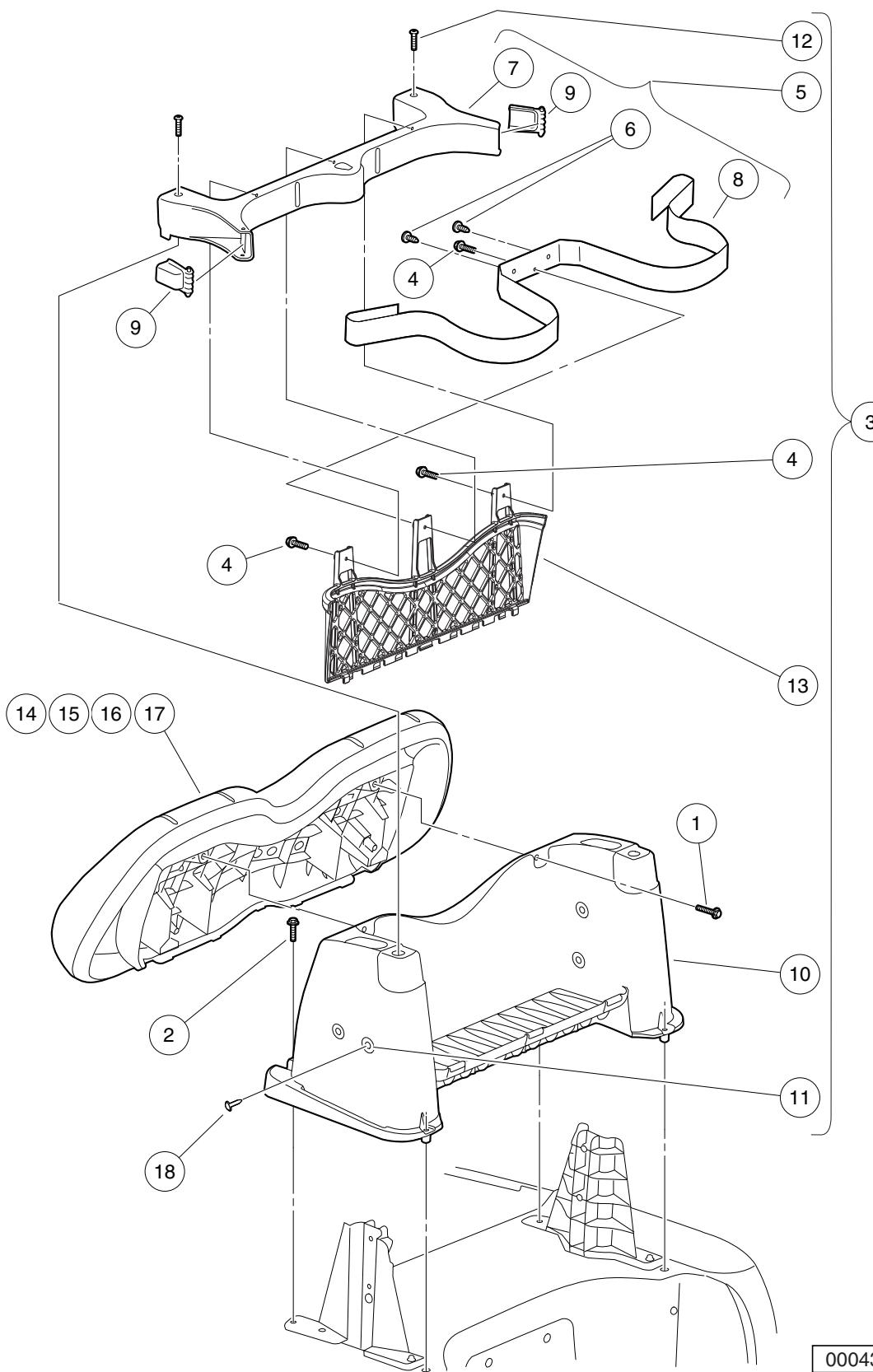
ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	103833421	Asm, Service, Beige, Seat Btm .....	1
2	103833422	Asm, Service, White, Seat Btm .....	1
3	103833424	Asm, Service, Gray, Seat Btm .....	1
4	103833425	Asm, Service, Black, Seat Btm .....	1
5	103833901	Kit, Prec, Seat Botm (includes items 6 through 10) .....	1
6	101954301	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4
7	103832901	Hinge, Seat Bottom .....	2
8	103833601	Hip Restraint, Drv .....	1
9	103833701	Hip Restraint, Pas .....	1
10	103833801	1/4-20 X 1.5 Hex Flg Patch .....	8
<p>Note: Style B seats incorporated beginning with vehicle serial number 1144-244817. Individual components of the Style A seat are not compatible with the Style B Seat Bottom Kit, Item 5.</p>			

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000435-006

# BACKREST AND STRUCTURAL ACCESSORY MODULE (SAM) – STYLE A SEAT BACK

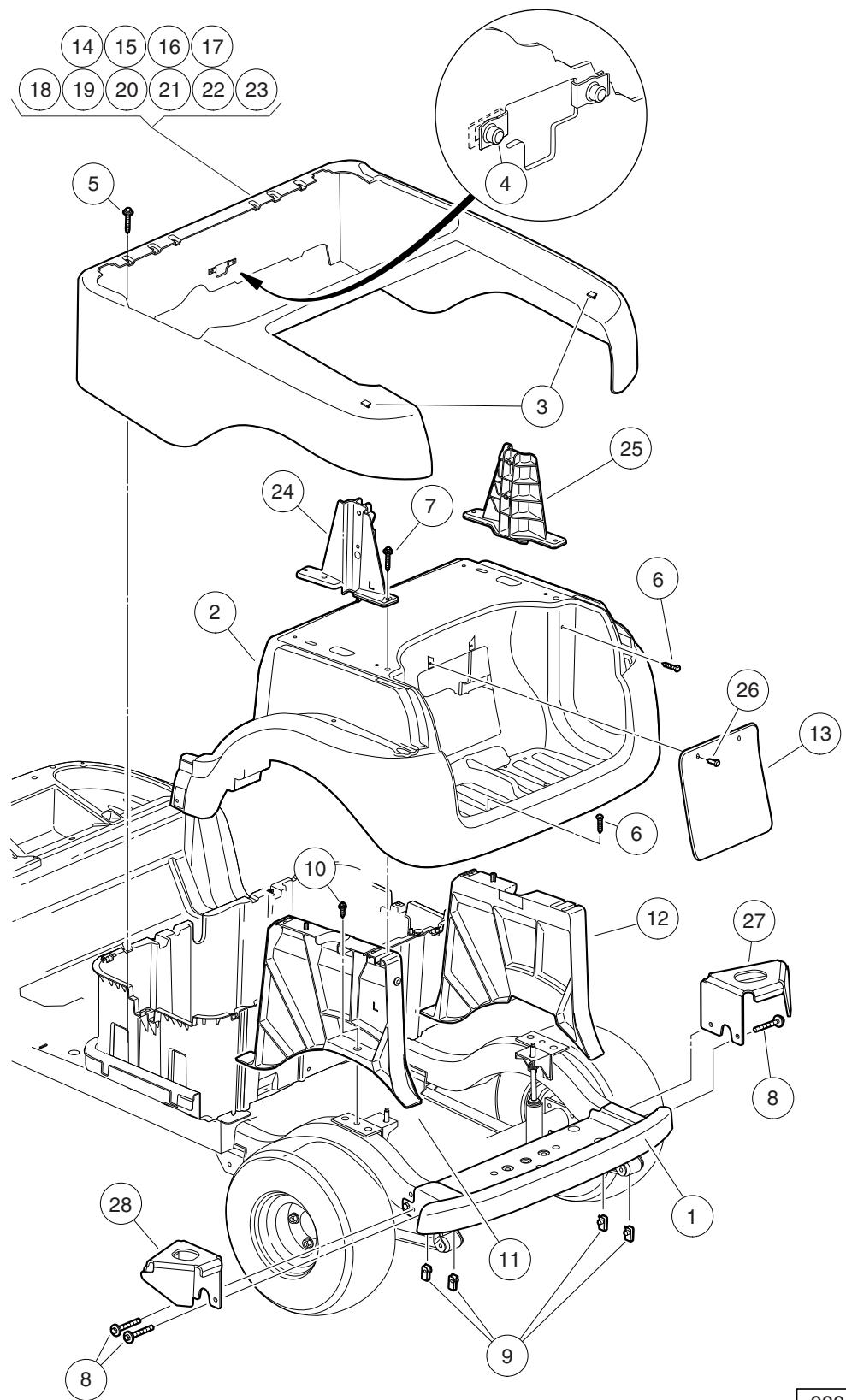
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	102296530	Screw - M6 X 1.0 X 30 Sems .....	2
2	102298240	Bolt, Flange Head, M8-1.25 X 40 .....	4
3	102503221	Service Backrest Asm, Beige .....	1
4	102503222	Service Backrest Asm, White .....	1
5	102503224	Service Backrest Asm, Gray .....	1
6	102503225	Service Backrest Asm-black .....	1
7	102568701	Barrel - Plastic 6mm .....	2
8	103720201	Asm, Sam (includes items 9 through 18) .....	1
9	102297230	Screw,m6,torx,interlock,thread .....	3
10	102504001	Asm-bag Hoop (includes items 11 through 14) .....	1
11	1010434	Barrel - Plastic .....	2
12	102504201	Hoop-bag .....	1
13	102504301	Strap, Bag .....	1
14	102517001	Buckle-bag Strap .....	2
15	N/A	Structural Accessory Module .....	1
16	102551701	Insert M6x1.0 .....	4
17	103327601	Screw, 5/16, Torx, Bosscrew .....	2
18	103699401	Panel, Sam, Prec .....	1
		Note: The Style A seat back was used in production for vehicles with serial numbers lower than 1144-244817.	

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000435-004

# BACKREST AND STRUCTURAL ACCESSORY MODULE (SAM) – STYLE B SEAT BACK

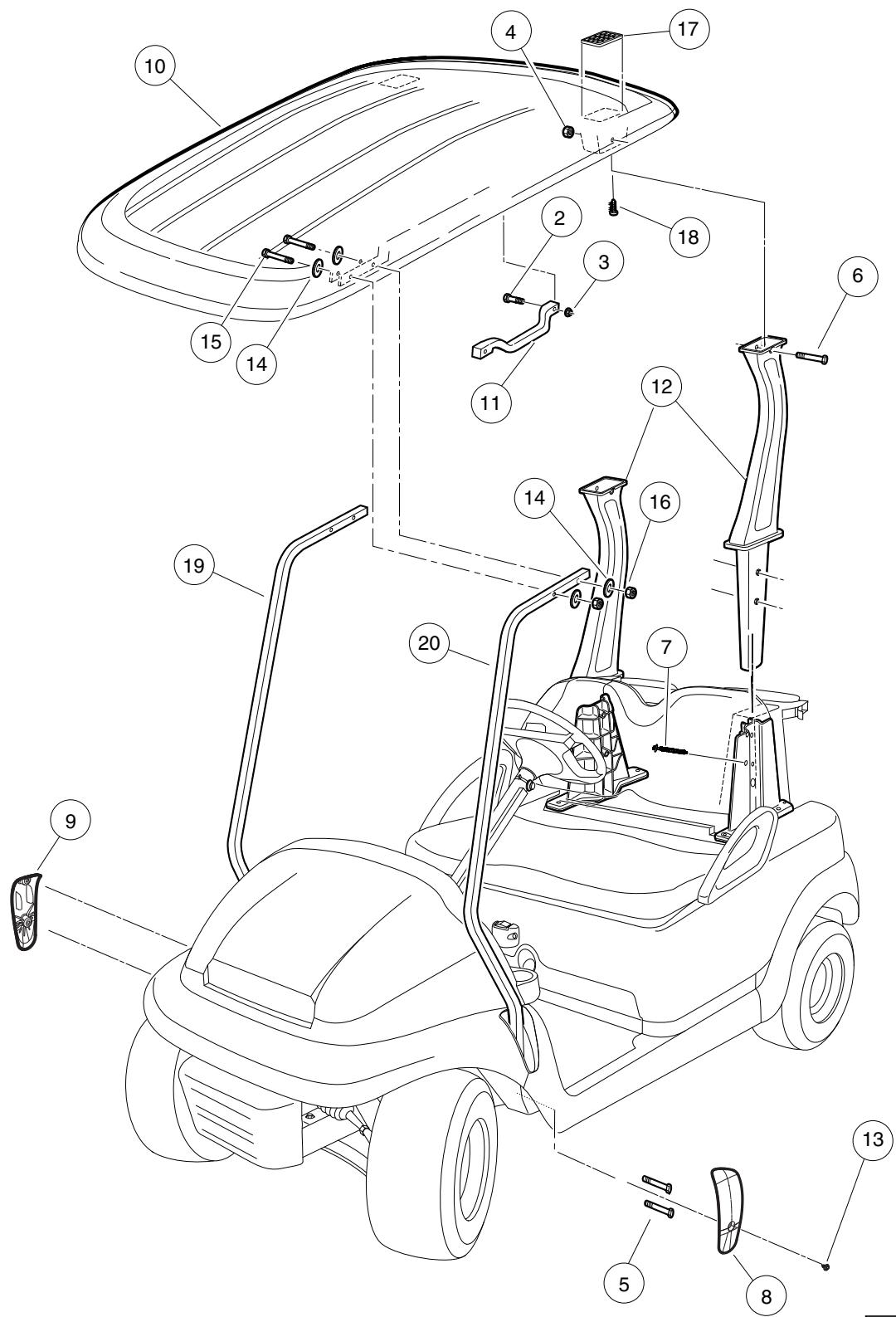
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102296530	Screw - M6 X 1.0 X 30 Sems .....	2
2	102298240	Bolt, Flange Head, M8-1.25 X 40 .....	4
3	103720201	Asm, Sam (includes items 4 through 13) .....	1
4	102297230	Screw,m6,torx,interlock,thread .....	3
5	102504001	Asm-bag Hoop (includes items 6 through 9) .....	1
6	1010434	Barrel - Plastic .....	2
7	102504201	Hoop-bag .....	1
8	102504301	Strap, Bag .....	1
9	102517001	Buckle-bag Strap .....	2
10	N/A	Structural Accessory Module .....	1
11	102551701	Insert M6x1.0 .....	4
12	103327601	Screw, 5/16, Torx, Bosscrew .....	2
13	103699401	Panel, Sam, Prec .....	1
14	103853121	Service, Beige, Seatback Asm .....	1
15	103853122	Service, White, Seatback Asm .....	1
16	103853124	Service, Gray, Seatback Asm .....	1
17	103853125	Service, Black, Seatback Asm .....	1
18	103884301	Plug, Plastic, 4.75mm .....	2
		Note: Style B seat backs incorporated beginning with serial number 1144-244817. Style B seat backs are backward compatible.	

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000436-005

# REAR BODY

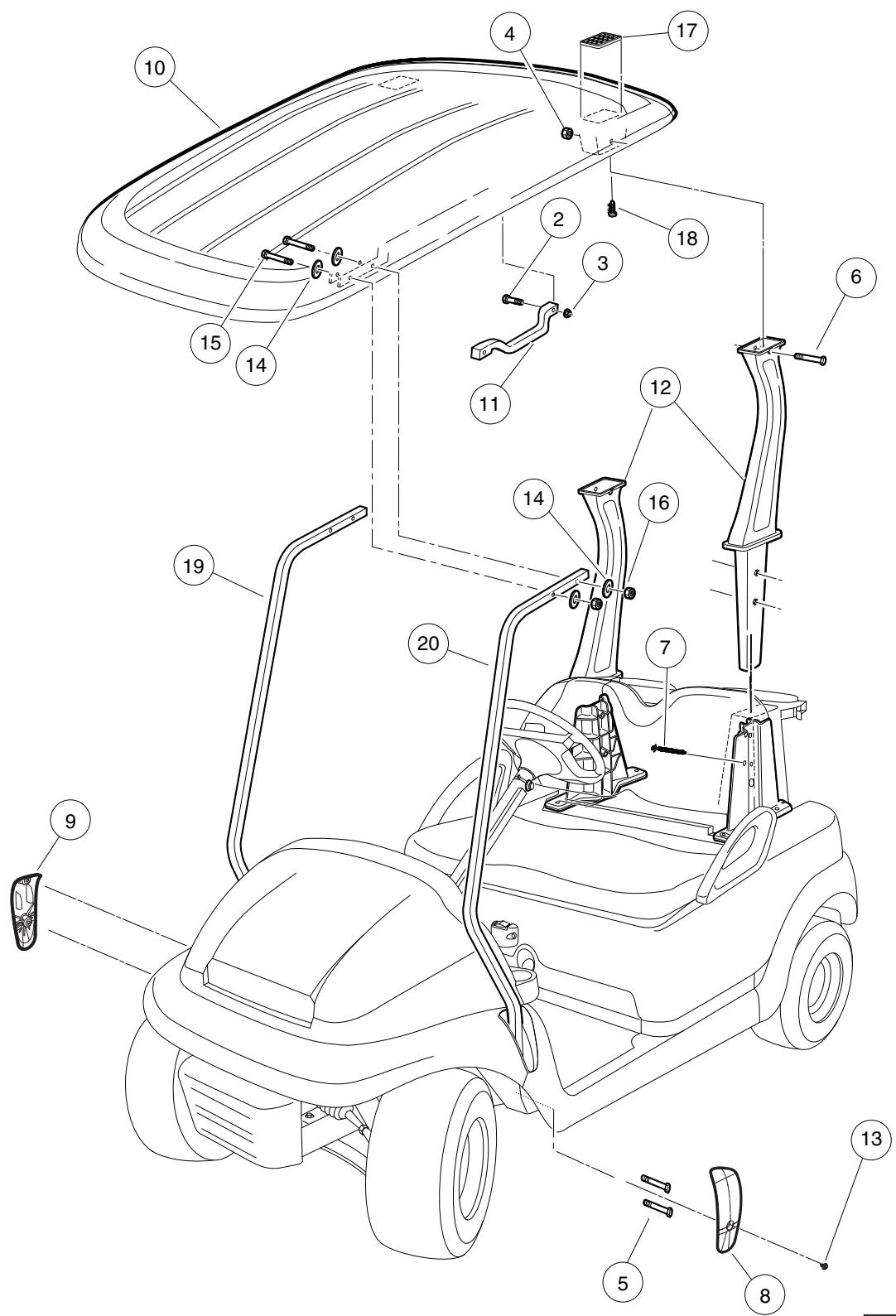
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102279001	Rear Bumper Beam .....	1
2	102279104	Underbody - Rear, Blk .....	1
3	102292701	Clip-body-trim .....	2
4	102296601	U-nut, M6-1.0 Prev Torque .....	2
5	102297230	Screw,m6,torx,interlock,thread .....	4
6	102298030	Screw, K80x30, Torx Pn Hd Pt .....	4
7	102298240	Bolt, Flange Head, M8-1.25 X 40 .....	2
8	102298580	M8-1.25 X 80 Sems .....	4
9	102298601	J-clip - M8 X 1.25 .....	4
10	102298716	M8-1.25x16 Taptite .....	2
11	102500501	Asm, Rear U/b Support, Lh .....	1
12	102500601	Asm, Rear U/b Support, Rh .....	1
13	102501402	Panel, Access, Black .....	1
14	102502301	Panel, Beauty, Rear, White .....	1
15	102502302	Panel, Beauty, Rear, Beige .....	1
16	102502304	Panel, Beauty, Rear, Gray .....	1
17	102502305	Panel, Beauty, Rear, Red .....	1
18	102502306	Panel, Beauty, Rear, Burgundy .....	1
19	102502307	Panel, Beauty, Rear, Green .....	1
20	102502308	Panel, Beauty, Rear, Blue .....	1
21	102502309	Panel, Beauty, Rear, Black .....	1
22	102502311	Panel-beauty Rear, Cayenne .....	1
23	102502313	Panel-beauty Rear, Atlantic .....	1
24	102502901	Bracket, Canopy Support Left-Hand .....	1
25	102503001	Bracket, Canopy Support Right-Hand .....	1
26	102967901	Rivet, Removable, Tuflok 1/4" .....	2
27	103677401	Bracket, Bumper, Pas .....	1
28	103677402	Bracket, Bumper, Drv .....	1

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000439-005

# CANOPY – BEIGE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	102520702	Kit-canopy, Prec-beige (includes items 2 through 20)	1
2	102296140	Bolt, Flanged Head, M6x1.0x40	4
3	102296401	Nut-m6x1.0 Flng All Mtl Lock	4
4	102298401	Nut,m8,all Metal Lock	2
5	102299065	M8-1.25 X 65 Tx Bttn Hd Bolt	4
6	102299360	Screw, M8-1.25 X 60, Sems, Tx	2
7	102299601	Screw, Pt, K80x70 Hex Flg Hd	2
8	102400002	Cover, Lh Canopy Support, Blk	1
9	102400102	Cover, Rh Canopy Support, Blk	1
10	102508902	Canopy-beige	1
11	102511602	Handle, Canopy (Beige)	2
12	102513501	Asm-rear Canopy Support	2
13	102544201	Screw, M6 Hex	2
14	103196001	Washer, Conical Spring, Canopy	8
15	103199301	Bolt - M6 X 1 X 45 Hh Grey	4
16	103200301	Nut, M6 x 1.00	4
17	103205101	Cover, Drain, Canopy, Precedent	2
18	103210101	Screw, #8 X.75, Torx, Tapping	2
19	103750001	Strut, Canopy Front Rh-prec	1
20	103750101	Strut, Canopy Front Lh-prec	1
		Note: Canopy struts, items 19 and 20, replaced canopy struts 102512401 and 102513301, respectively. The new struts are backward compatible and have mounting holes for the new windshield clip.	

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000439-005

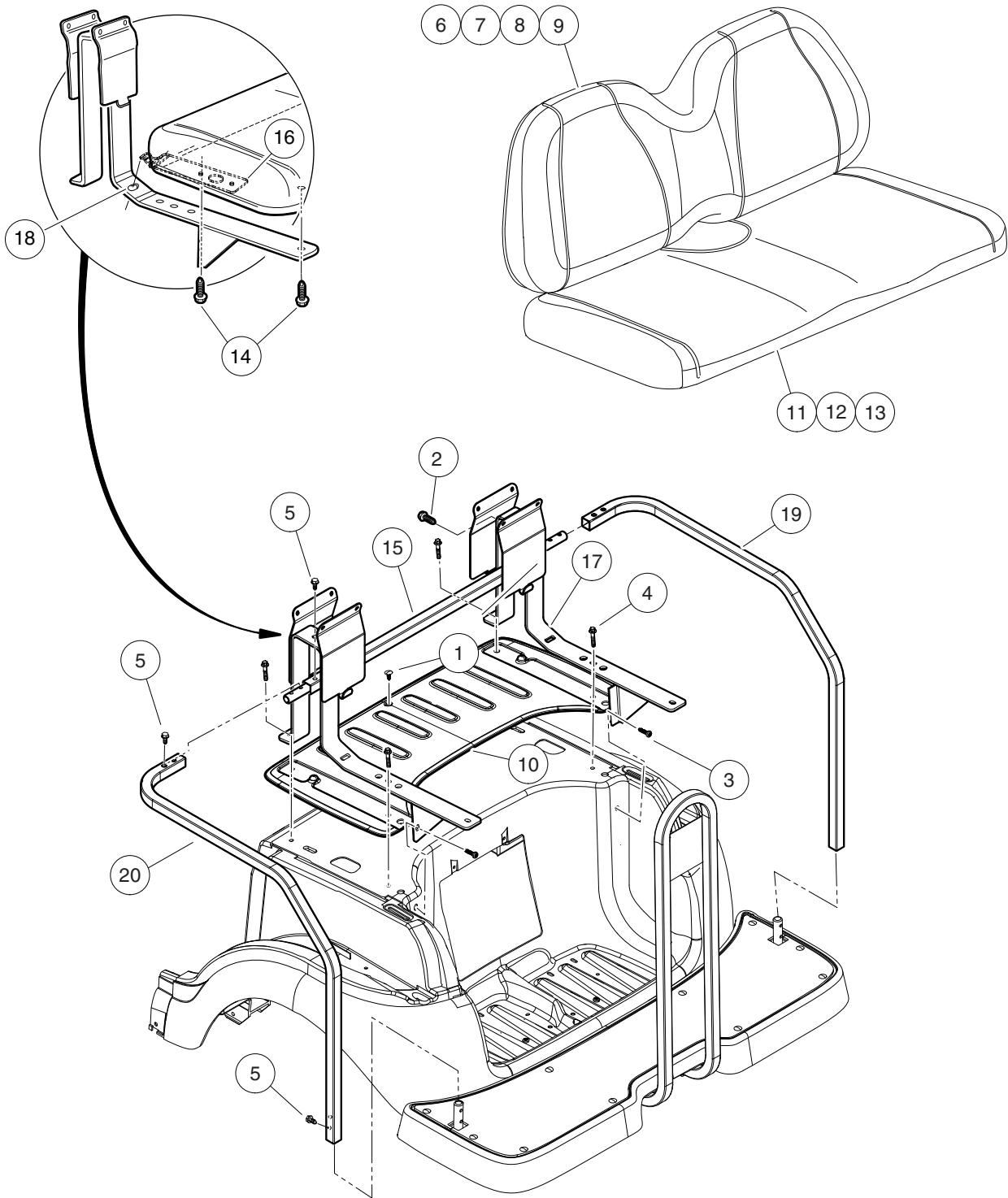
# CANOPY – WHITE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	102520701	Kit-canopy, Prec-white (includes items 2 through 20)	1
2	102296140	Bolt, Flanged Head, M6x1.0x40	4
3	102296401	Nut-m6x1.0 Flng All Mtl Lock	4
4	102298401	Nut,m8,all Metal Lock	2
5	102299065	M8-1.25 X 65 Tx Bttn Hd Bolt	4
6	102299360	Screw, M8-1.25 X 60, Sems, Tx	2
7	102299601	Screw, Pt, K80x70 Hex Flg Hd	2
8	102400002	Cover, Lh Canopy Support, Blk	1
9	102400102	Cover, Rh Canopy Support, Blk	1
10	102508901	Canopy-white	1
11	102511601	Handle, Canopy (White)	2
12	102513501	Asm-rear Canopy Support	2
13	102544201	Screw, M6 Hex	2
14	103196001	Washer, Conical Spring, Canopy	8
15	103199301	Bolt - M6 X 1 X 45 Hh Grey	4
16	103200301	Nut, M6 x 1.00	4
17	103205101	Cover, Drain, Canopy, Precedent	2
18	103210101	Screw, #8 X.75, Torx, Tapping	2
19	103750001	Strut, Canopy Front Rh-prec	1
20	103750101	Strut, Canopy Front Lh-prec	1
		Note: Canopy struts, items 19 and 20, replaced canopy struts 102512401 and 102513301, respectively. The new struts are backward compatible and have mounting holes for the new windshield clip.	

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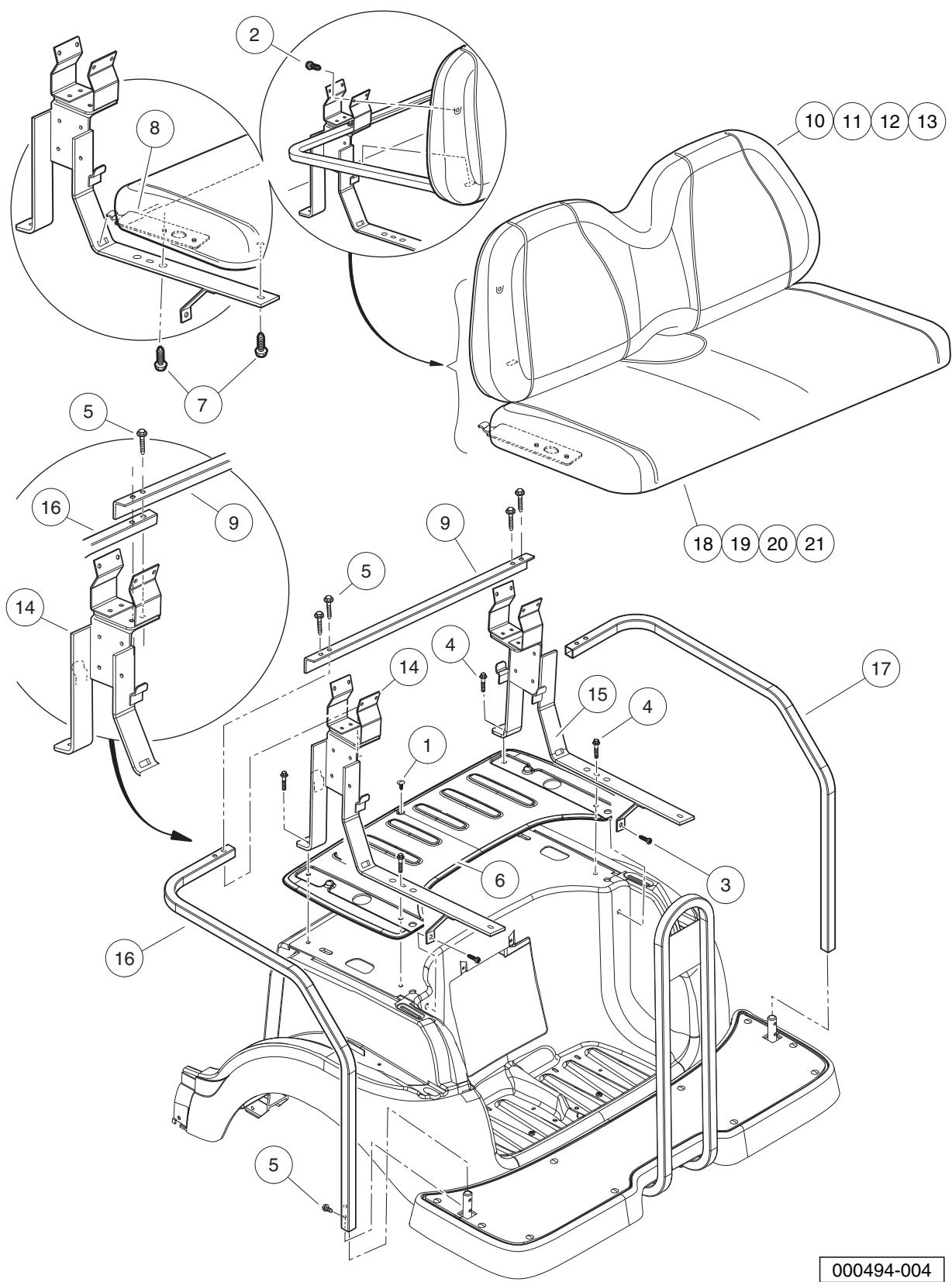
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000494-002

# REAR SEAT, PRECEDENT VILLAGER 4 – STYLE A

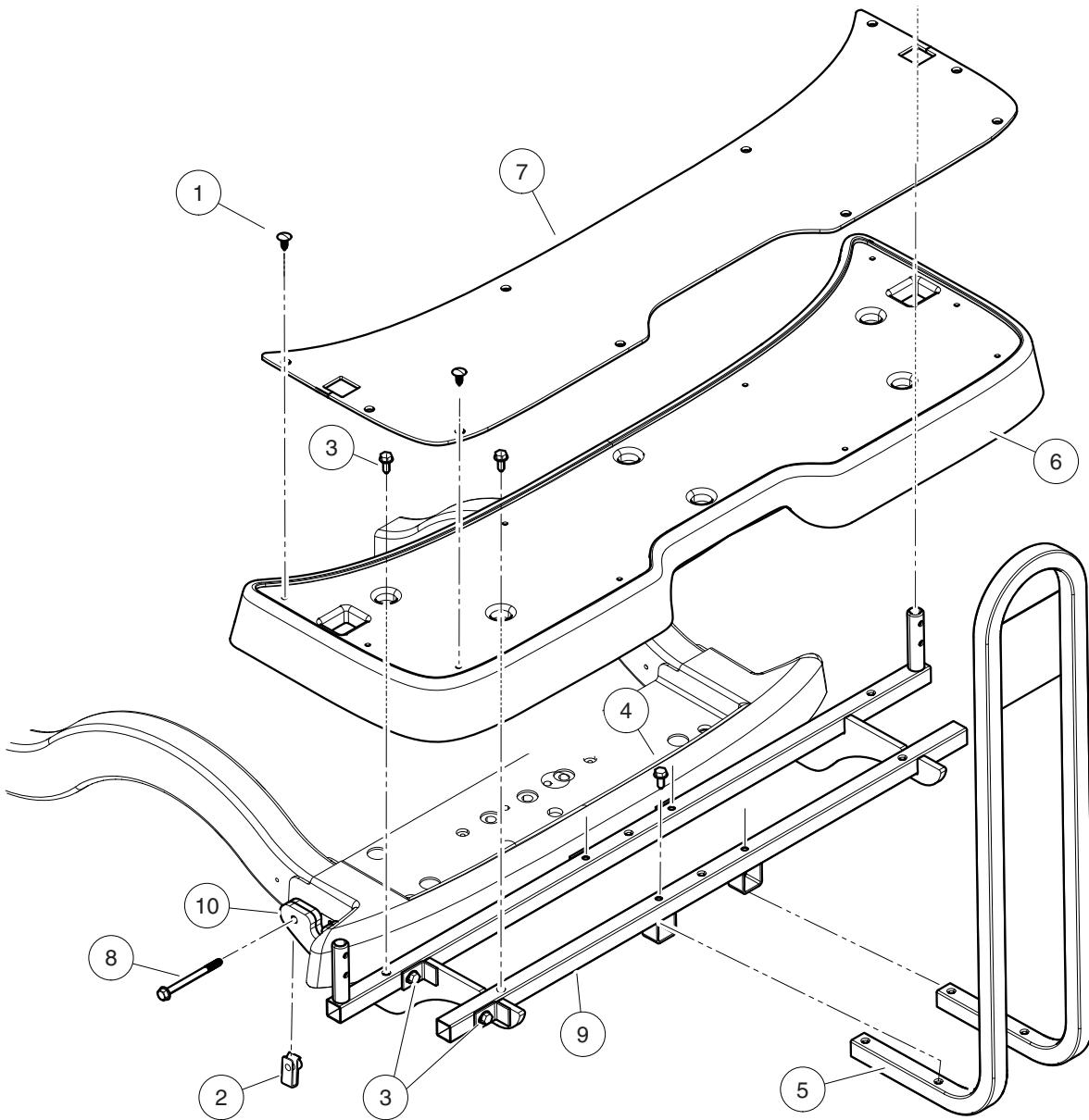
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	1010434	Barrel - Plastic .....	10
2	102296530	Screw - M6 X 1.0 X 30 Sems .....	4
3	102298030	Screw, K80x30, Torx Pn Hd Pt .....	2
4	102298240	Bolt, Flange Head, M8-1.25 X 40 .....	1
5	102298720	M8-1.25x20 Taptite .....	10
6	102503221	Service Backrest Asm, Beige .....	1
7	102503222	Service Backrest Asm, White .....	1
8	102503224	Service Backrest Asm, Gray .....	1
9	102503225	Service Backrest Asm-black .....	1
10	102531501	Cover, 4-pass Ns1 Underbody .....	1
11	102531701	4-Passenger Rear Seat Bottom, Beige .....	1
12	102531702	4-Passenger Rear Seat Bottom, White .....	1
13	102531704	4-Passenger Rear Seat Bottom, Gray .....	1
14	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l .....	4
15	102572201	Connector Tube-hand Rail Asm .....	1
16	102573101	Bracket, 4-pass Lower Seat .....	2
17	102574801	Support-rh 4 Passenger Seat .....	1
18	102574901	Support-lh 4 Passenger Seat .....	1
19	102575101	Restraint- Rh 4-passenger Hip .....	1
20	102575201	Restraint- Lh 4-passenger Hip .....	1
		Note: See also four-passenger kit information. NOTE 2: The Style A seat back and bottom were used in production for vehicles with serial numbers lower than 1144-244817.	

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000494-004

# REAR SEAT – PRECEDENT VILLAGER 4 – STYLE B

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	1010434	Barrel - Plastic .....	10
2	102296530	Screw - M6 X 1.0 X 30 Sems .....	4
3	102298030	Screw, K80x30, Torx Pn Hd Pt .....	2
4	102298240	Bolt, Flange Head, M8-1.25 X 40 .....	1
5	102298745	M8-1.25x45 Taptite .....	10
6	102531502	Cover- 4 Pass W/canopy .....	1
7	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l .....	4
8	102573101	Bracket, 4-pass Lower Seat .....	2
9	103653001	Angle, Strut, Tie .....	1
10	103853121	Service, Beige, Seatback Asm .....	1
11	103853122	Service, White, Seatback Asm .....	1
12	103853124	Service, Gray, Seatback Asm .....	1
13	103853125	Service, Black, Seatback Asm .....	1
14	103866801	Weldment, Sprt, 4pass, Drv .....	1
15	103866802	Weldment, Sprt, 4pass, Pasrv .....	1
16	103866901	Restraint-lh 4pass Hip .....	1
17	103866902	Restraint-rh 4pass Hip .....	1
18	103896721	Service, Beige, 4pass Rear Btm .....	1
19	103896722	Service, White, 4pass Rear Btm .....	1
20	103896724	Service, Gray, 4pass Rear Btm .....	1
21	103896725	Service, Black, 4pass Rear Btm .....	1
		Note: See also four-passenger kit information. NOTE 2: Style B seat backs and bottoms incorporated beginning with serial number 1144-244817. Style B seat backs are backward compatible. NOTE 3: Items 6, 9, 14, 15, 16, and 17 are Monsoon Canopy compatible. Except for item 6, they are not backward compatible individually. They are, however, backward compatible collectively.	G E

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000493-003

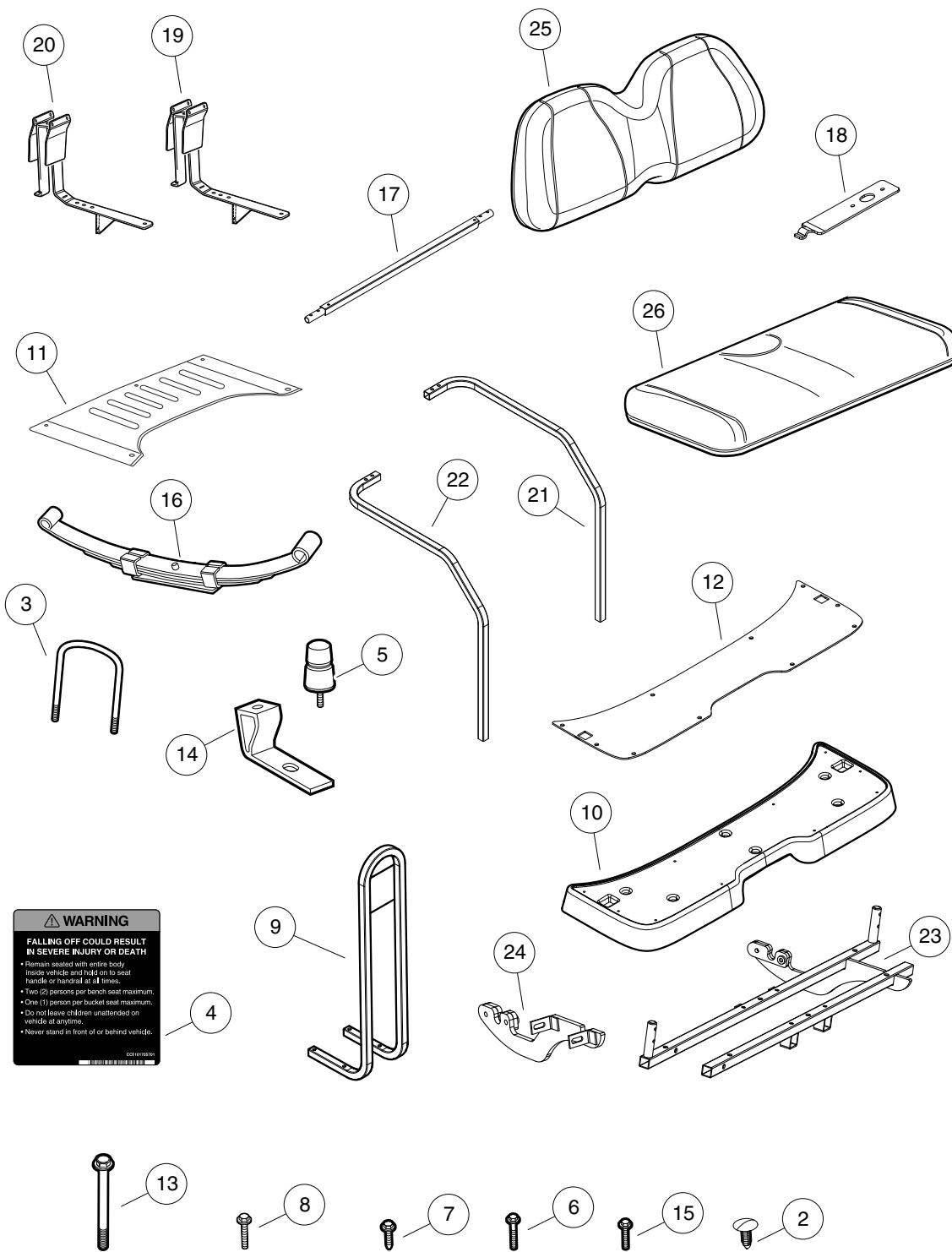
# REAR FOOTREST ASSEMBLY – PRECEDENT VILLAGER 4

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	1010434	Barrel - Plastic .....	10
2	102298601	J-clip - M8 X 1.25 .....	4
3	102298720	M8-1.25x20 Taptite .....	8
4	102298745	M8-1.25x45 Taptite .....	4
5	102531001	Handrail Weldment, Rear Seat .....	1
6	102531402	Footdeck, 4-Passenger, Black .....	1
7	102531601	Floormat, 4-Passenger, Rear .....	1
8	102534201	Bolt - Fl Hd, M8 X 95 .....	4
9	102584701	Weld, 4-pass Footdeck-a .....	1
10	102584801	Weld, 4-pass Footdeck-b .....	1

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000505-004

# FOUR PASSENGER CONVERSION KIT, PRE-MONSOON CANOPY – BEIGE

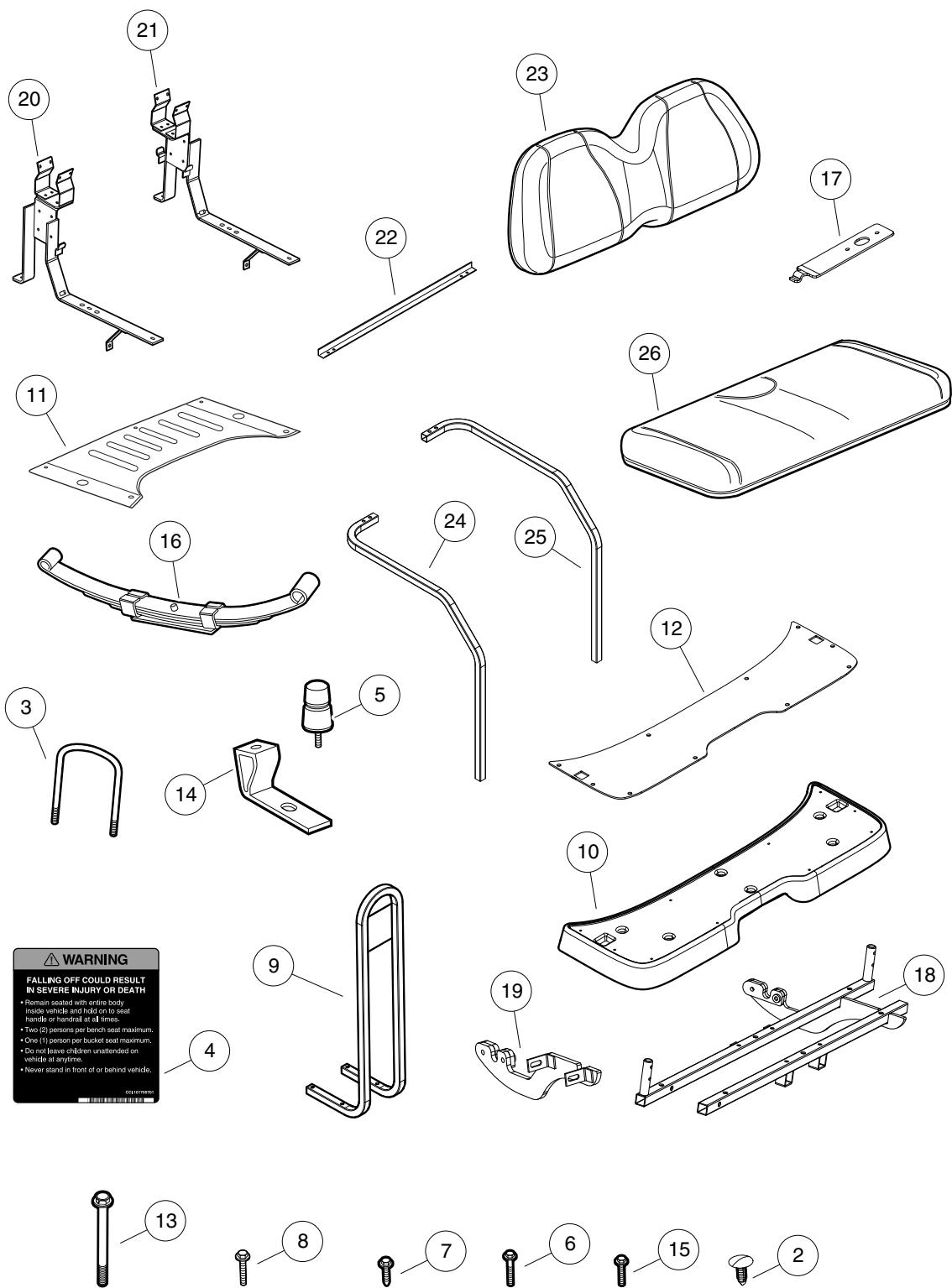
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	102570901	Kit-4-pass, Prec, Std, Beige (includes items 2 through 26) .....	1
2	1010434	Barrel - Plastic .....	11
3	1014902	U-Bolt .....	2
4	101705701	Decal, Warning .....	1
5	1017235	Bumper, Jounce .....	2
6	102296530	Screw - M6 X 1.0 X 30 Sems .....	4
7	102298720	M8-1.25x20 Taptite .....	18
8	102298745	M8-1.25x45 Taptite .....	4
9	102531001	Handrail Weldment, Rear Seat .....	1
10	102531402	Footdeck, 4-Passenger, Black .....	1
11	102531501	Cover, 4-pass Ns1 Underbody .....	1
12	102531601	Floormat, 4-Passenger, Rear .....	1
13	102534201	Bolt - Fl Hd, M8 X 95 .....	4
14	102534801	Jounce Bumper Bracket .....	2
15	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l .....	6
16	102544901	Spring, Leaf, Rear .....	2
17	102572201	Connector Tube-hand Rail Asm .....	1
18	102573101	Bracket, 4-pass Lower Seat .....	2
19	102574801	Support-rh 4 Passenger Seat .....	1
20	102574901	Support-lh 4 Passenger Seat .....	1
21	102575101	Restraint- Rh 4-passenger Hip .....	1
22	102575201	Restraint- Lh 4-passenger Hip .....	1
23	102584701	Weld, 4-pass Footdeck-a .....	1
24	102584801	Weld, 4-pass Footdeck-b .....	1
25	103853121	Service, Beige, Seatback Asm .....	1
26	103896721	Service, Beige, 4pass Rear Btm .....	1

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**WARNING**

FALLING OFF COULD RESULT IN SEVERE INJURY OR DEATH

- Human seated will enter body inside vehicle and hold on to seat handle or handrail at all times.
- Two (2) persons per bench seat maximum.
- One (1) person per bucket seat maximum.
- Do not allow children unattended on vehicle at any time.
- Never stand in front of or behind vehicle.

000505-006

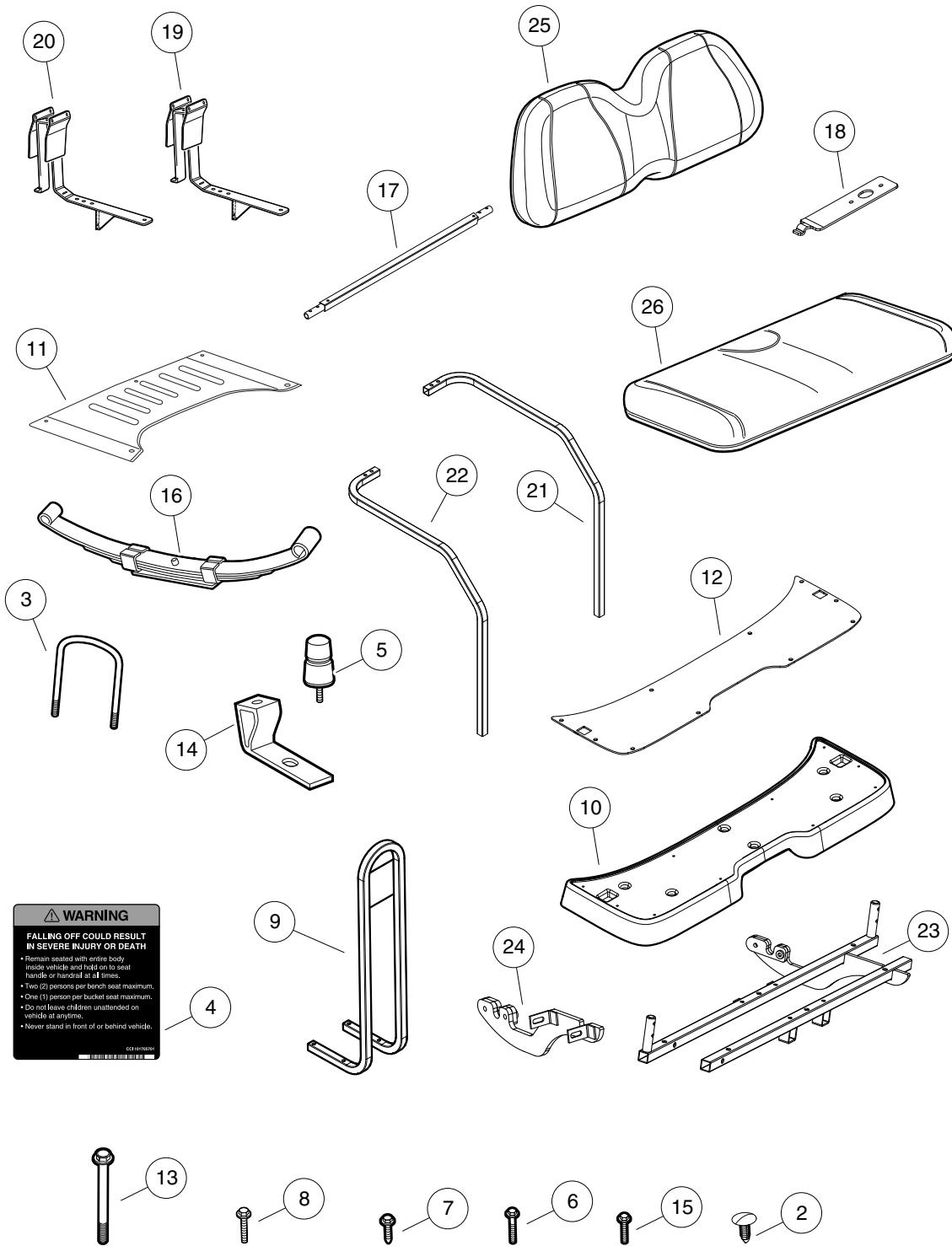
# FOUR PASSENGER CONVERSION KIT, MONSOON CANOPY – BEIGE

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	102570905	Kit-4pass, Monsoon XI, Beige (includes items 2 through 26) .....	1
2	1010434	Barrel - Plastic .....	11
3	1014902	U-Bolt .....	2
4	101705701	Decal, Warning .....	1
5	1017235	Bumper, Jounce .....	2
6	102296530	Screw - M6 X 1.0 X 30 Sems .....	4
7	102298720	M8-1.25x20 Taptite .....	12
8	102298745	M8-1.25x45 Taptite .....	8
9	102531001	Handrail Weldment, Rear Seat .....	1
10	102531402	Footdeck, 4-Passenger, Black .....	1
11	102531502	Cover- 4 Pass W/canopy .....	1
12	102531601	Floormat, 4-Passenger, Rear .....	1
13	102534201	Bolt - Fl Hd, M8 X 95 .....	4
14	102534801	Jounce Bumper Bracket .....	2
15	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l .....	6
16	102544901	Spring, Leaf, Rear .....	2
17	102573101	Bracket, 4-pass Lower Seat .....	2
18	102584701	Weld, 4-pass Footdeck-a .....	1
19	102584801	Weld, 4-pass Footdeck-b .....	1
20	103624601	Weldment, Spt, 4pass, Drv .....	1
21	103624602	Weldment, Spt, 4pass, Pas .....	1
22	103653001	Angle, Strut, Tie .....	1
23	103853121	Service, Beige, Seatback Asm .....	1
24	103866901	Restraint-lh 4pass Hip .....	1
25	103866902	Restraint-rh 4pass Hip .....	1
26	103896721	Service, Beige, 4pass Rear Btm .....	1
		Note: The 102570901 4-Pass kit has been replaced with 102570905. The new kit is compatible with both pre-Monsoon and Monsoon canopies.	

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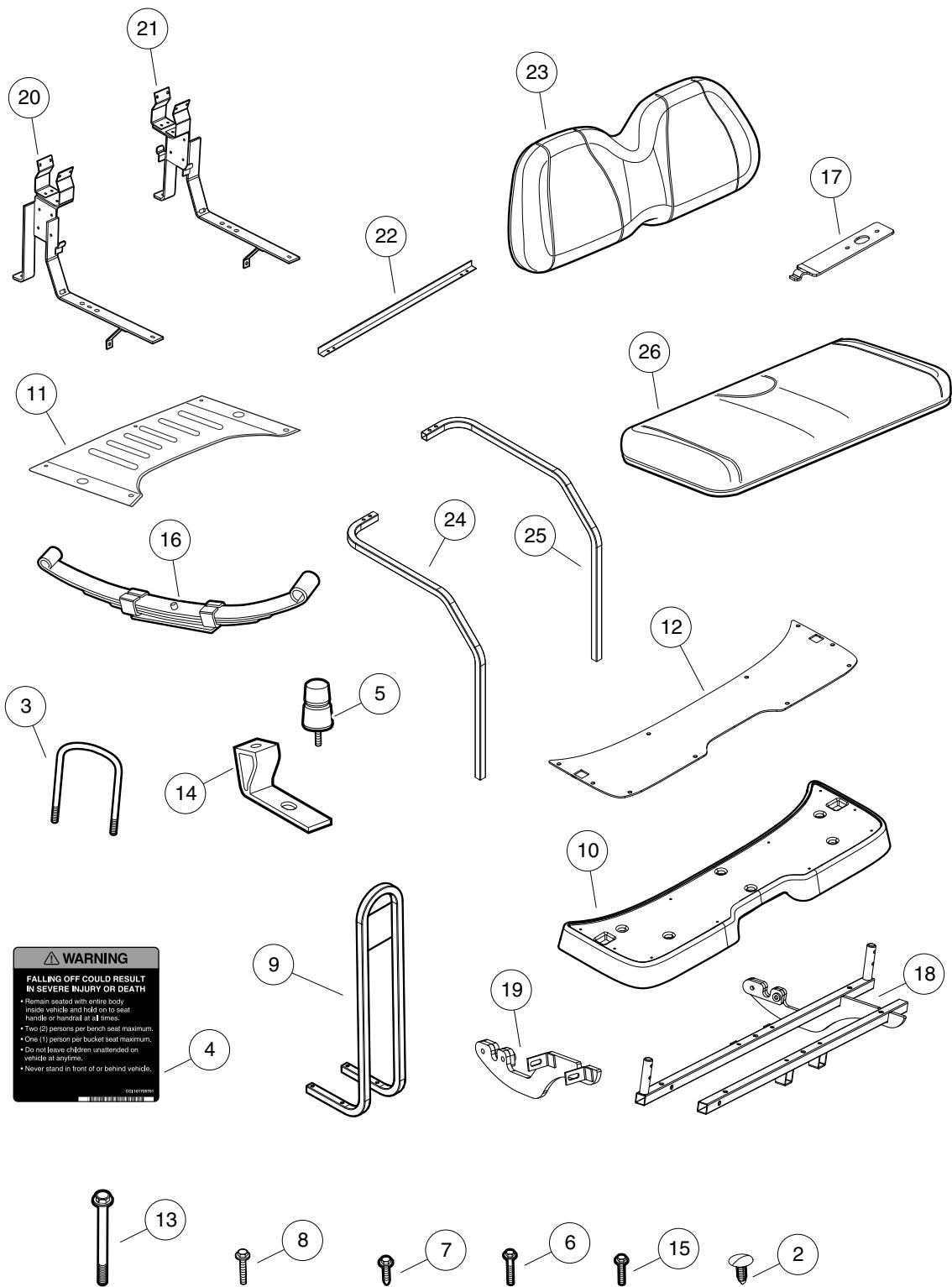


000505-004

# FOUR PASSENGER CONVERSION KIT, PRE-MONSOON CANOPY - WHITE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	102570902	Kit-4-pass, Prec, Std, White (includes items 2 through 26) .....	1
2	1010434	Barrel - Plastic .....	11
3	1014902	U-Bolt .....	2
4	101705701	Decal, Warning .....	1
5	1017235	Bumper, Jounce .....	2
6	102296530	Screw - M6 X 1.0 X 30 Sems .....	4
7	102298720	M8-1.25x20 Taptite .....	18
8	102298745	M8-1.25x45 Taptite .....	4
9	102531001	Handrail Weldment, Rear Seat .....	1
10	102531402	Footdeck, 4-Passenger, Black .....	1
11	102531501	Cover, 4-pass Ns1 Underbody .....	1
12	102531601	Floormat, 4-Passenger, Rear .....	1
13	102534201	Bolt - Fl Hd, M8 X 95 .....	4
14	102534801	Jounce Bumper Bracket .....	2
15	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l .....	6
16	102544901	Spring, Leaf, Rear .....	2
17	102572201	Connector Tube-hand Rail Asm .....	1
18	102573101	Bracket, 4-pass Lower Seat .....	2
19	102574801	Support-rh 4 Passenger Seat .....	1
20	102574901	Support-lh 4 Passenger Seat .....	1
21	102575101	Restraint- Rh 4-passenger Hip .....	1
22	102575201	Restraint- Lh 4-passenger Hip .....	1
23	102584701	Weld, 4-pass Footdeck-a .....	1
24	102584801	Weld, 4-pass Footdeck-b .....	1
25	103853122	Service, White, Seatback Asm .....	1
26	103896722	Service, White, 4pass Rear Btm .....	1

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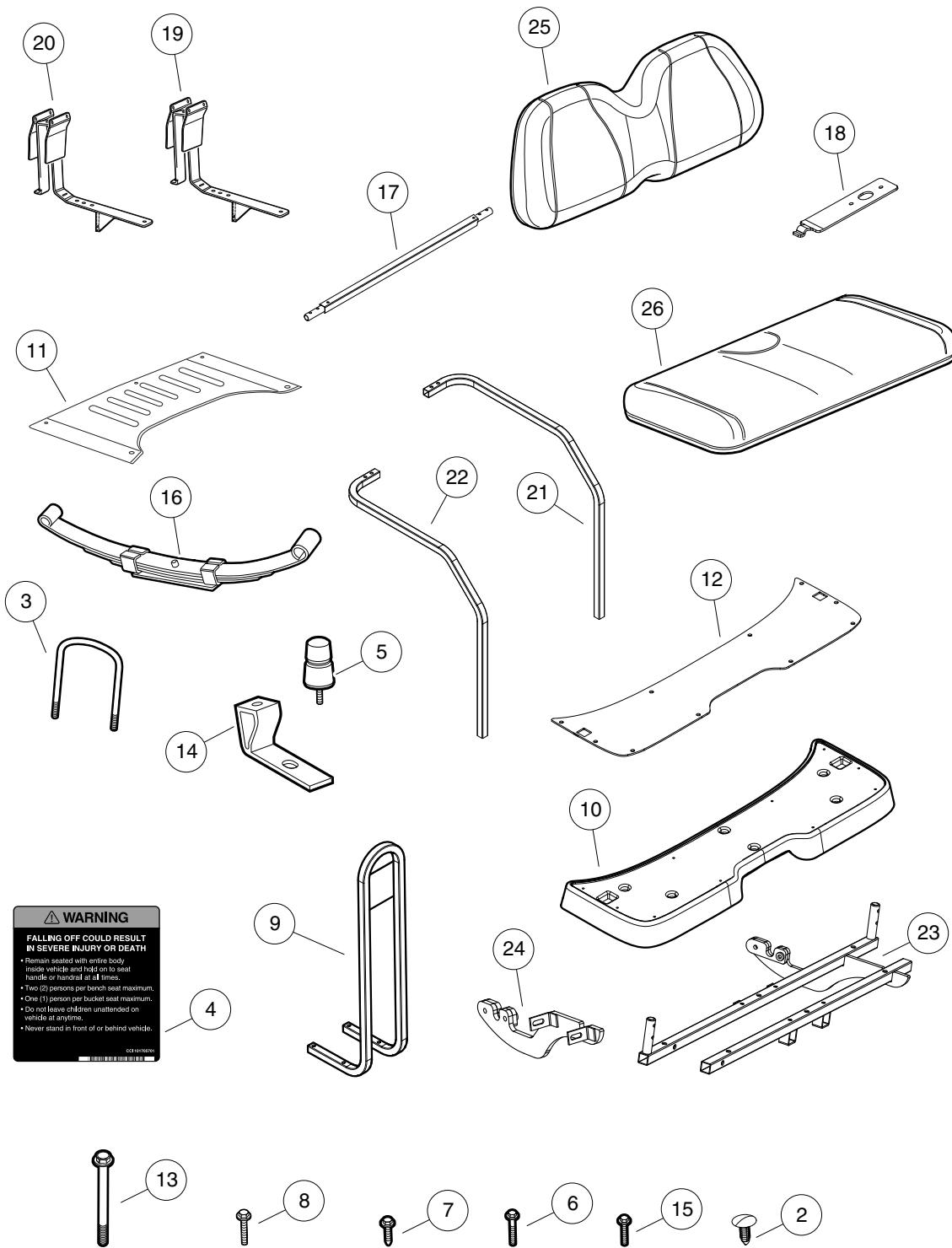
# FOUR PASSENGER CONVERSION KIT, MONSOON CANOPY – WHITE

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	102570906	Kit-4pass, Monsoon XI, White (includes items 2 through 26) .....	1
2	1010434	Barrel - Plastic .....	11
3	1014902	U-Bolt .....	2
4	101705701	Decal, Warning .....	1
5	1017235	Bumper, Jounce .....	2
6	102296530	Screw - M6 X 1.0 X 30 Sems .....	4
7	102298720	M8-1.25x20 Taptite .....	12
8	102298745	M8-1.25x45 Taptite .....	8
9	102531001	Handrail Weldment, Rear Seat .....	1
10	102531402	Footdeck, 4-Passenger, Black .....	1
11	102531502	Cover- 4 Pass W/canopy .....	1
12	102531601	Floormat, 4-Passenger, Rear .....	1
13	102534201	Bolt - Fl Hd, M8 X 95 .....	4
14	102534801	Jounce Bumper Bracket .....	2
15	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l .....	6
16	102544901	Spring, Leaf, Rear .....	2
17	102573101	Bracket, 4-pass Lower Seat .....	2
18	102584701	Weld, 4-pass Footdeck-a .....	1
19	102584801	Weld, 4-pass Footdeck-b .....	1
20	103624601	Weldment, Spt, 4pass, Drv .....	1
21	103624602	Weldment, Spt, 4pass, Pas .....	1
22	103653001	Angle, Strut, Tie .....	1
23	103853122	Service, White, Seatback Asm .....	1
24	103866901	Restraint-lh 4pass Hip .....	1
25	103866902	Restraint-rh 4pass Hip .....	1
26	103896722	Service, White, 4pass Rear Btm .....	1
		Note: The 102570902 4-Pass kit has been replaced with 102570906. The new kit is compatible with both pre-Monsoon and Monsoon canopies.	

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# FOUR PASSENGER CONVERSION KIT, PRE-MONSOON CANOPY — GRAY

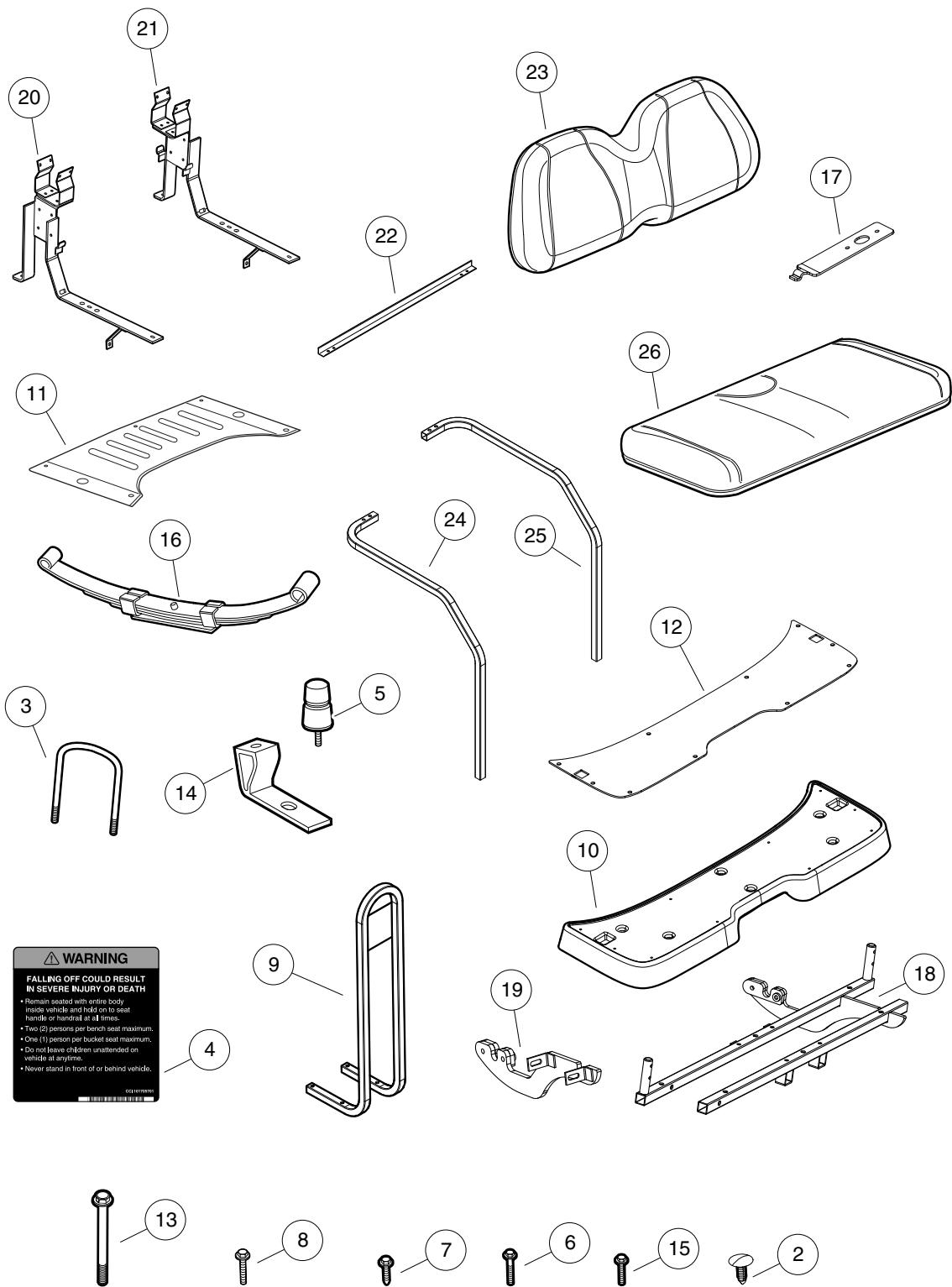
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	102570904	Kit, 4 Passenger, Precedent, Std, Gray (includes items 2 through 26) .....	1
2	1010434	Barrel - Plastic .....	11
3	1014902	U-Bolt .....	2
4	101705701	Decal, Warning .....	1
5	1017235	Bumper, Jounce .....	2
6	102296530	Screw - M6 X 1.0 X 30 Sems .....	4
7	102298720	M8-1.25x20 Taptite .....	18
8	102298745	M8-1.25x45 Taptite .....	4
9	102531001	Handrail Weldment, Rear Seat .....	1
10	102531402	Footdeck, 4-Passenger, Black .....	1
11	102531501	Cover, 4-pass Ns1 Underbody .....	1
12	102531601	Floormat, 4-Passenger, Rear .....	1
13	102534201	Bolt - Fl Hd, M8 X 95 .....	4
14	102534801	Jounce Bumper Bracket .....	2
15	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l .....	6
16	102544901	Spring, Leaf, Rear .....	2
17	102572201	Connector Tube-hand Rail Asm .....	1
18	102573101	Bracket, 4-pass Lower Seat .....	2
19	102574801	Support-rh 4 Passenger Seat .....	1
20	102574901	Support-lh 4 Passenger Seat .....	1
21	102575101	Restraint- Rh 4-passenger Hip .....	1
22	102575201	Restraint- Lh 4-passenger Hip .....	1
23	102584701	Weld, 4-pass Footdeck-a .....	1
24	102584801	Weld, 4-pass Footdeck-b .....	1
25	103853124	Service, Gray, Seatback Asm .....	1
26	103896724	Service, Gray, 4pass Rear Btm .....	1

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# FOUR PASSENGER CONVERSION KIT, MONSOON CANOPY – GRAY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	1
1	102570907	Kit-4pass, Monsoon XL, Gray (includes items 2 through 26) .....	1
2	1010434	Barrel - Plastic .....	11
3	1014902	U-Bolt .....	2
4	101705701	Decal, Warning .....	1
5	1017235	Bumper, Jounce .....	2
6	102296530	Screw - M6 X 1.0 X 30 Sems .....	4
7	102298720	M8-1.25x20 Taptite .....	12
8	102298745	M8-1.25x45 Taptite .....	8
9	102531001	Handrail Weldment, Rear Seat .....	1
10	102531402	Footdeck, 4-Passenger, Black .....	1
11	102531502	Cover- 4 Pass W/canopy .....	1
12	102531601	Floormat, 4-Passenger, Rear .....	1
13	102534201	Bolt - Fl Hd, M8 X 95 .....	4
14	102534801	Jounce Bumper Bracket .....	2
15	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-l .....	6
16	102544901	Spring, Leaf, Rear .....	2
17	102573101	Bracket, 4-pass Lower Seat .....	2
18	102584701	Weld, 4-pass Footdeck-a .....	1
19	102584801	Weld, 4-pass Footdeck-b .....	1
20	103624601	Weldment, Spt, 4pass, Drv .....	1
21	103624602	Weldment, Spt, 4pass, Pas .....	1
22	103653001	Angle, Strut, Tie .....	1
23	103853124	Service, Gray, Seatback Asm .....	1
24	103866901	Restraint-lh 4pass Hip .....	1
25	103866902	Restraint-rh 4pass Hip .....	1
26	103896724	Service, Gray, 4pass Rear Btm .....	1
		Note: The 102570904 4-Pass kit has been replaced with 102570907. The new kit is compatible with both pre-Monsoon and Monsoon canopies.	

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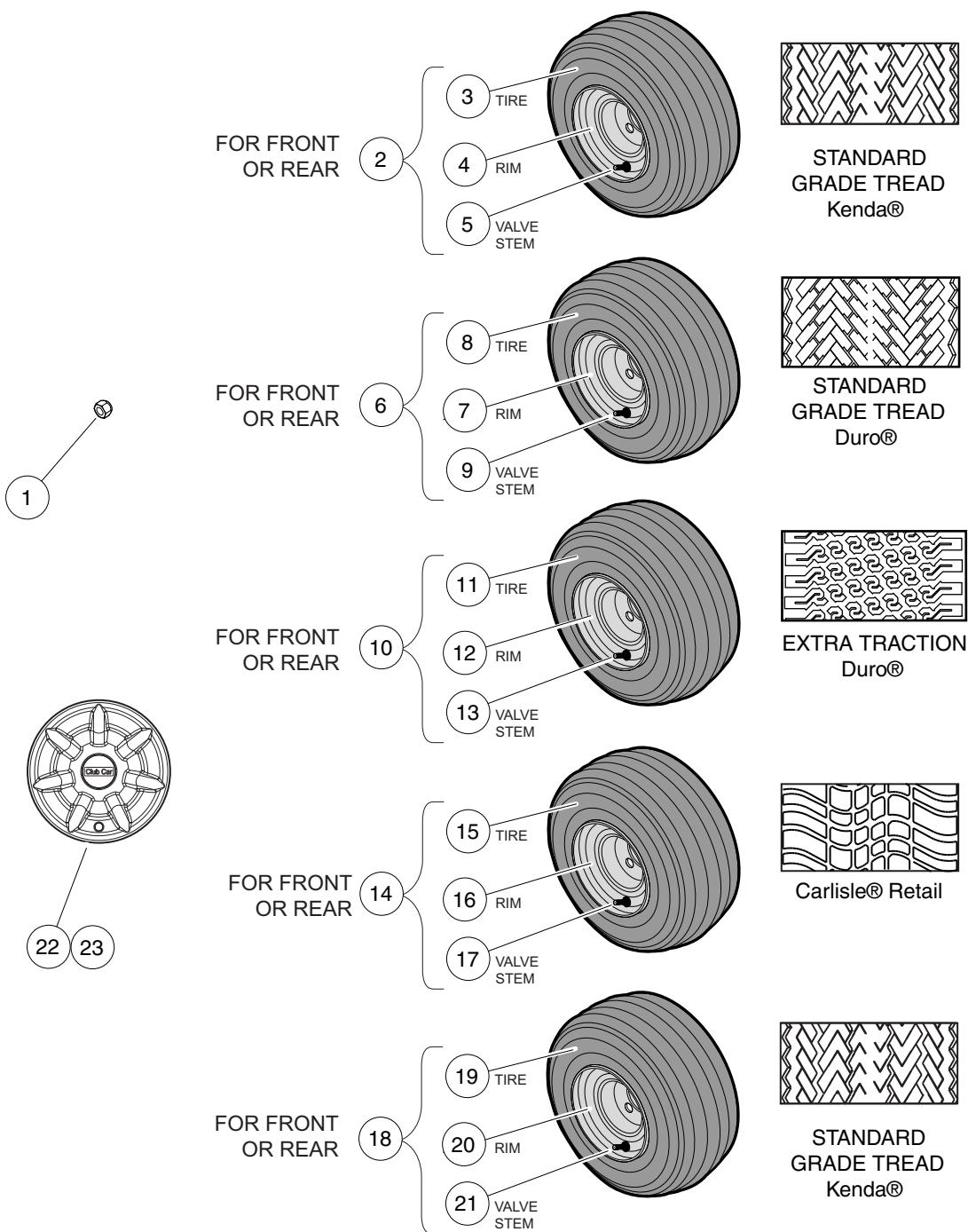
# **WHEELS AND TIRES**

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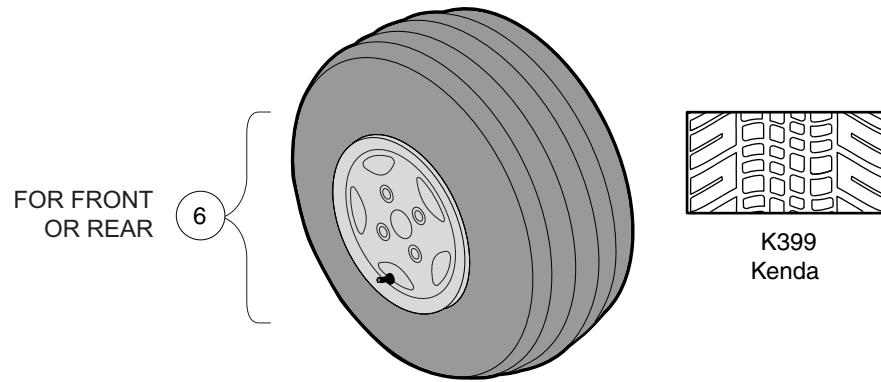
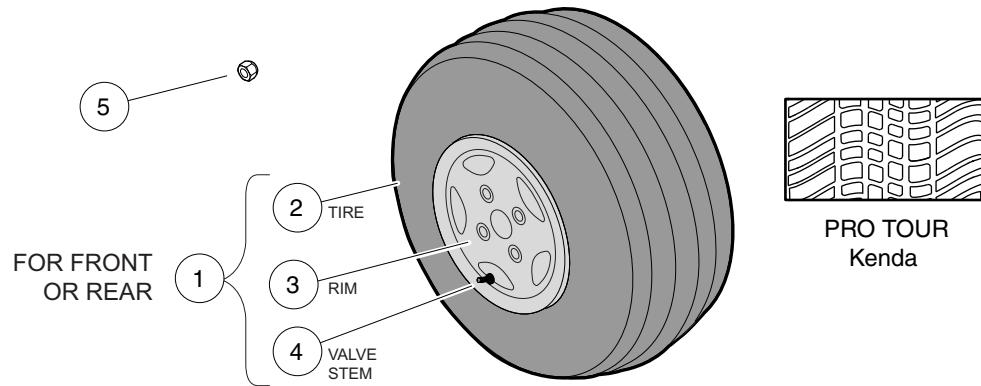
# WHEELS AND TIRES – I2 AND PROFESSIONAL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010984	.500-20 Unf Lug Nut .....	16
2	102522601	Asm-Kenda Std Gray (includes items 3 through 5) .....	4
3	103458601	Tire, Kenda Hole-n-1, Xt .....	1
4	103459101	Wheel Rim Asm, 8"x7", Gray .....	1
5	7310	Valve Stem .....	1
6	102522604	Asm-duro Std Gray (includes items 7 through 9) .....	4
7	102557801	Wheel Rim Asm, 8"X7.000" (Duro rim) .....	1
8	102569304	Duro 18 X 8.5 X 8, 4-Ply .....	1
9	7310	Valve Stem .....	1
10	102522605	Asm-duro Extra Tract Gray (includes items 11 through 13) .....	4
11	101769302	Tire, Unmounted Xtrac 18 x 8.50-8 .....	1
12	102557801	Wheel Rim Asm, 8"X7.000" (Duro rim) .....	1
13	7310	Valve Stem .....	1
14	102522609	Asm-carlisle Retail (includes items 15 through 17) .....	4
15	102569309	Tire-carlisle 18.5x8.5r8 4-ply .....	1
16	103459101	Wheel Rim Asm, 8"x7", Gray .....	1
17	7310	Valve Stem .....	1
18	102522611	Asm-kenda Retail, Radial (includes items 19 through 21) .....	4
19	102569311	Tire-kenda 18x8.5 R8, 4-ply .....	1
20	103459101	Wheel Rim Asm, 8"x7", Gray .....	1
21	7310	Valve Stem .....	1
22	102559901	Hub Cap Kit, Prec (includes item 23) .....	1
23	103694501	Hub Cap, 7 Prong .....	4
		Note: Item 14, 102522609, has been discontinued. The individual components remain available.	

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000475-005

# WHEELS AND TIRES – I2L AND CHAMPION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102540601	Tire and Wheel, Aluminum (includes items 2 through 4) .....	4
2	102556701	Tire, Pro Tour, 205-50 X 10 .....	1
3	102556801	Wheel, ChampionsAluminum' .....	1
4	7310	Valve Stem .....	1
5	102540701	Lug Nut, 1/2" Closed End .....	16
6	AM1263401	K399 205/50-r10 W/champion Rim .....	4

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# **DECALS**

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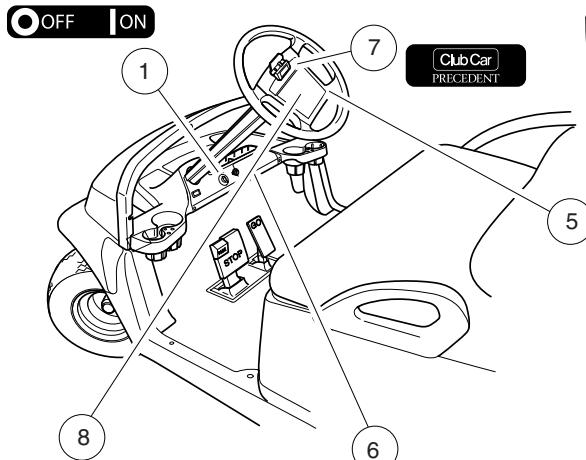
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## OPERATING INSTRUCTIONS

- Read owner's manual and safety warnings located on dash panel prior to driving.
- Study and understand controls.

### TO OPERATE

- Turn wheels to desired direction and ensure path is clear.
- Turn key to ON position.
- While stopped, place shift lever in desired position:  
F—Forward N—Neutral R—Reverse (Buzzer will sound)
- Park brake will release and vehicle will start moving when accelerator pedal is pressed.
- Slowly press accelerator pedal to increase speed.
- To stop, release accelerator pedal and press brake pedal.

### BEFORE LEAVING

- Press park brake pedal until it locks and holds vehicle.
- Place Forward/Reverse switch in NEUTRAL position.
- Turn key OFF and remove key when not in use.

CCI 102519201

## OPERATING INSTRUCTIONS

Before using vehicle, read owner's manual and vehicle safety warnings.  
Study and understand controls.

### TO OPERATE

- Ensure wheels are turned in desired direction and path is clear.
- Turn key to ON position.
- Select FORWARD or REVERSE only when stopped.
- Release park brake fully.
- Vehicle will start moving when accelerator pedal is pressed.
- Slowly press accelerator pedal to increase speed.
- To stop, release accelerator pedal and press brake pedal.

### WARNING

Unintended vehicle movement may cause severe injury or death. Before leaving vehicle:

- Engage park brake to lock wheels.
- Place vehicle in NEUTRAL.
- Turn key to OFF and remove key.

103785002

## WARNING

### ROLLOVER OR FALLING OFF MAY CAUSE SERIOUS INJURY OR DEATH.

- Before using vehicle, read operating instructions.
- Do not start vehicle until all occupants are seated.
- Keep entire body inside vehicle while moving.
- Drive slowly in turns and straight up and down slopes.
- Use brakes to reduce speed when coasting downhill.
- Never operate under the influence of alcohol or drugs.
- For use by authorized persons in designated areas only.

- Remain seated while moving.
- Operate from driver side only.
- Never operate on public roads.
- Hold on to seat handle while moving.
- Two (2) persons per seat maximum.
- Never stand in front of or behind vehicle.
- Do not leave children unattended on vehicle.

CCI 102519301

### WARNING

#### BATTERY EXPLOSION / FIRE CAN CAUSE SEVERE INJURY



- Do not contact positive (+) battery post or cable to frame.
- Disconnect negative (-) cable first.
- Negative (-) frame ground.

CCI 102517901

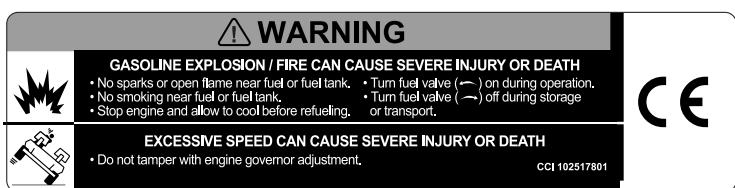
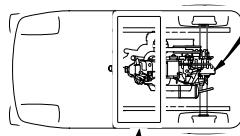
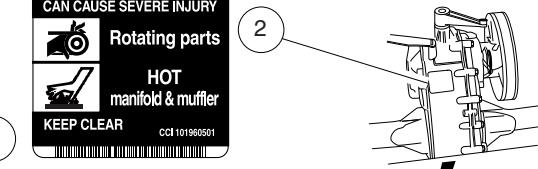
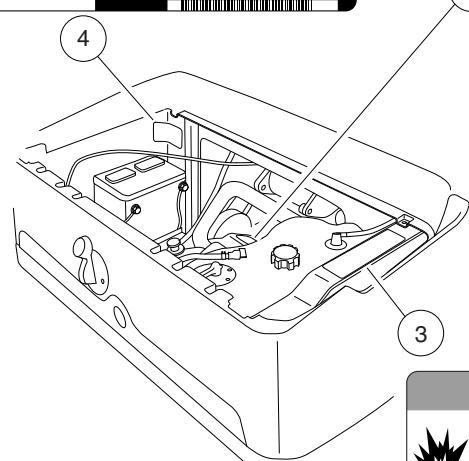
### WARNING

#### CAN CAUSE SEVERE INJURY



- Rotating parts
- HOT manifold & muffler
- KEEP CLEAR

CCI 101960501



### WARNING

#### GASOLINE EXPLOSION / FIRE CAN CAUSE SEVERE INJURY OR DEATH



- No sparks or open flame near fuel or fuel tank.
- Turn fuel valve (←) on during operation.
- No smoking near fuel or fuel tank.
- Stop engine and allow to cool before refueling.
- Turn fuel valve (→) off during storage or transport.

#### EXCESSIVE SPEED CAN CAUSE SEVERE INJURY OR DEATH



- Do not tamper with engine governor adjustment.



CCI 102517801

000444-002

# DECALS – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>3</b>
1	101825101	Decal, Off/On .....	1	<b>G</b>
2	101960501	Decal, Rotating Parts/Hot Manifold .....	2	
3	102517801	Decal, Warning - Gas and Govenor .....	1	
4	102517901	Decal, Warning - Frame Ground .....	1	
5	102519201	Decal, Operating Instr, Gas .....	1	
6	102519301	Decal, Warning, Rollover .....	1	
7	102540901	Decal, Club Car Clip .....	1	
8	103783002	Decal, Op Instr, Gas Ps .....	1	<b>E</b>
		Note: Item 8 Operating Instruction decal fits on the new steering wheel, which incorporated on car serial number 1105-170433. The item 5 Operating Instruction decal was used on vehicles with the old-style steering wheel.		

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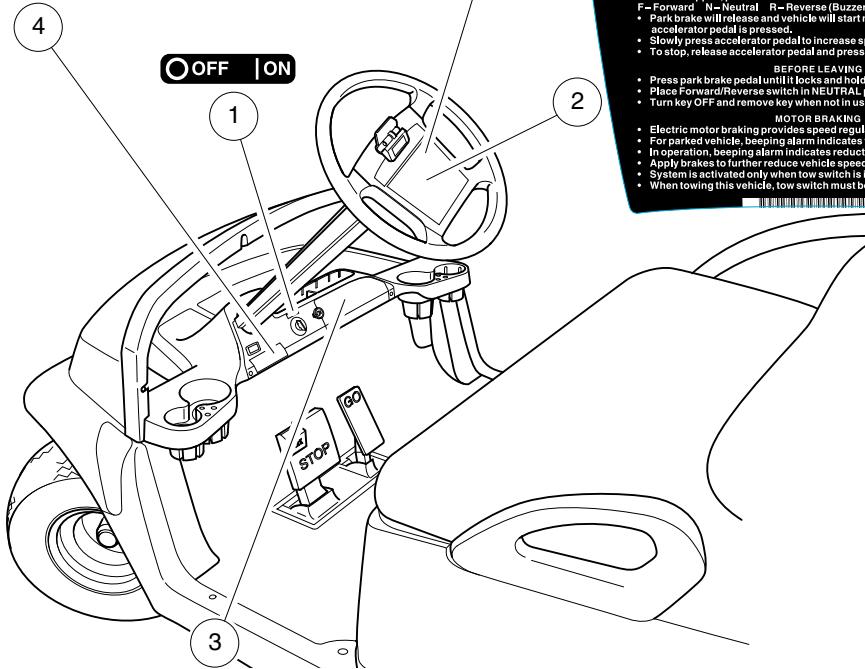
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### IMPORTANT NOTICE

This vehicle does not conform to ANSI Z130.1 - "Standard for Golf Cars - Safety and Performance Requirements" because it is capable of speeds in excess of 15 miles per hour. Exercise caution.

CCI 10255901



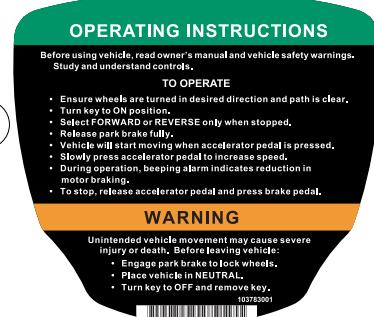
### WARNING

#### ROLLOVER OR FALLING OFF MAY CAUSE SERIOUS INJURY OR DEATH.

- Before using vehicle, read operating instructions.
- Do not start vehicle until all occupants are seated.
- Keep entire body inside vehicle while moving.
- Drive slowly in turns and straight up and down slopes.
- Use brakes to reduce speed when coasting downhill.
- Never operate under the influence of alcohol or drugs.
- For use by authorized persons in designated areas only.
- Remain seated while moving.
- Operate from driver side only.
- Never operate on public roads.
- Hold on to seat handle while moving.
- Two (2) persons per seat maximum.
- Never stand in front of or behind vehicle.
- Do not leave children unattended on vehicle.

CCI 102519301

000441-008



### OPERATING INSTRUCTIONS

Before using vehicle, read owner's manual and vehicle safety warnings. Study and understand controls.

#### TO OPERATE

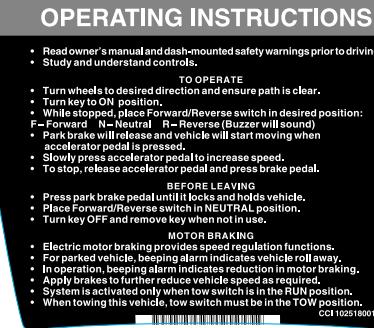
- Ensure wheels are turned in desired direction and path is clear.
- Turn key to ON position.
- Release park brake fully.
- Vehicle will start moving when accelerator pedal is pressed.
- Slowly press accelerator pedal to increase speed.
- During operation, beeping alarm indicates reduction in motor braking.
- To stop, release accelerator pedal and press brake pedal.

#### WARNING

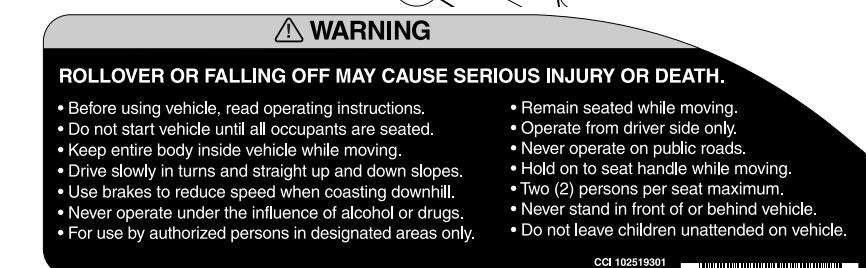
Unintended vehicle movement may cause severe injury or death. Before leaving vehicle:

- Engage park brake to lock wheels.
- Place vehicle in NEUTRAL.
- Turn key to OFF and remove key.

102783001



CCI 102518001



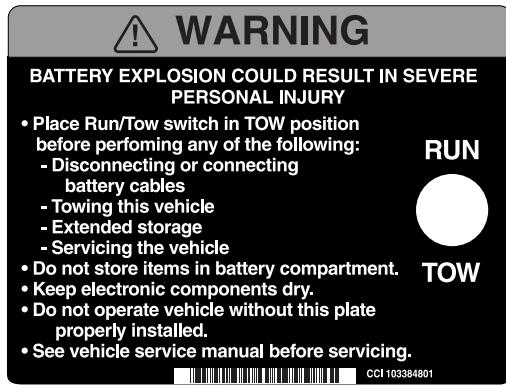
# DECALS – ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	3
1	101825101	Decal, Off/On .....	1
2	102518001	Decal, Operating Instr, Elec .....	1
3	102519301	Decal, Warning, Rollover .....	1
4	102555901	Decal, Private Speed, Prec .....	1
5	103783001	Decal, Op Instr, Ele .....	1
		Note: Item 5 Operating Instruction decal fits on the new steering wheel, which incorporated on car serial number 1105-170433. The item 2 Operating Instruction decal was used on vehicles with the old-style steering wheel.	

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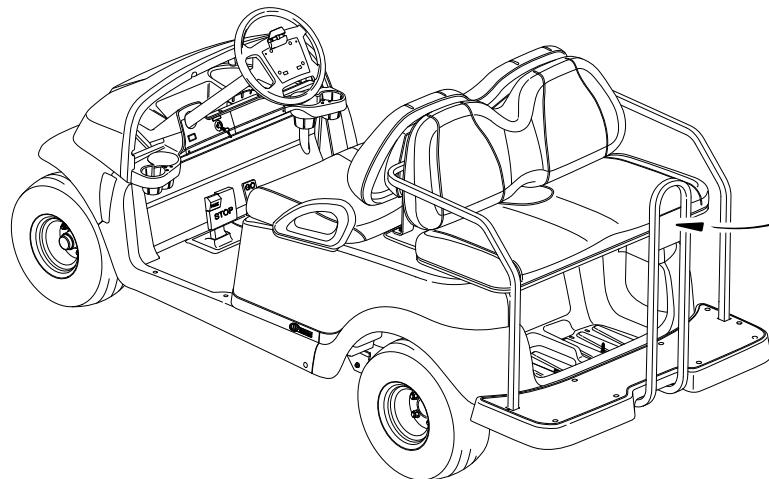
## DECALS – ELECTRIC VEHICLE, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>3</b>
1	102591901	Warning Tag, Battery, SPWS (For SPWS Accessory) .....	2	<b>G</b>
2	103384601	Decal-water Exposure .....	1	
3	103384701	Decal-warning, Short .....	1	
4	103384801	Decal-warning, Run Tow .....	1	<b>E</b>

**3****G****E****WARNING****FALLING OFF COULD RESULT  
IN SEVERE INJURY OR DEATH**

- Remain seated with entire body inside vehicle and hold on to seat handle or handrail at all times.
- Two (2) persons per bench seat maximum.
- One (1) person per bucket seat maximum.
- Do not leave children unattended on vehicle at anytime.
- Never stand in front of or behind vehicle.

CCI 101705701



000495-001

## DECAL – PRECEDENT VILLAGER 4

ITEM	PART NO.	DESCRIPTION	QTY	
1	101705701	1 2 3 4 Decal, Warning .....	1	<b>3</b> <b>G</b> <b>E</b>

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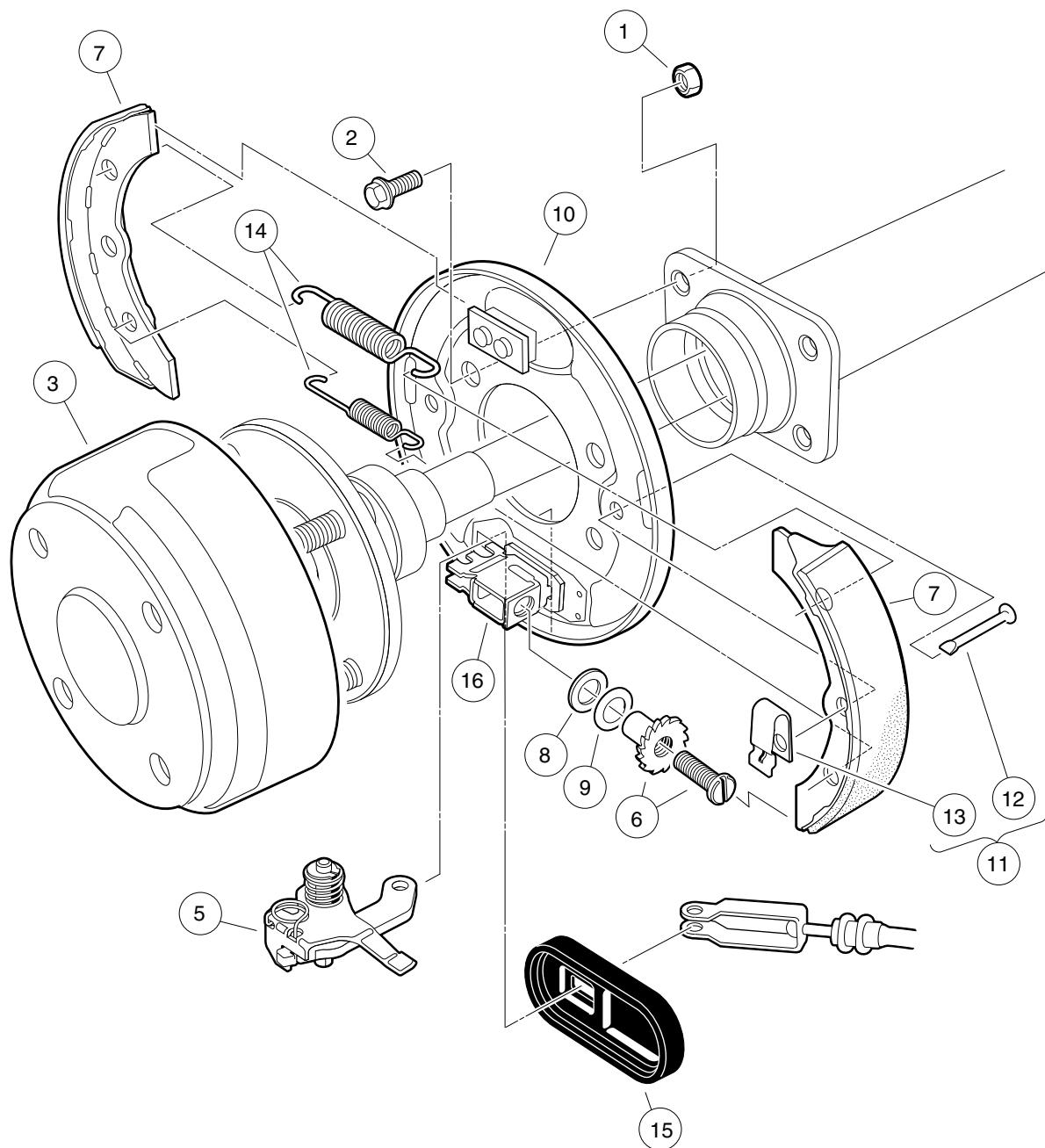
# **BRAKES AND PEDAL GROUP ASSEMBLIES**

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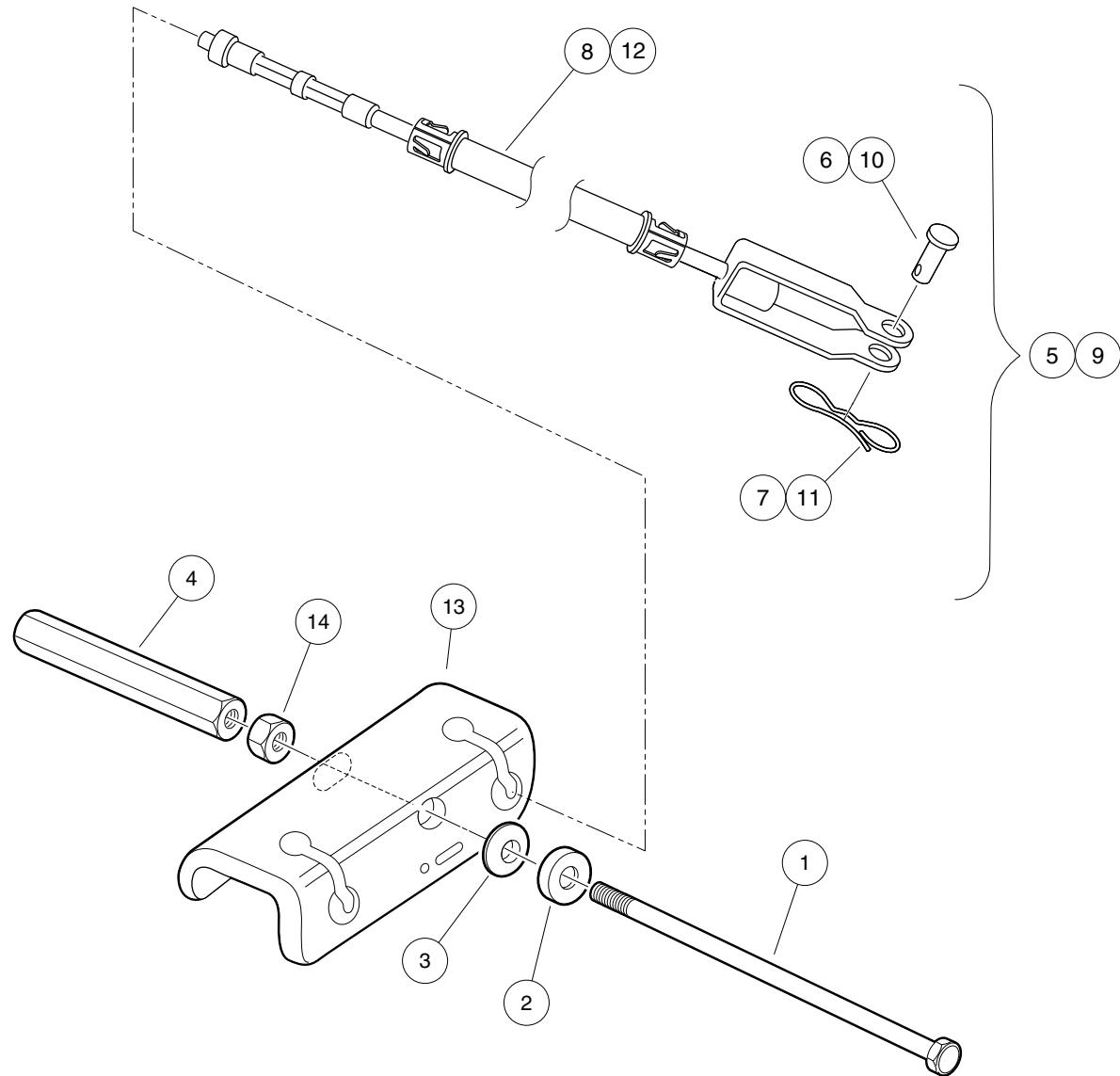
# REAR BRAKE ASSEMBLY, SELF-ADJUSTING

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1013924	Nut, 5/16-24 Hex Head Cone .....	8
2	1014153	Bolt, Brake Cluster Mounting .....	8
3	101791101	Drum without Center Hole, Brake .....	2
4	103380201	Asm, Brake Cluster, Mech, Drvr (includes items 5 through 16) .....	1
5	101815502	Lever Assembly, Self-Adjusting Brake, Left .....	1
6	101816502	Adjusting Mechanism, Self-Adjusting Brake, Left .....	1
7	101823201	Package, Brake Shoe, Self-Adjusting .....	1
8	101823801	Plate, Washer, Brake, Self-Adjusting .....	1
9	101823901	Washer, Brake, Self-Adjusting .....	1
10	103483102	Back Plate, Lh .....	1
11	103483201	Kit, Shoe Retainer (includes items 12 and 13) .....	1
12	N/A	Pin .....	2
13	N/A	Spring, Shoe, Clamp .....	2
14	103483401	Package Brake Spring Self Adj .....	1
15	103483601	Cover, Dust .....	1
16	103483701	Brake Block .....	1
17	103380202	Asm, Brake Cluster, Mech, Pass (includes items 18 through 29) .....	1
18	101815501	Lever Assembly, Self-Adjusting Brake, Right (Passenger) .....	1
19	101816501	Adj Mechanism, S.A. Brakes, Right (Passenger) .....	1
20	101823201	Package, Brake Shoe, Self-Adjusting .....	1
21	101823801	Plate, Washer, Brake, Self-Adjusting .....	1
22	101823901	Washer, Brake, Self-Adjusting .....	1
23	N/A	Back Plate, Rh .....	1
24	103483201	Kit, Shoe Retainer (includes items 25 and 26) .....	1
25	N/A	Pin .....	2
26	N/A	Spring, Shoe, Clamp .....	2
27	103483401	Package Brake Spring Self Adj .....	1
28	103483601	Cover, Dust .....	1
29	103483701	Brake Block .....	1
		Note: Driver-side brake cluster not shown. Components have a similar appearance to passenger-side brake cluster components.	

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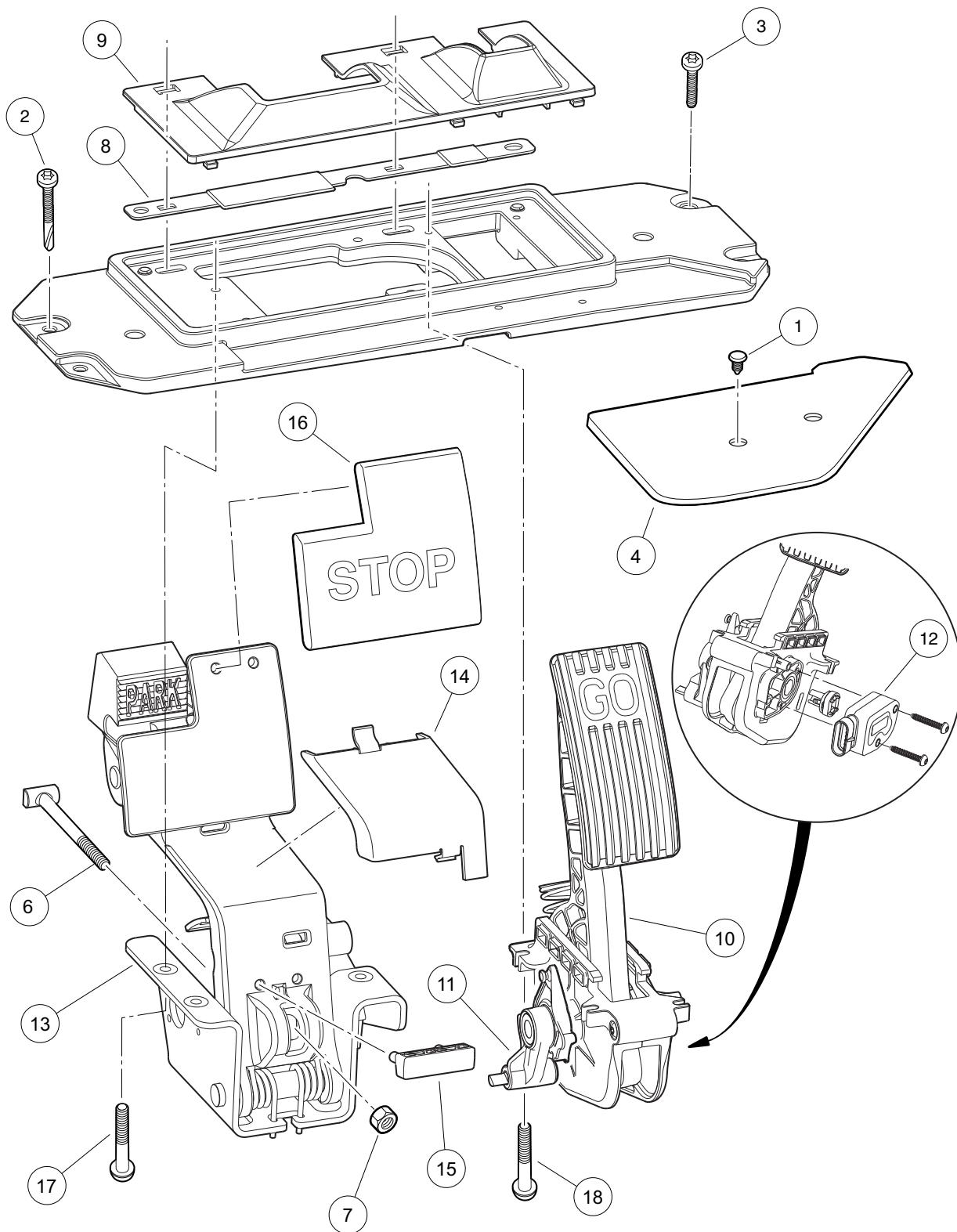
# BRAKE CABLES AND EQUALIZER BRACKET

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102297901	Bolt, 5/16-18 X 7.375, Hex .....	1
2	102551901	Washer, 5/16, Self Comp, Cup .....	1
3	102552001	Washer, 5/16, Self Comp, Cone .....	1
4	102594301	Nut, 5/16-18, Hex Adjusting -l .....	1
5	103528701	Kit, Brake Cable, Prec, Rh (includes items 6 through 8) .....	1
6	1010829	Pin, Clevis, 5/16 X 3/4 .....	1
7	102292801	Pin, Bow Tie Locking - .072 .....	1
8	N/A	Cable, Brake, Prec, Right .....	1
9	103528702	Kit, Brake Cable, Prec, Lh (includes items 10 through 12) .....	1
10	1010829	Pin, Clevis, 5/16 X 3/4 .....	1
11	102292801	Pin, Bow Tie Locking - .072 .....	1
12	N/A	Cable, Brake, Prec, Left .....	1
13	103535001	Bracket, Equalizer, Prec Awd .....	1
14	1242	Nut, 5/16-18 Hex .....	1

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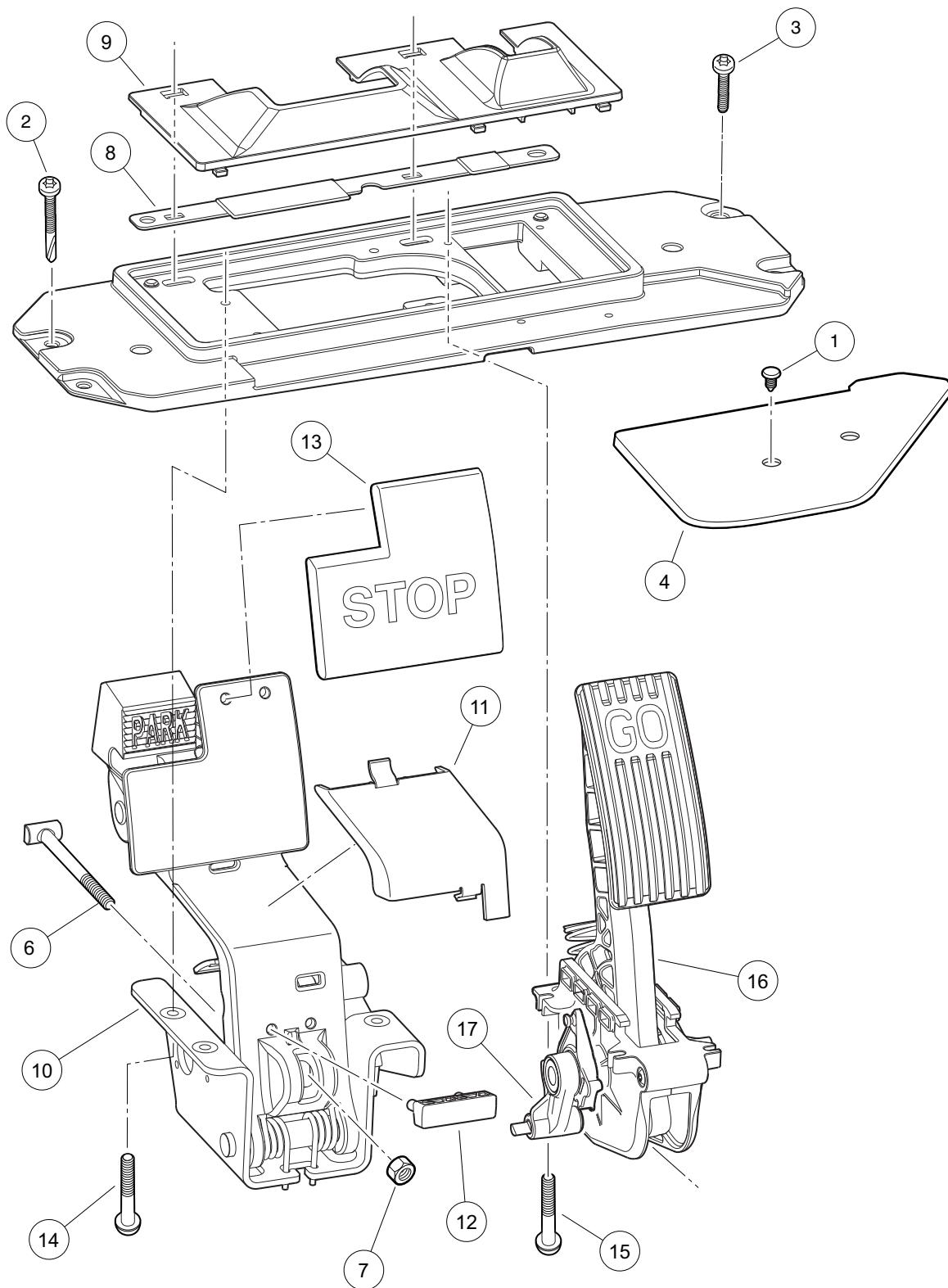
# PEDAL GROUP WITH SENSOR, GENERATION 2 – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010434	Barrel - Plastic .....	1
2	102292201	Screw-1/4-20x2.20 Tx Pn Hd Sd .....	2
3	102298030	Screw, K80x30, Torx Pn Hd Pt .....	2
4	102500801	Plate - Floor Cover .....	1
5	102595015	Pedal Assy Gas Triac Sp (includes items 6 through 18) .....	1
6	102559401	Rod, Brake .....	1
7	102559701	Nut, Brake Rod .....	1
8	102594801	Shield, Debris Aux .....	1
9	102594901	Shield, Debris Primary .....	1
10	102595502	Accelerator Pedal,(throttle) Gas (includes items 11 and 12) .....	1
11	103777601	Asm, G2, Anod Park Brake Release .....	1
12	N/A	Throttle Sensor .....	1
13	102595701	Assy, Brake (includes items 14 through 16) .....	1
14	102595201	Cover, Brake .....	1
15	102595301	Upstop, Brake .....	1
16	102595401	Pad, Brake .....	1
17	102595901	Screw, M6x1.0x17 Ph, Taptite .....	4
18	102596001	Screw, M5x0.8x18 Ph, Taptite .....	4

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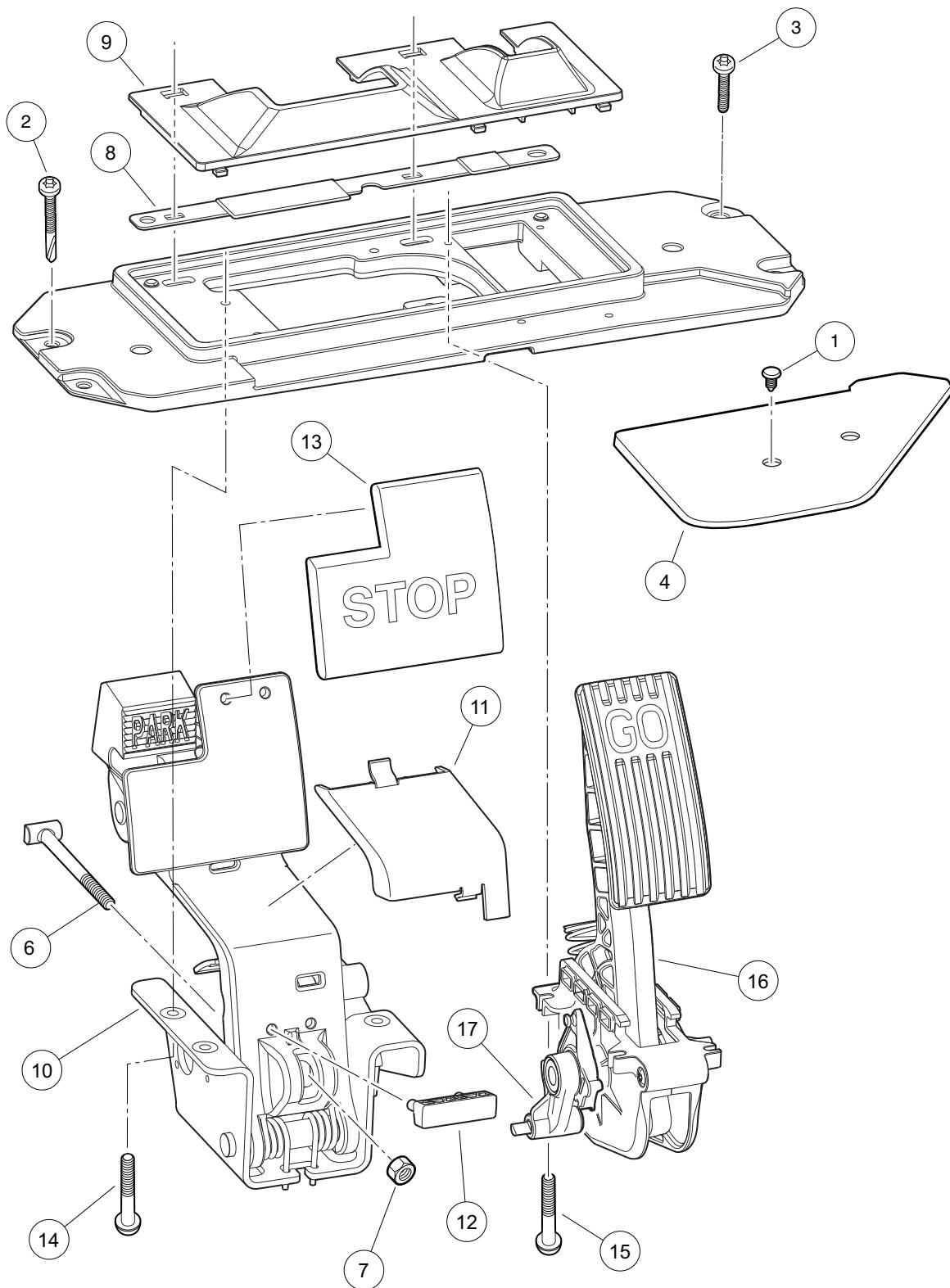
**PEDAL GROUP, NO SENSOR, GENERATION 2 – GASOLINE  
VEHICLE**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010434	Barrel - Plastic .....	1
2	102292201	Screw-1/4-20x2.20 Tx Pn Hd Sd .....	2
3	102298030	Screw, K80x30, Torx Pn Hd Pt .....	2
4	102500801	Plate - Floor Cover .....	1
5	102595021	Field Service Pedal (includes items 6 through 16) .....	1
6	102559401	Rod, Brake .....	1
7	102559701	Nut, Brake Rod .....	1
8	102594801	Shield, Debris Aux .....	1
9	102594901	Shield, Debris Primary .....	1
10	102595701	Assy, Brake (includes items 11 through 13) .....	1
11	102595201	Cover, Brake .....	1
12	102595301	Upstop, Brake .....	1
13	102595401	Pad, Brake .....	1
14	102595901	Screw, M6x1.0x17 Ph, Taptite .....	4
15	102596001	Screw, M5x0.8x18 Ph, Taptite .....	4
16	102596301	Throttle, G2, No Sensor (includes item 17) .....	1
17	103777601	Asm, G2, Anod Park Brake Release .....	1
		Note: 102595021 has no sensor and is common to both gas and electric vehicles.	

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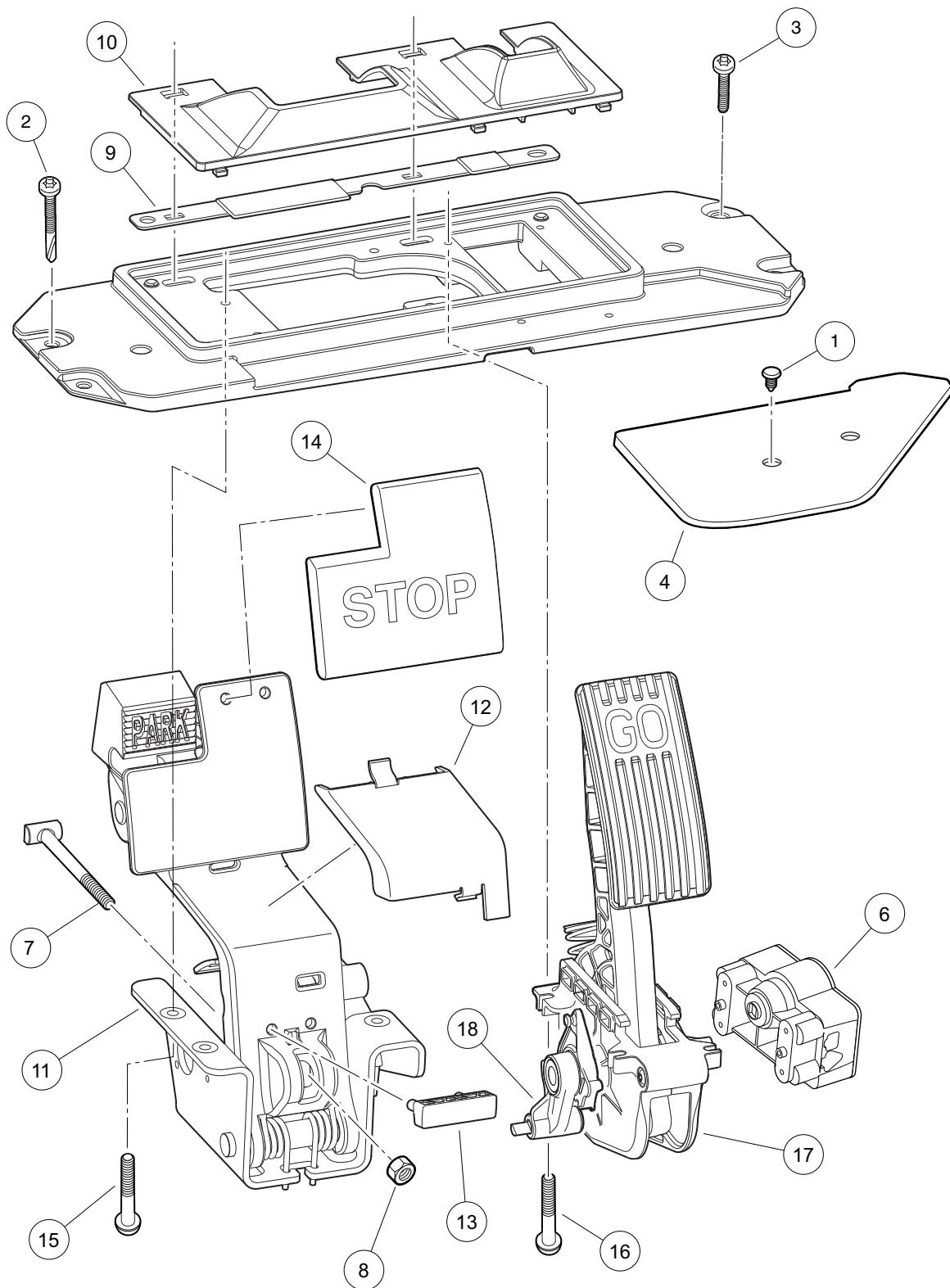
# PEDAL GROUP, NO MCOR, GENERATION 2 – ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010434	Barrel - Plastic .....	1
2	102292201	Screw-1/4-20x2.20 Tx Pn Hd Sd .....	2
3	102298030	Screw, K80x30, Torx Pn Hd Pt .....	2
4	102500801	Plate - Floor Cover .....	1
5	102595021	Field Service Pedal (includes items 6 through 16) .....	1
6	102559401	Rod, Brake .....	1
7	102559701	Nut, Brake Rod .....	1
8	102594801	Shield, Debris Aux .....	1
9	102594901	Shield, Debris Primary .....	1
10	102595701	Assy, Brake (includes items 11 through 13) .....	1
11	102595201	Cover, Brake .....	1
12	102595301	Upstop, Brake .....	1
13	102595401	Pad, Brake .....	1
14	102595901	Screw, M6x1.0x17 Ph, Taptite .....	4
15	102596001	Screw, M5x0.8x18 Ph, Taptite .....	4
16	102596301	Throttle, G2, No Sensor (includes item 17) .....	1
17	103777601	Asm, G2, Anod Park Brake Release .....	1
		Note: 102595021 has no MCOR and is common to both gas and electric vehicles.	

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000487-014

# PEDAL GROUP, WITH MCOR, GENERATION 2 – ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1010434	Barrel - Plastic .....	1
2	102292201	Screw-1/4-20x2.20 Tx Pn Hd Sd .....	2
3	102298030	Screw, K80x30, Torx Pn Hd Pt .....	2
4	102500801	Plate - Floor Cover .....	1
5	102596211	Pedal Assy Mcor Sp (includes items 6 through 17) .....	1
6	N/A	Mcor, Prec .....	1
7	102559401	Rod, Brake .....	1
8	102559701	Nut, Brake Rod .....	1
9	102594801	Shield, Debris Aux .....	1
10	102594901	Shield, Debris Primary .....	1
11	102595701	Assy, Brake (includes items 12 through 14) .....	1
12	102595201	Cover, Brake .....	1
13	102595301	Upstop, Brake .....	1
14	102595401	Pad, Brake .....	1
15	102595901	Screw, M6x1.0x17 Ph, Taptite .....	4
16	102596001	Screw, M5x0.8x18 Ph, Taptite .....	4
17	102596301	Throttle, G2, No Sensor (includes item 18) .....	1
18	103777601	Asm, G2, Anod Park Brake Release .....	1
		Note: See the Electrical System - Section 12 for MCOR information.	

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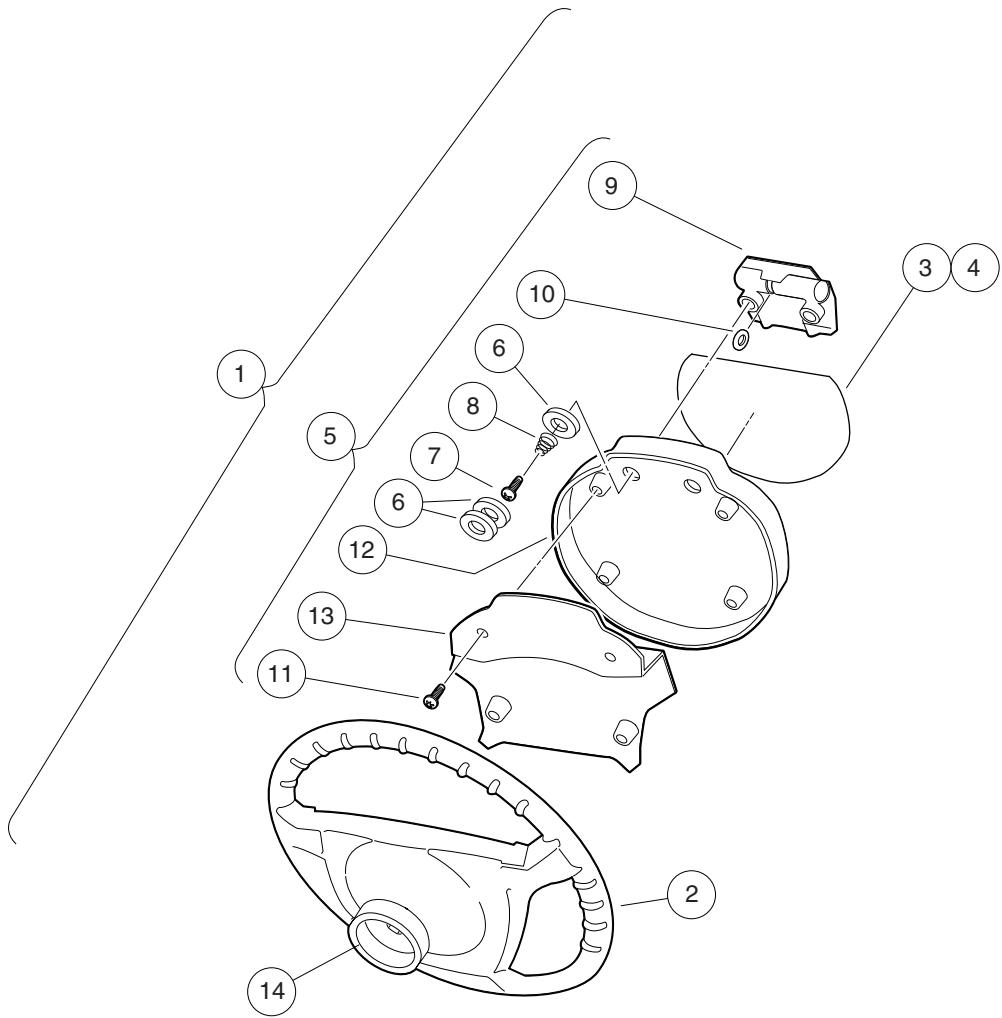
# **STEERING, FRONT AND REAR SUSPENSION**

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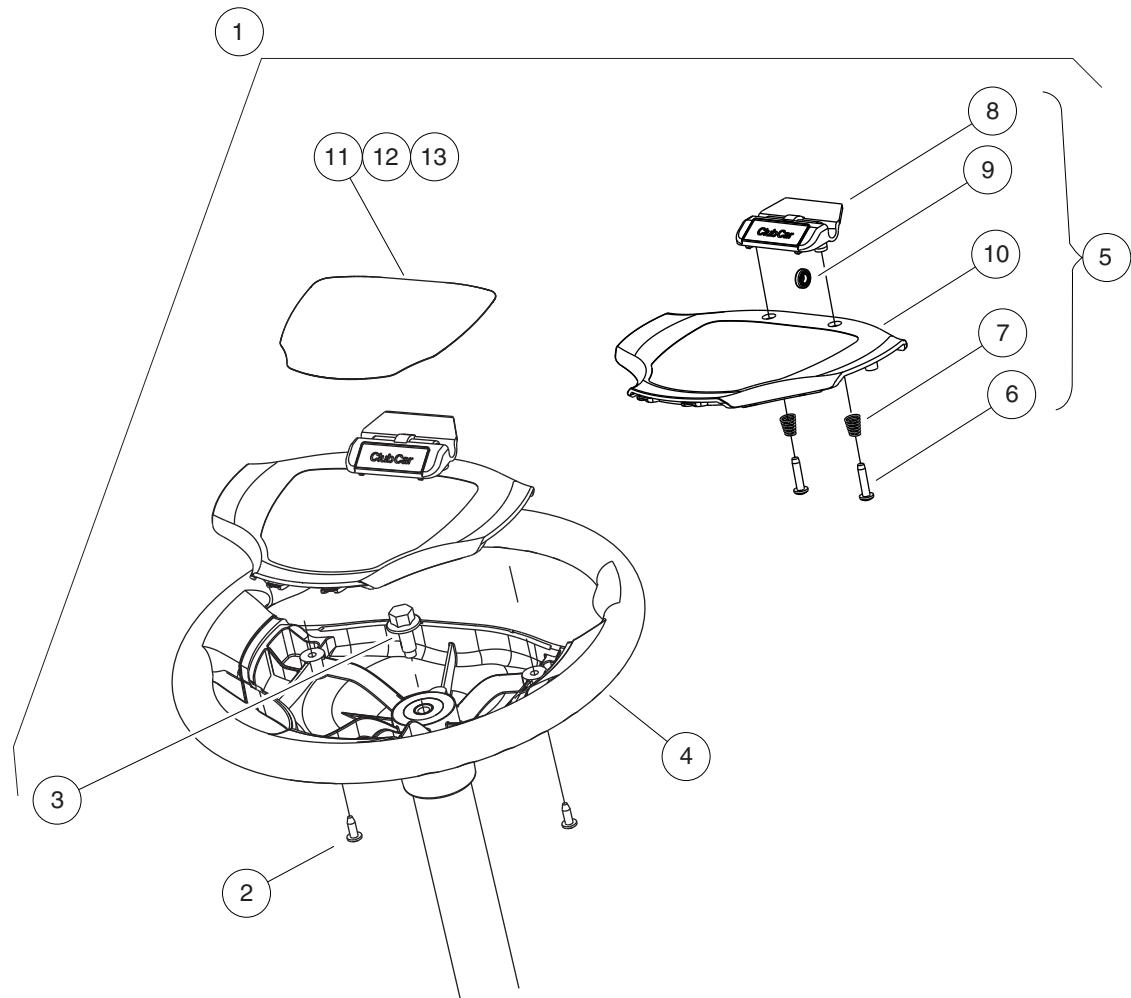
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000470-004

# STEERING WHEEL, COMFORT GRIP – STYLE A

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	AM1229401	Kit, Comfort Grip Conv, Hex (includes items 2 through 14) .....	1
2	102537801	Steering Wheel, Comfort Grip, Hex .....	1
3	102538101	Decal, Operating Instructions, Gas, Comfort Grip .....	1
4	102538201	Decal, Operating Instr, Ele, Comfort Grip .....	1
5	102540801	Scorecard Plate Assembly (includes items 6 through 13) .....	1
6	1011697	Washer, 5/16 Flat .....	6
7	1012565	Screw, #12 Phillips Round Head .....	2
8	1012566	Tapered Compression Spring .....	2
9	1016154	Clip, Scorecard .....	1
10	1016214	Pencil Grip .....	1
11	102296020	Screw, Torx Pan Hd Pt, M6 X 20 .....	4
12	N/A	Scorecard Plate, Comfort Grip .....	1
13	N/A	Scorecard Back Plate .....	1
14	102571301	Shroud, Steering Column .....	1

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000470-002

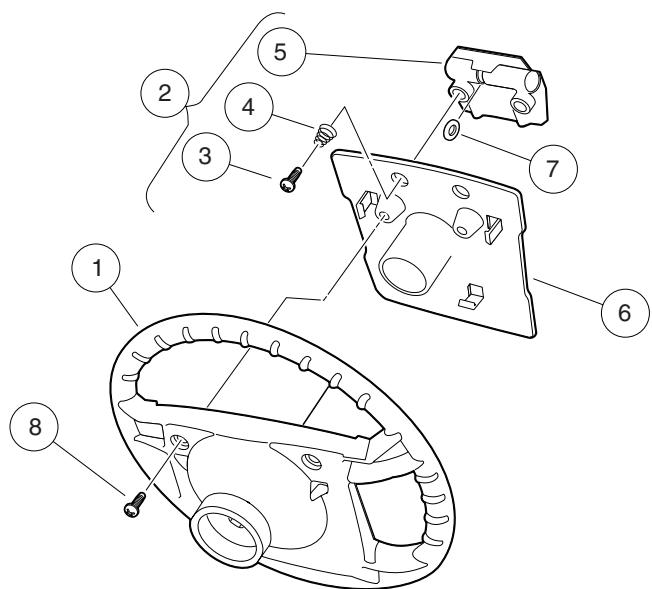
# STEERING WHEEL, COMFORT GRIP – STYLE B

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	103796701	Kit, Hex, Steering Wheel (includes items 2 through 13) .....	1
2	101850301	Screw, #12-16 X 0.50 Washer-Head Hi-Lo .....	2
3	102290120	Bolt, M10 X 20 Hex Washer Hd .....	1
4	103724503	Steering Wheel, Soft Hex .....	1
5	103724901	Asm, Scorecard, Clip (includes items 6 through 10) .....	1
6	1012565	Screw, #12 Phillips Round Head .....	2
7	1012566	Tapered Compression Spring .....	2
8	1016154	Clip, Scorecard .....	1
9	1016214	Pencil Grip .....	1
10	103724601	Cover, Steering Wheel, Clip .....	1
11	103783001	Decal, Op Instr, Ele .....	1
12	103783002	Decal, Op Instr, Gas Ps .....	1
13	103783003	Decal, Op Instr, Gas Ks .....	1
<p>Note: The 103724503 steering wheel incorporated on vehicles manufactured after January 2011. Note 2: Decal Item 13 is not used for Precedent vehicles.</p>			

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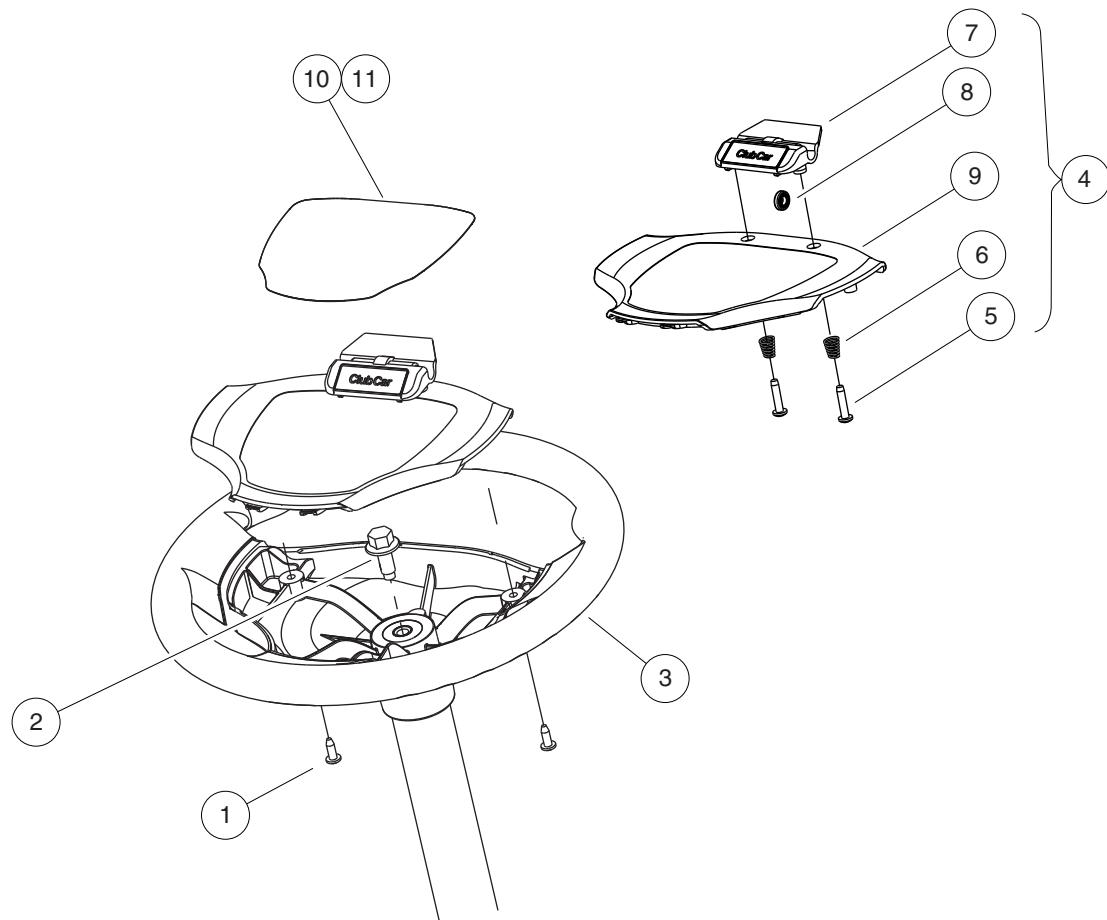
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000471-003

# STEERING WHEEL – STYLE A

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	101615602	Wheel Assy, Tri-Lobe Steering .....	1
2	1016219	Plate, Scorecard (includes items 3 through 7) .....	1
3	1012565	Screw, #12 Phillips Round Head .....	2
4	1012566	Tapered Compression Spring .....	2
5	1016154	Clip, Scorecard .....	1
6	N/A	Plate, Score Card .....	1
7	1016214	Pencil Grip .....	1
8	1016663	Screw, #12-14 X 0.625 .....	2
<p>Note: This steering wheel was the standard offering for i2 vehicles with serial numbers lower than 1105-170433.</p>			

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000470-005

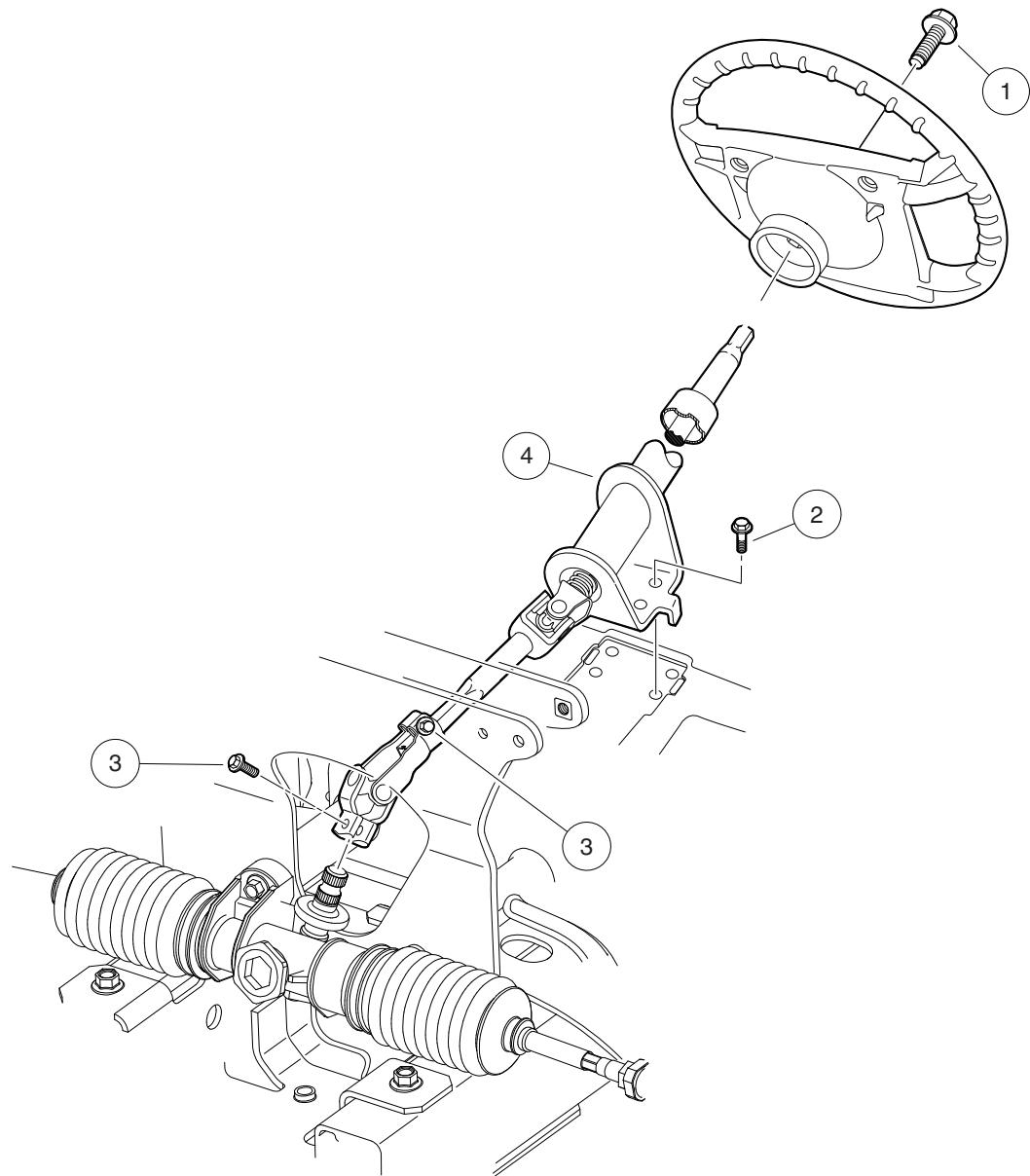
# STEERING WHEEL – STYLE B

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	101850301	Screw, #12-16 X 0.50 Washer-Head Hi-Lo .....	2
2	102290120	Bolt, M10 X 20 Hex Washer Hd .....	1
3	103724501	Steering Wheel, Hex .....	1
4	103724901	Asm, Scorecard, Clip (includes items 5 through 9) .....	1
5	1012565	Screw, #12 Phillips Round Head .....	2
6	1012566	Tapered Compression Spring .....	2
7	1016154	Clip, Scorecard .....	1
8	1016214	Pencil Grip .....	1
9	103724601	Cover, Steering Wheel, Clip .....	1
10	103783001	Decal, Op Instr, Ele .....	1
11	103783002	Decal, Op Instr, Gas Ps .....	1
		Note: The 103724501 steering wheel incorporated on i2 vehicles beginning with serial number 1105-170433.	

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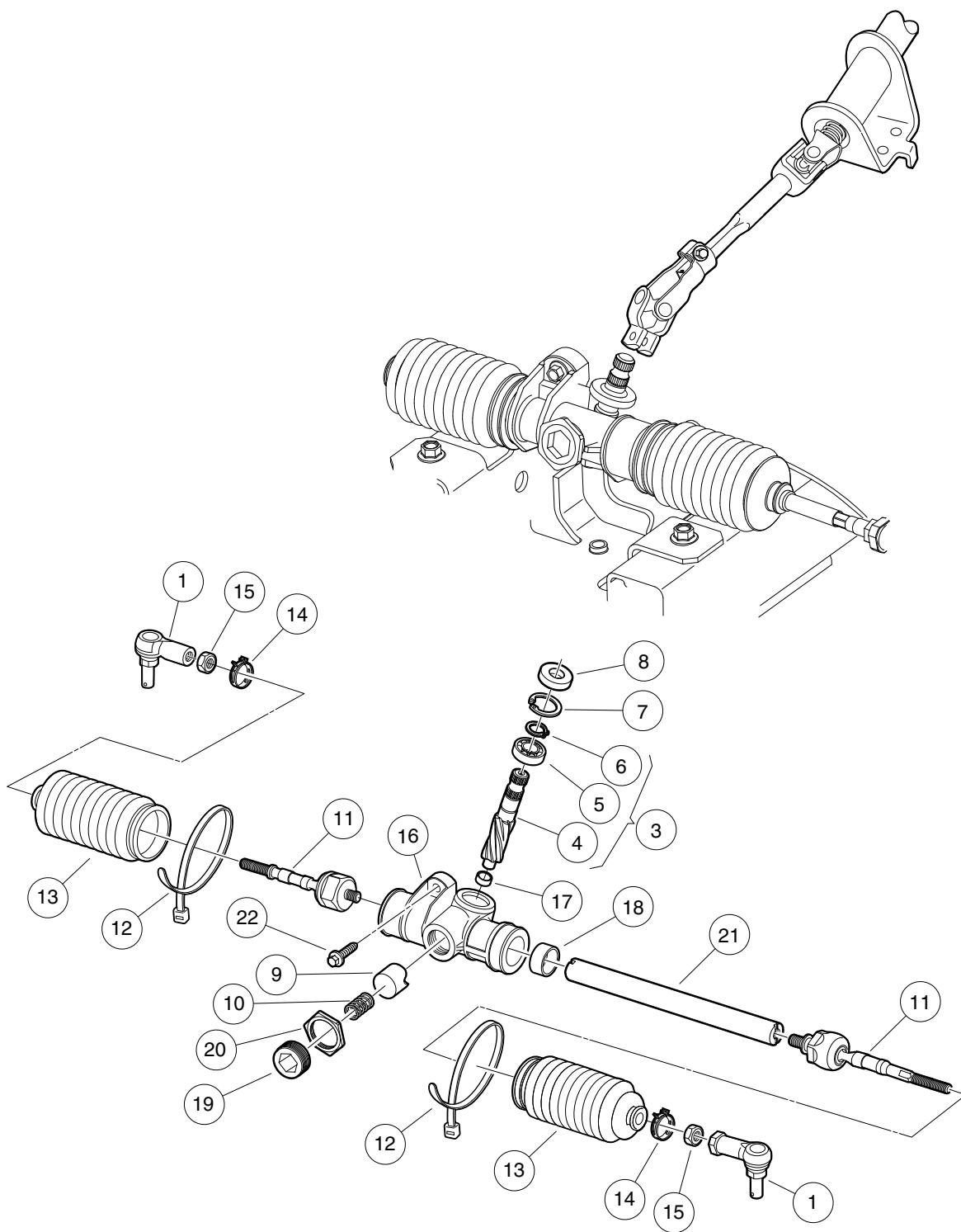
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000469-003

# STEERING COLUMN

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	102290120	Bolt, M10 X 20 Hex Washer Hd .....	1
2	102298116	Bolt - Flanged Hd, M8 X 16.0 .....	4
3	102298130	Bolt, Flange Head, M8 X 30.0 .....	2
4	103209501	Assy, Steering Column, Ld .....	1

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000476-004

# STEERING GEAR ASSEMBLY – STYLE A

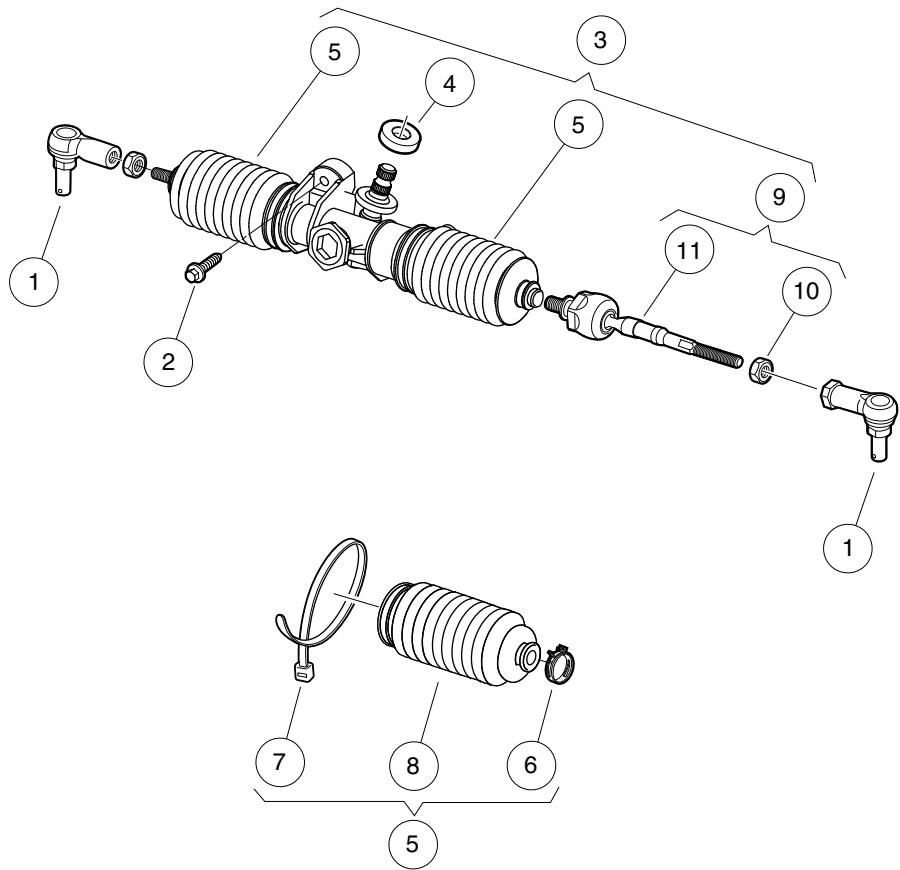
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	102022601	End, Tie Rod M12 X 1.25 Rh .....	2
2	102288601	Steering Gear Box Assembly (includes items 3 through 21) .....	1
3	102564901	Asm, Pinion, Steer Gear, Prec (includes items 4 through 6) .....	1
4	N/A	Pinion, Steering .....	1
5	N/A	Bearing, Ball .....	1
6	N/A	Ring, Retaining .....	1
7	102565101	Ring, C-type, Stop, Prec .....	1
8	102565201	Seal, Dust, Steering, Pinion .....	1
9	102565301	Yoke, Support .....	1
10	102565401	Spring, Yoke, Prec .....	1
11	102565701	Assy, Ball Joint, Inner, Prec .....	2
12	102565801	Wrap, Tie, Steel, Prec .....	2
13	102565901	Bellows, Steering .....	2
14	102566001	Clip, Steering, Prec .....	2
15	102566101	Nut,m12-1.25,jam,steer,prec .....	2
16	N/A	Housing, Pinion (includes items 17 and 18) .....	1
17	N/A	Bearing, Needle .....	1
18	N/A	Bushing, Rack .....	1
19	N/A	Plug, Yoke .....	1
20	N/A	Nut, Lock, Rack Screw .....	1
21	N/A	Rack, Steering .....	1
22	102289001	Screw, M8X1.25X30, Hex .....	3

Note: Steering Gear Assembly 102288601 was used in production for vehicles with serial numbers lower than 1127-203251. To replace the complete assembly, order the Style B Steering Gear Assembly.

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000476-005

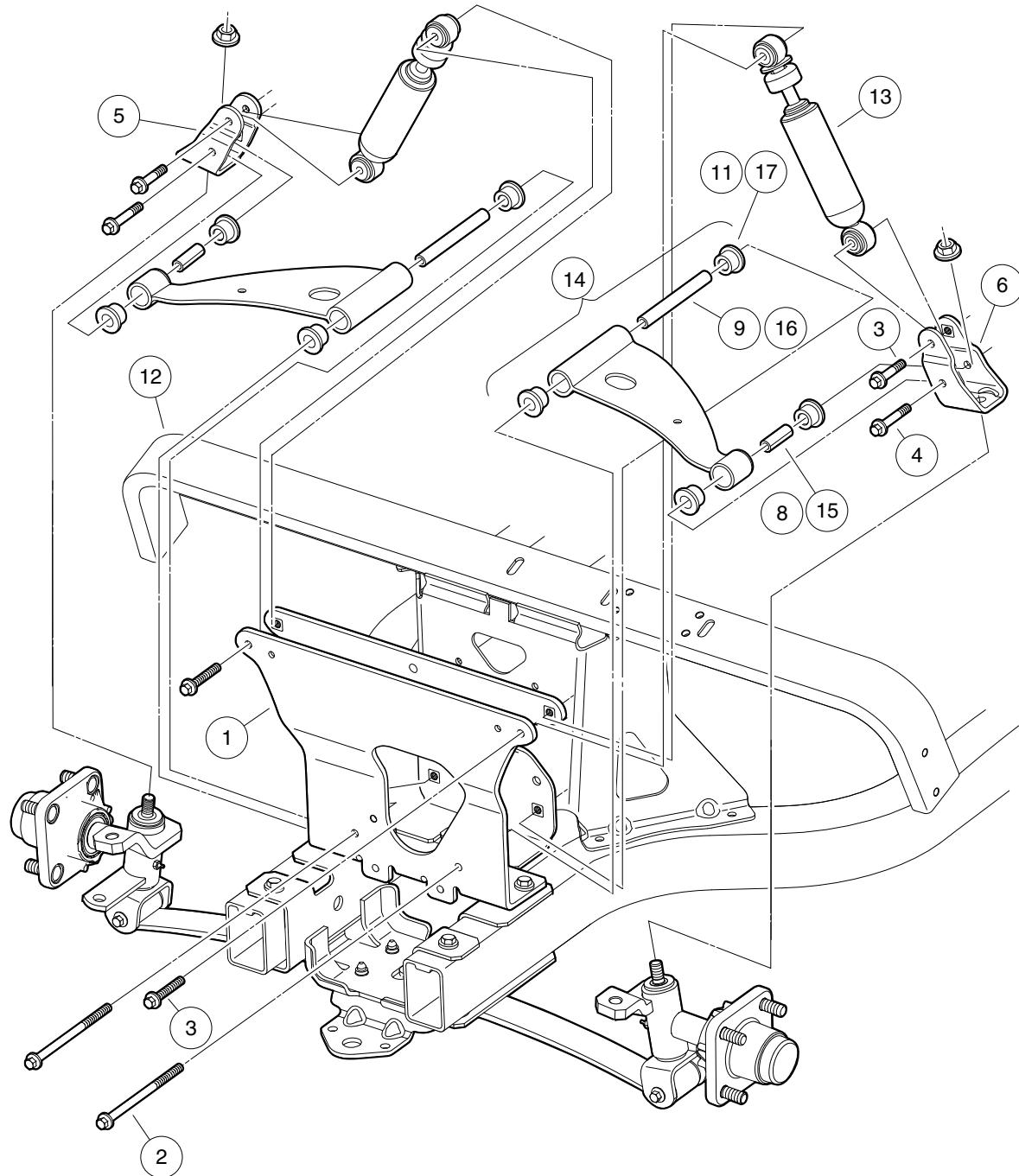
# STEERING GEAR ASSEMBLY – STYLE B

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	102022601	End, Tie Rod M12 X 1.25 Rh .....	2
2	102289001	Screw, M8X1.25X30, Hex .....	3
3	103679701	Asm, Rack & Pinion, Precedent (includes items 4 through 9) .....	1
4	102565201	Seal, Dust, Steering Pinion .....	1
5	103826201	Bellow Kit, Prec Steering-sona (includes items 6 through 8) .....	2
6	102566001	Clip, Steering, Prec .....	1
7	8990	Tie Wrap, 8" Nylon .....	1
8	N/A	Bellows .....	1
9	103826301	Kit, IBJ (Inner Ball Joint), Prec Steering-sona (includes items 10 and 11) .....	2
10	1013042	Nut, 12mm Hex .....	1
11	N/A	Inner Ball Joint .....	1
		Note: The Style B Steering Gear Assembly, 103679701, incorporated at serial number 1127-203251 and is backward compatible. Individual components are not backward compatible unless those part numbers remain the same as the respective Style A part numbers.	G E

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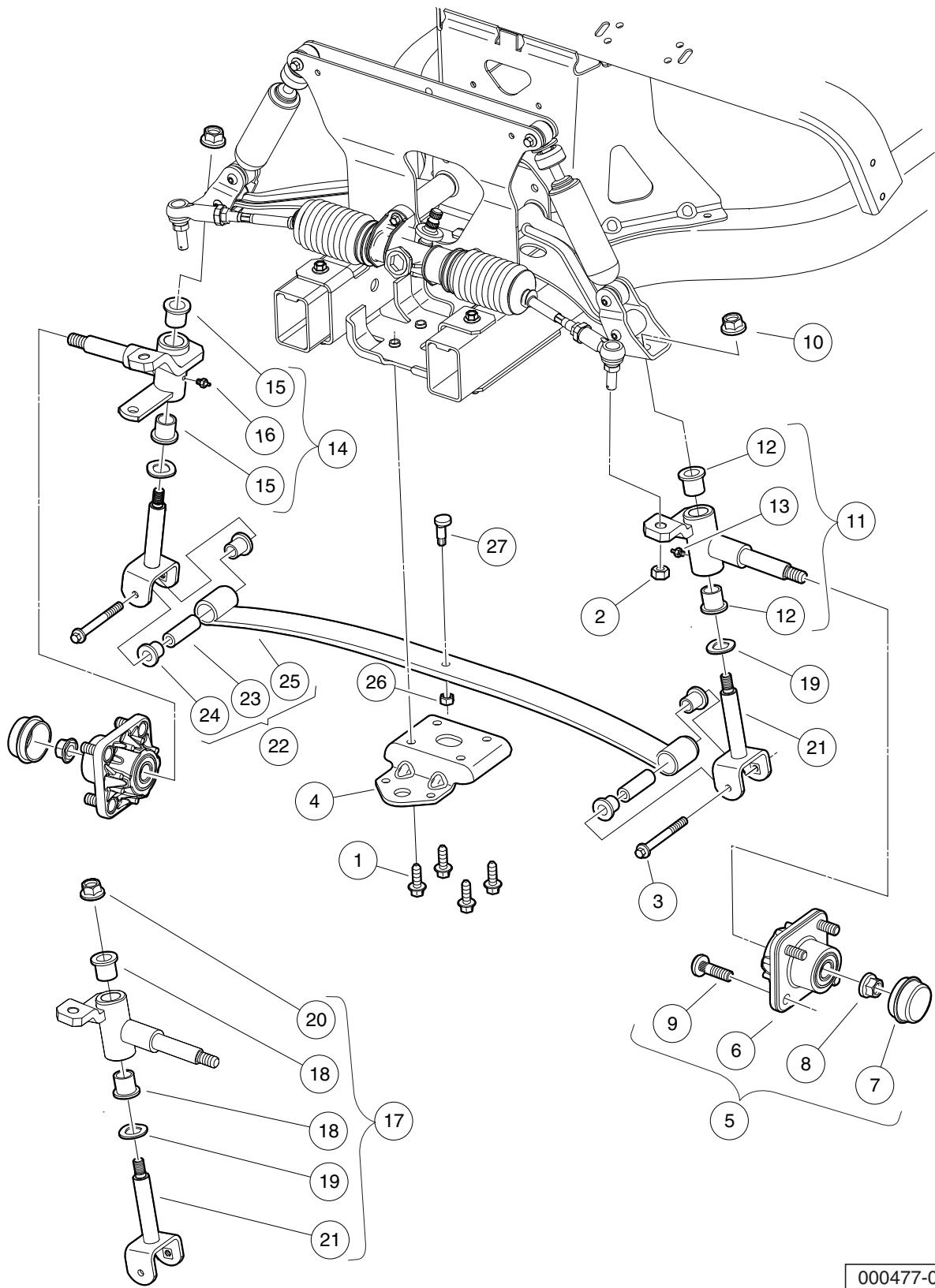
# FRONT SUSPENSION, UPPER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	102287101	Assembly - Front Structure .....	1
2	102288901	Bolt - Hex, M8x1.25 X 135 .....	2
3	102289401	Screw- Hex Cap, M8 X 1.25 X 45 .....	4
4	102289501	Screw- Hex Cap, M8 X 1.25 X 70 .....	2
5	102289601	Upper Clevis Assembly - Rh .....	1
6	102289701	Upper Clevis Assembly - Lh .....	1
7	102289901	Kit, Susp, Bushing Joints (includes items 8 through 11) .....	1
8	102287601	Sleeve - Rolled, Outer .....	2
9	102287701	Sleeve - Rolled, Inner .....	2
10	102288101	Sleeve - Rolled, Spring .....	2
11	102956201	Bushing, Urethane, Short, Prec .....	12
12	102505701	Assembly, Dash Support .....	1
13	102588601	Shock Absorber Front Prv Spd .....	2
14	103388501	Asm, 3 Piece A-arm, Bushings (includes items 15 through 17) .....	2
15	102287601	Sleeve - Rolled, Outer .....	1
16	102287701	Sleeve - Rolled, Inner .....	1
17	102956201	Bushing, Urethane, Short, Prec .....	4
		Note: Item 7 (not shown) includes bushings and sleeves for control arms and front suspension leaf spring. See lower suspension page for illustration of Sleeve Item 10.	

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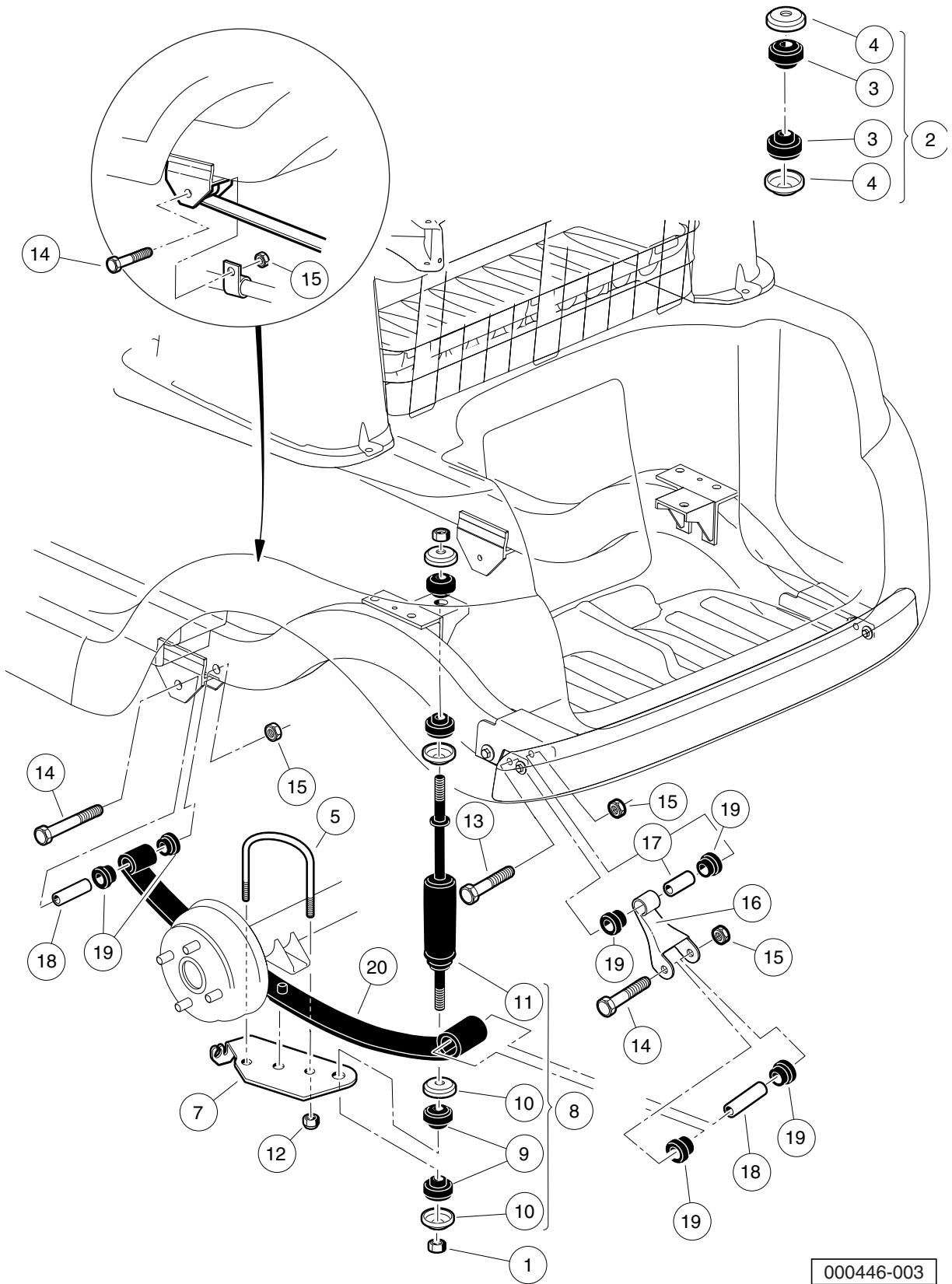
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000477-005

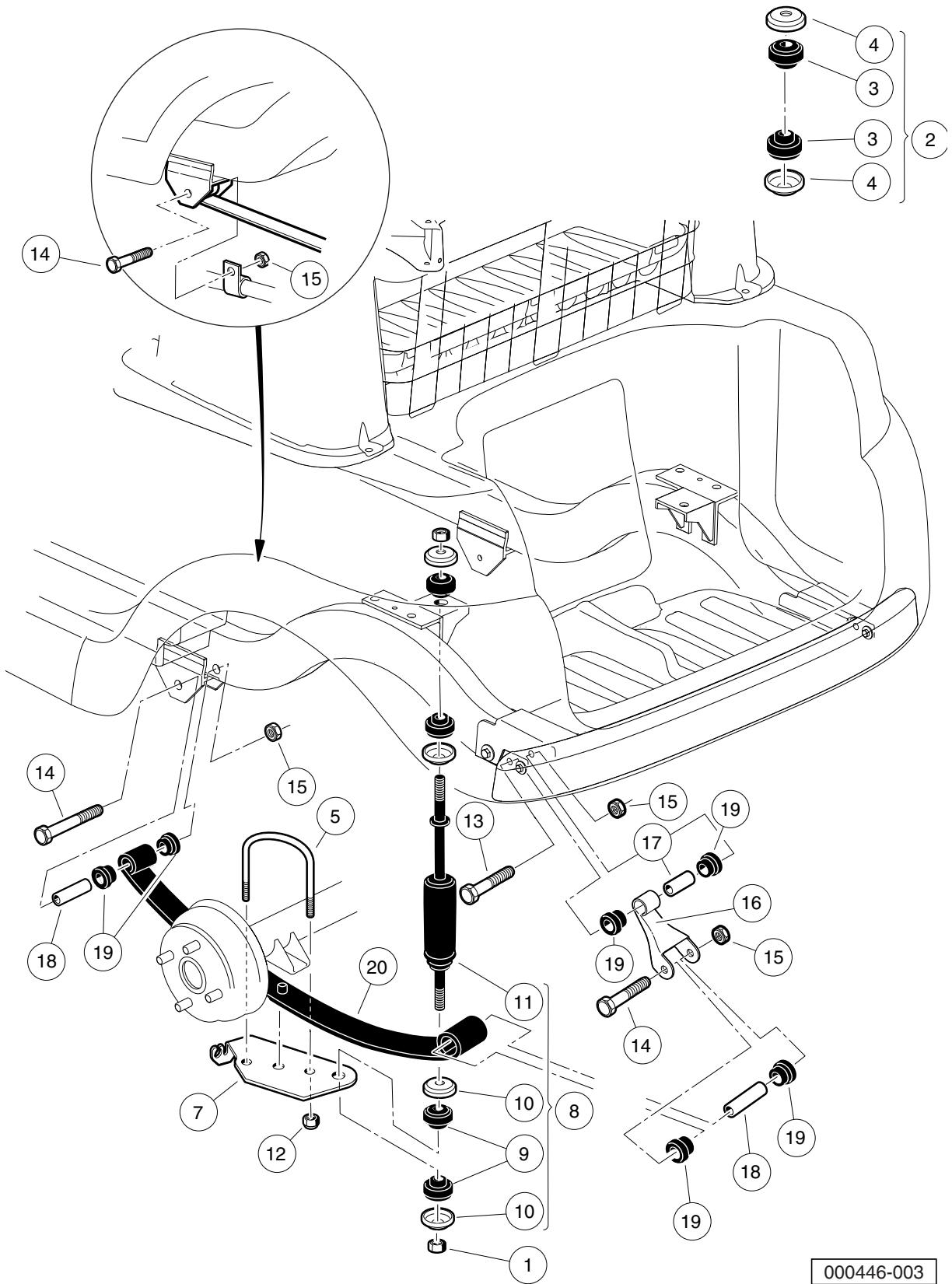
# FRONT SUSPENSION, LOWER

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	102289101	Screw-m10x1.5, Trilob, Hex Fl .....	4
2	102289201	Nut - Hex Locking, M12 X 1.25 .....	2
3	102289501	Screw- Hex Cap, M8 X 1.25 X 70 .....	2
4	102289801	Clamp - Leaf Spring .....	1
5	102357701	Replacement Kit, Front Hub (includes items 6 through 9) .....	1
6	N/A	Front Hub, Ball Bearing .....	1
7	102353201	Cap, Front Hub .....	1
8	102353301	Hex Nut, Locking Flange, M14x2 .....	1
9	102353401	Lug Stud, 1/2-20 UNF, 4037 Stl .....	4
10	102878201	Nut, Lock,m12,washer,conical .....	2
11	103638701	Asm, Spindle-bushings, Lh (includes items 12 and 13) .....	1
12	102288201	Bushing - Flanged .....	2
13	N/A	Fitting, Grease, Knuckle Spindle Asym .....	1
14	103638702	Asm, Spindle-bushings, Rh (includes items 15 and 16) .....	1
15	102288201	Bushing - Flanged .....	2
16	N/A	Fitting, Grease, Knuckle Spindle Asym .....	1
17	103638801	Kit, King Pin Joints, Prec (includes items 18 through 21) .....	1
18	102288201	Bushing - Flanged .....	4
19	102288401	Wave Washer - Kingpin .....	2
20	102878201	Nut, Lock,m12,washer,conical .....	2
21	103638601	Asm, King Pin, M12 .....	2
22	103711001	Asm, Spring, Leaf, Front, Prec (includes items 23 through 25) .....	1
23	102288101	Sleeve - Rolled, Spring .....	2
24	102956201	Bushing, Urethane, Short, Prec .....	4
25	N/A	Spring, 1 Leaf, Front .....	1
26	706	Nut, Hex 3/8-16 .....	1
27	8745	Screw, Eccentric Adjustment .....	1

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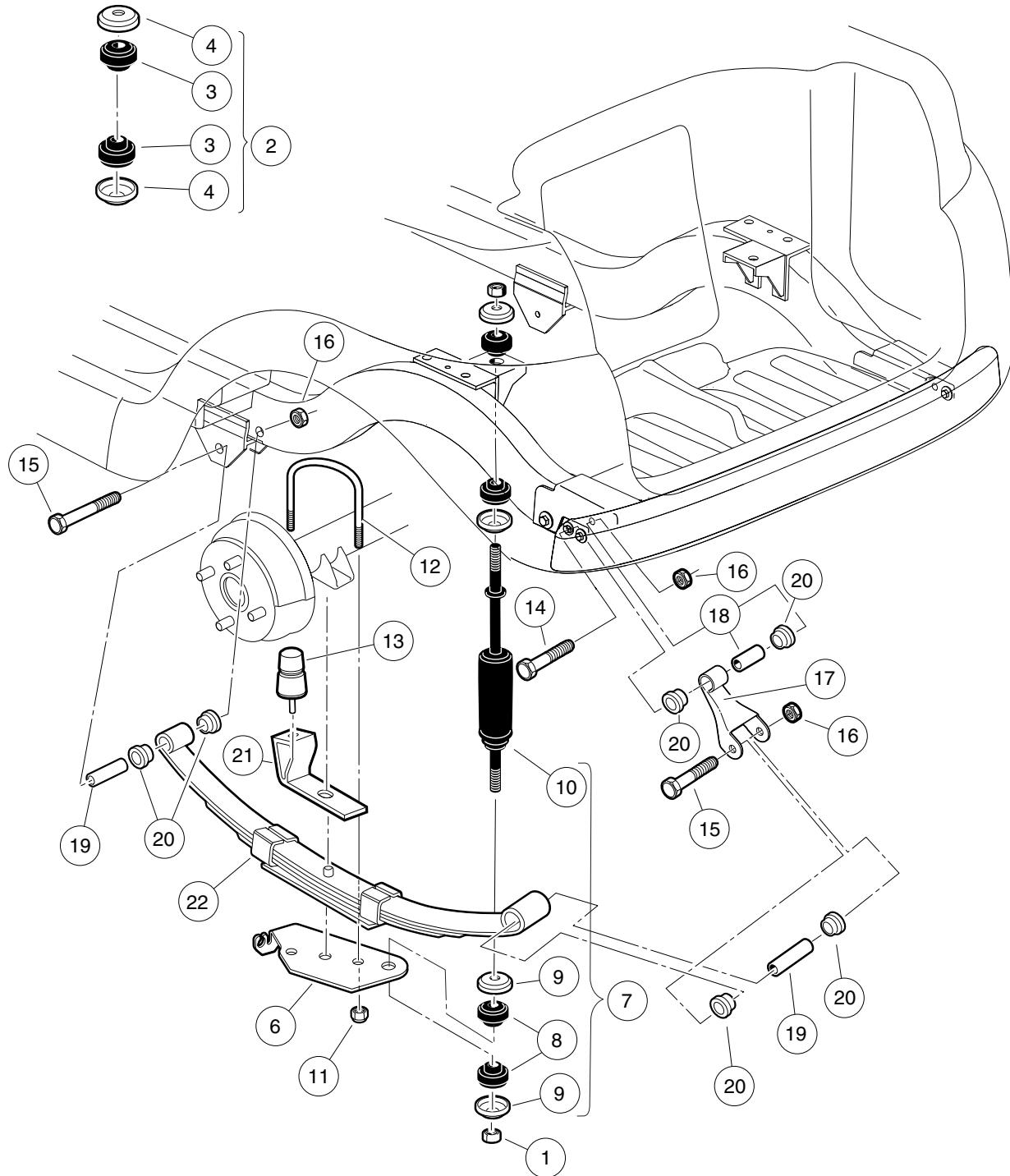
## REAR SUSPENSION – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	1010145	Nut, 3/8-24 Hex .....	4
2	1011415	Kit, Shock Absorber Cushion (includes items 3 and 4) .....	2
3	N/A	Cushion, Shock Absorber .....	2
4	N/A	Retainer, Shock Absorber Cushion .....	2
5	1012180	U-Bolt .....	2
6	1012181	Bracket, Shock Mounting, Right (Passenger) .....	1
7	1012182	Bracket, Shock Mounting, Left (Driver) .....	1
8	1013164	Shock Absorber Kit (includes items 9 through 11) .....	1
9	N/A	Cushion, Shock Absorber .....	8
10	N/A	Retainer, Shock Absorber Cushion .....	8
11	102588501	Shock Absorber Rear Prv Spd .....	2
12	1014555	Locknut, 7/16-14 Nylon Hex .....	4
13	102298170	Bolt - Flange Hd, M8 X 70.0 .....	2
14	102298185	Bolt - Flange Hd, M8 X 85.0 .....	4
15	102298401	Nut,m8,all Metal Lock .....	6
16	102506201	Shackle - Rear .....	2
17	102506301	Sleeve - Shackle Upper .....	2
18	102506401	Sleeve - Spring Eye Mounts .....	4
19	102506601	Bushing - Urethane .....	12
20	102513001	Rear Leaf Spring, Gas .....	2

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# REAR SUSPENSION – ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	1010145	Nut, 3/8-24 Hex .....	4
2	1011415	Kit, Shock Absorber Cushion (includes items 3 and 4) .....	2
3	N/A	Cushion, Shock Absorber .....	2
4	N/A	Retainer, Shock Absorber Cushion .....	2
5	1012180	U-Bolt .....	2
6	1012181	Bracket, Shock Mounting, Right (Passenger) .....	1
7	1012182	Bracket, Shock Mounting, Left (Driver) .....	1
8	1013164	Shock Absorber Kit (includes items 9 through 11) .....	1
9	N/A	Cushion, Shock Absorber .....	8
10	N/A	Retainer, Shock Absorber Cushion .....	8
11	102588501	Shock Absorber Rear Prv Spd .....	2
12	1014555	Locknut, 7/16-14 Nylon Hex .....	4
13	102298170	Bolt - Flange Hd, M8 X 70.0 .....	2
14	102298185	Bolt - Flange Hd, M8 X 85.0 .....	4
15	102298401	Nut,m8,all Metal Lock .....	6
16	102506201	Shackle - Rear .....	2
17	102506301	Sleeve - Shackle Upper .....	2
18	102506401	Sleeve - Spring Eye Mounts .....	4
19	102506601	Bushing - Urethane .....	12
20	102509301	Rear Leaf Spring, Elec .....	2

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000492-002

# REAR SUSPENSION – PRECEDENT VILLAGER 4

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	5
1	1010145	Nut, 3/8-24 Hex .....	4
2	1011415	Kit, Shock Absorber Cushion (includes items 3 and 4) .....	2
3	N/A	Cushion, Shock Absorber .....	2
4	N/A	Retainer, Shock Absorber Cushion .....	2
5	1012181	Bracket, Shock Mounting, Right (Passenger) .....	1
6	1012182	Bracket, Shock Mounting, Left (Driver) .....	1
7	1013164	Shock Absorber Kit (includes items 8 through 10) .....	1
8	N/A	Cushion, Shock Absorber .....	8
9	N/A	Retainer, Shock Absorber Cushion .....	8
10	102588501	Shock Absorber Rear Prv Spd .....	2
11	1014555	Locknut, 7/16-14 Nylon Hex .....	4
12	1014902	U-Bolt .....	2
13	1017235	Bumper, Jounce .....	2
14	102298170	Bolt - Flange Hd, M8 X 70.0 .....	2
15	102298185	Bolt - Flange Hd, M8 X 85.0 .....	4
16	102298401	Nut,m8,all Metal Lock .....	6
17	102506201	Shackle - Rear .....	2
18	102506301	Sleeve - Shackle Upper .....	2
19	102506401	Sleeve - Spring Eye Mounts .....	4
20	102506601	Bushing - Urethane .....	12
21	102534801	Jounce Bumper Bracket .....	2
22	102544901	Spring, Leaf, Rear .....	2

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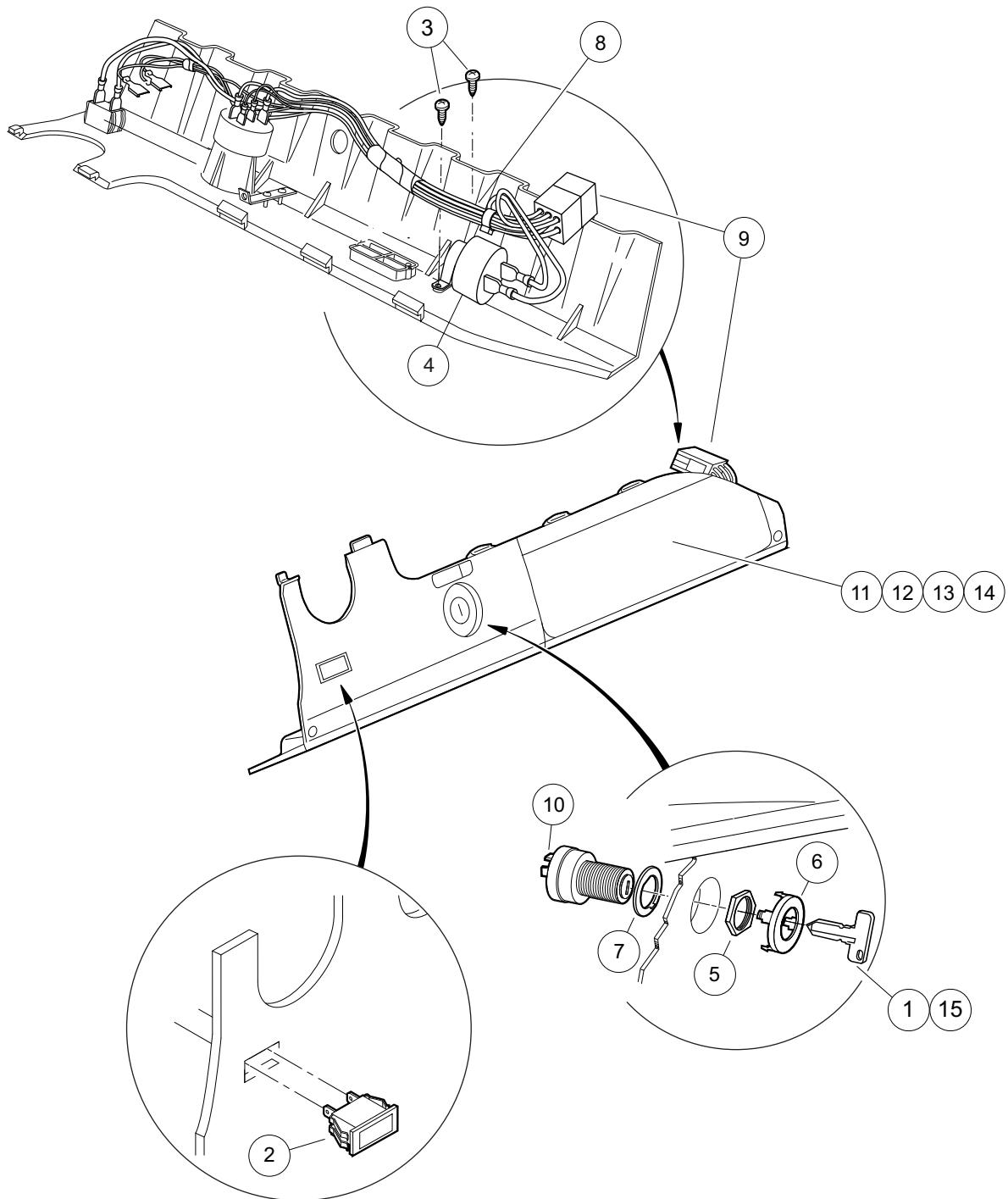
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# **ELECTRICAL SYSTEM – GASOLINE VEHICLE**

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000490-003

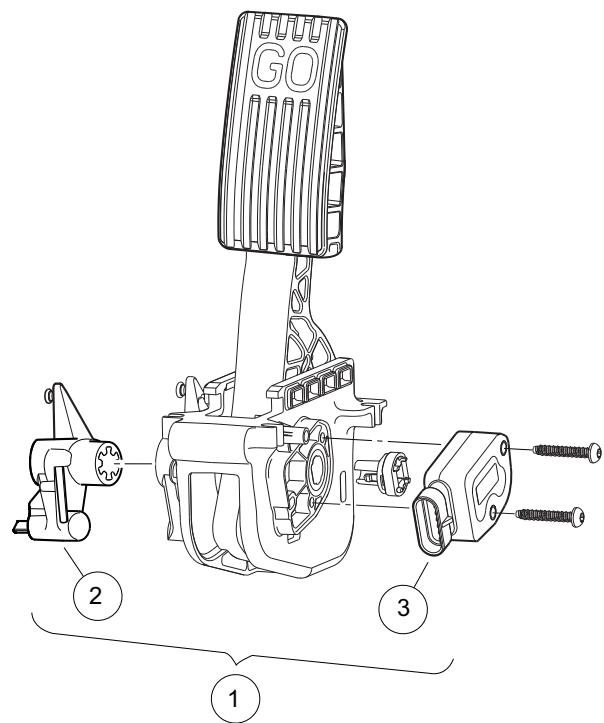
# ELECTRICAL COMPONENTS, FRONT BODY – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	1012505	Keys (set of 2) .....	1
2	1016630	Light, Oil .....	1
3	1016849	Screw, #4-24 X 0.33 Pan-Head Machine .....	2
4	1016851	Buzzer, Reverse (9-48 VDC) .....	1
5	101830701	Nut, Key Switch .....	1
6	101834502	Cap, Black Key Switch .....	1
7	101851101	Washer, Key Switch .....	1
8	102515001	Ip Control Harness, Gas (includes item 9) .....	1
9	N/A	Connector, Plug 9-pin .....	1
10	102515101	Key Switch, Gas, Prec .....	1
11	102522901	Instrument Panel (standard) .....	1
12	102536601	Instrument Panel (with Hole for Headlight Switch) .....	1
13	102536602	Instrument Panel (with Hole for Fuel Gauge) .....	1
14	102536604	Instrument Panel (with Hole for Headlight Switch and Fuel Gauge) .....	1
15	AM10079	Bulk Std Keys (50) *	1

\* Note: Must order in multiples of 50.

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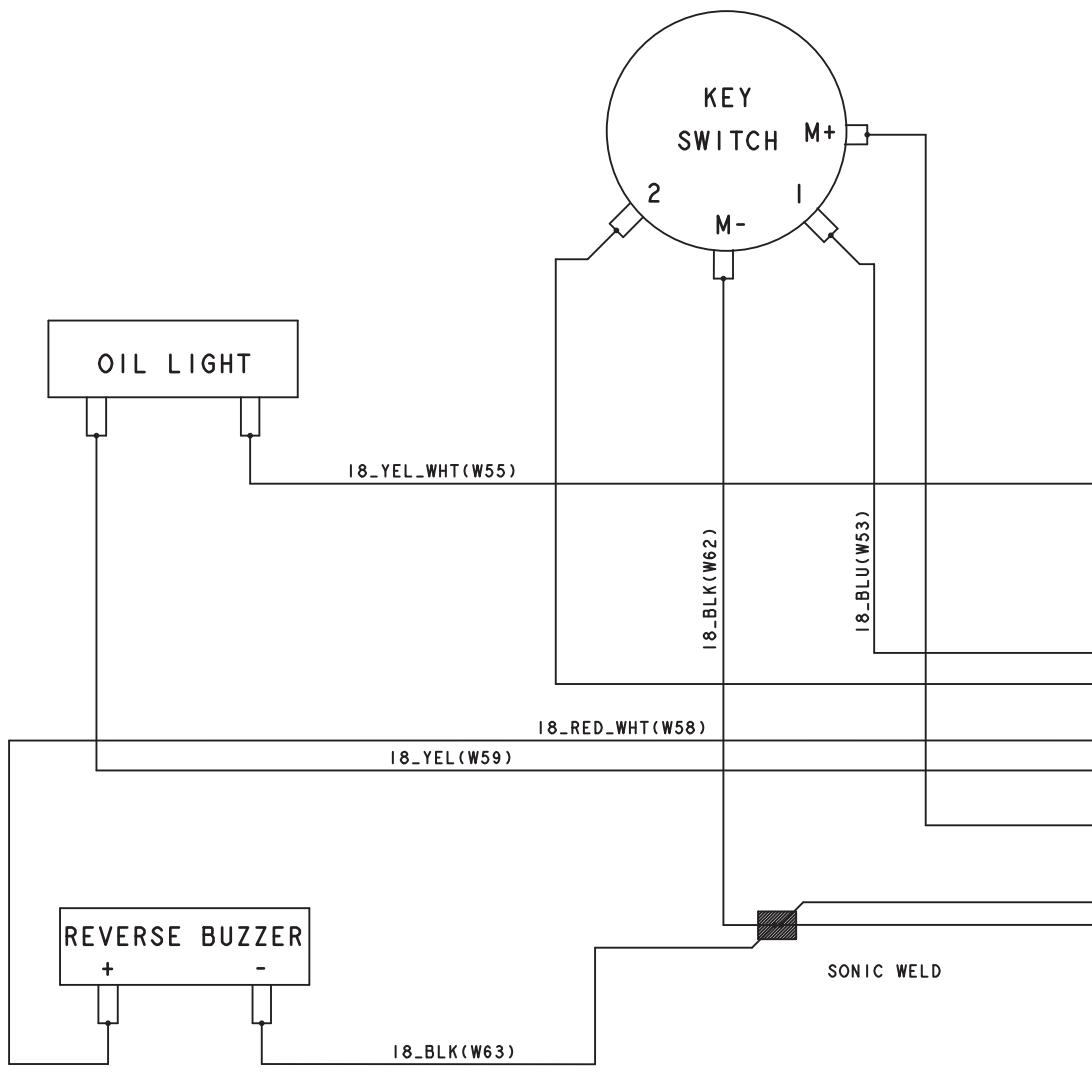
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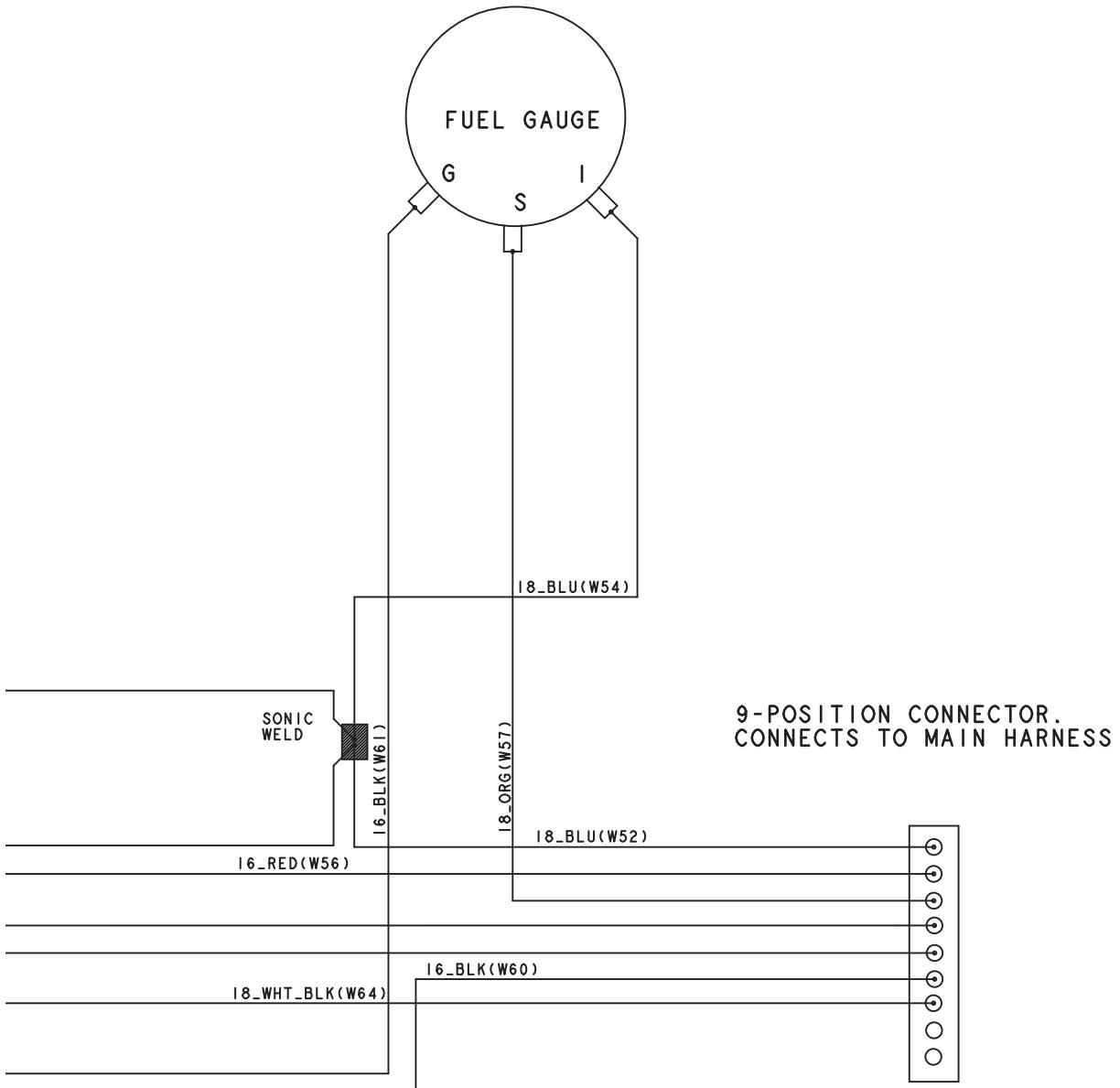
000487-012

# ACCELERATOR PEDAL ASSEMBLY W/SENSOR FOR GENERATION 2 PEDAL GROUP

ITEM	PART NO.	DESCRIPTION	QTY	
1	102595502	1 2 3 4 Accelerator Pedal,(throttle) Gas (includes items 2 and 3) .....	1	<b>6</b>
2	103777601	Asm, G2, Anod Park Brake Release .....	1	<b>G</b>
3	N/A	Throttle Sensor .....	1	
		Note: For a complete Pedal Group, see section 4, Brakes and Pedal Group Assemblies.		

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000489-001



000489-001

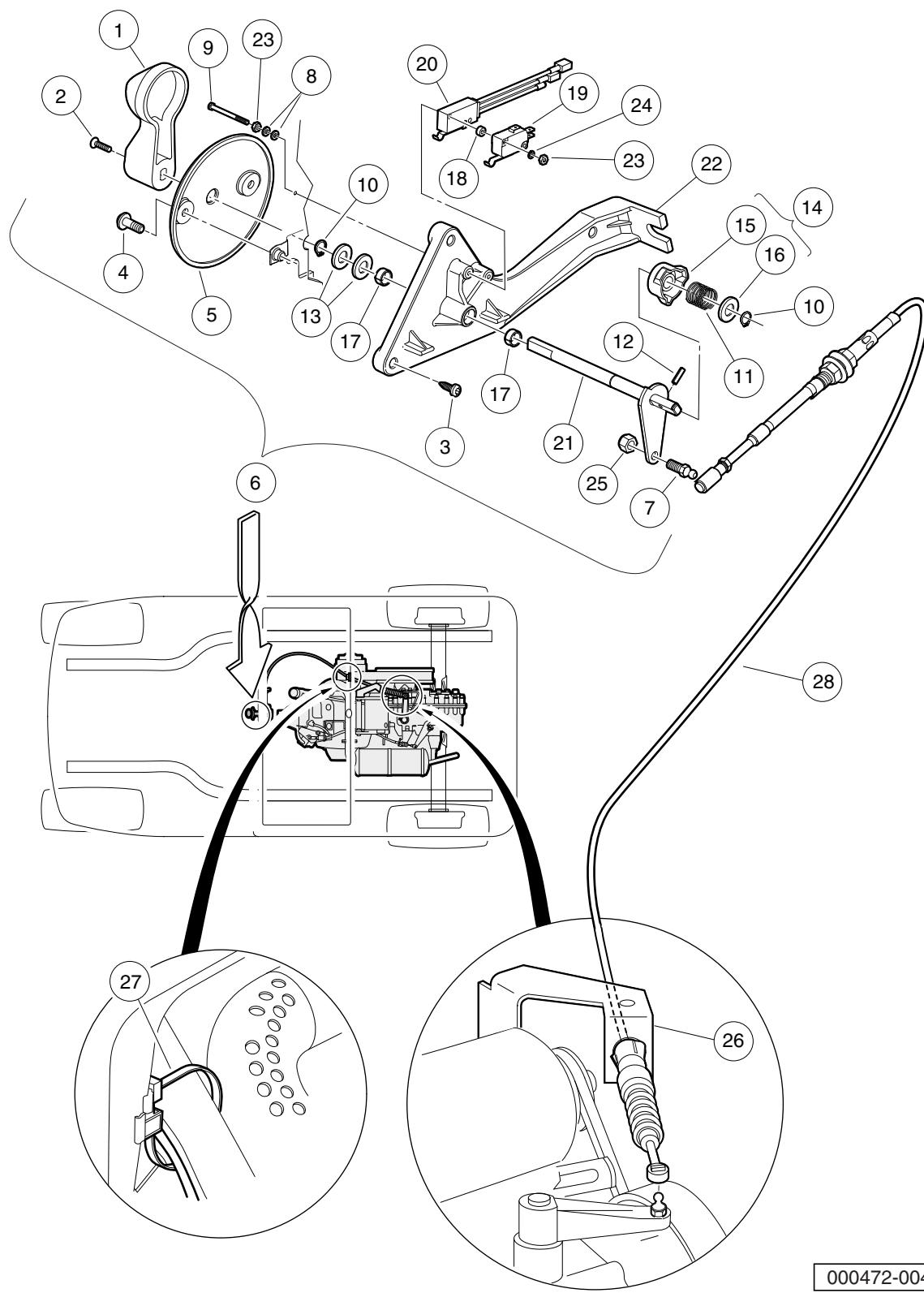
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See previous two pages for illustration.

# INSTRUMENT PANEL WIRE HARNESS

ITEM	PART NO.	DESCRIPTION	QTY	
1	102515001	Ip Control Harness, Gas (includes item 2) .....	1	<b>6</b>
2	N/A	Connector, Plug 9-pin .....	1	<b>G</b>

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000472-004

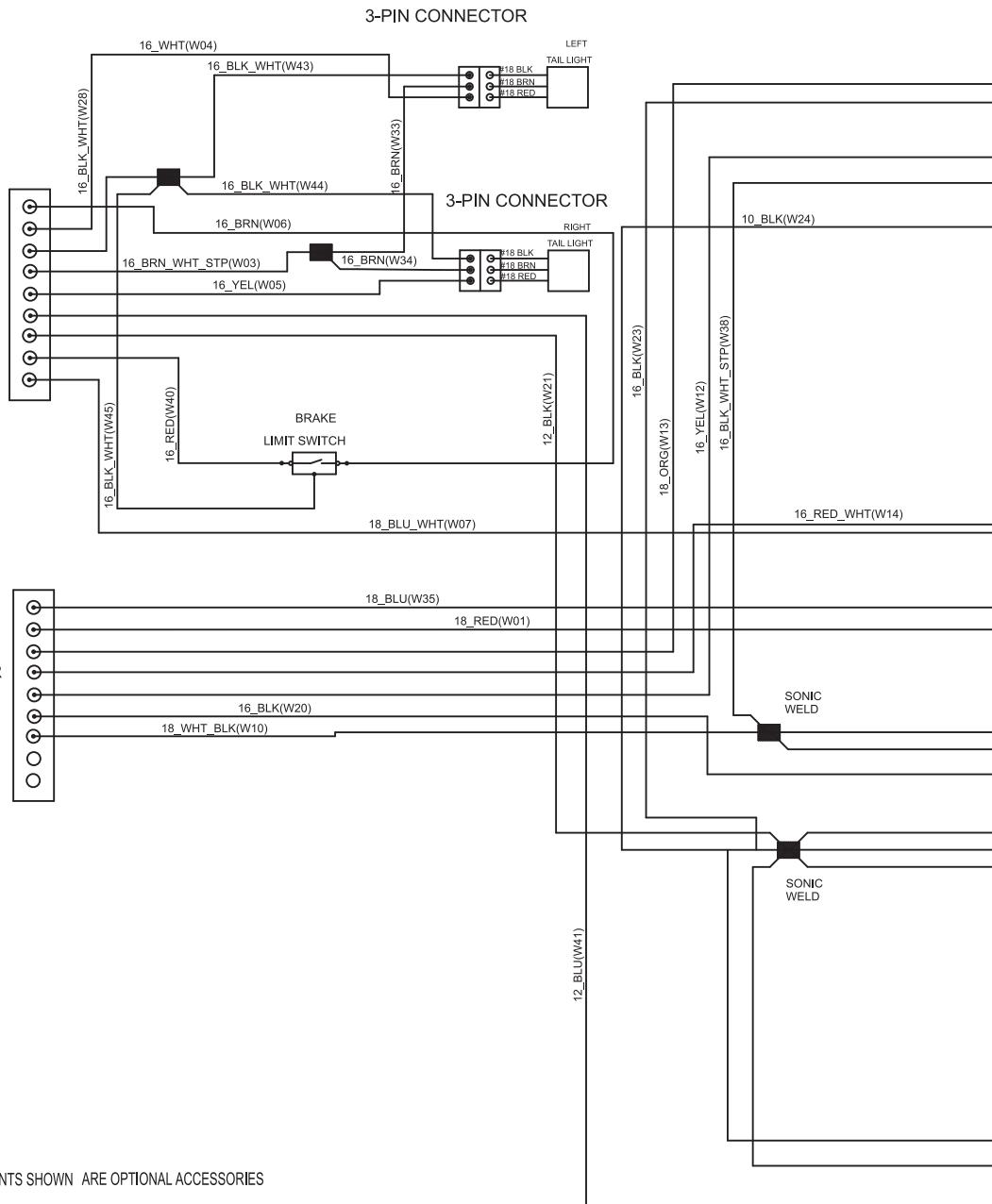
# FORWARD/REVERSE SHIFTER ASSEMBLY – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	1012987	Handle, FNR .....	1
2	1015064	Screw, #8-32 X 0.63 Machine .....	1
3	102296040	Screw, Torx Pan Hd Pt, M6 X 40 .....	3
4	102296920	Screw, M6 Torx Btn Hd Sems .....	2
5	102512001	Bezel, FNR Gas .....	1
6	102514602	Assembly Gas Fnr Shifter Svc (includes items 7 through 25) .....	1
7	1010954	Stud, 1/4-28 X 0.560 Ball .....	1
8	1012431	Washer, #4 Flat .....	4
9	1012594	Screw, #4-40 Machine .....	2
10	1013589	Ring, 0.338" Internal Retaining .....	2
11	1013590	Spring, FNR Cam .....	1
12	1013591	Pin, 1/8 X 1/2 Roll .....	1
13	1014065	Washer, 0.38" ID Delrin Flat .....	2
14	1014089	Neutral Lockout Cam Kit (includes items 15 and 16) .....	1
15	N/A	Cam, Neutral Lockout .....	1
16	1014065	Washer, 0.38" ID Delrin Flat .....	1
17	1014145	Bushing, Secondary Weight, Split .....	2
18	1014727	Washer, #4 Nylon Flat .....	2
19	1014807	Switch, Limit .....	1
20	101979101	Assembly, Switch, Limit .....	1
21	102515301	Weldment, F-n-r Gas .....	1
22	102515601	Base, Gas FNR Shifter .....	1
23	8057	Nut, #4-40 Hex Machine .....	4
24	8058	Lockwasher, #4 Split .....	2
25	8717	Locknut, 1/4-28 Nylon Insert .....	1
26	102515501	Bracket-trans Cable Support .....	1
27	102554901	Clip,edge,trans Shift Cable .....	1
28	103379601	Cable, Transmission, Prec .....	1

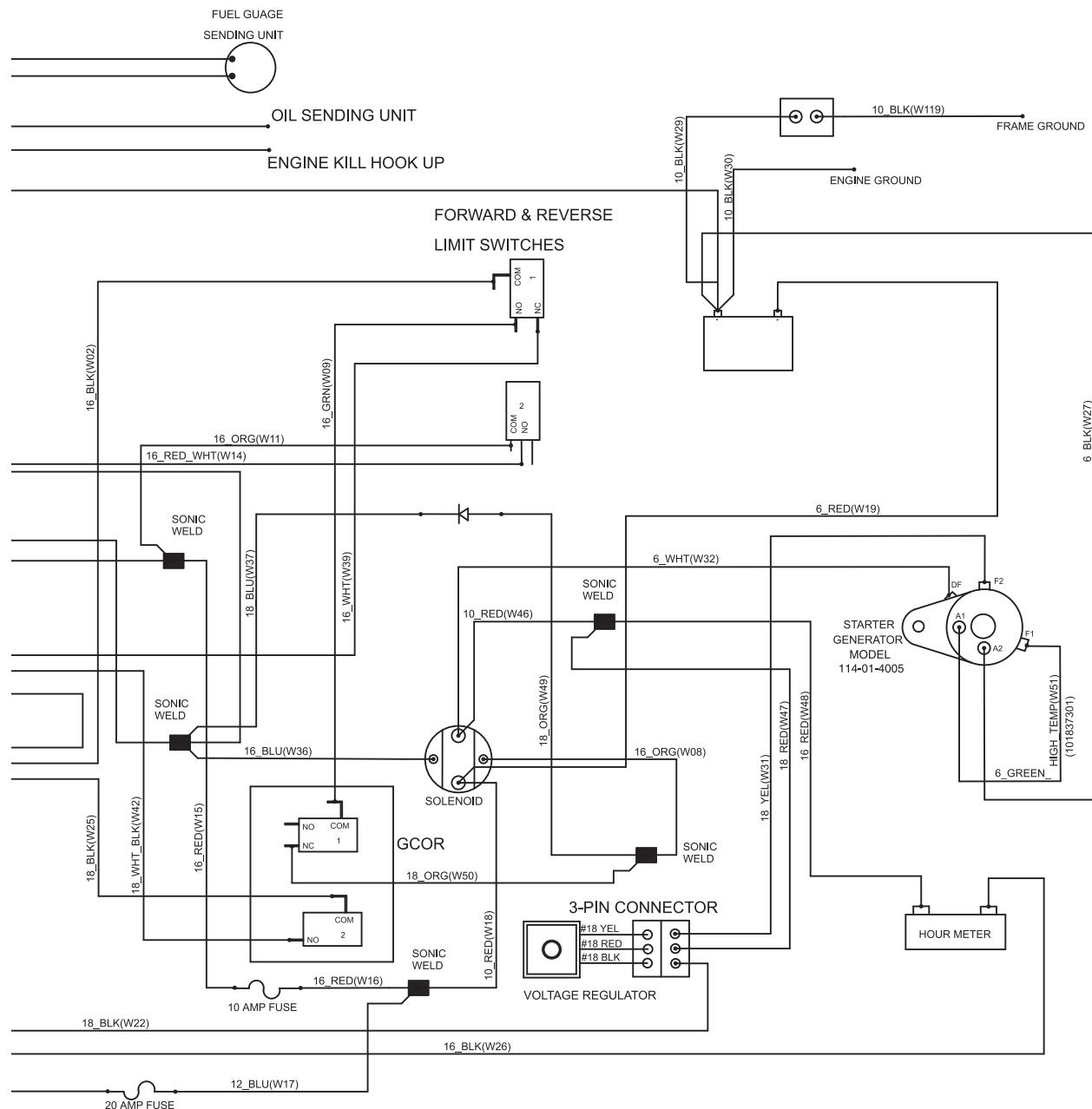
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CONNECTS TO  
9-PIN CONNECTOR  
FOR LIGHTS.

CONNECTS TO  
9-PIN CONNECTOR  
FOR CONTROLS  
IN IP.



000481-003



000481-003

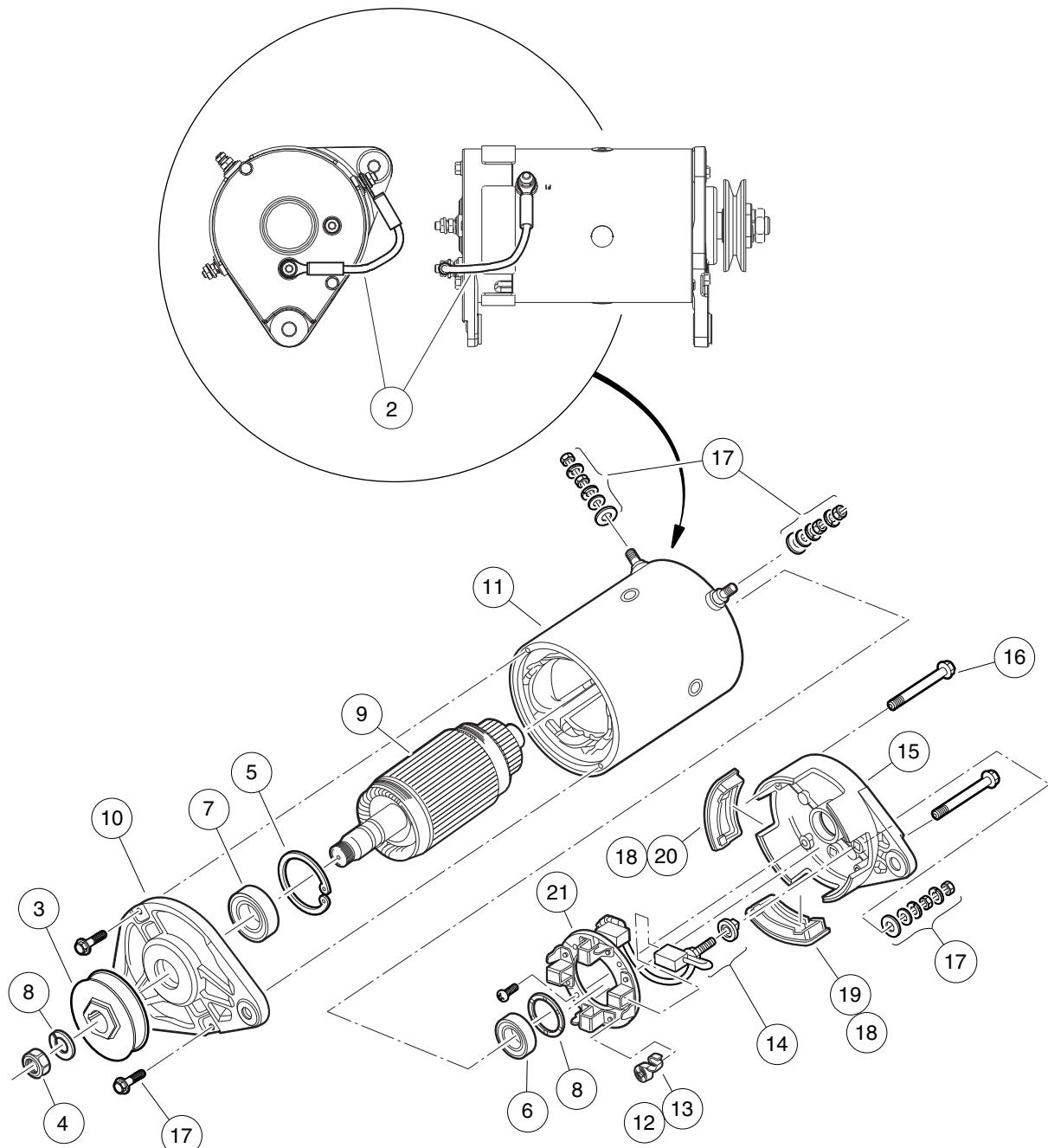
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See previous two pages for illustration.

# WIRING (WITH GENERATION 2 PEDAL GROUP) – GASOLINE VEHICLE

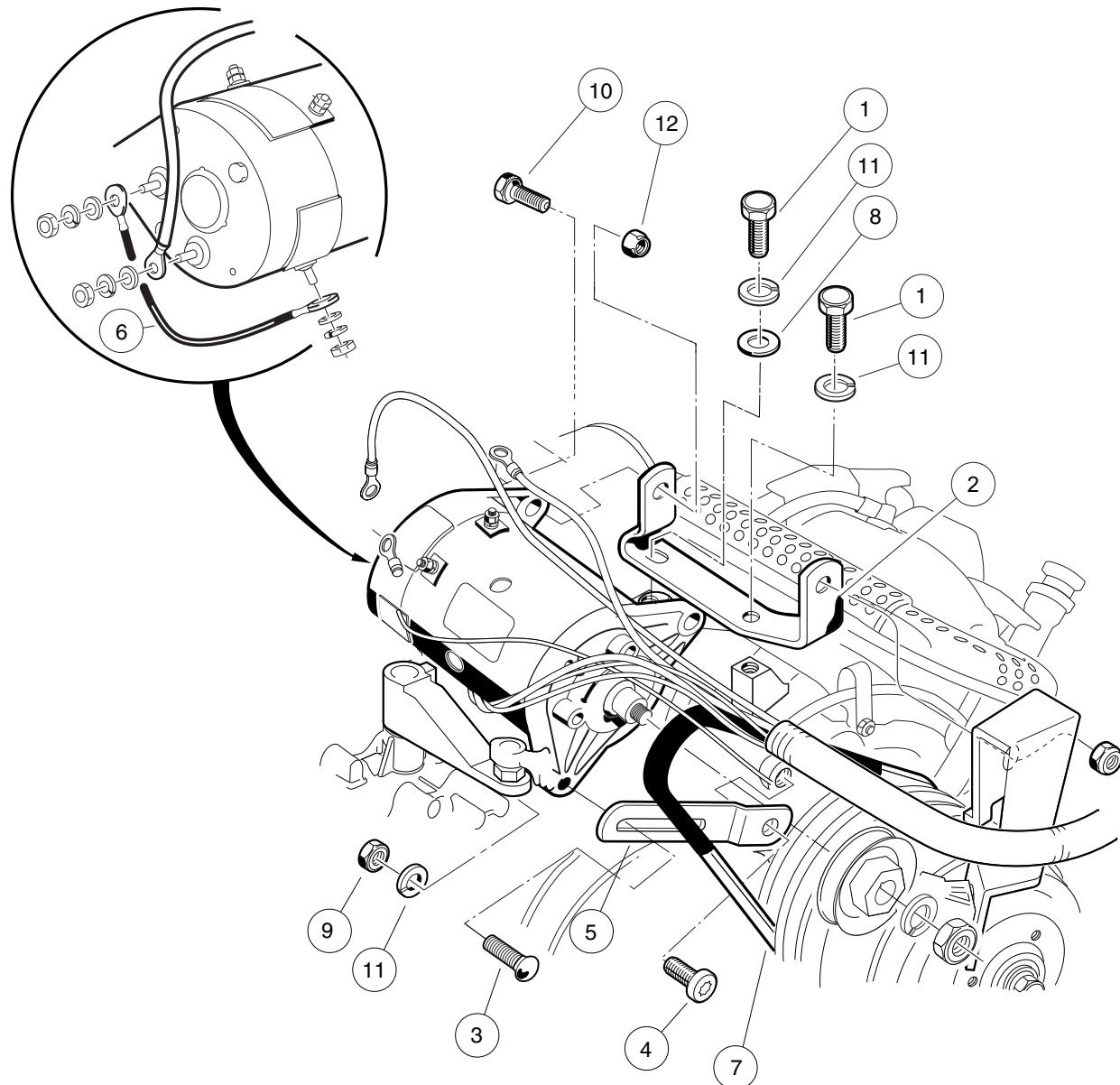
ITEM	PART NO.	DESCRIPTION	QTY	
1	103536501	1 2 3 4 Harness, Prec Gas, Main (For Generation 2 Pedal Group) (includes item 2) .....	1	<b>6</b>
2	N/A	Conn, 6 Pos, Packard 12162210 .....	1	<b>G</b>

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000124-005

# STARTER/GENERATOR (S/G) ASSEMBLY – GASOLINE VEHICLES

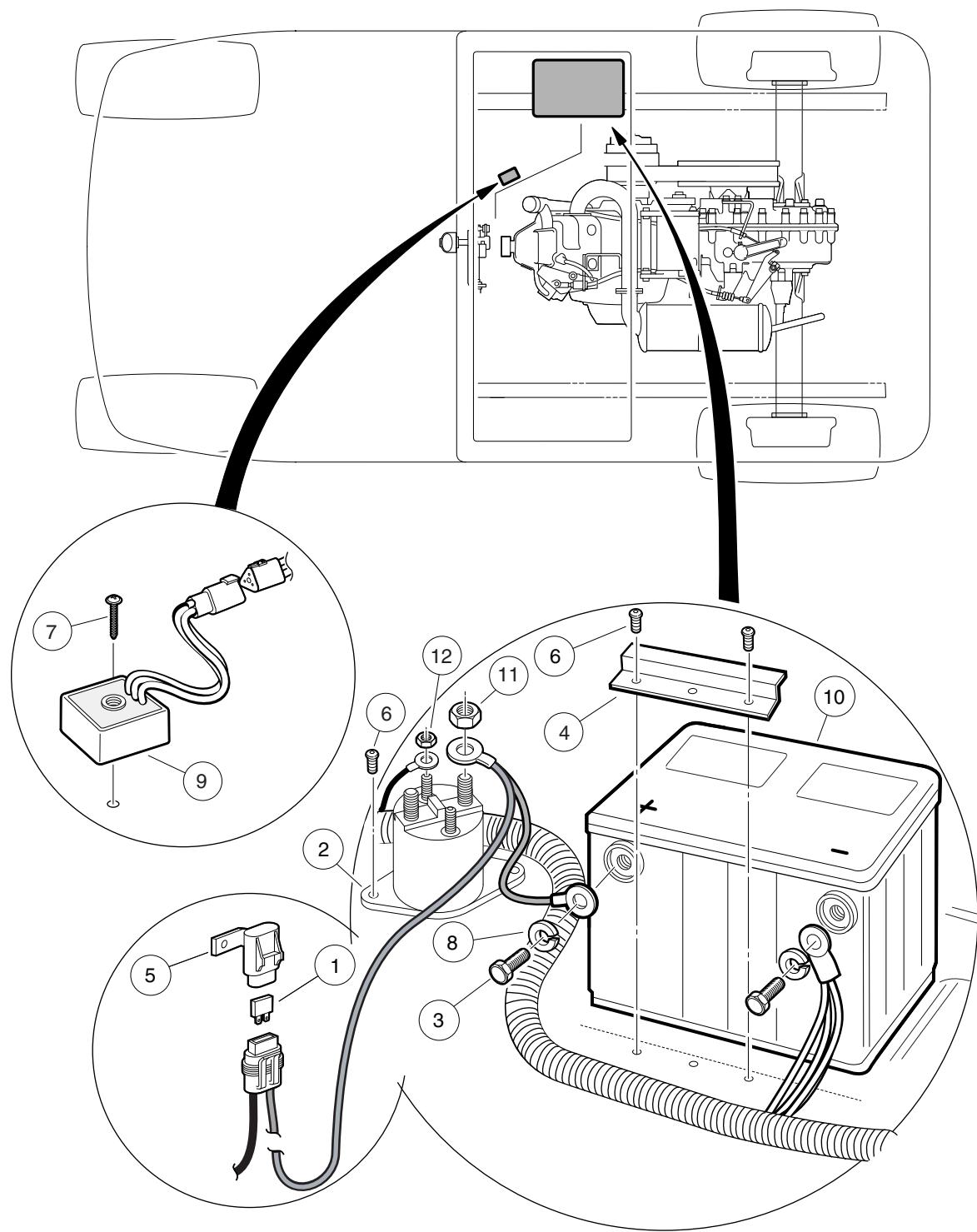
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	103678502	Asm, St/gen, Bi-rot, Ks, Svc (includes items 2 and 3) .....	1
2	101960501	Decal, Rotating Parts/Hot Manifold .....	1
3	N/A	St/gen, Bi-rot, Util, Ks (includes items 4 through 23) .....	1
4	101837301	Wire Assy, #6 Green .....	1
5	102711001	Pulley, V-Belt .....	1
6	102838701	Nut, Hex, M14x2, S/G .....	1
7	102838801	Retainer, Front, S/G .....	1
8	102838901	Bearing, Ball, Front, S-g .....	1
9	102839001	Bearing, Ball, Front, S-g .....	1
10	102841101	Washer, Wave, S-g .....	1
11	102844501	Asm, Armature, Starter/Generator .....	1
12	102844601	Head, Drive End, S-g .....	1
13	102844701	Asm, Frame and Field, Starter/Generator .....	1
14	103347101	Kit, Spring Brush, Starter/Generator (includes item 15) .....	1
15	N/A	Spring, Brush, S-g .....	4
16	103347301	Set, Brush Term, S-g .....	1
17	103347601	Head, Comm End, S-g .....	1
18	103347701	Set, Fastener, Ceh Deh, S-g .....	1
19	103347801	Set, Term Hardware, S/G .....	1
20	103347901	Kit, Cover, Brush Insp, Starter/Generator (includes items 21 and 22) .....	1
21	N/A	Plug, Rubber Drain, Start/Generator .....	3
22	N/A	Cover, Inspection, S-g .....	1
23	103953301	Kit, Brush And Brush Holder .....	1

**6****G**

000238-004

# STARTER/GENERATOR MOUNTING – FE350

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	1012830	Screw, M8-125 X 22 Hex-Head .....	2
2	101524002	Bracket, Starter/Generator Mounting .....	1
3	1015932	Bolt, Carriage, 5/16-18 .....	1
4	1016074	Screw, M8-1.25 X 18mm Torx .....	1
5	1016883	Bracket, Starter/Generator Adjustment .....	1
6	101837301	Wire Assy, #6 Green .....	1
7	101916701	V-Belt .....	1
8	1241	Washer, 5/16 Type A Flat .....	1
9	1242	Nut, 5/16-18 Hex .....	1
10	1624	Screw, 3/8-16 X 1.50 Hex-Head Cap .....	2
11	7174	Lockwasher, 5/16 Split .....	3
12	8754	Locknut, 3/8-16 Hex .....	2

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000479-003

# BATTERY – GASOLINE VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	6
1	1012295	Fuse, 10-Amp .....	1
2	1013609	Solenoid, 12-Volt .....	1
3	1014375	Screw, 3/8-16 X 0.50 Stainless Steel Hex-Head .....	2
4	101898001	Clamp, Battery .....	1
5	N/A	Cover, Fuse, Sealed, Metri .....	1
6	102296020	Screw, Torx Pan Hd Pt, M6 X 20 .....	4
7	102296040	Screw, Torx Pan Hd Pt, M6 X 40 .....	1
8	102355301	Lockwasher, #10 Split Ss .....	2
9	102803301	Asm, Voltage Regulator, Prec. .....	1
10	103496801	Battery, Start, 12v .....	1
11	1242	Nut, 5/16-18 Hex .....	2
12	7893	Nut, #10-32 Hex .....	2

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# **FE350 ENGINE (AS26)**

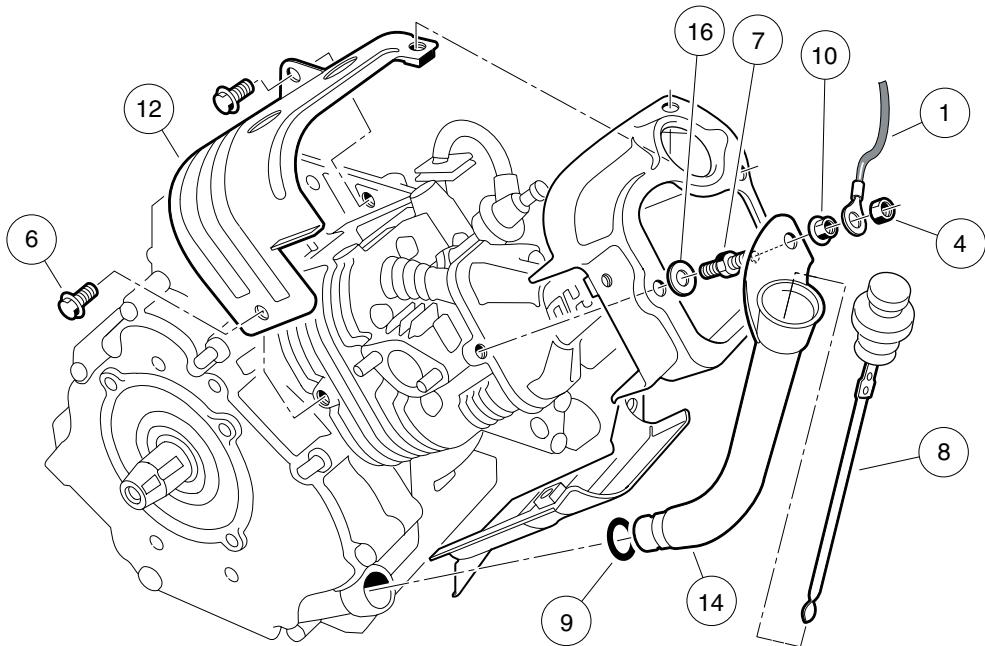
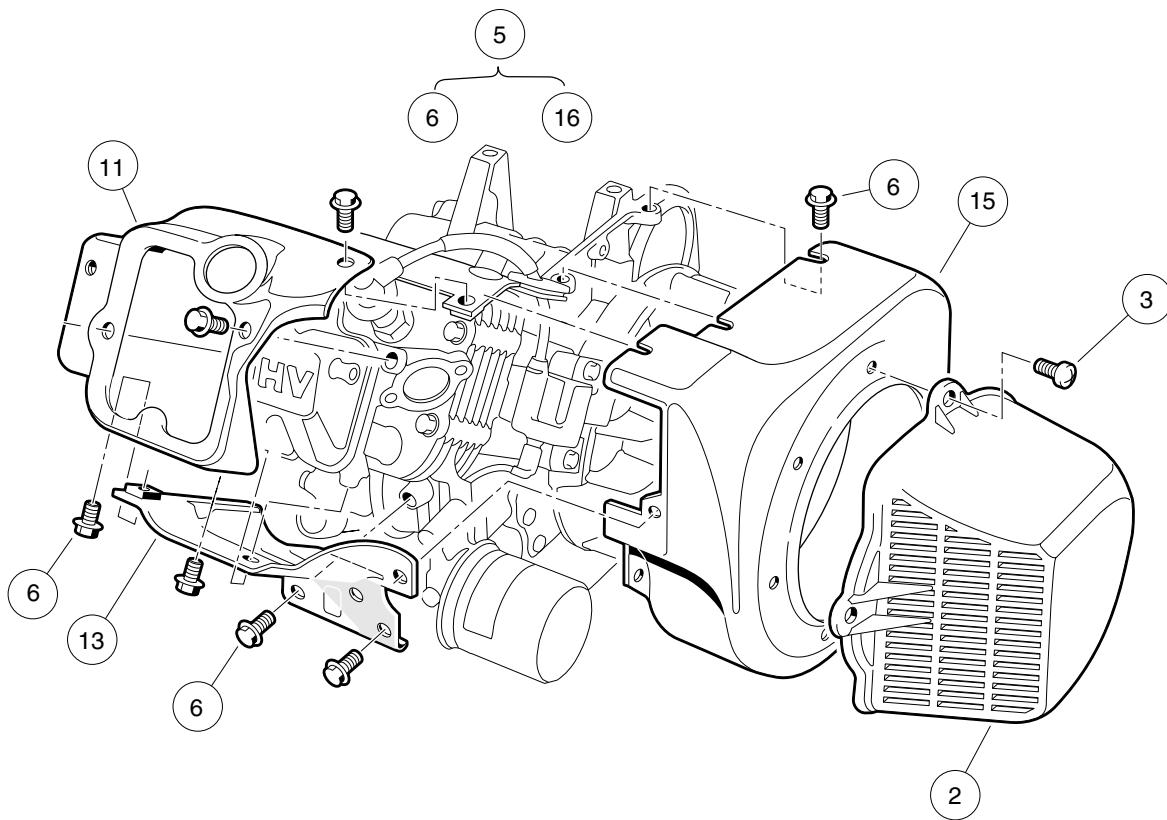
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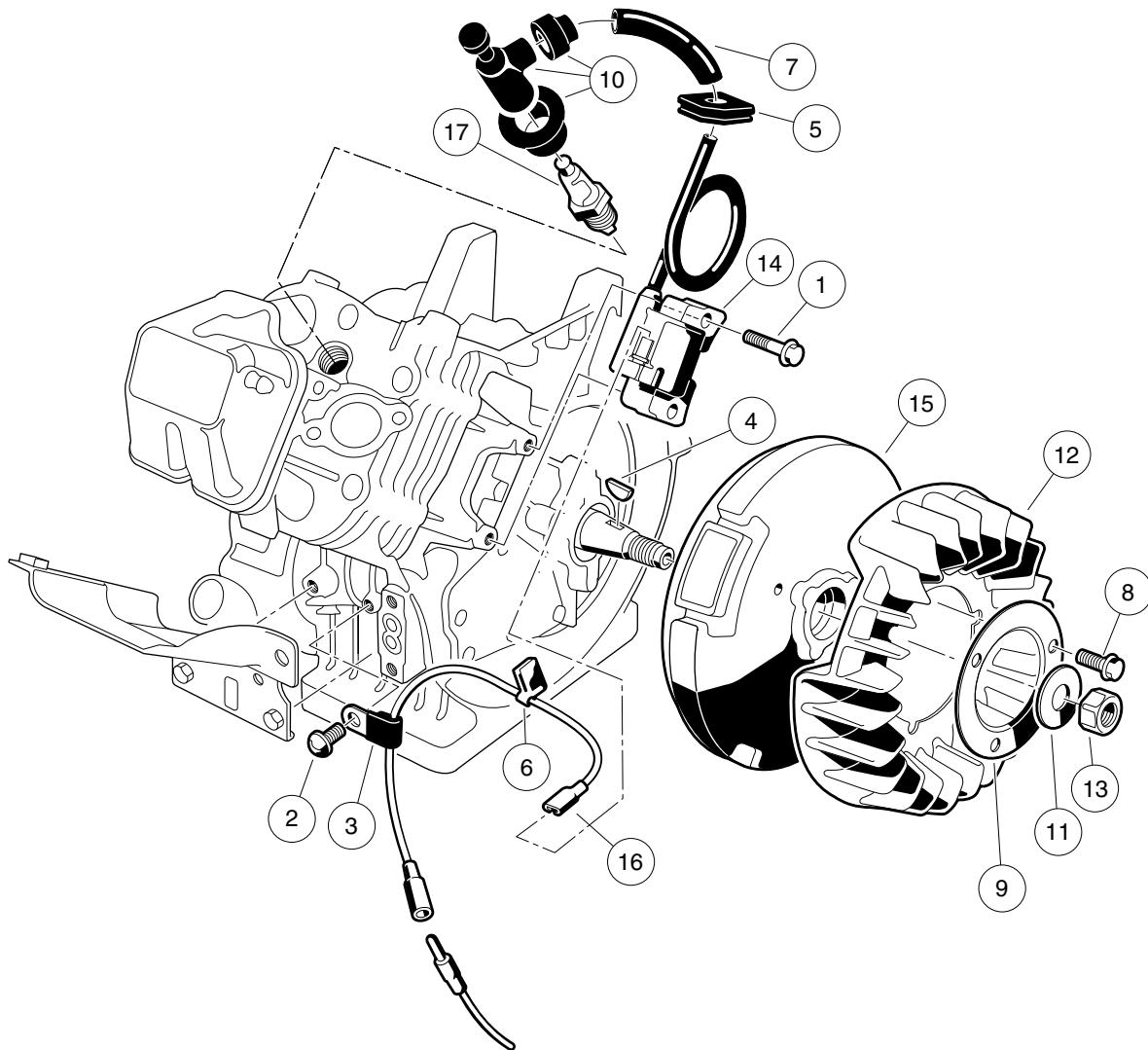
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000201-002

# FE350 ENGINE (AS26) – SHROUDS AND BRACKETS

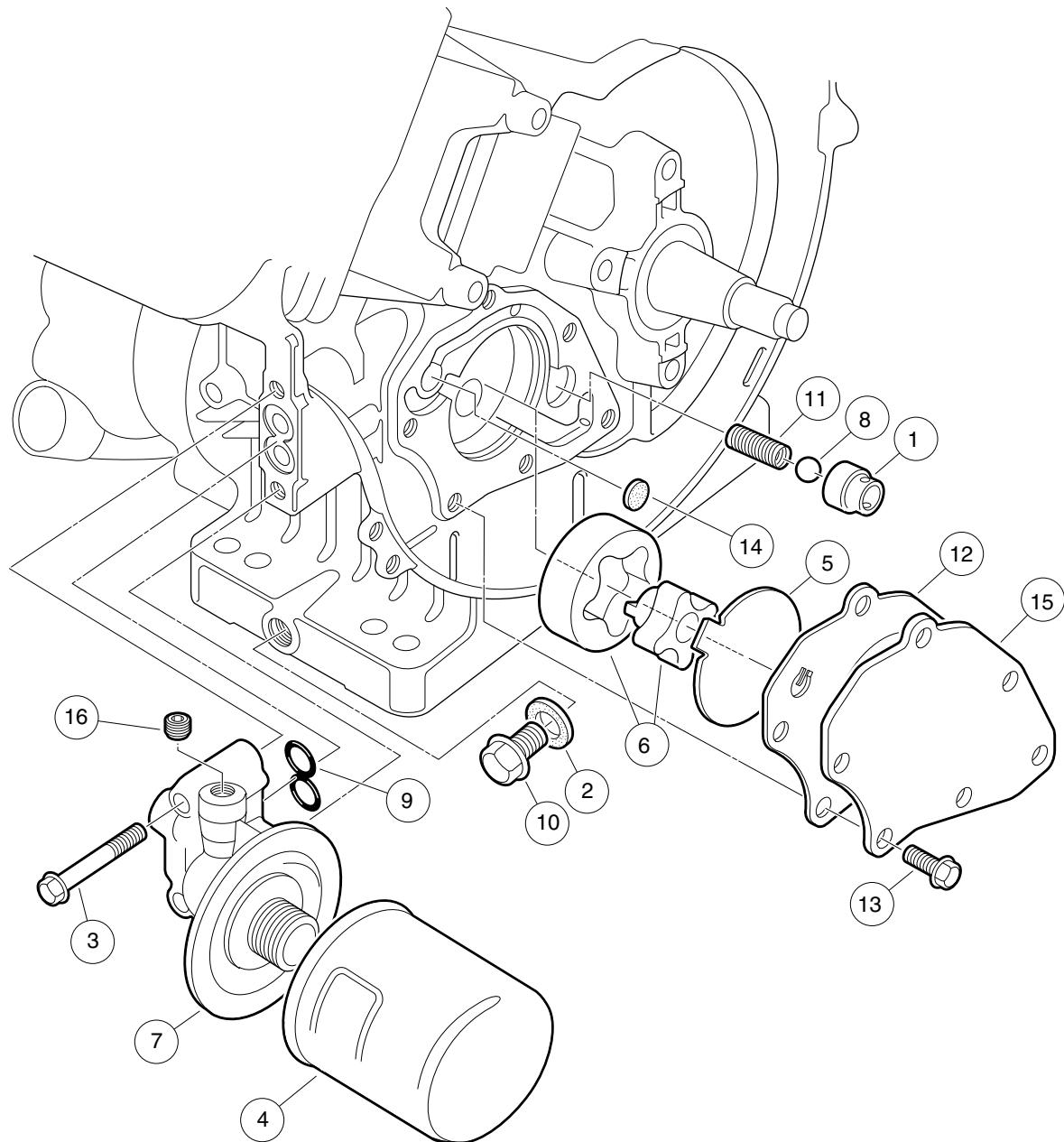
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	1015332	Wire Assembly, #10, Uninsulated .....	1
2	1015649	Shroud, Fan .....	1
3	1015969	Screw, M6-1.00 X 10mm Pan Hd .....	4
4	101887601	Locknut, M6-1.00 Nylon Insert .....	1
5	103386201	Engine, FE350 S26 (includes items 6 through 16) .....	1
6	1016456	Bolt, Flange Head, M6 x 1 x 12 mm .....	16
7	1016507	Bolt, Two-Ended .....	1
8	1016531	Dipstick .....	1
9	1016539	O-Ring .....	1
10	1016547	Nut, M6 Flange .....	1
11	1017474	Shroud, Engine .....	1
12	1017475	Shroud, Engine .....	1
13	1017476	Shroud, Engine .....	1
14	1017486	Tube, Oil Filler .....	1
15	101916101	Housing, FE350 Fan .....	1
16	N/A	Washer, 6mm Flat .....	2



000202-004

**FE350 ENGINE (AS26)-  
IGNITION COMPONENTS AND FLYWHEEL**

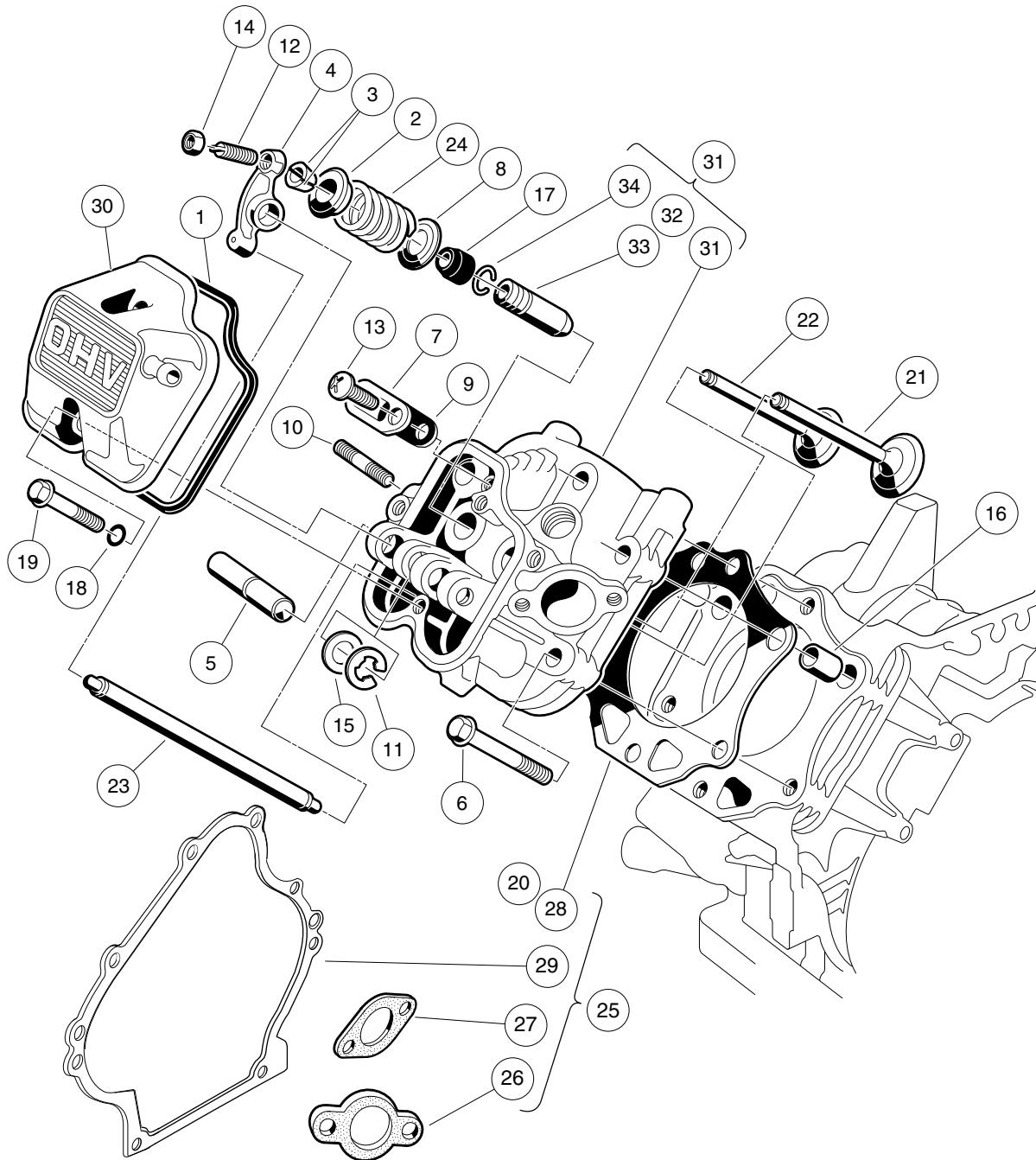
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1016455	Bolt, Flange Head .....	2
2	1016544	Screw .....	1
3	1016561	Clamp .....	1
4	1016562	Key .....	1
5	1016578	Grommet, Ignition .....	1
6	1016587	Clamp .....	1
7	1016588	Tube, 7mm X 10mm X 70mm .....	1
8	1017448	Bolt, Flanged .....	3
9	1017455	Plate, Flywheel Fan .....	1
10	1017463	Cap Asm, Plug .....	1
11	1017490	Washer, Flat .....	1
12	101916301	Fan (cw) .....	1
13	102838401	Nut, Hex, 18 mm Fine .....	1
14	103616501	Coil Asm, Ignition .....	1
15	103616601	Flywheel, Complete .....	1
16	103616701	Wire Lead, Ignition .....	1
17	AM1232301	Spark Plug, BPR2ES .....	1

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000203-001

# FE350 ENGINE (AS26)- OIL CIRCULATION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	1016429	Seat, Valve Oil Press Relief .....	1
2	1016432	Gasket, Drain Plug .....	1
3	1016457	Bolt, Flange Head .....	2
4	1016467	Filter, Oil .....	1
5	1016473	Plate, Oil Pump .....	1
6	101648203	Oil Pump And Rotor .....	1
7	1016502	Bracket, Oil Filter Mount .....	1
8	1016537	Ball, Steel, Press, Relief .....	1
9	1016570	O-Ring .....	1
10	1016576	Plug, Drain .....	1
11	1016581	Spring .....	1
12	1017442	Gasket .....	1
13	1017456	Bolt, Flanged .....	6
14	1017458	Filter .....	1
15	1017460	Cover, Pump .....	1
16	1017507	Plug .....	2

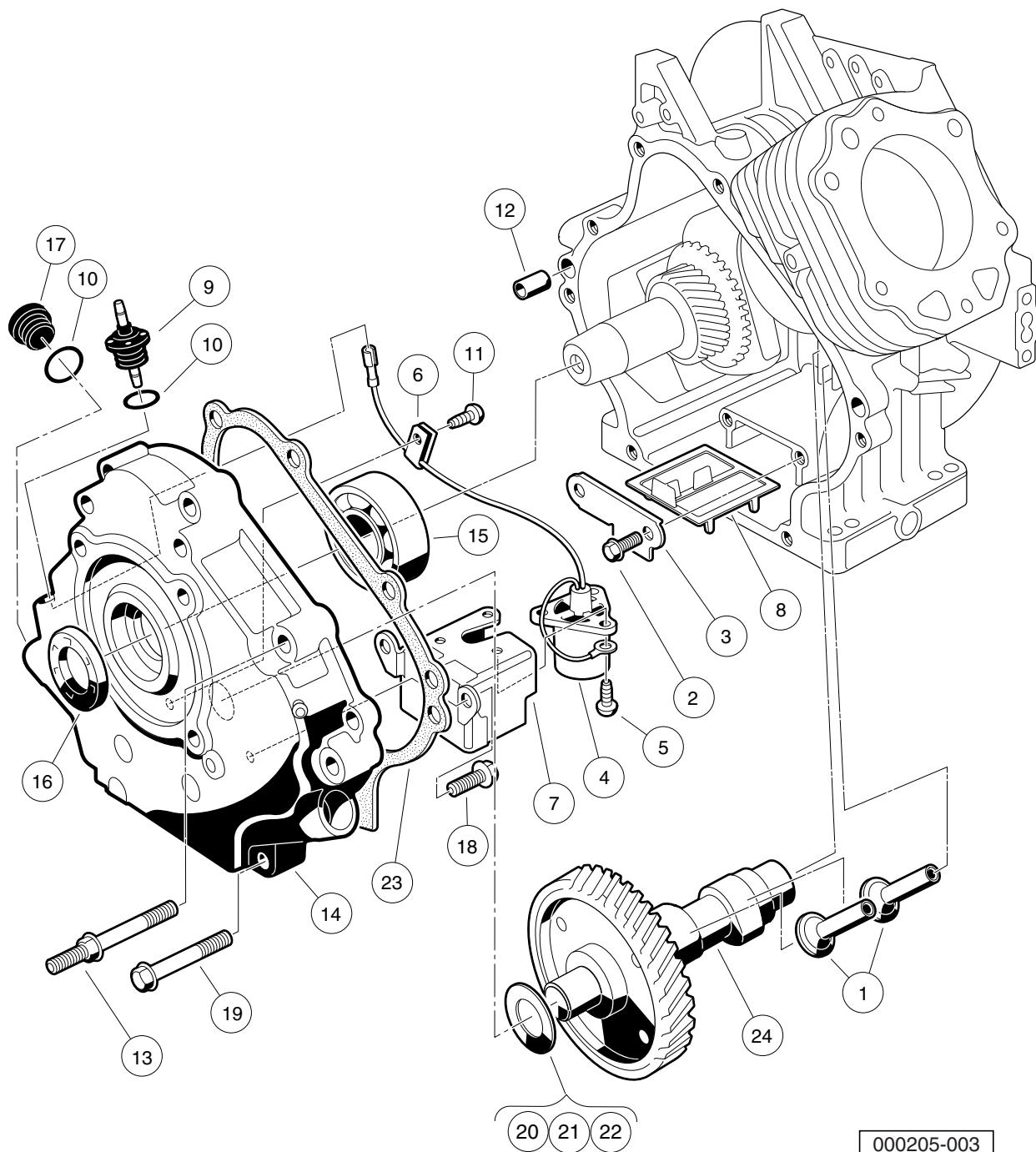


000204-004

# FE350 ENGINE (AS26)- CYLINDER HEAD

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	1016436	Gasket, Rocker Case .....	1
2	1016449	Retainer, Valve Spring .....	2
3	1016450	Collet .....	4
4	1016451	Arm, Rocker .....	2
5	1016452	Shaft, Rocker .....	1
6	1016458	Bolt, Flange Head, M8 x 1.25 x 45 mm .....	6
7	1016474	Plate .....	1
8	1016479	Seat, Spring .....	2
9	1016483	Valve .....	1
10	1016489	Stud, Two-Ended, M8-1.25 .....	2
11	1016517	Circlip, Type-E .....	1
12	1016542	Screw .....	2
13	1016544	Screw .....	1
14	1016545	Nut .....	2
15	1016549	Washer, 12.1x19x1.8 .....	1
16	1016563	Pin .....	2
17	1016566	Seal, Oil .....	2
18	1016569	O-Ring .....	2
19	1016583	Bolt, 6x35 .....	2
20	1017434	Gasket, Head .....	1
21	1017444	Valve, Intake .....	1
22	1017445	Valve, Exhaust .....	1
23	1017454	Rod, Push .....	2
24	1017473	Spring, Engine Valve .....	2
25	102304801	Kit, Gasket, FE350 (includes items 26 through 29) .....	1
26	1016440	Gasket, Engine to Insulator .....	1
27	1016904	Gasket, Exhaust .....	1
28	1017434	Gasket, Head .....	1
29	1017443	Gasket, Crankcase Cover .....	1
30	102753401	Case, Rocker, Fe .....	1
31	103615601	Cylinder Head (includes items 32 through 34) .....	1
32	1016518	Guide, Valve, Exhaust .....	1
33	1016519	Guide, Valve .....	1
34	1016560	Snap Ring .....	2

Note: Item 26, 1016440, is not a component of the FE350 engine.

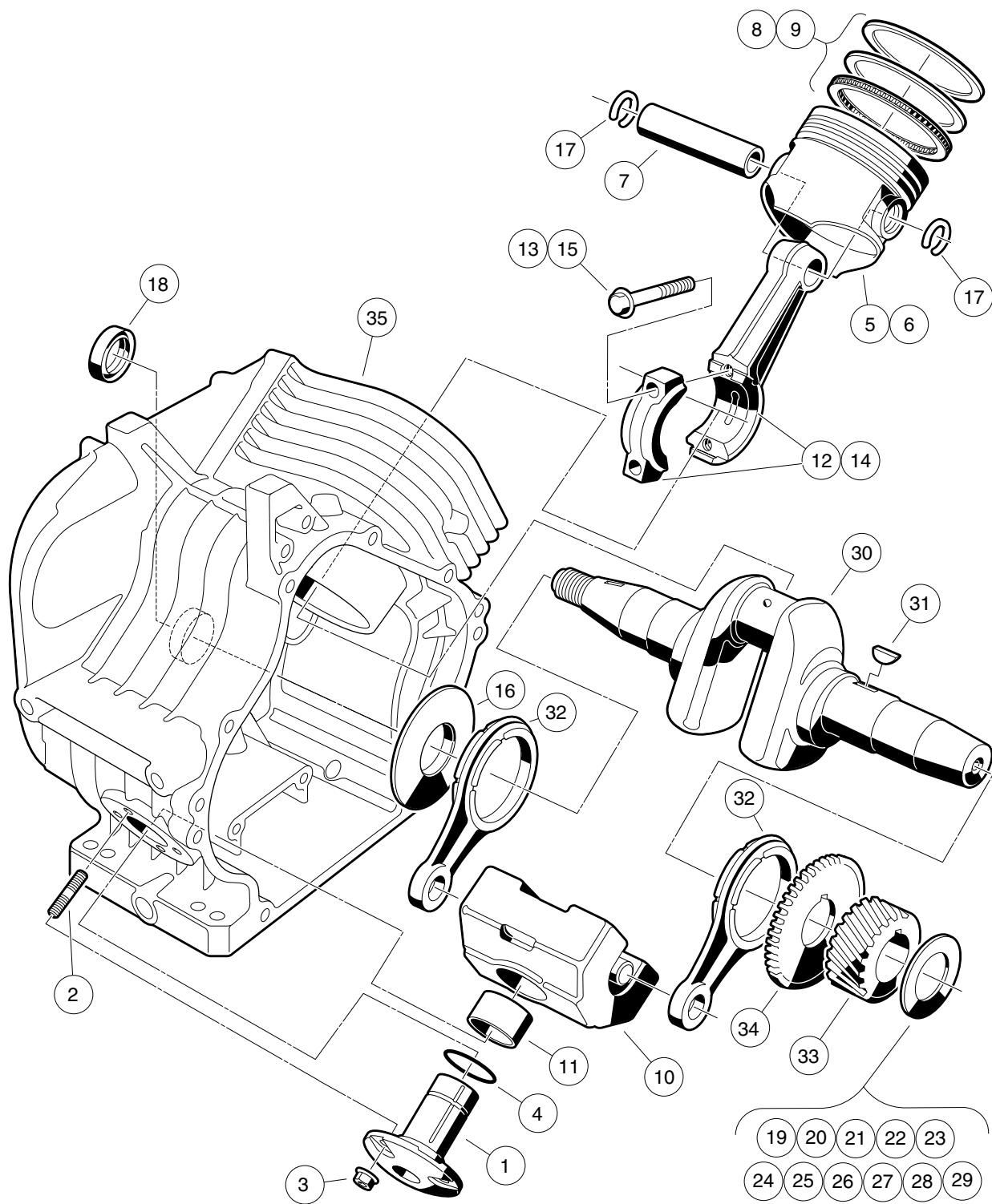


000205-003

# FE350 ENGINE (AS26)- CRANKCASE, CAMSHAFT, AND OIL SENSOR

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	1016453	Tappet .....	2
2	1016454	Bolt, Flange Head, M5 x 0.8 x 8 mm .....	2
3	1016472	Plate, Oil Filter Screen .....	1
4	1016494	Sensor, Oil Level .....	1
5	1016496	Screw, Cross Pan-Head, M4 x 0.7 x 8 mm .....	3
6	1016506	Clamp .....	1
7	1016510	Bracket, Switch, Oil Level .....	1
8	1016521	Screen, Oil Filter .....	1
9	1016535	Connector, Cord .....	1
10	1016538	O-Ring .....	2
11	1016544	Screw .....	1
12	1016564	Pin .....	2
13	1016584	Bolt, Two-Ended, M8 x 1.25 x 69 mm .....	2
14	1017472	Cover Crankcase .....	1
15	1017487	Bearing, Ball .....	1
16	1017504	Seal, Oil .....	1
17	1017508	Plug .....	1
18	1017513	Bolt Switch Bracket .....	2
19	1017514	Screw, M8-1.25 X 45mm Hex .....	6
20	101751801	Shim, 0.3 .....	1
21	101751802	Shim, 0.4 .....	1
22	101751803	Shim, 0.5 .....	1
23	103615901	Gasket, Crankcase Cover .....	1
24	103616401	Camshaft, Complete .....	1

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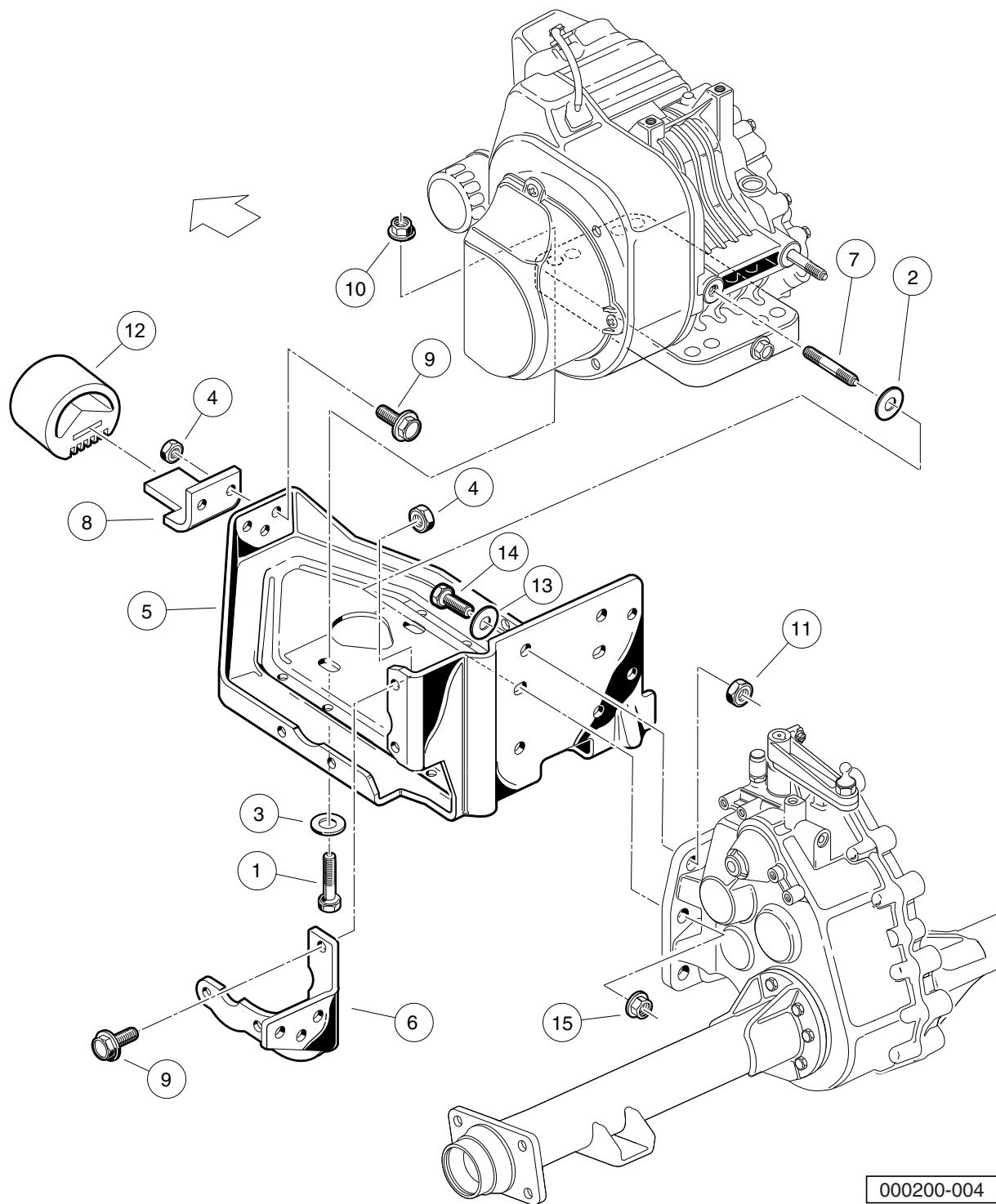
000206-003

# FE350 ENGINE (AS26)- CRANKCASE AND CRANKSHAFT

ITEM	PART NO.	DESCRIPTION	QTY
		<b>1 2 3 4</b>	
1	1016470	Shaft, Guide, Counterbalance .....	1
2	1016541	Stud, 6x14 .....	4
3	1016547	Nut, Flanged, M6 X 1.00 .....	4
4	1016571	O-Ring .....	1
5	101744901	Piston, Standard .....	1
6	101744902	Piston, 0.50 mm Oversize .....	1
7	1017450	Pin, Piston .....	1
8	101745101	Ring Set, Standard Piston .....	1
9	101745102	Ring Set, Piston, 0.50 mm Oversize .....	1
10	1017453	Counterbalance Weight (includes item 11) .....	1
11	1017510	Bearing, Plain .....	1
12	101745701	Asm, Con. Rod Std (includes item 13) .....	1
13	1017512	Bolt .....	2
14	101745702	Asm, Con.Rod 0.5mm U/s (includes item 15) .....	1
15	1017512	Bolt .....	2
16	1017501	Spacer .....	1
17	1017502	Snap Ring .....	2
18	1017503	Seal, Oil .....	1
19	101773301	Shim, Crankshaft, 1.18mm .....	1
20	101773302	Shim, Crankshaft, 1.25mm .....	1
21	101773303	Shim, Crankshaft, 1.32mm .....	1
22	101773304	Shim, Crankshaft, 1.39mm .....	1
23	101773305	Shim, Crankshaft, 1.46mm .....	1
24	101773306	Shim, Crankshaft, 1.53mm .....	1
25	101773307	Shim, Crankshaft, 1.60mm .....	1
26	101773308	Shim, Crankshaft, 1.67mm .....	1
27	101773309	Shim, Crankshaft, 1.74mm .....	1
28	101773310	Shim, Crankshaft, 1.11mm .....	1
29	101773311	Shim, Crankshaft, 1.81mm .....	1
30	102430901	Crankshaft, FE350 Left-Hand, 22-Tooth (includes items 31 through 34) .....	1
31	1016562	Key .....	1
32	1017471	Rod .....	2
33	N/A	Gear, Helical .....	1
34	N/A	Gear, Spur .....	1
35	103615801	Crankcase, FE350 .....	1

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000200-004

# FE350 ENGINE (AS26)- MOUNTING

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	7
1	1010577	Bolt, Hex-Head, 5/16-18 X 1.50 .....	4
2	1011697	Washer, 5/16 Flat .....	2
3	1012571	Washer, 5/16 Extra Thick Flat .....	4
4	1013924	Nut, 5/16-24 Hex Head Cone .....	6
5	101827101	Plate, Engine Mounting .....	1
6	101832701	Stiffener (Flywheel Side) .....	1
7	101833101	Stud, M8-1.25 X 50 mm Two-Ended .....	2
8	101834601	Snubber Bracket .....	1
9	101884801	Screw, 5/16-24 X 0.875 Grade-8 .....	6
10	101963401	Locknut, 5/16-18 Hex Flange .....	4
11	102065901	Locknut, 3/8-16 Flanged Dimple .....	4
12	102540301	Inner Frame Snubber .....	1
13	334	Washer, 3/8 Type A Flat .....	4
14	705	Screw, Cap-hex Hd 3/8-16x1.25 .....	4
15	96704416	Nut Flg, M8 X 1.25 Serrated .....	2

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# **FUEL, INTAKE, AND GOVERNOR SYSTEMS**

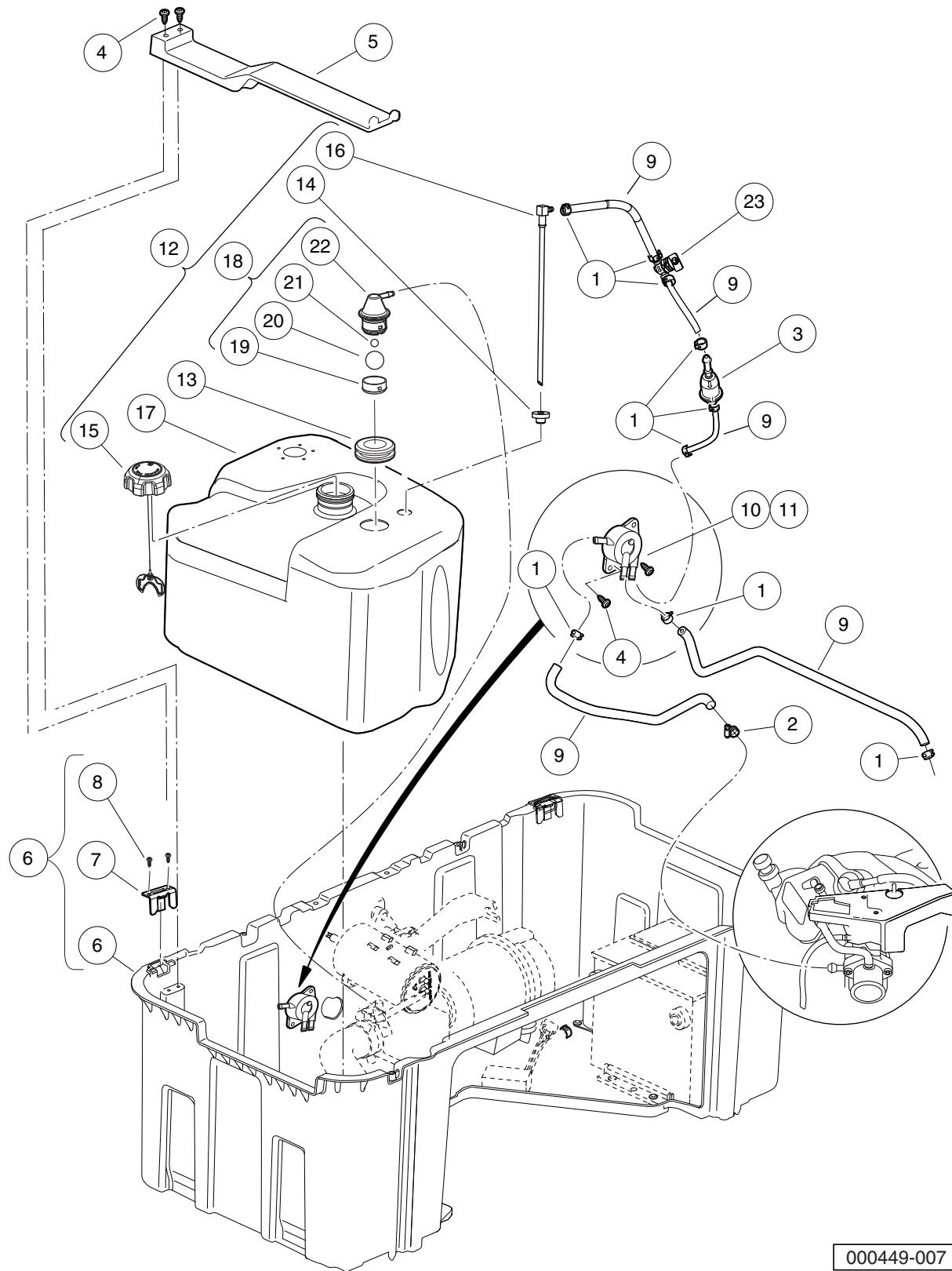
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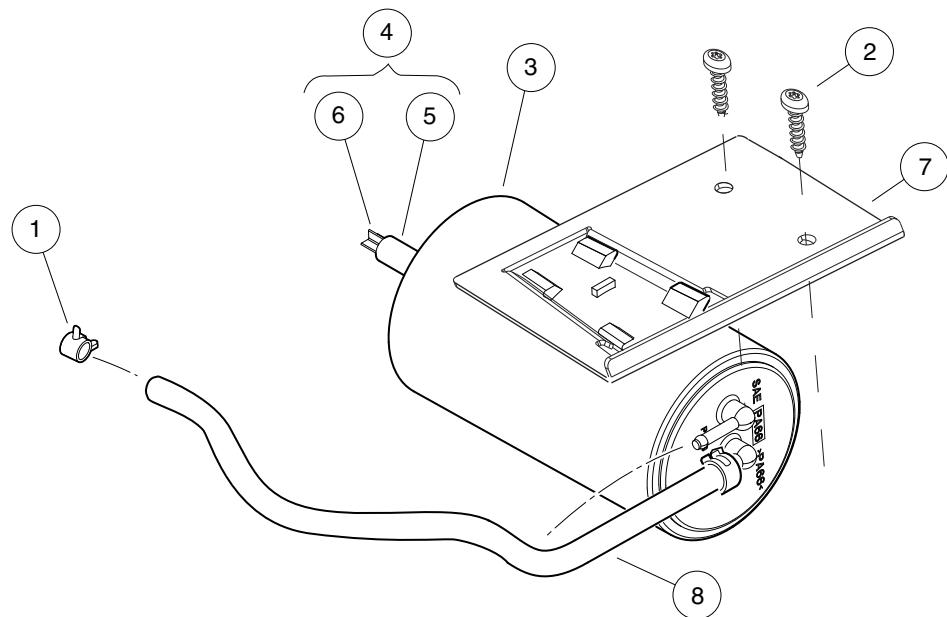
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000449-007

# FUEL SYSTEM

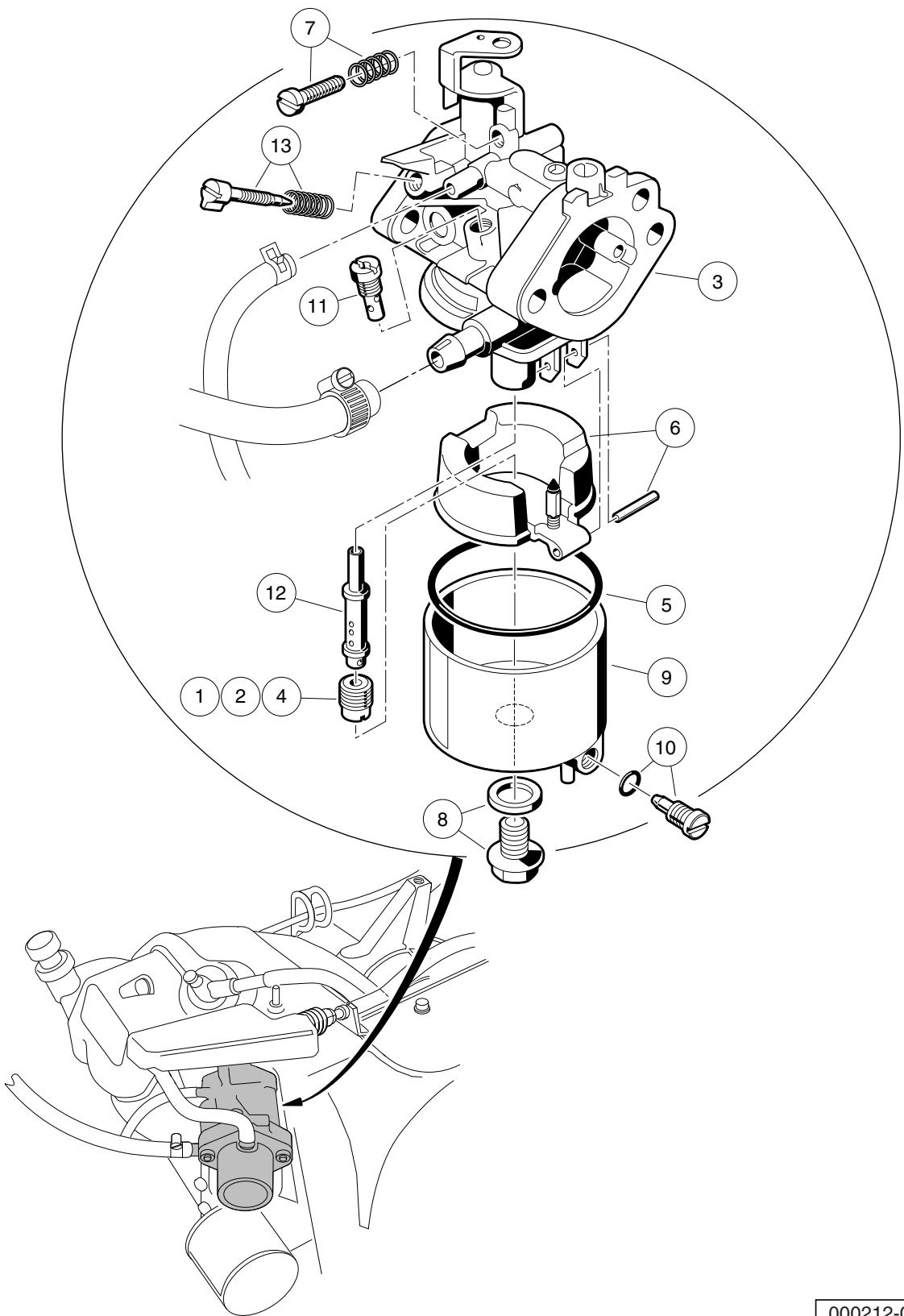
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	8
1	1012649	Clamp, 0.460 Red Hose .....	9
2	1013687	Clamp, 3/8" Hose (screw type) .....	1
3	102003201	Filter, Fuel, 30 Micron .....	1
4	102296020	Screw, Torx Pan Hd Pt, M6 X 20 .....	4
5	102514201	Hold-down - Fuel Tank .....	1
6	102514701	Bucket - Gas Vehicle (includes items 7 and 8) .....	1
7	103470701	Bracket, Bucket Hinge .....	2
8	N/A	Screw, #6 X .75, Cs Ss, Hi-lo .....	4
9	102865101	Fuel Line (available by the foot) .....	1
10	103781101	Kit, Fuel Pump Retrofit (includes item 11) .....	1
11	103010101	Pump, Fuel, Impulse, Fh .....	1
12	103854202	Asm, Tank, Prec-nano, Wo/su (includes items 13 through 18) .....	1
13	1015139	Insulation Grommet .....	1
14	102406701	Bushing, Line, Return .....	1
15	103372101	Cap, Fuel Tank, Gas, Ratchet .....	1
16	N/A	Asm, Fitting, Fuel, Id 1/4" .....	1
17	N/A	Tank, Fuel, Prec-nano .....	1
18	103905201	Asm. Vent, Fuel, 1/4 Inch Od (includes items 19 through 22) .....	1
19	1015003	Fuel Tank Vent Retainer .....	1
20	1015140	Hollow Ball .....	1
21	1015697	Soda Lime Glass Ball .....	1
22	N/A	Vent, Fuel, Body, 1/4 Inch Od .....	1
23	103854501	Valve, Fuel, In-line .....	1

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000980-002

# CARBON CANISTER – FE350 (AS26)

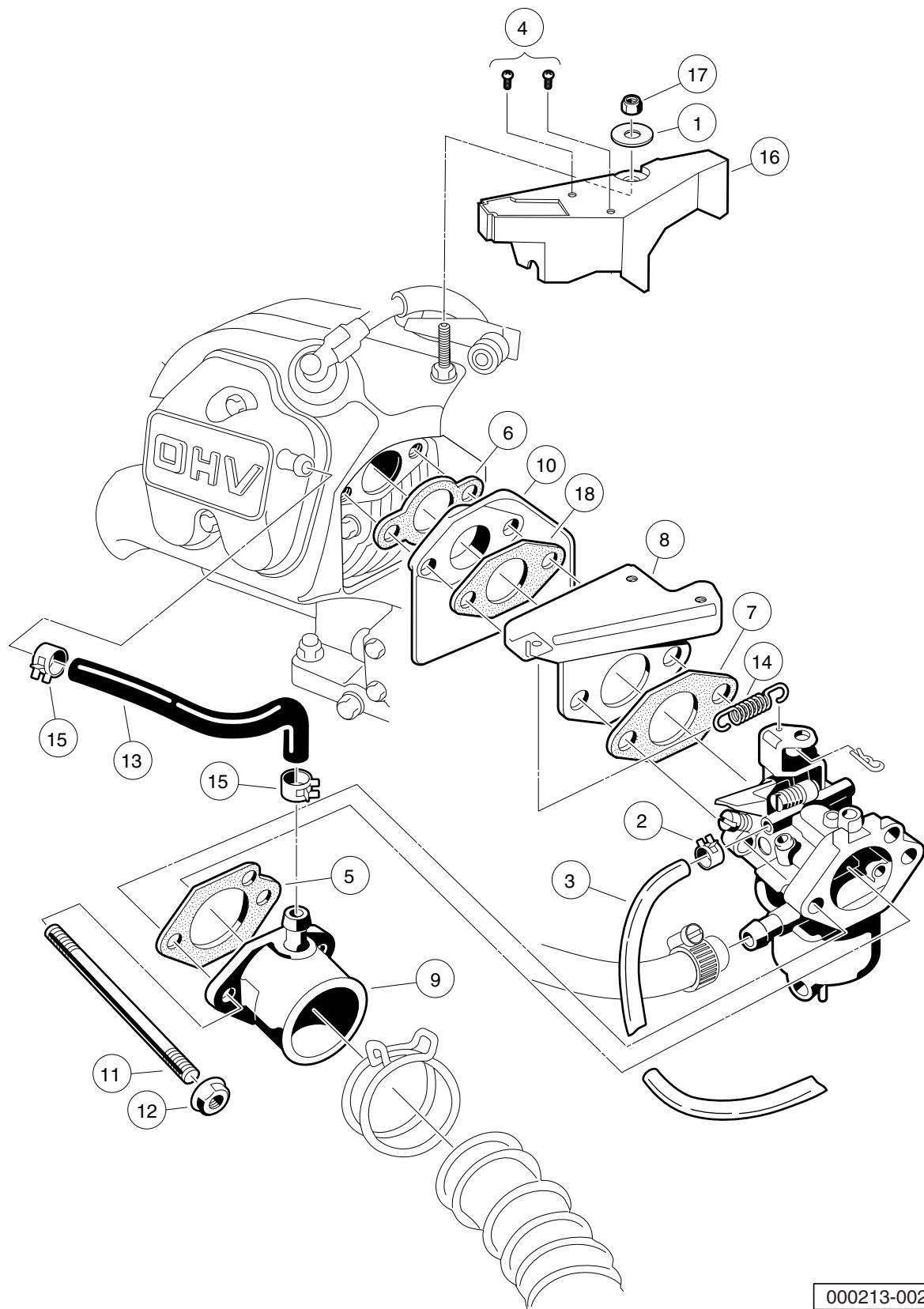
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1012649	Clamp, 0.460 Red Hose .....	2
2	102296020	Screw, Torx Pan Hd Pt, M6 X 20 .....	2
3	103372401	Canister, Carbon, Fuel Tank .....	1
4	103756401	Asm, Vent Line, Evap Canister (includes items 5 and 6) .....	1
5	N/A	Hose, Vent, 5/16 Id Bulk .....	1
6	N/A	Vent, Barb, 5/16 Dia Hose .....	1
7	103794501	Brkt, Carbon Canister, Gen .....	1
8	103896601	Hose, Vent, 1/4 Id, 9 In .....	1

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000212-003

# CARBURETOR ASSEMBLY – FE350 (AS26)

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	101642580	Jet, Altitude, # 80 .....	1
2	101642582	Jet, Altitude, # 82 .....	1
3	103616901	Carburetor, FE350 S26 (includes items 4 through 13) .....	1
4	101642585	Jet, Altitude, # 85 .....	1
5	1016437	Gasket, Carburetor Bowl OHV .....	1
6	1016486	Float Assembly .....	1
7	1016501	Screw Assembly .....	1
8	1016585	Bolt .....	1
9	1017461	Chamber Assembly, Float (includes item 12) (includes item 10) .....	1
10	1016499	Screw Assembly .....	1
11	101973101	Jet, #40 Pilot .....	1
12	101973301	Nozzle, Main .....	1
13	N/A	Assembly, Pilot Air Screw .....	1
<p>Note: Altitude Jet Sizes: 101642585 for 0 - 3,280 FT (0 - 1000 M); 101642582 for 3,280 - 9840 FT (1000 - 3000 M); 101642580 for Greater Than 9840 FT (3000 M). Carburetor 103616901 shown above, is only for AS26 FE350 engines.</p>			

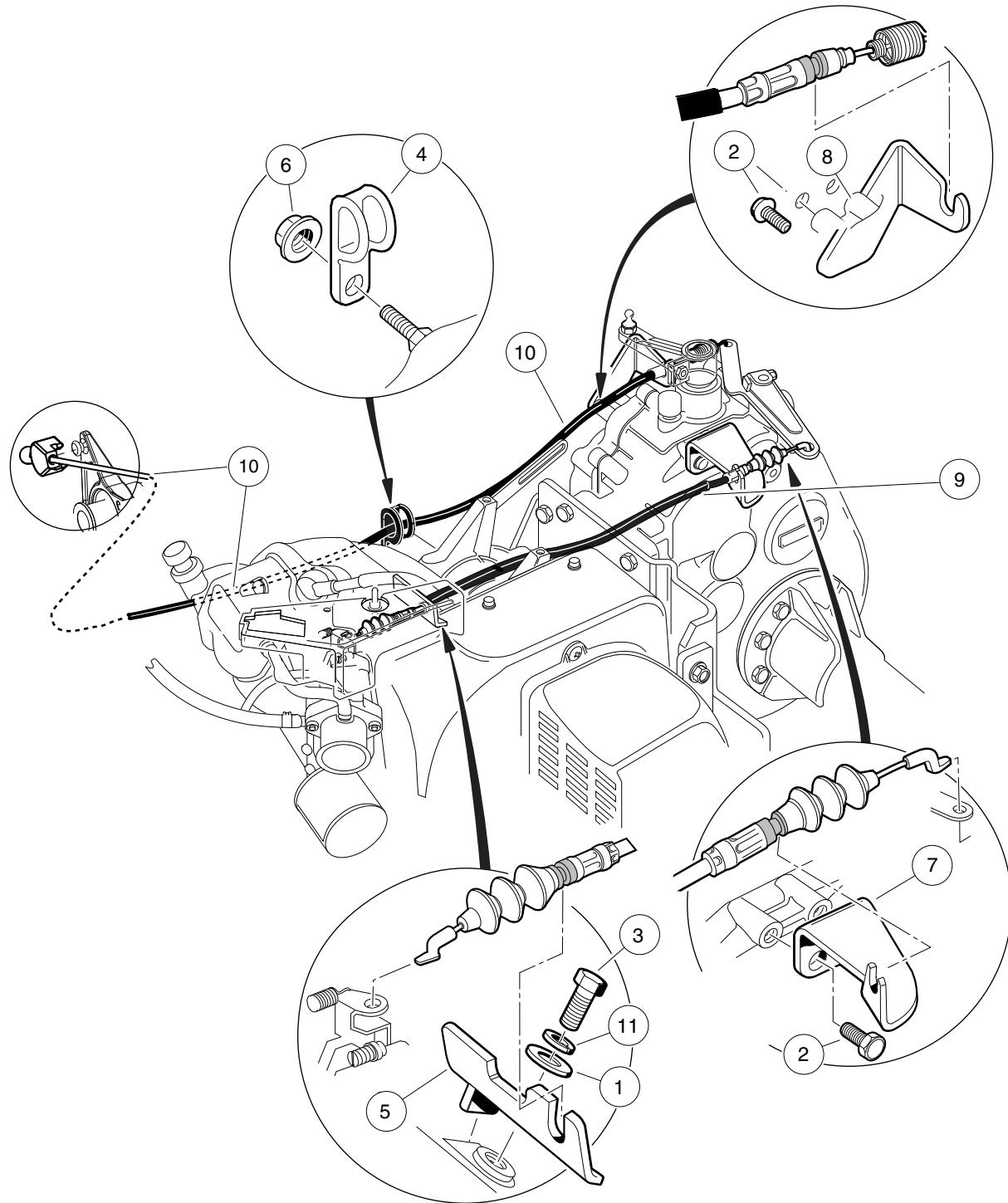


# CARBURETOR INSTALLATION – FE350

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1011697	Washer, 5/16 Flat .....	1
2	1013746	Clamp, 0.301 ID Hose .....	1
3	1015137	Fuel Line (Available by the foot) .....	1
4	1016103	Screw, Pan Hd Tx, Taptite 6-32 .....	2
5	1016438	Gasket, Carb To Intake Manifold .....	1
6	1016440	Gasket, Engine to Insulator .....	1
7	1016441	Gasket, Sprg Brkt To Carb OHV .....	1
8	1016444	Bracket, Throttle Spring Return .....	1
9	1016480	Pipe, Intake Manifold .....	1
10	101648102	Insulator, Carburetor .....	1
11	101649002	Stud, M6-1.00 Two-Ended .....	2
12	1016547	Nut, M6 Flange .....	2
13	1016572	Tube, Crankcase Vent .....	1
14	1016582	Spring, Throttle Return .....	1
15	1017466	Clamp .....	2
16	101820201	Shield, Governor .....	1
17	101887601	Locknut, M6-1.00 Nylon Insert .....	1
18	101973401	Gasket, Insulator To Bracket .....	1

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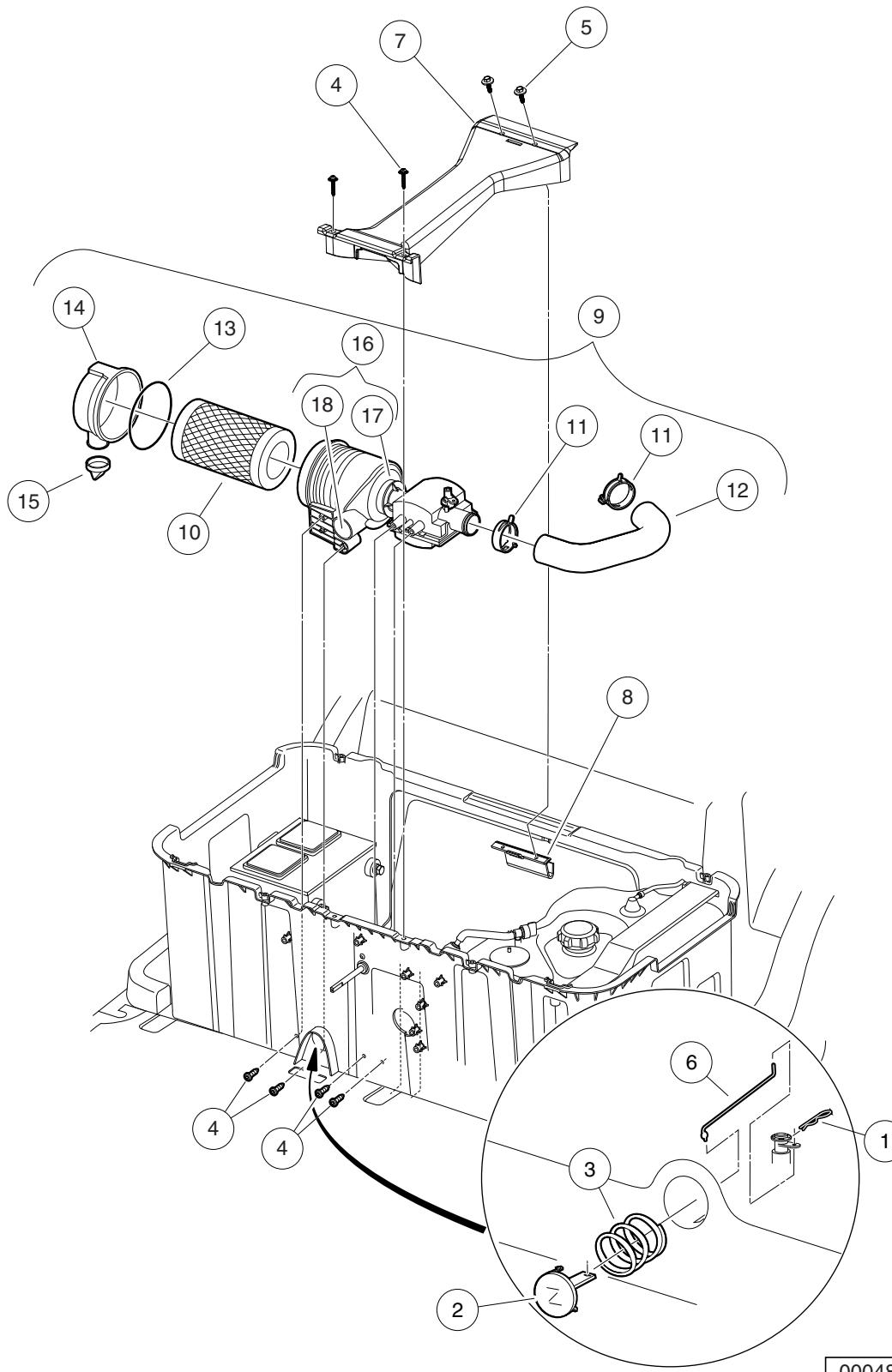
000215-003

# GOVERNOR AND ACCELERATOR CABLES

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ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1011697	Washer, 5/16 Flat .....	1
2	1012285	Screw, 1/4 X 0.625 Hex-Head .....	4
3	1012830	Screw, M8-125 X 22 Hex-Head .....	1
4	1013700	Clamp .....	2
5	101584502	Bracket, Governor Cable Snap-In .....	1
6	1016546	Nut .....	2
7	101832202	Bracket, Rear Governor Cable Snap-In .....	1
8	101832302	Bracket, Rear Accelerator Cable Snap-In .....	1
9	102336001	Cable, Governor, Snap-In .....	1
10	102595101	Cable, Acc, Snap-in (Generation 2) .....	1
11	7174	Lockwasher, 5/16 Split .....	1



# CHOKE AND AIR BOX ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1014413	Pin, Hair Spring Cotter .....	1
2	101811401	Lever, Choke .....	1
3	101856201	Compression Spring .....	1
4	102296020	Screw, Torx Pan Hd Pt, M6 X 20 .....	6
5	102297125	Screw M6-1.0x25.4 Thd Fm Sems .....	2
6	102514401	Rod, Choke Button .....	1
7	102521301	Brace, Gas Fuel Bucket .....	1
8	102521401	Support, Gas Bucket Brace .....	1
9	102588301	Air Intake Assy (includes items 10 through 16) .....	1
10	102558201	Air Filter, Precedent .....	1
11	102558301	Clamp, Air Intake, Prec .....	2
12	102558401	Hose, Air Intake, Prec .....	1
13	102558501	Gasket, Air Intake, Prec .....	1
14	102558601	Cover Asm, Air Intake, Prec .....	1
15	102558701	Evac Valve, Air Intake, Prec .....	1
16	N/A	Assembly, Body Intake (includes items 17 and 18) .....	1
17	N/A	Filter Element, Air Intake .....	1
18	N/A	Insert, Air Intake Body .....	1

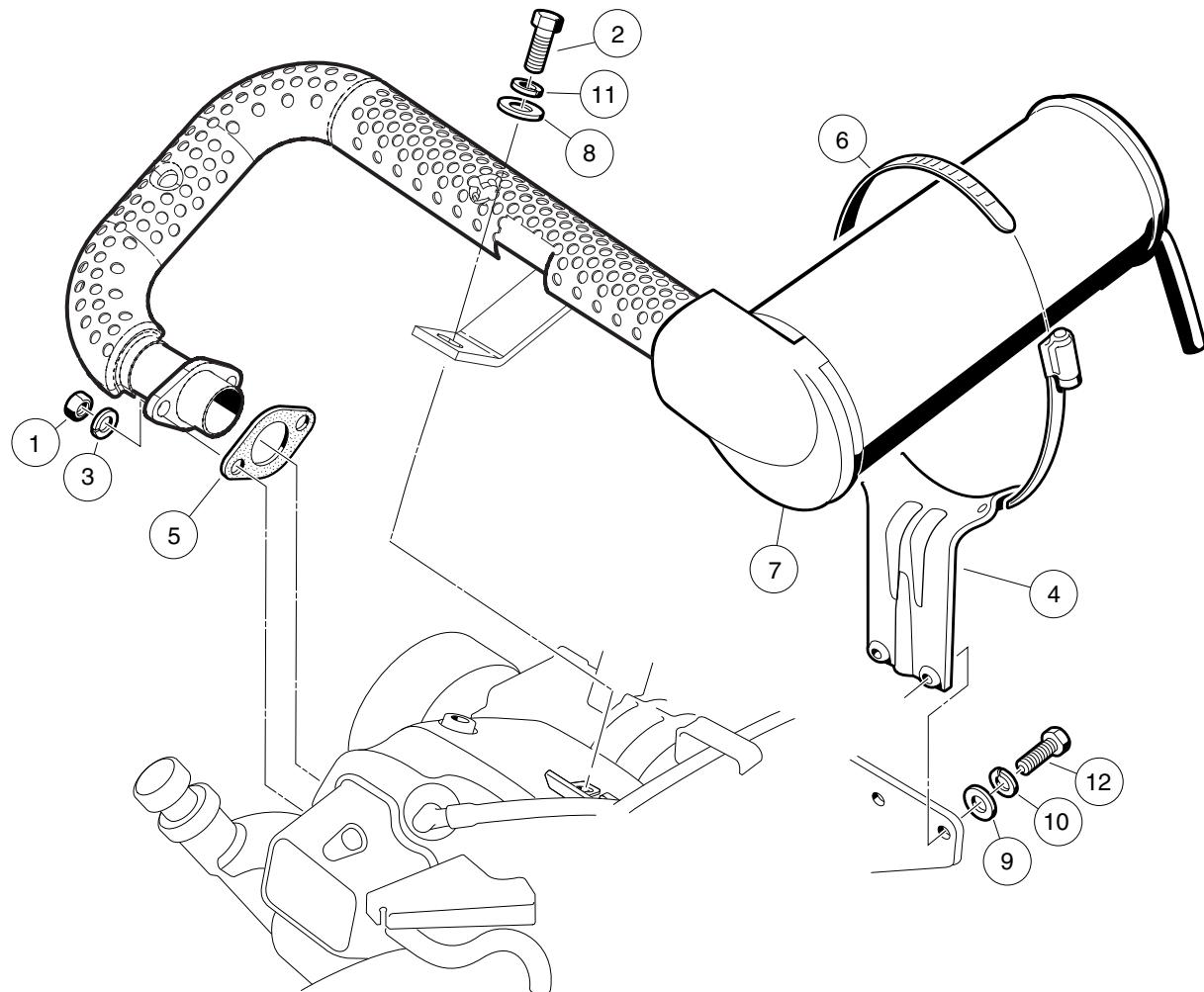
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# EXHAUST SYSTEM

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000491-001

# EXHAUST SYSTEM – FE350

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	9
1	1012528	Nut, M8-1.25 Hex .....	2
2	1012830	Screw, M8-125 X 22 Hex-Head .....	1
3	1013734	Lockwasher, 8mm Split .....	2
4	1015814	Bracket, Muffler Mounting .....	1
5	1016904	Gasket, Exhaust .....	1
6	1017689	Clamp, 5" Muffler Hose .....	1
7	102585901	Exhaust System, FE350, Precedent .....	1
8	1241	Washer, 5/16 Type A Flat .....	1
9	332	Washer, 1/4 Type A Narrow Flat .....	2
10	451	Lockwasher, 1/4 Split .....	2
11	7174	Lockwasher, 5/16 Split .....	1
12	7847	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	2

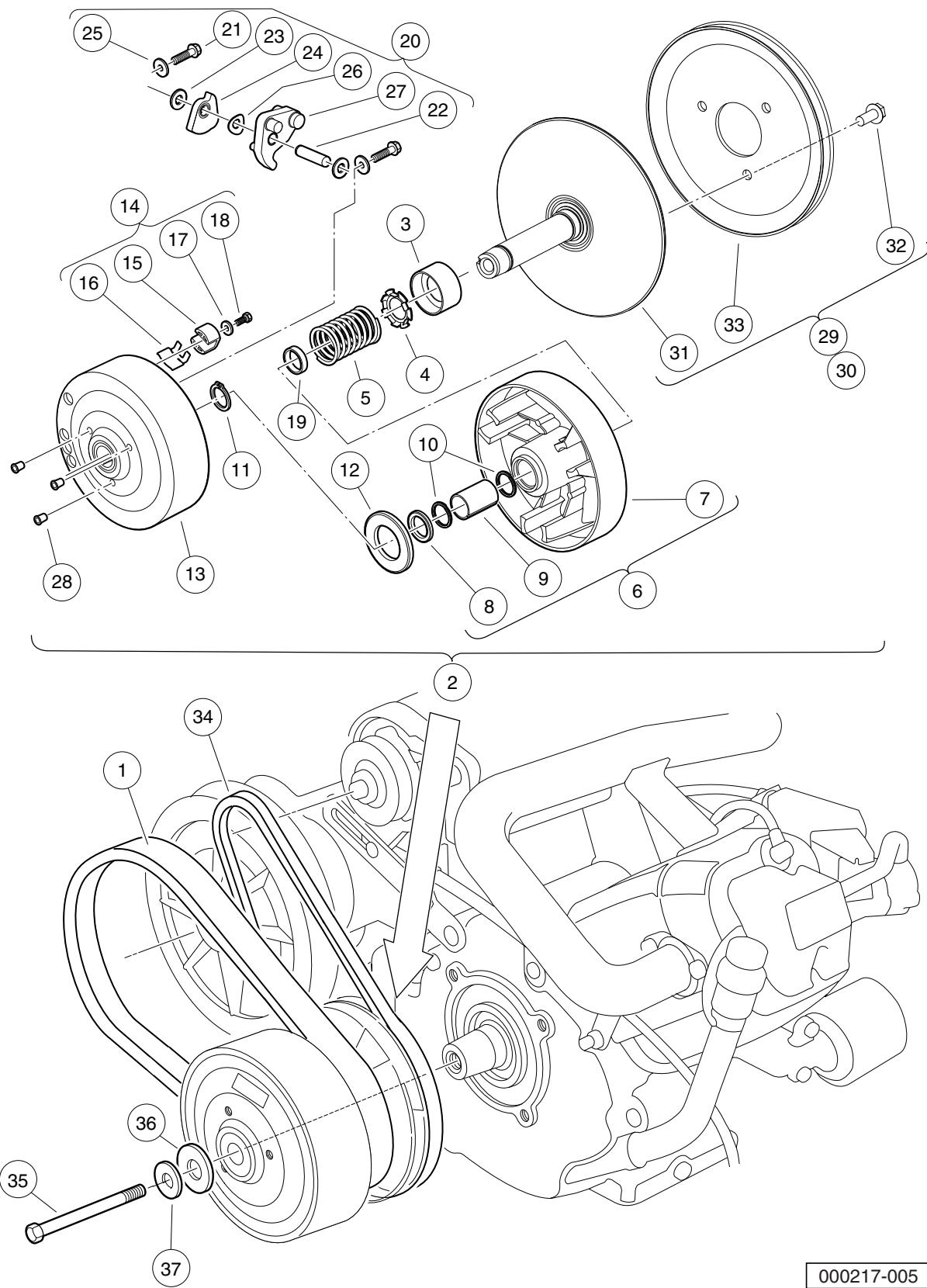
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# TORQUE CONVERTER

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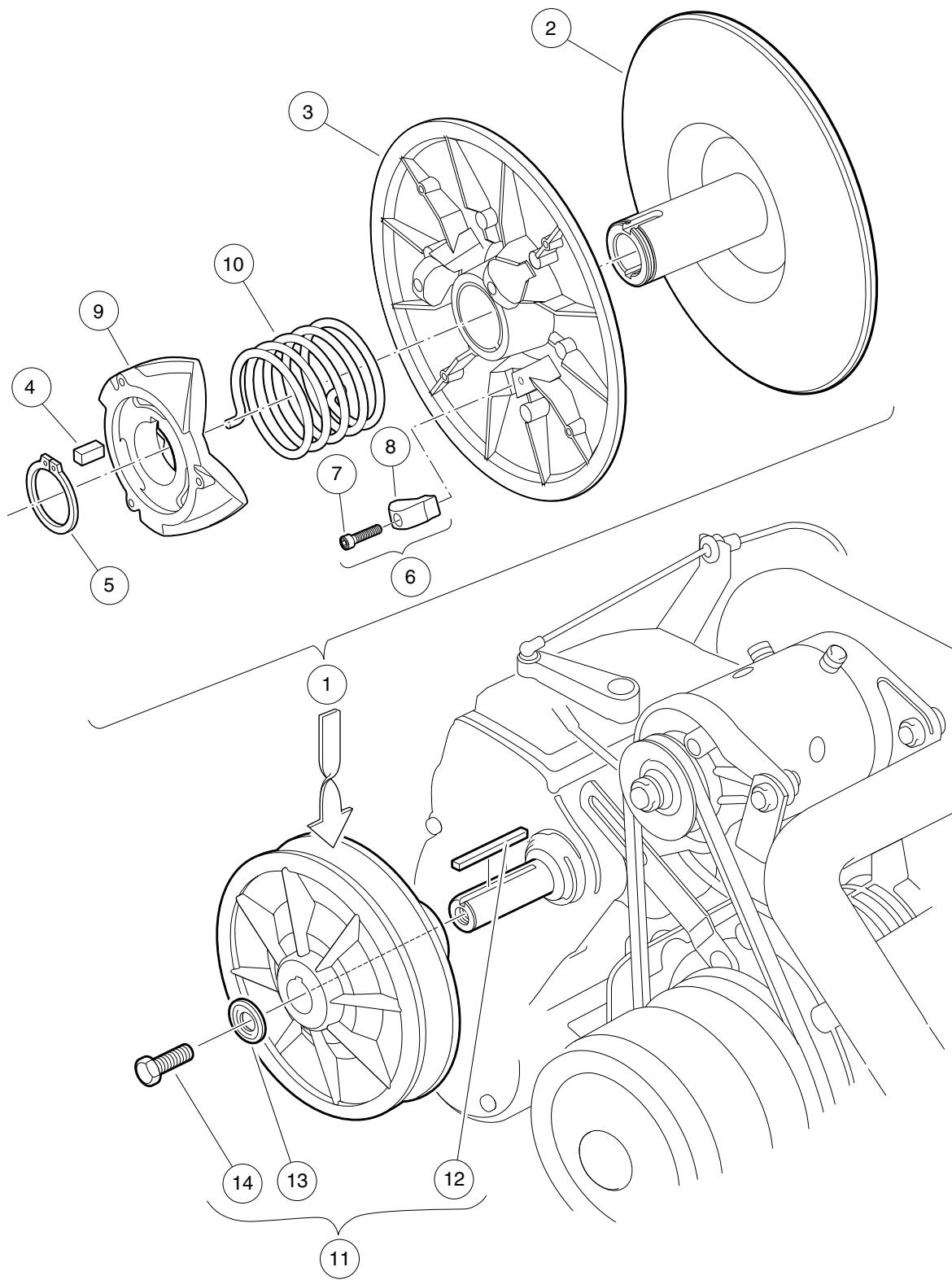
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000217-005

# DRIVE CLUTCH

ITEM	PART NO.	DESCRIPTION	QTY	10
		<b>1 2 3 4</b>		<b>G</b>
1	1016203	Belt, Drive .....	1	
2	101833902	Clutch, Drive (includes items 3 through 29) .....	1	
3	1014049	Bearing, Idler .....	1	
4	1014050	Retainer, Spring .....	1	
5	1014051	Spring, Drive Clutch .....	1	
6	1014052	Movable-Face Assembly (includes items 7 through 9) .....	1	
7	N/A	Drive Clutch Movable Face .....	1	
8	1014055	Retainer .....	1	
9	N/A	Bushing, Split, Drive Clutch .....	1	
10	1014056	Ring, Spiral Backup .....	2	
11	1014057	Ring, 0.810" Internal Retaining .....	1	
12	1014058	Thrust Washer .....	1	
13	1014059	Drive Hub Assy, Drive Clutch .....	1	
14	1014453	Kit, Drive Clutch Button (includes items 15 through 18) .....	1	
15	1014062	Driver, Drive Clutch .....	3	
16	1014287	Spring, Drive Button .....	3	
17	183	Washer, #10 Type A Flat .....	3	
18	8450	Screw, #10-24 X 0.50 Hex-Head .....	3	
19	1016289	Spacer, Fixed Face Shaft .....	1	
20	1016801	Kit, Drive Clutch Weight (includes items 21 through 27) .....	1	
21	1014063	Screw, 1/4-20 X 1.00 Hex Head .....	6	
22	N/A	Pin, 0.3752 X 1.50 Dowel .....	3	
23	1014065	Washer, 0.38" ID Delrin Flat .....	6	
24	N/A	Clutch Weight, Secondary .....	3	
25	N/A	Washer .....	6	
26	1016201	Washer, Wave .....	3	
27	N/A	Weight, Primary .....	3	
28	101925601	Plug, Drive Clutch .....	3	
29	101929802	Kit, Fxd Face Dr Asm Fe290/350 (includes item 30) .....	1	
30	N/A	Assembly, Fixed-Face Drive (includes items 31 through 33) .....	1	
31	N/A	Fixed Face Assembly, Drive Clutch .....	1	
32	1014288	Screw, 5/16-18 X 0.75 Thread-Forming .....	3	
33	N/A	Pulley, Clutch .....	1	
34	101916701	V-Belt .....	1	
35	103345701	Screw 3/8-24x5.5 Hex Loc Ptch .....	1	
36	334	Washer, 3/8 Type A Flat .....	1	
37	808	Washer, 3/8 Type B Flat .....	1	

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000219-001

# DRIVEN CLUTCH

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	10
1	101834001	Assembly, Driven Clutch (includes items 2 through 10) .....	1
2	1014070	Fixed Face Assy, Driven Clutch .....	1
3	1014072	Movable-Face Assembly with Bushing .....	1
4	1014078	Key, Driven Clutch .....	1
5	1014080	Ring, Retaining .....	1
6	1014454	Kit, Driven Clutch Button (includes items 7 and 8) .....	1
7	1012836	Screw, #8-32 X 3/4 Socket-Head Cap .....	3
8	N/A	Button, Drive .....	3
9	1017686	Cam, Driven Clutch .....	1
10	101836201	Spring, Driven Clutch, Reversed .....	1
11	AM10419	Kit, Clutch Repair (includes items 12 through 14) .....	1
12	101833401	Key, 3/16 Sq X 1.50" .....	1
13	N/A	Washer, Driven Clutch .....	1
14	102242101	Screw, 5/16-18 X 3/4 Hex-Head with Patch .....	1

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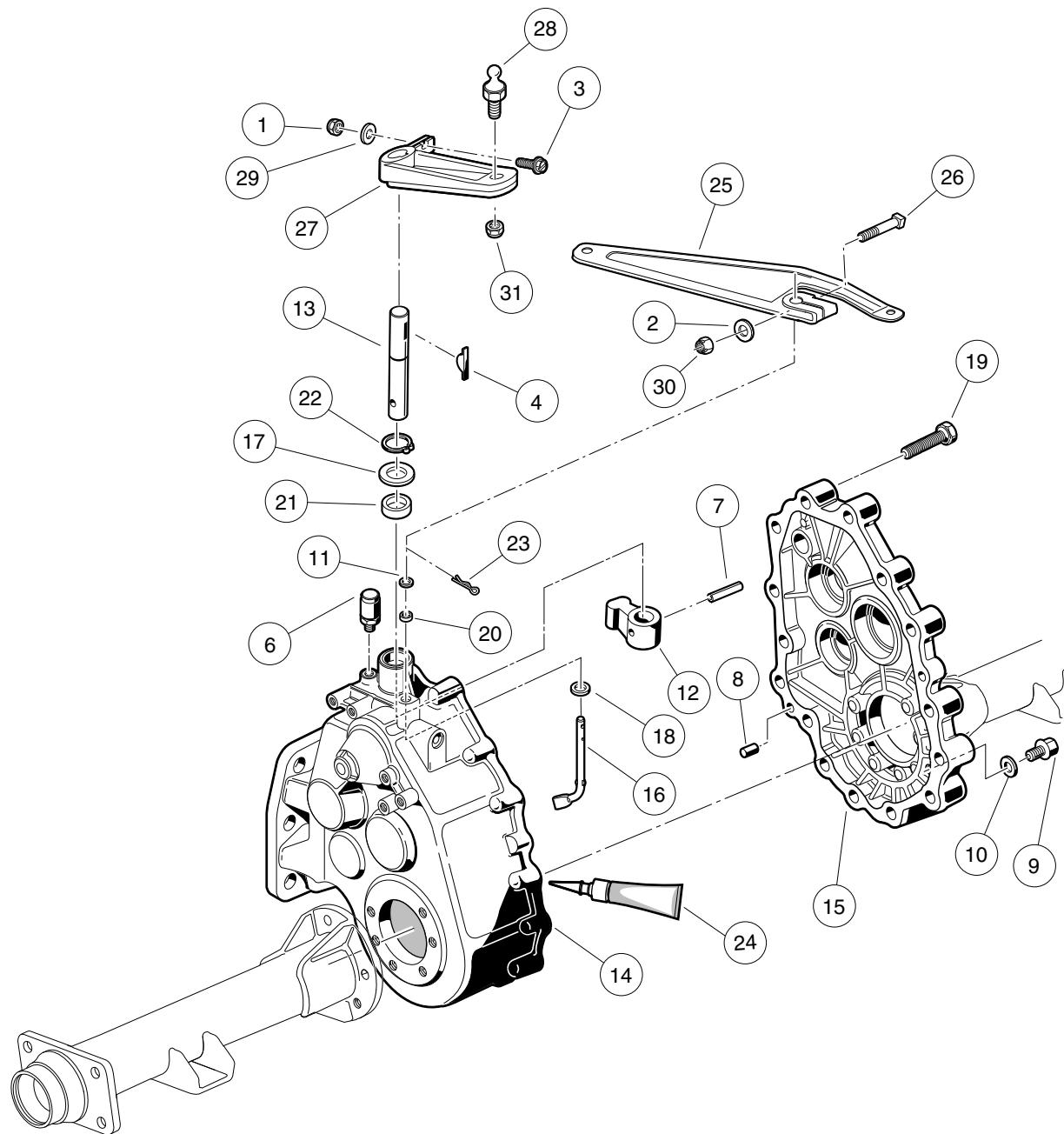
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# **UNITIZED TRANSAXLE**



000220-003

# KAWASAKI TRANSAXLE – GEAR CASES AND LEVERS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1013061	Locknut, #10-32 Nylon Insert .....	1
2	1014007	Washer, 1/4 Flat .....	1
3	1017082	Screw, #10-32 X 0.75, Hex-Head Machine .....	1
4	1017231	Key, Woodruff .....	1
5	101833601	Transaxle, 11.77 Ratio (includes items 6 through 24) .....	1
6	1012711	Breather .....	1
7	1012752	Roll Pin .....	1
8	1012896	Pin, Dowel .....	2
9	1013760	Fill Plug .....	2
10	1016432	Gasket, Drain Plug .....	1
11	1016513	Washer, M6 Flat .....	1
12	101890101	Lever, Drive Selector .....	1
13	101890201	Shaft, Drive Selector .....	1
14	101890501	Gear Case (driver side) .....	1
15	101890601	Gear Case (passenger side) .....	1
16	101891301	Arm Pivot .....	1
17	101892901	Washer .....	1
18	101893801	Washer .....	1
19	101926901	Screw, M8-1.25 X 40mm Hex-Head .....	15
20	101927101	Seal, Oil .....	1
21	101927201	Seal, Oil .....	1
22	101927301	Snap Ring .....	1
23	101928601	Pin, Cotter .....	1
24	101928701	Liquid Gasket (Transaxle case) .....	1
25	101834801	Arm, Governor .....	1
26	101886101	Screw, 1/4-20 X 1.00 Square-Head .....	1
27	102515401	Lever, Transmission Shift .....	1
28	102526201	Stud, Thread, 1/4-28 .....	1
29	183	Washer, #10 Type A Flat .....	1
30	8233	Locknut, 1/4-20 Nylon Insert .....	1
31	8717	Locknut, 1/4-28 Nylon Insert .....	1

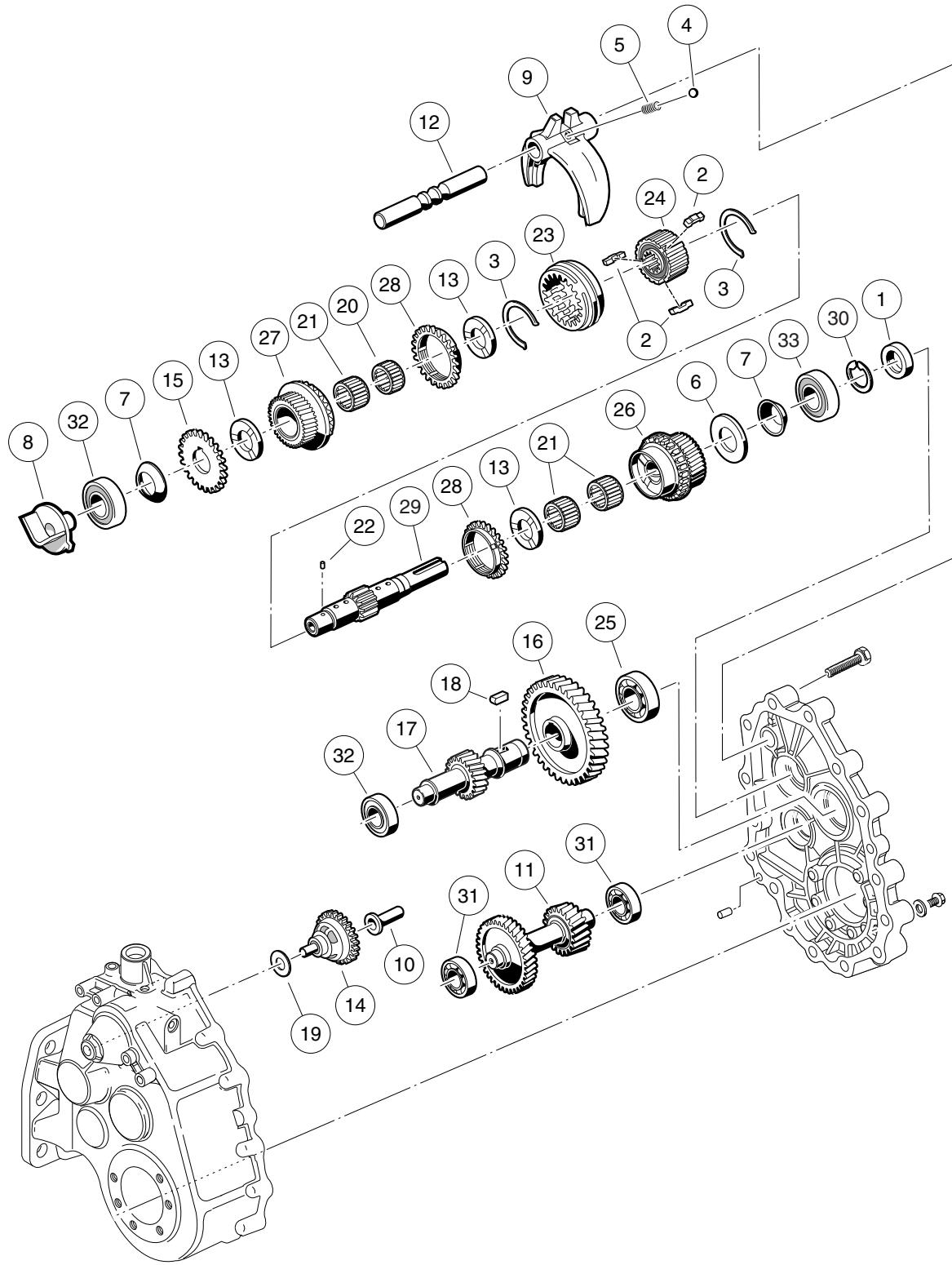
Note: Kawasaki transaxle component listings span three pages.

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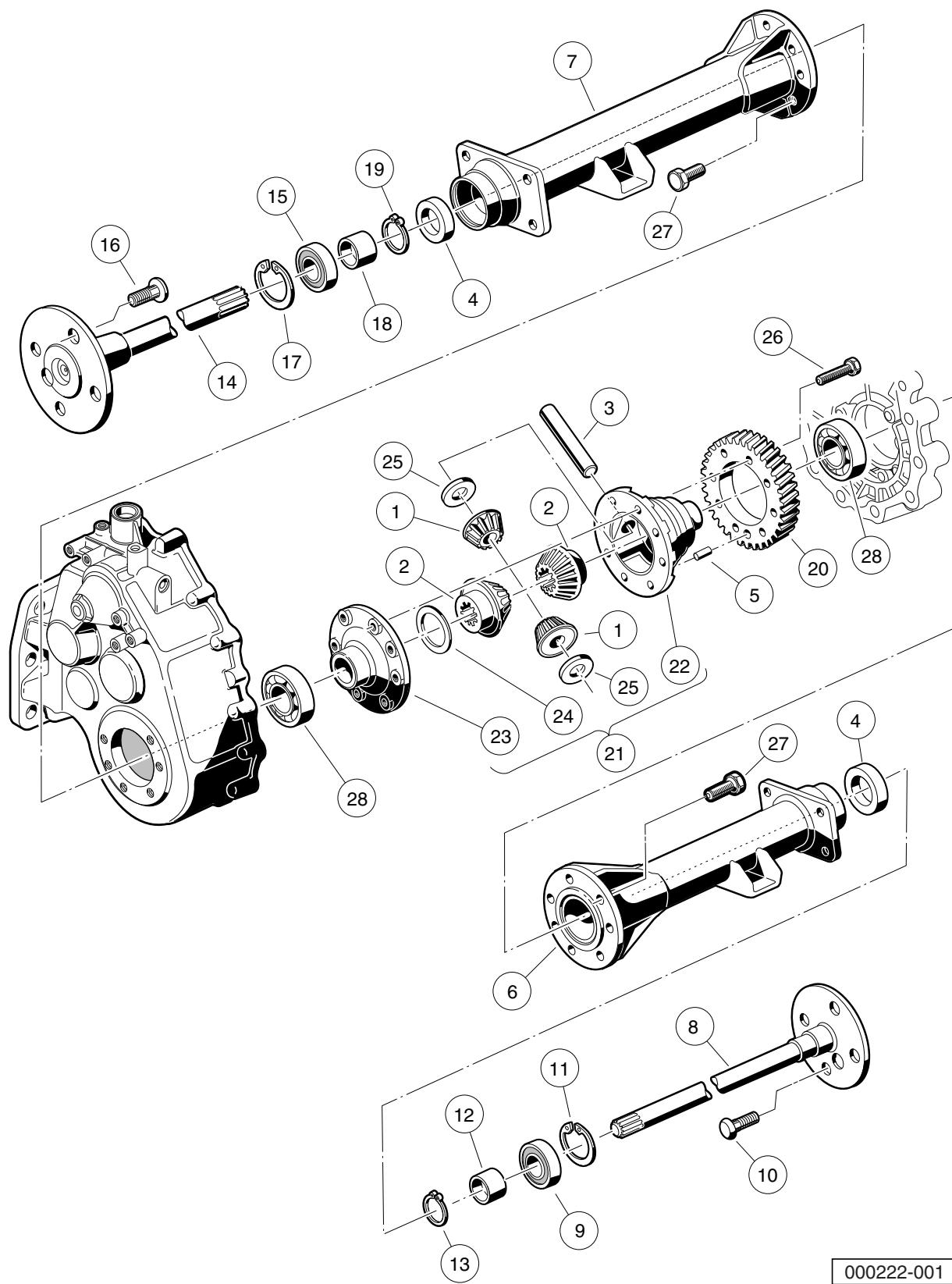
000221-001

# KAWASAKI TRANSAXLE – F&R TRANSMISSION AND GEAR REDUCTION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1012714	Oil Seal .....	1
2	1012740	Synchro Insert .....	3
3	1012741	Synchro Spring .....	2
4	1012747	Shifter Ball .....	1
5	1012748	Shifter Spring .....	1
6	1016337	Washer, Thrust .....	1
7	1016338	Washer, Spring .....	2
8	101889401	Guide .....	1
9	101890001	Fork - Shift .....	1
10	101891601	Sleeve, Governor .....	1
11	101891901	Gear, Cluster .....	1
12	101892001	Rod, Shift .....	1
13	101892201	Plate, Thrust .....	3
14	101892301	Governor Assembly .....	1
15	101892401	Gear, Spur .....	1
16	101892501	Gear, Helical (61 Tooth) .....	1
17	101892601	Gear, Helical (17 Tooth) .....	1
18	101893201	Key Sunk .....	1
19	101893901	Washer .....	1
20	101927501	Needle Bearing .....	1
21	101927601	Needle Bearing .....	3
22	101927701	Pin, .116" Dia X 0.264 Dowel .....	1
23	101927901	Sleeve, Synchro .....	1
24	101928001	Hub, Synchro Clutch .....	1
25	101928101	Bearing, Ball .....	1
26	101980801	Gear Assembly, 16-Degree Synchro (25 Tooth) .....	1
27	101980901	Gear Assembly, 16-Degree Rear Synchro (28 Tooth) .....	1
28	101981001	Ring, 16-Degree Synchronizer .....	2
29	102453001	Shaft, Trans, with Circlip .....	1
30	102453101	Circlip .....	1
31	7335	Bearing .....	2
32	AM10080	Bearing, Ball, Sealed .....	2
33	AM10081	Bearing, Ball, Sealed .....	1

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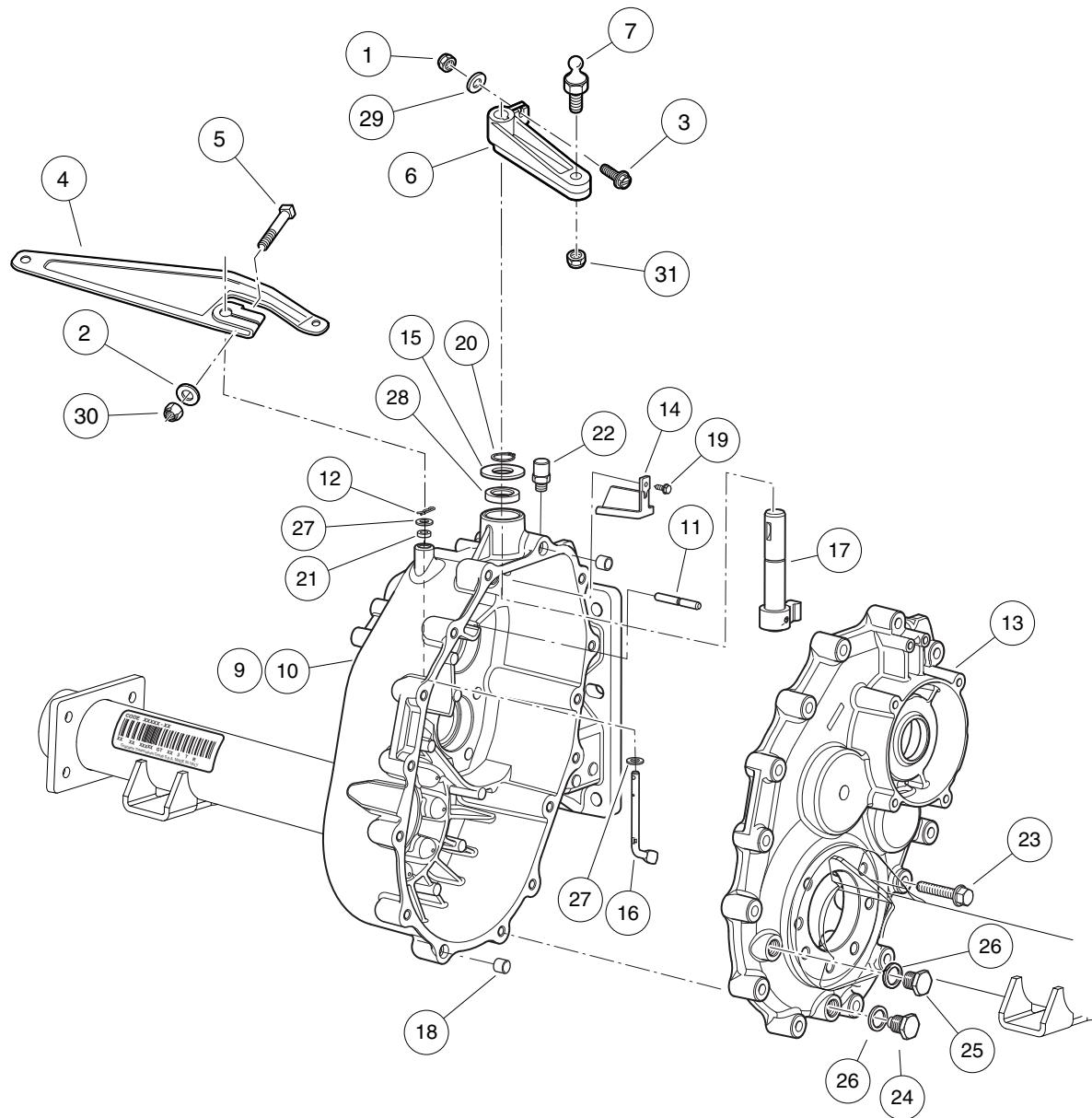
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000222-001

# KAWASAKI TRANSAXLE – DIFFERENTIAL AND AXLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	11
1	1013770	Differential Idler Gear .....	2
2	1013771	Gear, Differential .....	2
3	1013772	Pin, Differential .....	1
4	1013794	Axle Shaft Oil Seal .....	2
5	N/A	Dowel Pin .....	1
6	101890901	Axle Tube (Passenger Side) .....	1
7	101891001	Axle Tube (Driver Side) .....	1
8	101891401	Axle Assembly, Passenger Side (includes items 9 through 13) .....	1
9	1011291	Outer Axle, Tube Bearing .....	1
10	1013787	Lug Stud .....	4
11	1013792	Circlip Type C .....	1
12	1014207	Bushing .....	1
13	1016672	Retaining Ring .....	1
14	101891501	Axle Assembly, Driver-Side (includes items 15 through 19) .....	1
15	1011291	Outer Axle, Tube Bearing .....	1
16	1013787	Lug Stud .....	4
17	1013792	Circlip Type C .....	1
18	1014207	Bushing .....	1
19	1016672	Retaining Ring .....	1
20	101892701	Gear, Helical .....	1
21	101910501	Kit, Differential Gear Case (includes items 22 through 25) .....	1
22	1013768	Differential Gear Case, Left-Hand .....	1
23	1013769	Differential Gear Case, Right-Hand .....	1
24	1013773	Plate, Thrust (Differential Gear) .....	1
25	1013774	Plate, Thrust (Idler Gear) .....	2
26	101928301	Screw, M8-1.25 X 35mm Hex Head .....	8
27	102031901	Bolt, M10 X 1.5 X 30mm .....	14
28	7330	Inner Axle Tube Bearing .....	2



000680-005

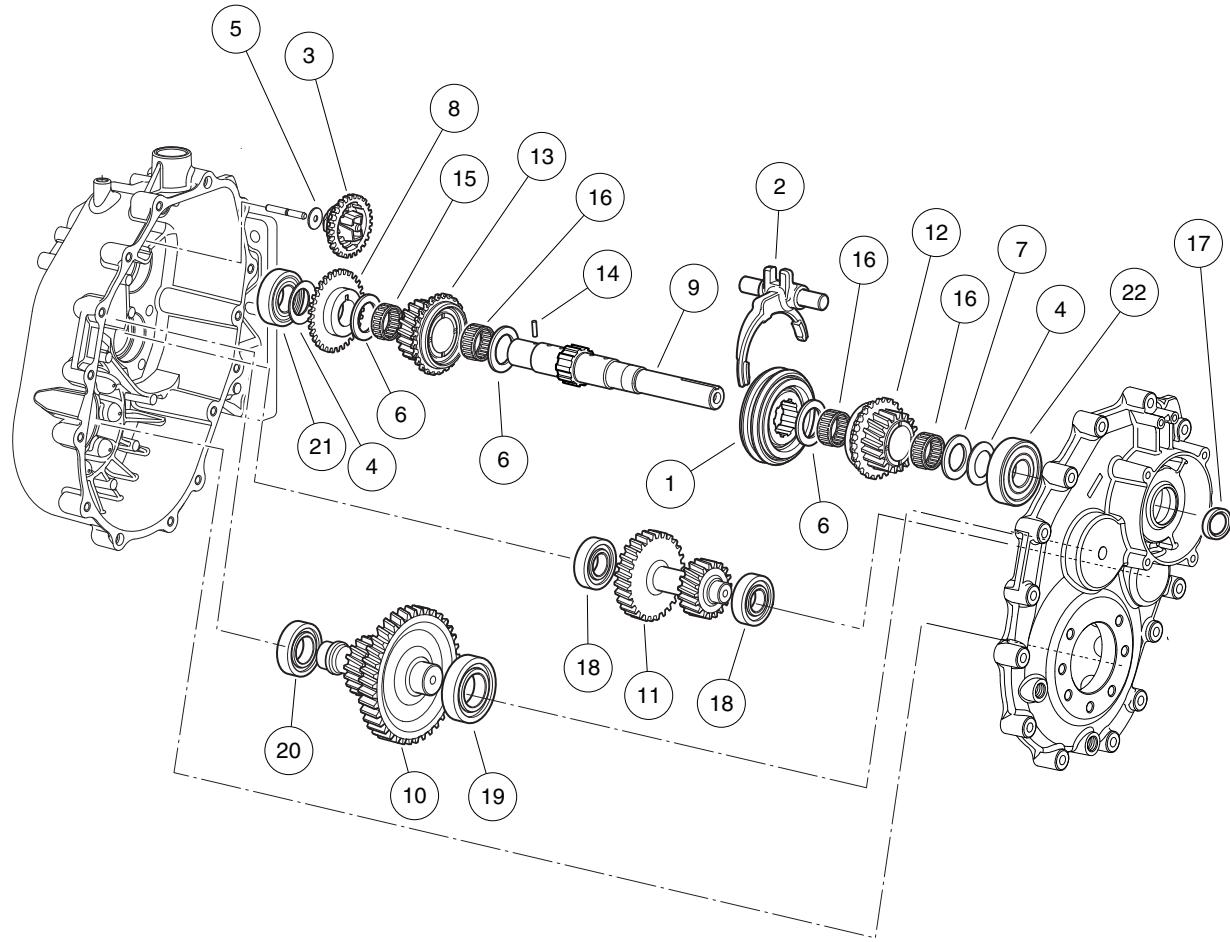
# GRAZIANO TRANSAKLE – GEAR CASES AND LEVERS

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1013061	Locknut, #10-32 Nylon Insert .....	1
2	1014007	Washer, 1/4 Flat .....	1
3	1017082	Screw, #10-32 X 0.75, Hex-Head Machine .....	1
4	101834801	Arm, Governor .....	1
5	101886101	Screw, 1/4-20 X 1.00 Square-Head .....	1
6	102515401	Lever, Transmission Shift .....	1
7	102526201	Stud, Thread, 1/4-28 .....	1
8	102896801	Transaxle, Unitized, Graziano (includes items 9 through 28) .....	1
9	102896901	Gear Box (Driver-Side) (includes items 10 and 11) .....	1
10	N/A	Gear Box .....	1
11	N/A	Pin, Speed Governor .....	1
12	102897401	Pin, Split .....	1
13	102897501	Cover, Gear Box (Passenger-Side) .....	1
14	102897601	Conveyor, Oil .....	1
15	102897801	Washer, Thrust .....	1
16	102897901	Lever, Speed Governor .....	1
17	102898201	Unit, Drive Selector .....	1
18	102899101	Dowel .....	2
19	102899201	Screw .....	1
20	102899401	Ring, Snap .....	1
21	102899701	Grommet .....	1
22	102899801	Breather .....	1
23	102900001	Screw .....	15
24	102900101	Drain Plug, Magnetic .....	1
25	102900201	Fill Plug .....	1
26	102900301	Seal .....	2
27	102900601	Washer .....	2
28	102900901	Grommet .....	1
29	183	Washer, #10 Type A Flat .....	1
30	8233	Locknut, 1/4-20 Nylon Insert .....	1
31	8717	Locknut, 1/4-28 Nylon Insert .....	1

Note: Graziano transaxle component listings span three pages. To identify your transaxle, locate the serial number decal on the axle tube.

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000680-006

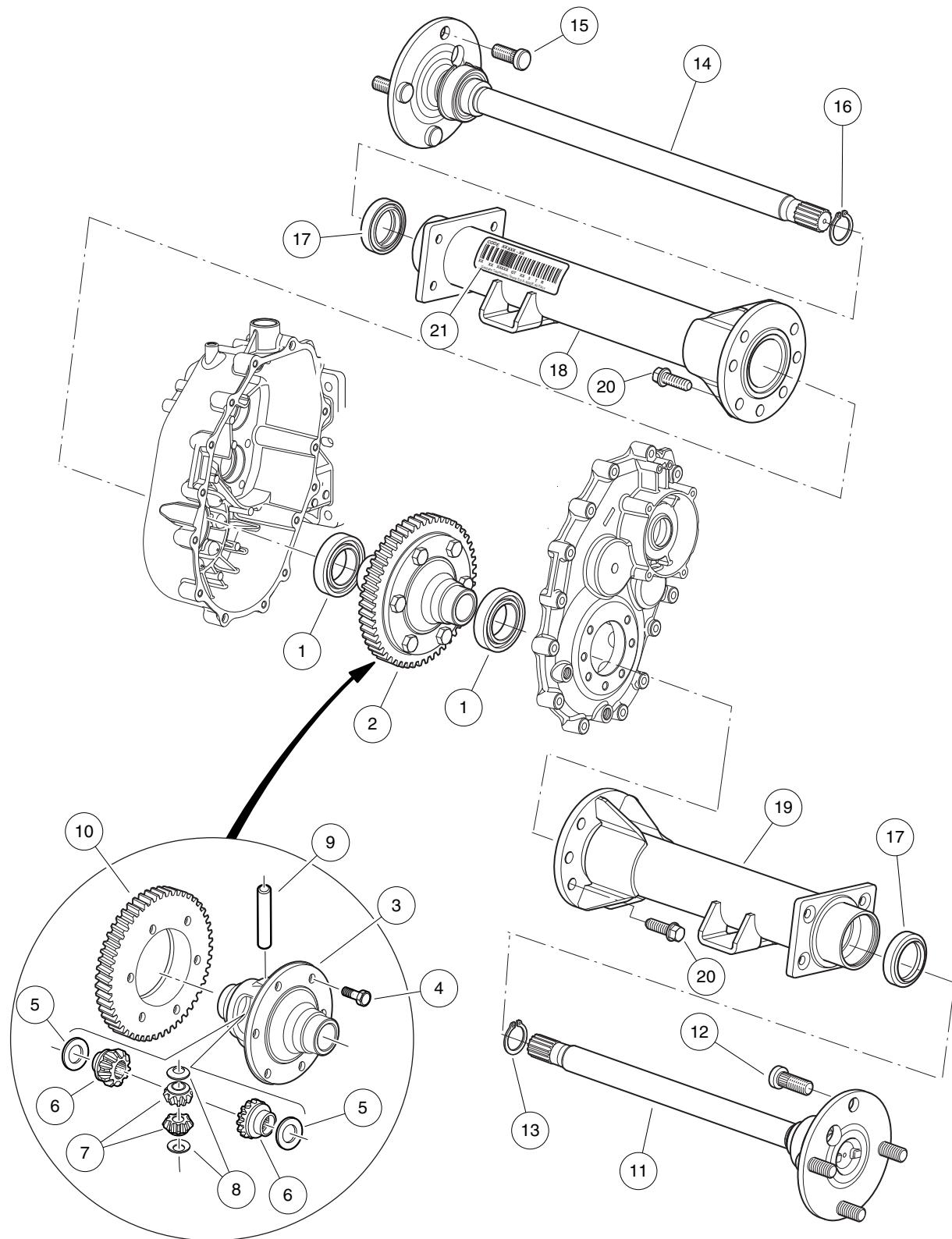
# GRAZIANO TRANSAKLE – F&R TRANSMISSION AND GEAR REDUCTION

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102897201	Synchronizer, Complete .....	1
2	102897301	Fork, Complete .....	1
3	102897701	Assembly, Speed Governor .....	1
4	102898001	Washer, Belleville .....	2
5	102898101	Bearing, Thrust .....	1
6	102898301	Bearing, Thrust .....	3
7	102898401	Washer, Thrust .....	1
8	102898501	Gear, Speed Governor .....	1
9	102898601	Shaft, Main .....	1
10	102898701	Shaft, Secondary .....	1
11	102898801	Shaft, Reverse Gear .....	1
12	102898901	Gear, Complete, 25t .....	1
13	102899001	Gear, Complete, 28t .....	1
14	102899301	Pin .....	1
15	102899501	Cage, Roller .....	1
16	102899601	Cage, Roller .....	3
17	102899901	Grommet .....	1
18	102900401	Bearing .....	2
19	102900501	Bearing, 62 Od X 30 Id X 16 .....	1
20	102900701	Bearing .....	1
21	102901001	Bearing .....	1
22	102901101	Bearing .....	1

Note: To identify your transaxle, locate the serial number decal on the axle tube.

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000681-002

# GRAZIANO TRANSAKLE -DIFFERENTIAL AND AXLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102900801	Bearing, 68 Od X 40 Id X 15 .....	2
2	102902001	Assembly, Differential (includes items 3 through 10) .....	1
3	102901201	Box, Differential .....	1
4	102901301	Screw, M10 X 25 .....	6
5	102901401	Ring, Sleeve .....	2
6	102901501	Gear, Sun .....	2
7	102901601	Gear, Planetary .....	2
8	102901701	Ring, Sleeve .....	2
9	102901801	Pin .....	1
10	102901901	Gear .....	1
11	102902101	Shaft, Axle, Short, Complete (Passenger-Side) (includes items 12 and 13) .....	1
12	102902301	Bolt, Stud .....	4
13	102902401	Snap Ring .....	1
14	102902201	Shaft, Axle, Long, Complete (Driver-Side) (includes items 15 and 16) .....	1
15	102902301	Bolt, Stud .....	4
16	102902401	Snap Ring .....	1
17	102902501	Seal, Lip .....	2
18	102902601	Axle Tube, (Driver-Side) .....	1
19	102902701	Axle Tube, (Passenger-Side) .....	1
20	102902801	Screw, M10 X 30 .....	14
21	N/A	Tag, Serial .....	1
		Note: To identify your transaxle, locate the serial number decal on the axle tube.	

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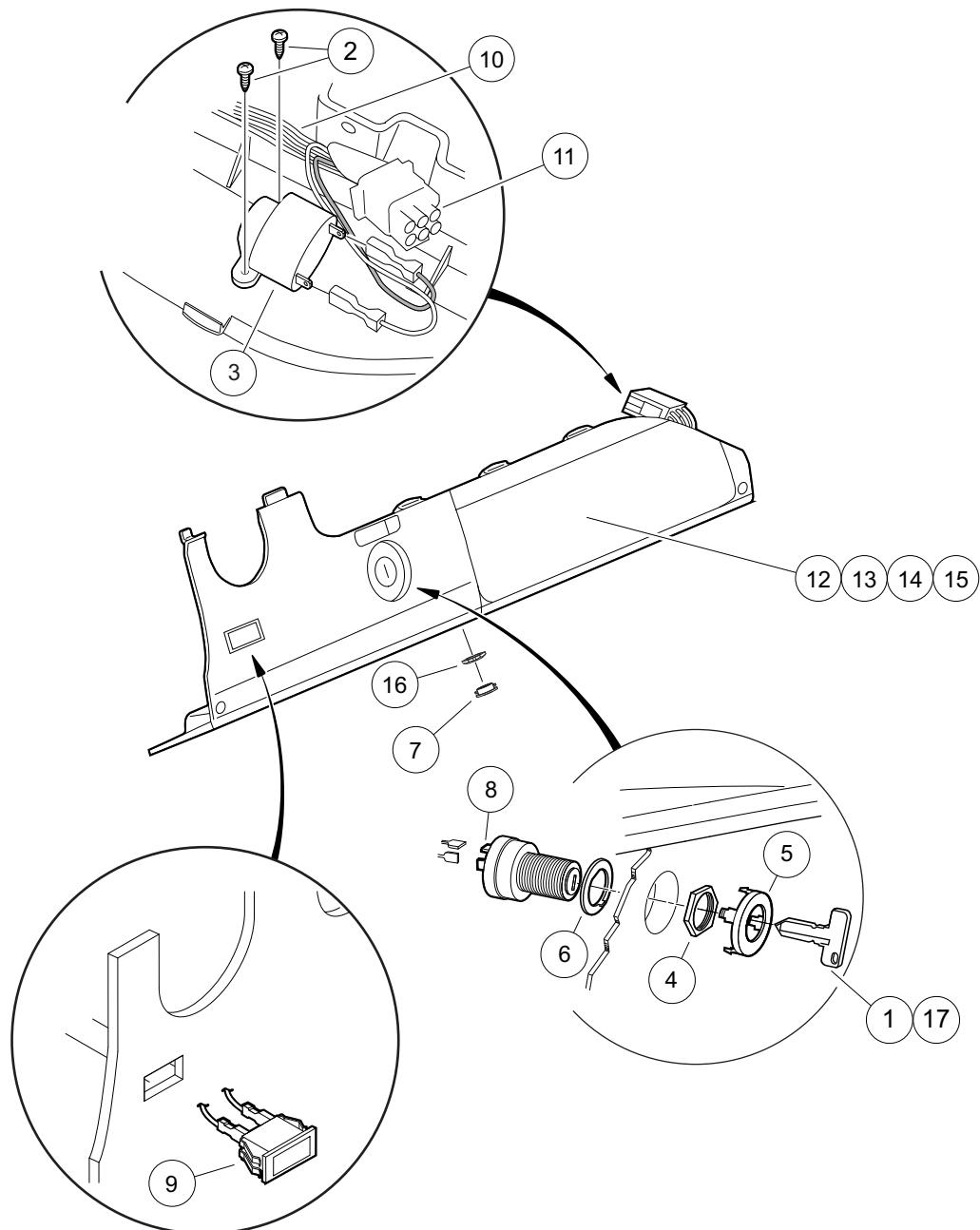
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# ELECTRICAL SYSTEM – ELECTRIC VEHICLE

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000490-001

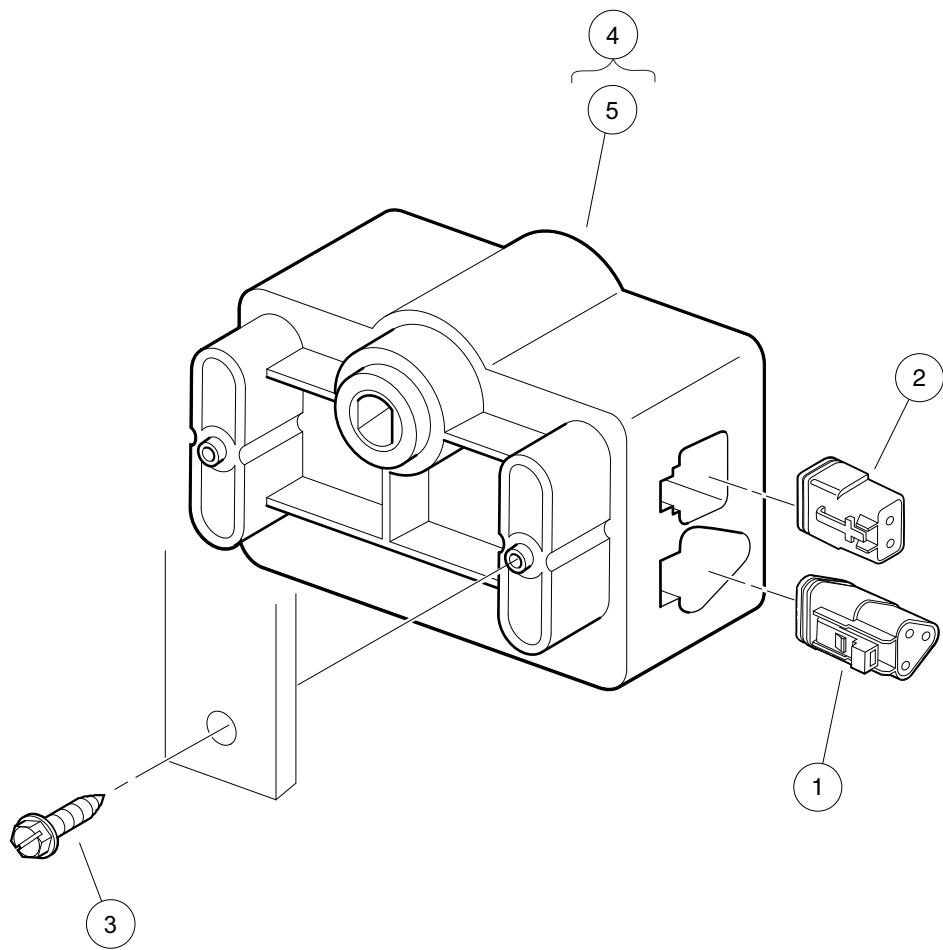
# ELECTRICAL COMPONENTS, FRONT BODY – ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		12
1	1012505	Keys (set of 2) .....	1	
2	1016849	Screw, #4-24 X 0.33 Pan-Head Machine .....	2	E
3	1016851	Buzzer, Reverse (9-48 VDC) .....	1	
4	101830701	Nut, Key Switch .....	1	
5	101834502	Cap, Black Key Switch .....	1	
6	101851101	Washer, Key Switch .....	1	
7	102196901	Dust Cap .....	1	
8	102508601	Key Switch, Electric .....	1	
9	102508701	Light, Battery .....	1	
10	102510001	Ip Control Harness, Elec (includes item 11) .....	1	
11	N/A	Connector, Cap 9-pin .....	1	
12	102522901	Instrument Panel (standard) .....	1	
13	102536601	Instrument Panel (with Hole for Headlight Switch) .....	1	
14	102536603	Instrument Panel (with Hole for Battery Condition Indicator) .....	1	
15	102536605	Instrument Panel (with Hole for Headlight Switch and Battery Condition Indicator) .....	1	
16	102572401	Nut, Diagnostic Port, Prec .....	1	
17	AM10079	Bulk Std Keys (50) * .....	1	

\* Note: Must order in multiples of 50.

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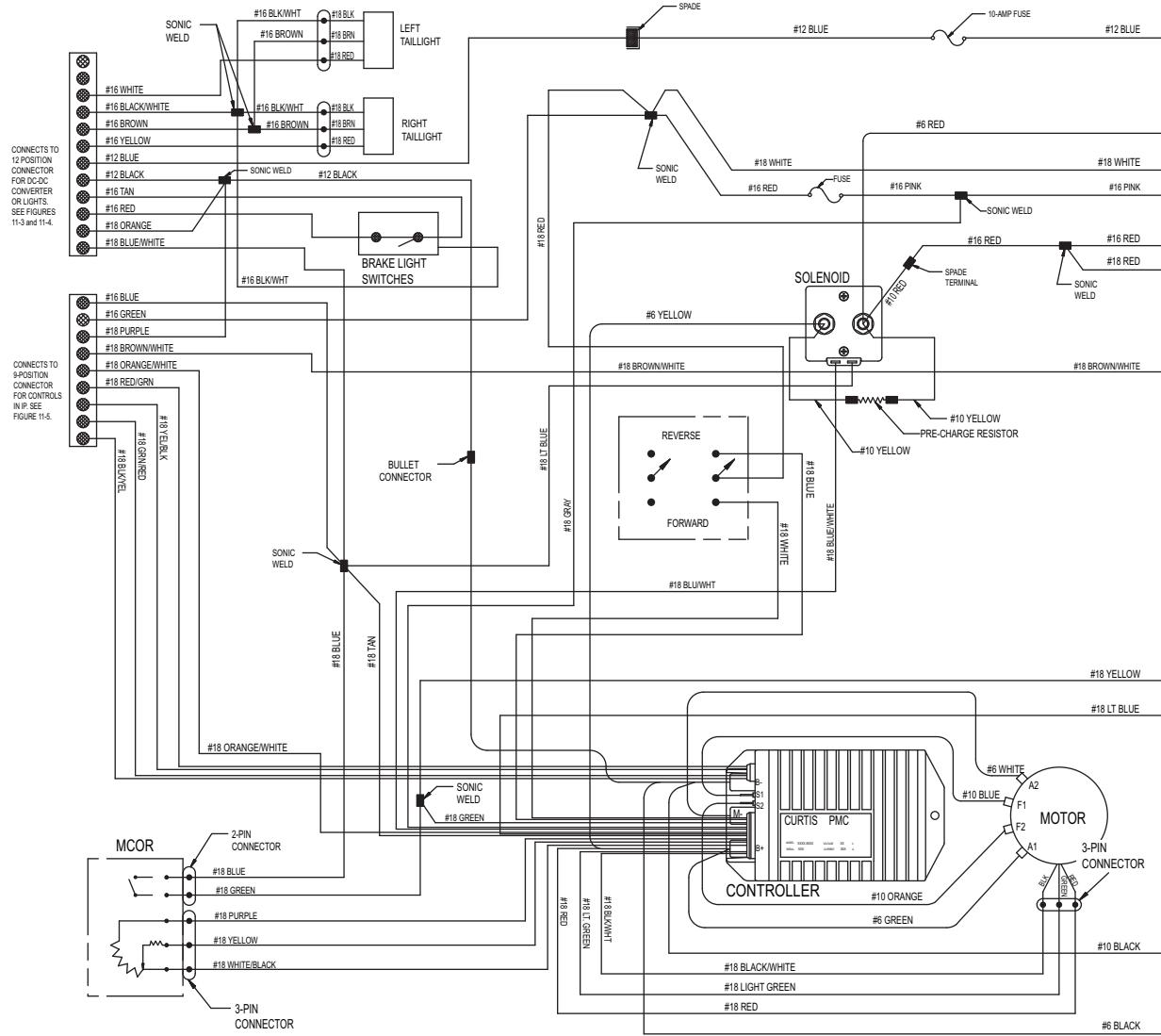
000488-003

# MOTOR CONTROLLER OUTPUT REGULATOR (MCOR)

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		12
1	101920101	Kit, 3-Pin Wedge Lock .....	1	
2	101936801	Kit, 2-Pin Wedge Lock .....	1	E
3	102563101	Screw, Type A, #10 .....	2	
4	103327901	Kit, Mcor (includes item 5) .....	1	
5	N/A	Mc当地, Prec .....	1	

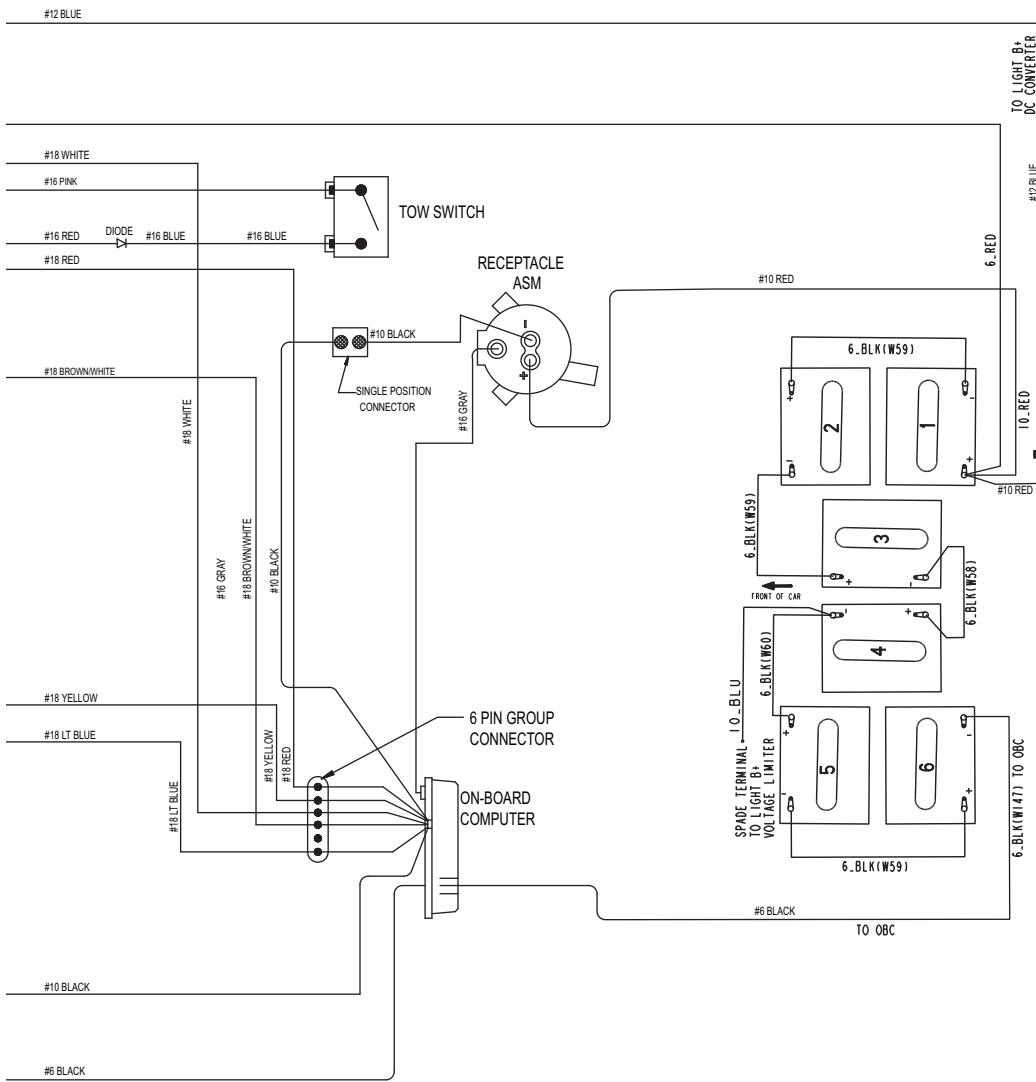
## IQ SYSTEM (Gen 2 Pedal Group with MCOR)

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16-PIN CONNECTOR AT CONTROLLER

000498-009



NOTE:  
SOME WIRING / COMPONENTS SHOWN  
ARE OPTIONAL ACCESSORIES

000498-009

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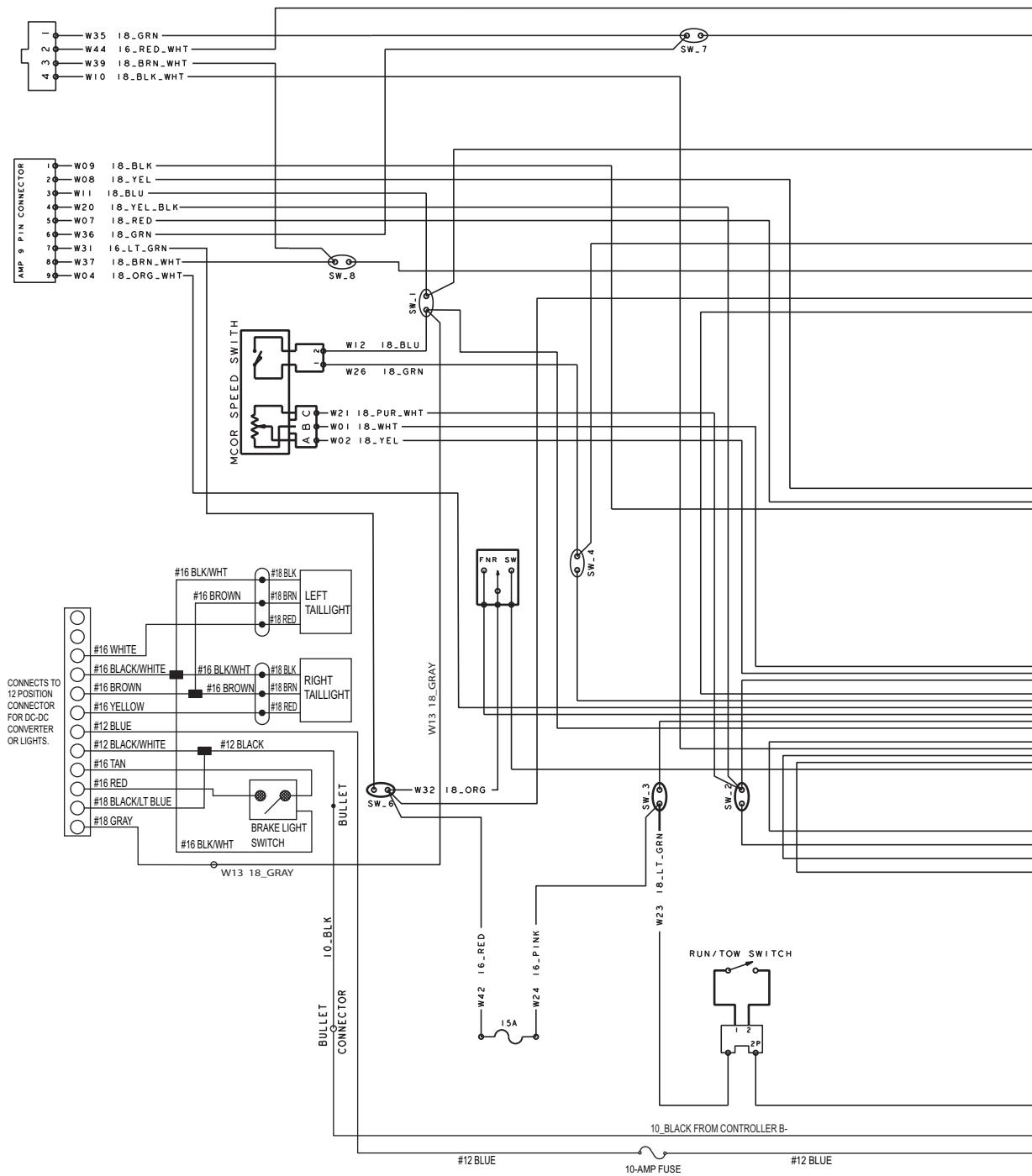
See previous two pages for illustration.

## WIRING – IQ SYSTEM WITH MCOR

ITEM	PART NO.	DESCRIPTION	QTY	
1	103374901	1 2 3 4 Wire Harness, Prec/restyle .....	1	12
2	103375702	Asm, Harness, Motor 1/4 .....	1	
3	103421801	Asm Harness Charger, Prec .....	1	E

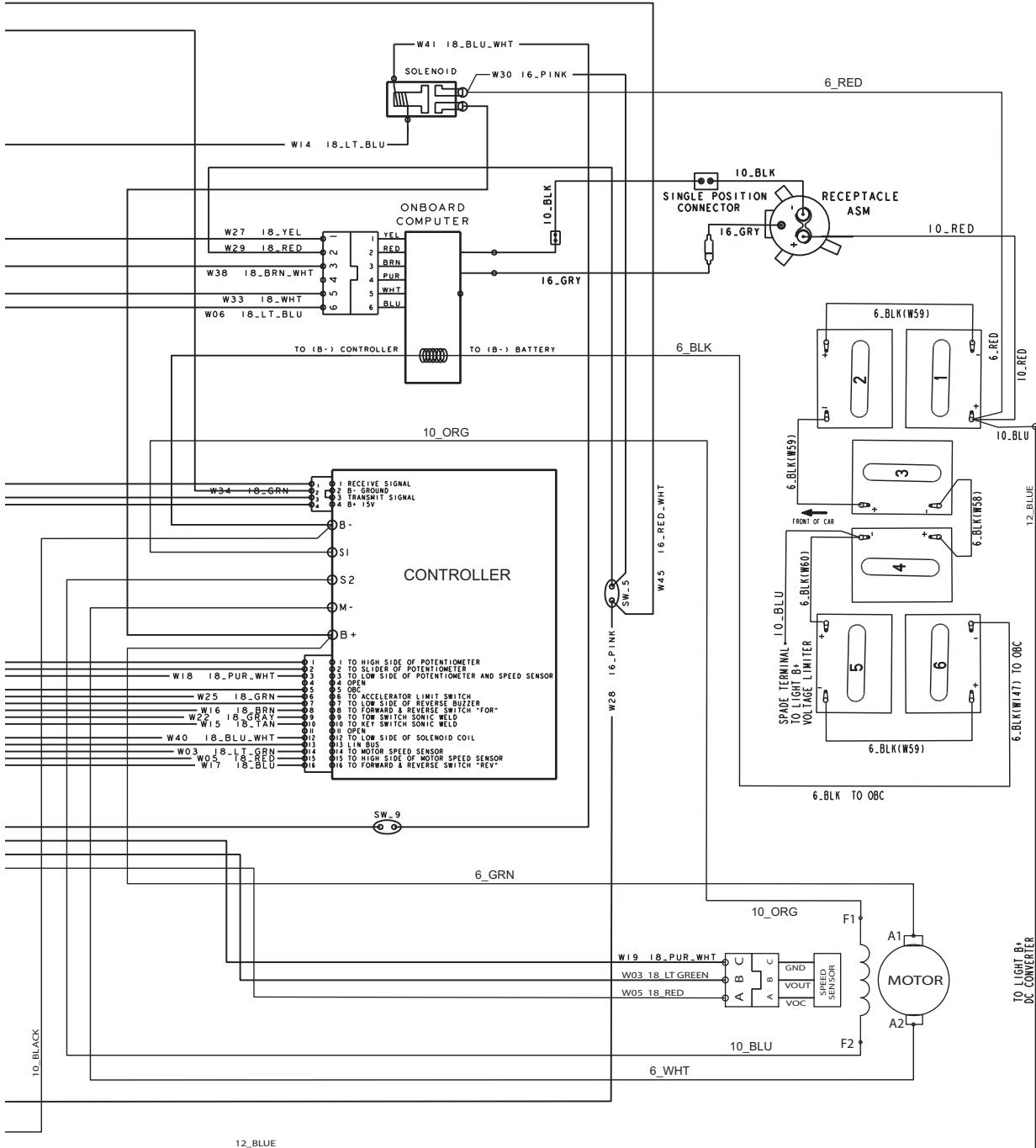
## EXCEL SYSTEM (Gen 2 Pedal Group with MCOR)

E



000498-007

E



000498-007

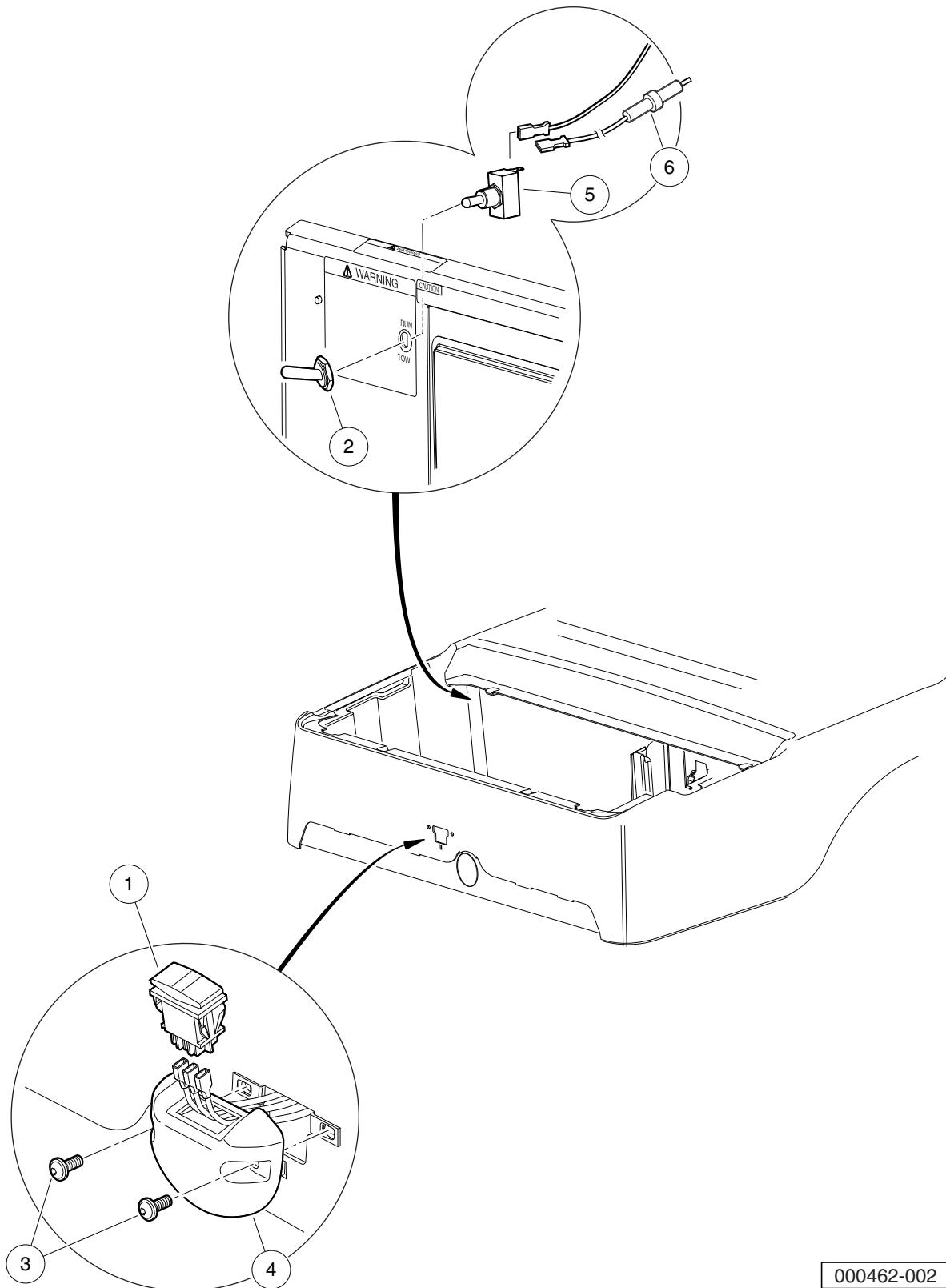
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See previous two pages for illustration.

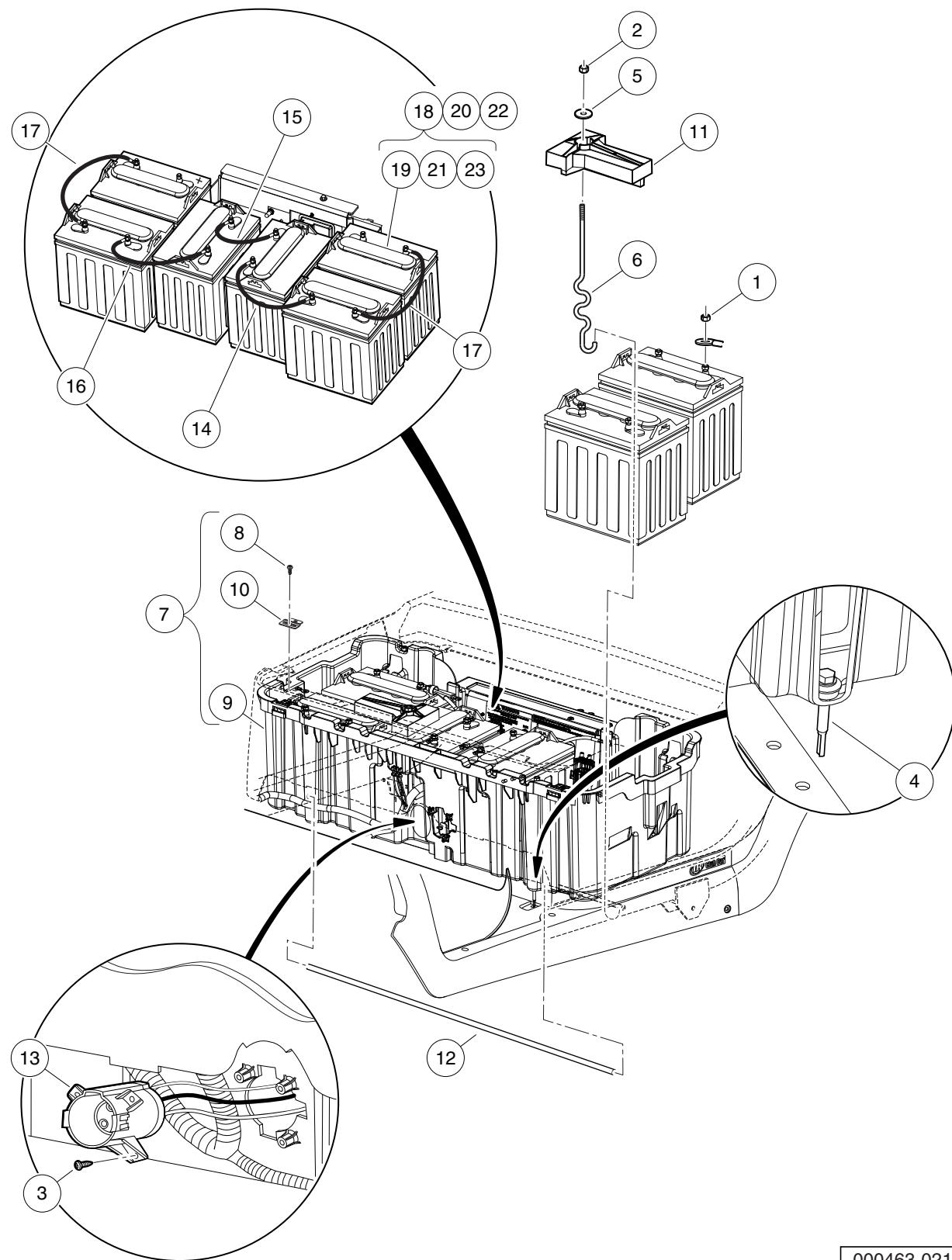
# WIRING – EXCEL SYSTEM WITH MCOR

ITEM	PART NO.	DESCRIPTION	QTY	
1	103375702	1 2 3 4 Asm, Harness, Motor 1/4 .....	1	<b>12</b>
2	103403501	Harness, Main, Excel .....	1	<b>E</b>
3	103421801	Asm Harness Charger, Prec .....	1	

**12****E**

# FORWARD/REVERSE SWITCH AND TOW/RUN SWITCH

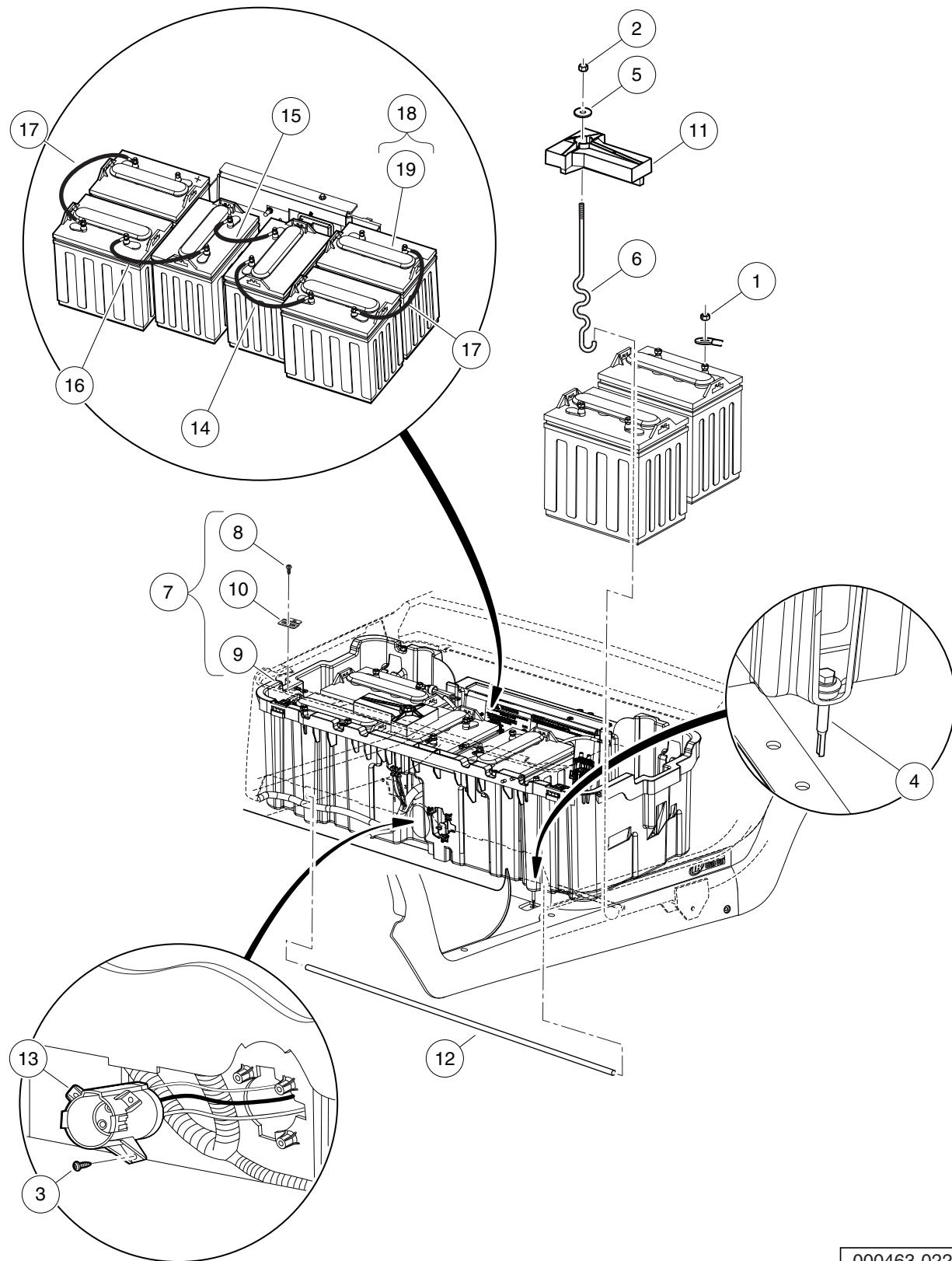
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		12
1	101856001	Switch, Rocker, Double-Pole .....	1	
2	101908401	Boot, Switch .....	1	E
3	102296920	Screw, M6 Torx Btn Hd Sems .....	2	
4	102508401	Housing, FNR Electric .....	1	
5	102511101	Switch, Tow .....	1	
6	102538601	15 Amp Fuse .....	1	

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000463-021

# BATTERIES, BUCKET, AND CHARGER RECEPTACLE – IQ AND EXCEL SYSTEMS, 8V

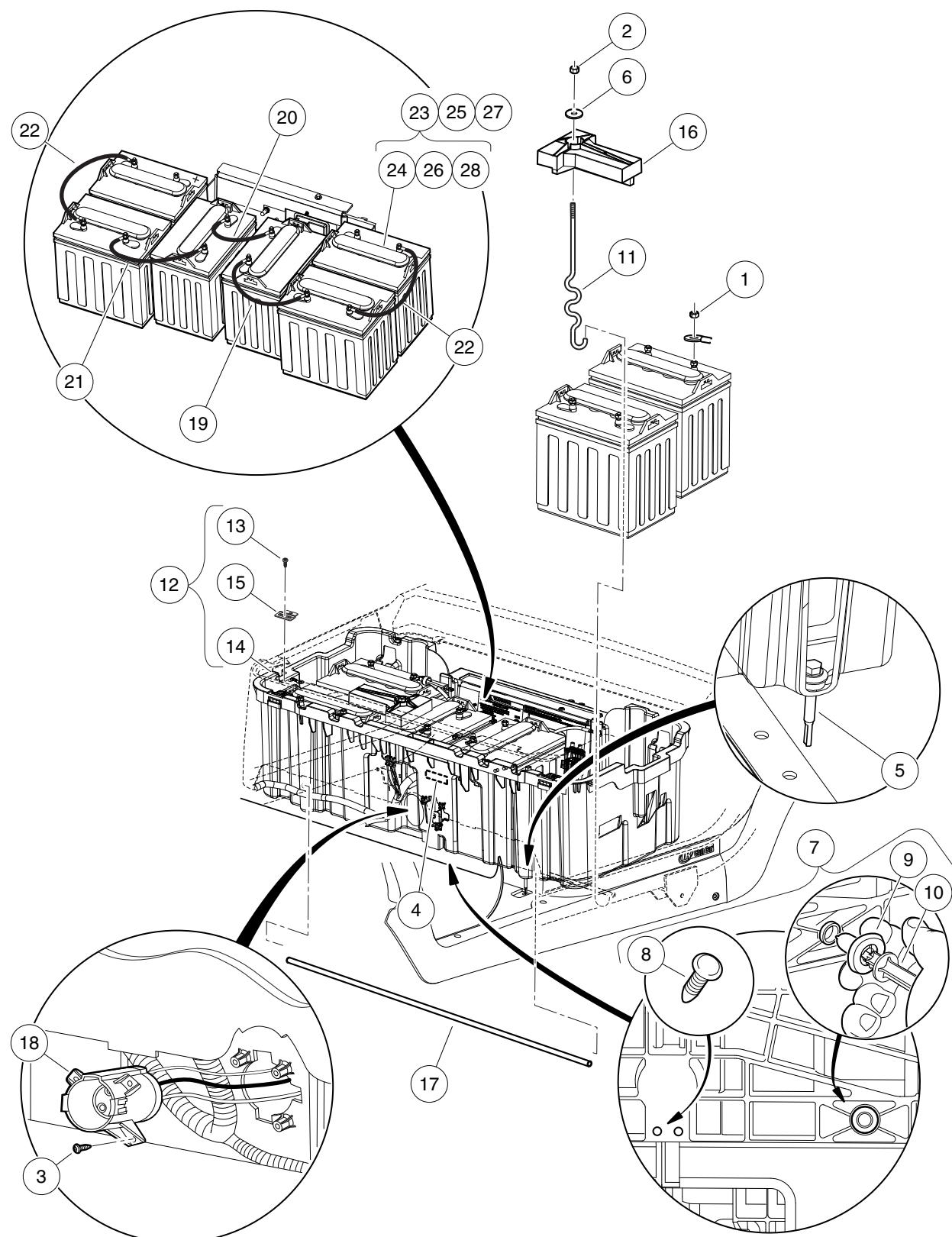
ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	12
1	1014304	Nut, 5/16-18 Stainless-Steel Hex .....	12
2	1014555	Locknut, 7/16-14 Nylon Hex .....	2
3	101832001	Screw, #7-19 X 0.625 Phillips Pan-Head Tap .....	3
4	102292356	Screw-1/4-20x56 Hwh Self Drill .....	4
5	102491501	Washer Hard,m10 .....	2
6	103357701	Bolt, Battery, "s" Hold-down .....	2
7	103368401	Asm, Bucket, Batt, Elec, Prec (includes items 8 through 10) .....	1
8	102298020	Screw, K80x20, Torx Pn Hd Pt .....	2
9	N/A	Bucket, Batt, Elec, Precedent .....	1
10	103368301	Hinge - Nested .....	2
11	103374801	Hold Down, Battery .....	2
12	103375301	Tube, Cross, Battery Rod .....	1
13	103375501	Asm, Prec Restyle Receptacle .....	1
14	103376001	Wire Asm #6 Blk, Prec/restyle .....	1
15	103647401	Wire Asm #6 Blk, 5" .....	1
16	103647402	Wire Asm #6 Blk, 12" .....	1
17	103647403	Wire Asm #6 Blk, 17" .....	2
18	103695801	Battery, 8-Volt, US Battery 8VGCXC (includes item 19) .....	6
19	103930201	Cap, Battery, Us 8v, Svc .....	1
20	103719701	Battery, 8-Volt, Crown CR165 (includes item 21) .....	6
21	103878401	Cap, Batt, 8v, Crown, Svc .....	1
22	103793001	Battery, 8-Volt, JCI GC8 (includes item 23) .....	6
23	103878401	Cap, Batt, 8v, Crown, Svc .....	1
24	8639	Tie Wrap, 11" Nylon .....	2
		Note: Item 24 not shown. Note 2: JCI battery (item 22) uses Crown battery cap (item 23) to clear battery hold-down. Note 3: If item 18 (U.S. Battery) is used to replace any other brand of battery, the onboard computer must be changed to match. See Computer, Controller, and Solenoid pages.	

**12****E**

000463-022

# BATTERIES, BUCKET, AND CHARGER RECEPTACLE – IQ AND EXCEL SYSTEMS, HEAVY DUTY 8V

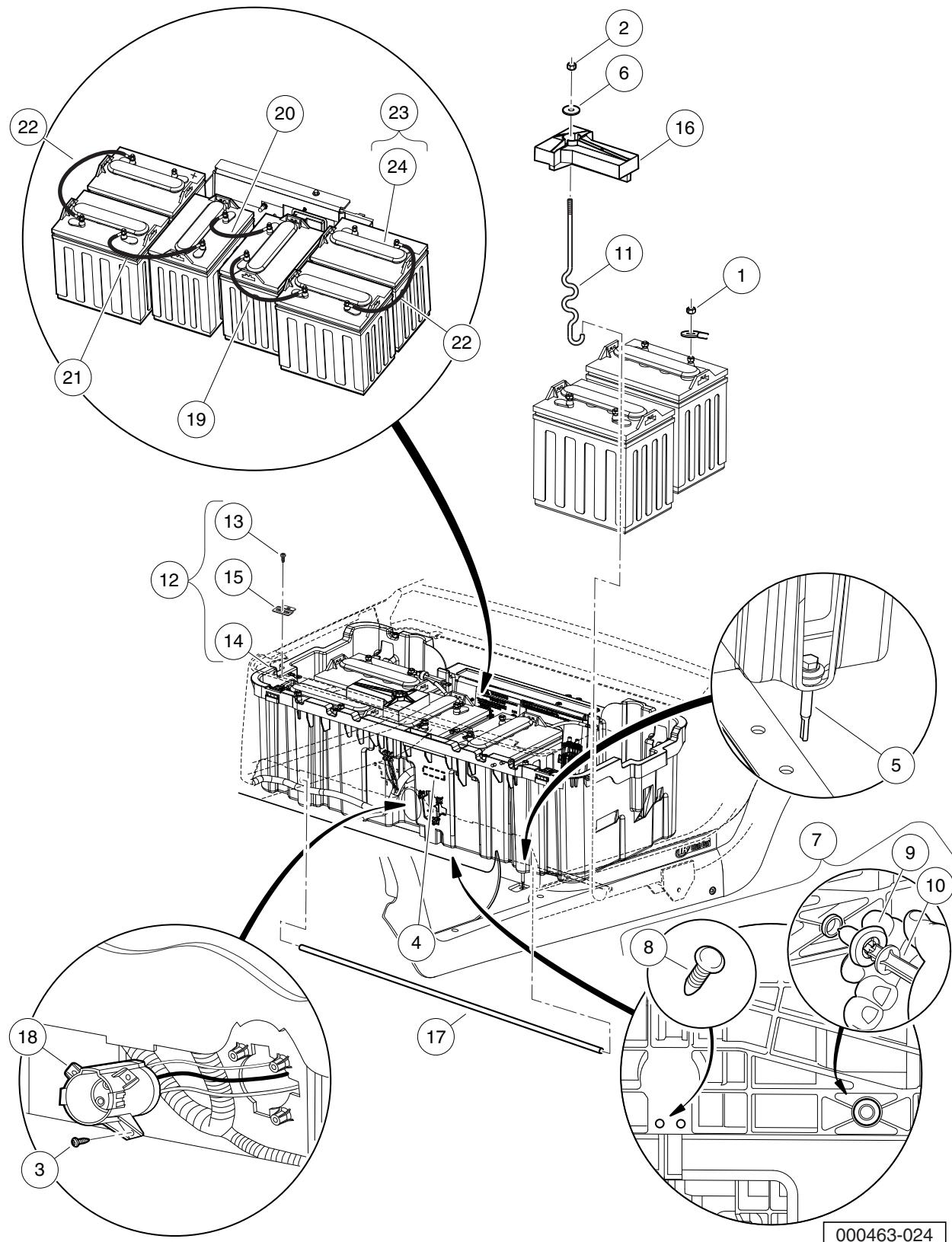
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>12</b>
1	1014304	Nut, 5/16-18 Stainless-Steel Hex .....	12	
2	1014555	Locknut, 7/16-14 Nylon Hex .....	2	<b>E</b>
3	101832001	Screw, #7-19 X 0.625 Phillips Pan-Head Tap .....	3	
4	102292356	Screw-1/4-20x56 Hwh Self Drill .....	4	
5	102491501	Washer Hard,m10 .....	2	
6	103357701	Bolt, Battery, "s" Hold-down .....	2	
7	103368401	Asm, Bucket, Batt, Elec, Prec (includes items 8 through 10) .....	1	
8	102298020	Screw, K80x20, Torx Pn Hd Pt .....	2	
9	N/A	Bucket, Batt, Elec, Precedent .....	1	
10	103368301	Hinge - Nested .....	2	
11	103374801	Hold Down, Battery .....	2	
12	103375301	Tube, Cross, Battery Rod .....	1	
13	103375501	Asm, Prec Restyle Receptacle .....	1	
14	103376001	Wire Asm #6 Blk, Prec/restyle .....	1	
15	103647401	Wire Asm #6 Blk, 5" .....	1	
16	103647402	Wire Asm #6 Blk, 12" .....	1	
17	103647403	Wire Asm #6 Blk, 17" .....	2	
18	103719801	Battery, 8-Volt, Crown CR190 (includes item 19) .....	6	
19	103878401	Cap, Batt, 8v, Crown, Svc .....	1	
20	8639	Tie Wrap, 11" Nylon .....	2	
		Note: Item 20 not shown.		

**12****E**

000463-023

# BATTERIES, BUCKET, AND CHARGER RECEPTACLE – EXCEL SYSTEM, CE, 8V

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>12</b>
1	1014304	Nut, 5/16-18 Stainless-Steel Hex .....	12	
2	1014555	Locknut, 7/16-14 Nylon Hex .....	2	<b>E</b>
3	101832001	Screw, #7-19 X 0.625 Phillips Pan-Head Tap .....	3	
4	101865805	Ce - Decal .....	1	
5	102292356	Screw-1/4-20x56 Hwh Self Drill .....	4	
6	102491501	Washer Hard,m10 .....	2	
7	102571202	Kit Ce Plug - Bucket Elec (includes items 8 through 10) .....	1	
8	1010434	Barrel - Plastic .....	2	
9	N/A	Plug, 1/2", CE Bucket .....	6	
10	N/A	Install Tool, CE Bucket Plug .....	1	
11	103357701	Bolt, Battery, "s" Hold-down .....	2	
12	103368401	Asm, Bucket, Batt, Elec, Prec (includes items 13 through 15) .....	1	
13	102298020	Screw, K80x20, Torx Pn Hd Pt .....	2	
14	N/A	Bucket, Batt, Elec, Precedent .....	1	
15	103368301	Hinge - Nested .....	2	
16	103374801	Hold Down, Battery .....	2	
17	103375301	Tube, Cross, Battery Rod .....	1	
18	103375501	Asm, Prec Restyle Receptacle .....	1	
19	103376001	Wire Asm #6 Blk, Prec/restyle .....	1	
20	103647401	Wire Asm #6 Blk, 5" .....	1	
21	103647402	Wire Asm #6 Blk, 12" .....	1	
22	103647403	Wire Asm #6 Blk, 17" .....	2	
23	103695801	Battery, 8-Volt, US Battery 8VGCXC (includes item 24) .....	6	
24	103930201	Cap, Battery, Us 8v, Svc .....	1	
25	103719701	Battery, 8-Volt, Crown CR165 (includes item 26) .....	6	
26	103878401	Cap, Batt, 8v, Crown, Svc .....	1	
27	103793001	Battery, 8-Volt, JCI GC8 (includes item 28) .....	6	
28	103878401	Cap, Batt, 8v, Crown, Svc .....	1	
29	8639	Tie Wrap, 11" Nylon .....	2	
		Note: Item 29 not shown. Note 2: The CE-specific parts shown are required for vehicles sold in the European Union. Note 3: JCI battery (item 27) uses Crown battery cap (item 28) to clear battery hold-down. Note 4: If item 23 (U.S. Battery) is used to replace any other brand of battery, the onboard computer must be changed to match. See Computer, Controller, and Solenoid pages.		

**12****E**

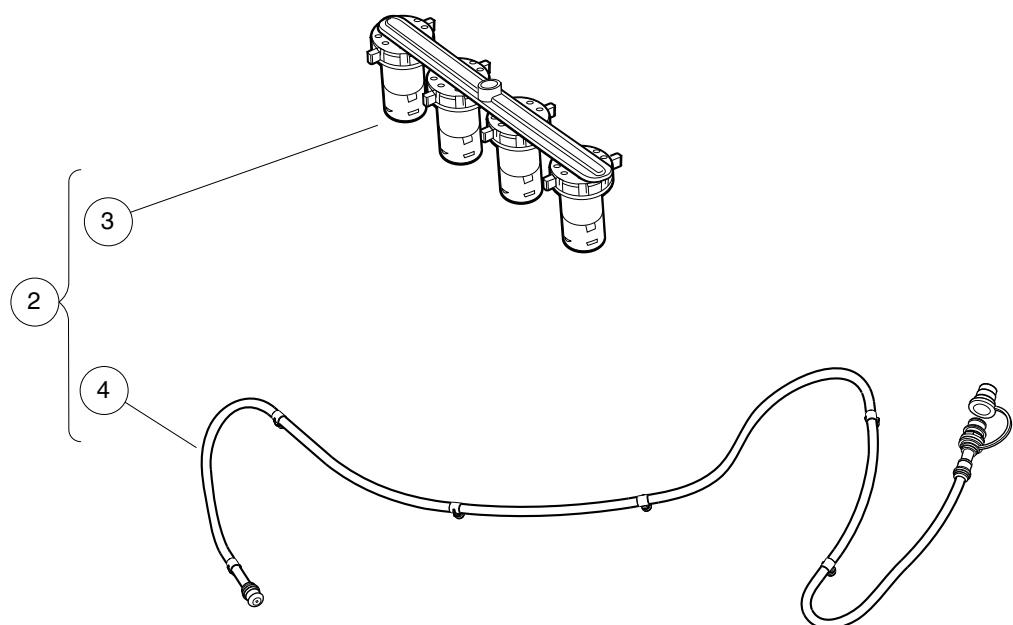
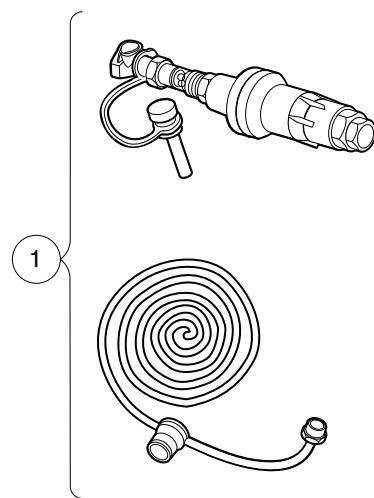
# BATTERIES, BUCKET, AND CHARGER RECEPTACLE – EXCEL SYSTEM, HEAVY DUTY 8V, CE

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		12
1	1014304	Nut, 5/16-18 Stainless-Steel Hex .....	12	
2	1014555	Locknut, 7/16-14 Nylon Hex .....	2	E
3	101832001	Screw, #7-19 X 0.625 Phillips Pan-Head Tap .....	3	
4	101865805	Ce - Decal .....	1	
5	102292356	Screw-1/4-20x56 Hwh Self Drill .....	4	
6	102491501	Washer Hard,m10 .....	2	
7	102571202	Kit Ce Plug - Bucket Elec (includes items 8 through 10) .....	1	
8	1010434	Barrel - Plastic .....	2	
9	N/A	Plug, 1/2", CE Bucket .....	6	
10	N/A	Install Tool, CE Bucket Plug .....	1	
11	103357701	Bolt, Battery, "s" Hold-down .....	2	
12	103368401	Asm, Bucket, Batt, Elec, Prec (includes items 13 through 15) .....	1	
13	102298020	Screw, K80x20, Torx Pn Hd Pt .....	2	
14	N/A	Bucket, Batt, Elec, Precedent .....	1	
15	103368301	Hinge - Nested .....	2	
16	103374801	Hold Down, Battery .....	2	
17	103375301	Tube, Cross, Battery Rod .....	1	
18	103375501	Asm, Prec Restyle Receptacle .....	1	
19	103376001	Wire Asm #6 Blk, Prec/restyle .....	1	
20	103647401	Wire Asm #6 Blk, 5" .....	1	
21	103647402	Wire Asm #6 Blk, 12" .....	1	
22	103647403	Wire Asm #6 Blk, 17" .....	2	
23	103719801	Battery, 8-Volt, Crown CR190 (includes item 24) .....	6	
24	103878401	Cap, Batt, 8v, Crown, Svc .....	1	
25	8639	Tie Wrap, 11" Nylon .....	2	

Note: Item 25 not shown. Note 2: The CE-specific parts shown are required for vehicles sold in the European Union.

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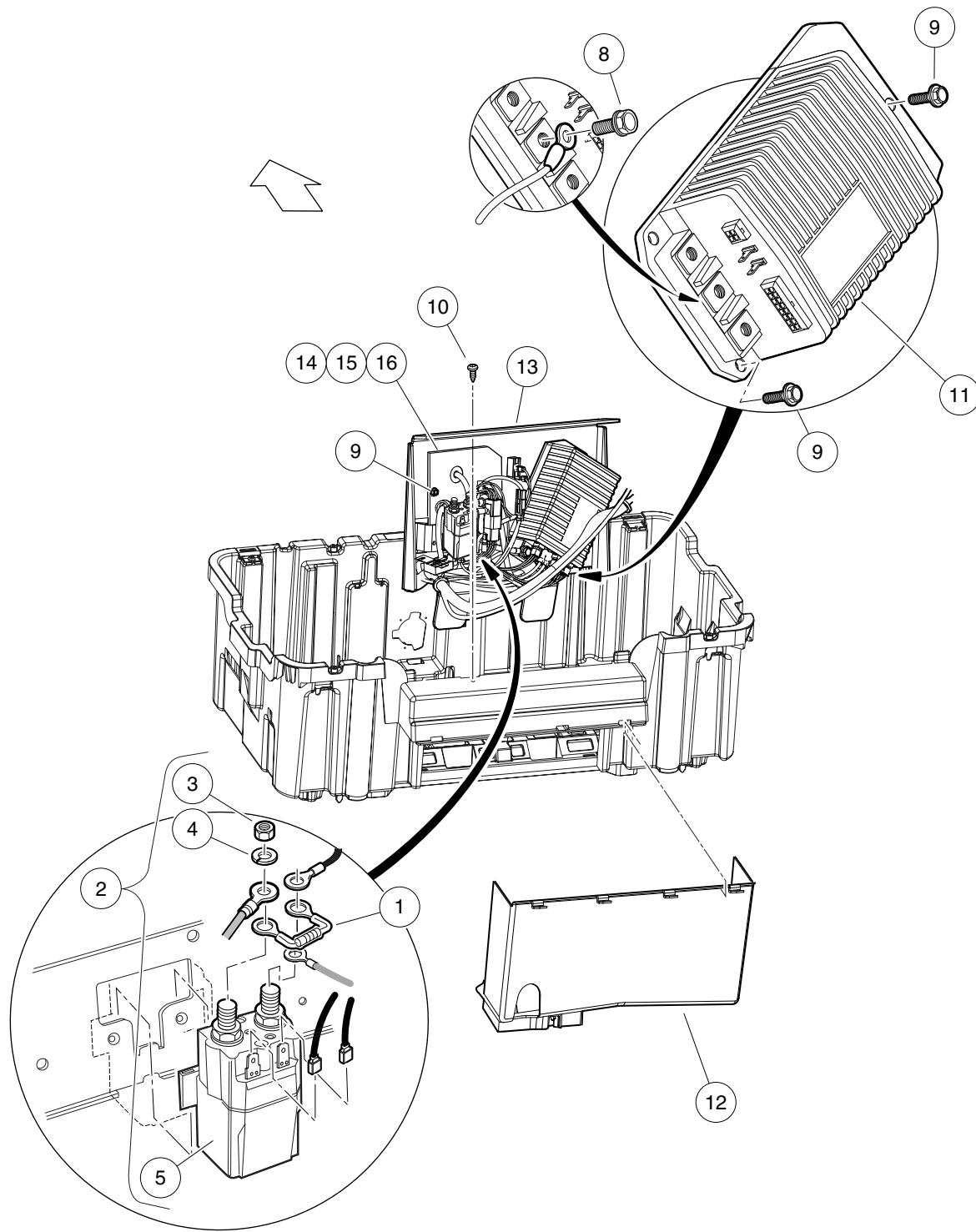
**E**



000731-007

# SINGLE POINT WATERING SYSTEM, 8V US, CROWN & JCI

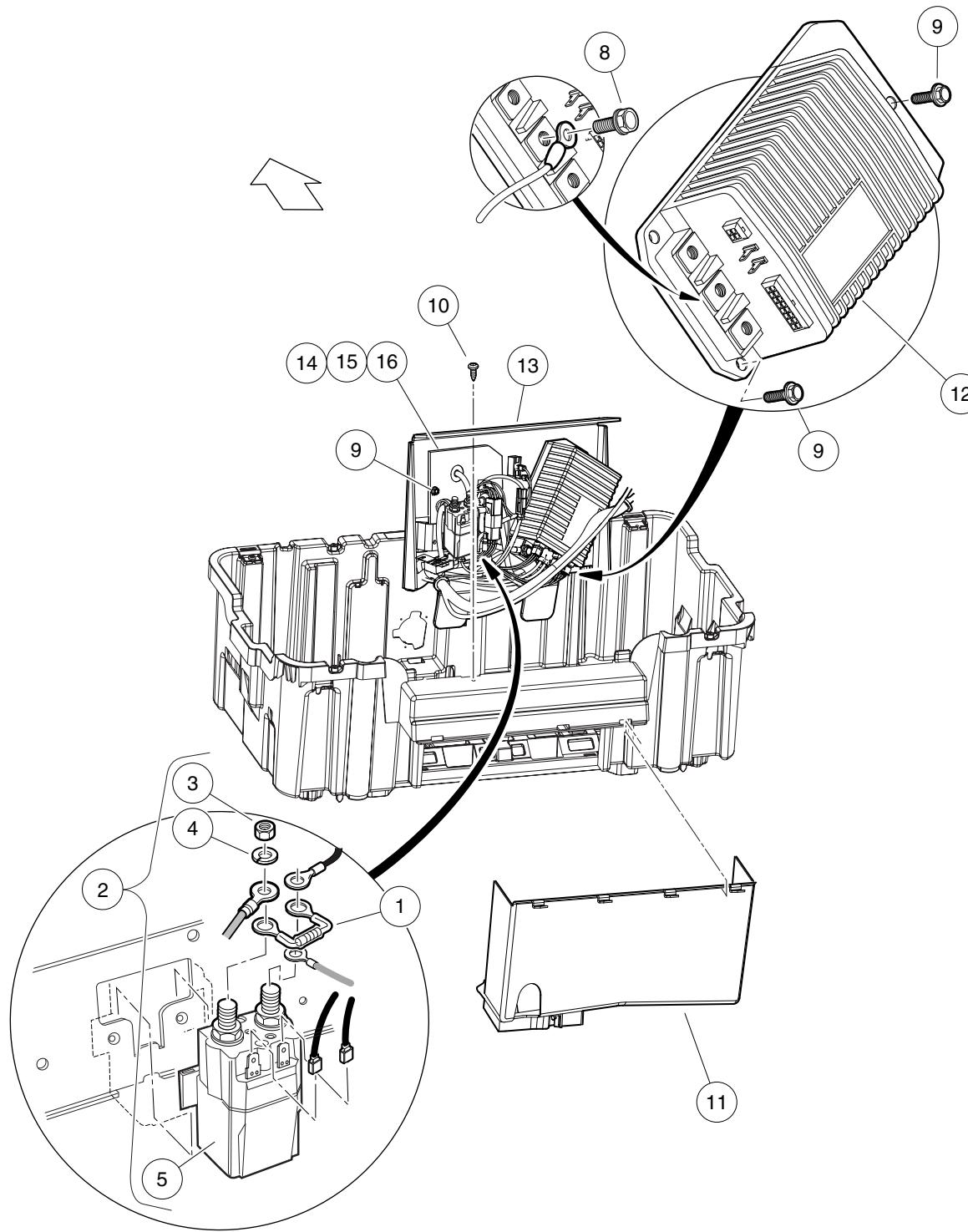
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		12
1	102958001	Kit Regulated Hose Sply Spws .....	1	
2	103395505	Kit, Spws, Prec, 8 Volt Non-Trojan (includes items 3 and 4) .....	1	E
3	103510602	Spws, Manifold Asm, 8v Non-Trojan .....	6	
4	103774701	Spws, Hose 8v Non-trojan .....	1	
		Note: For U.S. Battery, Crown and JCI 8-Volt batteries only.		

**12****E**

000486-010

# COMPUTER, CONTROLLER, AND SOLENOID – IQ SYSTEM

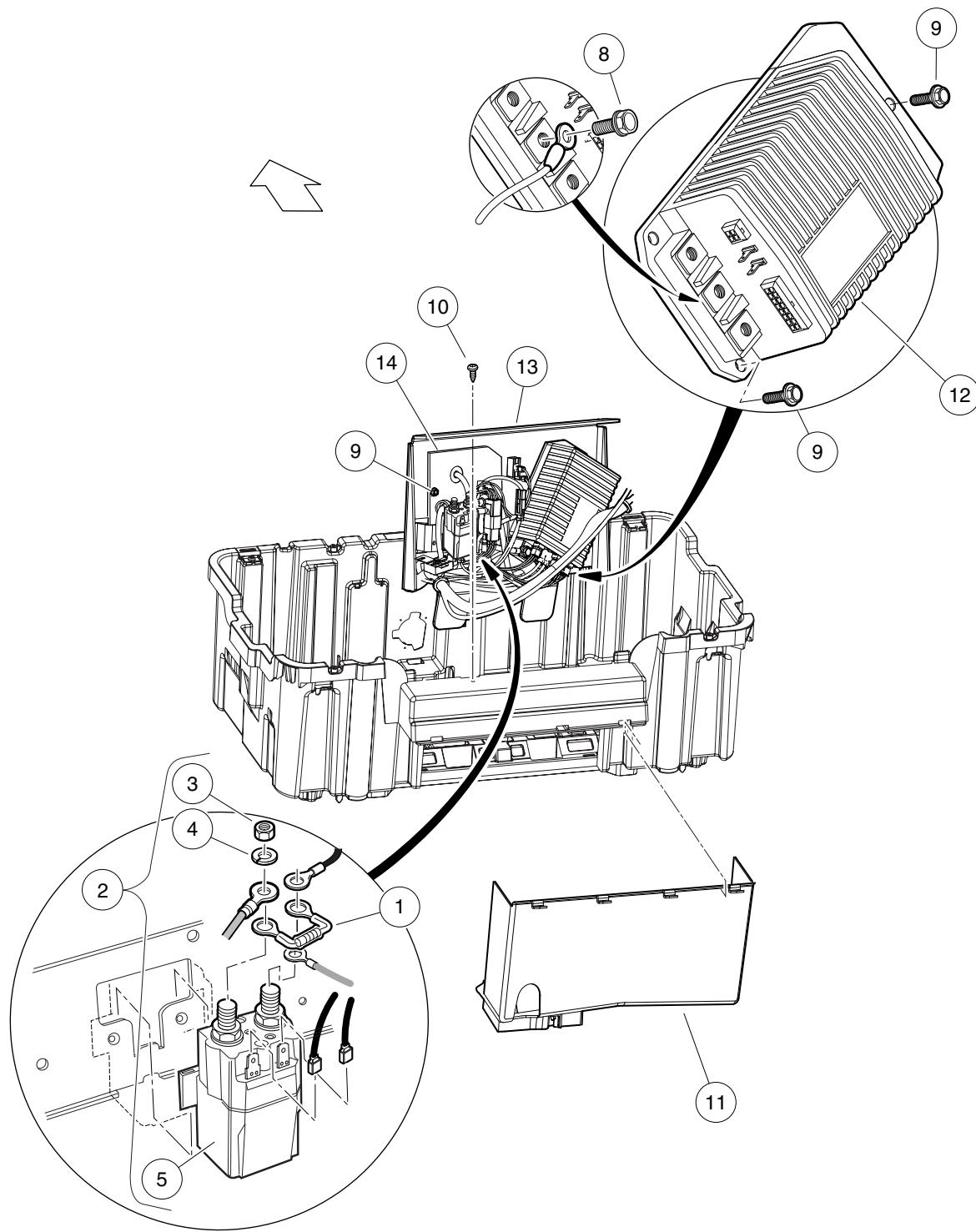
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>12</b>
1	1014947	Resistor Assembly .....	1	
2	101908701	Solenoid, 48-Volt (includes items 3 through 7) .....	1	<b>E</b>
3	1012528	Nut, M8-1.25 Hex .....	2	
4	1013734	Lockwasher, 8mm Split .....	2	
5	N/A	Solenoid, 48-Volt .....	1	
6	N/A	Washer, Lock .....	2	
7	N/A	Nut .....	2	
8	102240501	Bolt, Controller, Terminal .....	3	
9	102296716	Screw, M6 X 16 Tt Hx Fl Hd .....	11	
10	102298020	Screw, K80x20, Torx Pn Hd Pt .....	1	
11	102806201	Controller, IQ, 48-volt .....	1	
12	103367901	Shield - Controller .....	1	
13	103639401	Component Mounting Plate, Cast .....	1	
14	103697002	Obc, Prec V5.0 8v, A1, #4 .....	1	
15	103702603	Obc, Prec V5.0 8v/12v, A2, 6 Ga. Wire .....	1	
16	103702604	Obc, Prec V5.0 8v/12v, A2, 4 Ga. Wire .....	1	
		Note: Item 14 must be used with Crown, and JCI brand batteries. Items 15 and 16 must be used with US Battery brand batteries.		

**12****E**

000486-011

# COMPUTER V5.0, CONTROLLER, AND SOLENOID – EXCEL SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		12
1	1014947	Resistor Assembly .....	1	
2	101908701	Solenoid, 48-Volt (includes items 3 through 7) .....	1	E
3	1012528	Nut, M8-1.25 Hex .....	2	
4	1013734	Lockwasher, 8mm Split .....	2	
5	N/A	Solenoid, 48-Volt .....	1	
6	N/A	Washer, Lock .....	2	
7	N/A	Nut .....	2	
8	102240501	Bolt, Controller, Terminal .....	3	
9	102296716	Screw, M6 X 16 Tt Hx Fl Hd .....	11	
10	102298020	Screw, K80x20, Torx Pn Hd Pt .....	1	
11	103367901	Shield - Controller .....	1	
12	103403402	Controller, 1515 Non-std .....	1	
13	103639401	Component Mounting Plate, Cast .....	1	
14	103697002	Obc, Prec V5.0 8v, A1, #4 .....	1	
15	103702603	Obc, Prec V5.0 8v/12v, A2, 6 Ga. Wire .....	1	
16	103702604	Obc, Prec V5.0 8v/12v, A2, 4 Ga. Wire .....	1	
		Note: Version 5.0 OBC was used in vehicles with serial numbers lower than 1140-236699. Replaced by version 5.2 in Excel vehicles only (see next page). Note 2: Item 14 must be used with Crown, and JCI brand batteries. Items 15 and 16 must be used with US Battery brand batteries.		

**12****E**

000486-012

# COMPUTER V5.2, CONTROLLER, AND SOLENOID – EXCEL SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>12</b>
1	1014947	Resistor Assembly .....	1	
2	101908701	Solenoid, 48-Volt (includes items 3 through 7) .....	1	<b>E</b>
3	1012528	Nut, M8-1.25 Hex .....	2	
4	1013734	Lockwasher, 8mm Split .....	2	
5	N/A	Solenoid, 48-Volt .....	1	
6	N/A	Washer, Lock .....	2	
7	N/A	Nut .....	2	
8	102240501	Bolt, Controller, Terminal .....	3	
9	102296716	Screw, M6 X 16 Tt Hx Fl Hd .....	11	
10	102298020	Screw, K80x20, Torx Pn Hd Pt .....	1	
11	103367901	Shield - Controller .....	1	
12	103403402	Controller, 1515 Non-std .....	1	
13	103639401	Component Mounting Plate, Cast .....	1	
14	103904302	Obc, Prec V5.2/5.3 8v, B1, #4 .....	1	
		Note: Version 5.2 OBC incorporated at serial number 1140-236699. Replaces version 5.0 in Excel vehicles only (see previous page). Note 2: Item 14 must be used with Crown, and JCI brand batteries.		

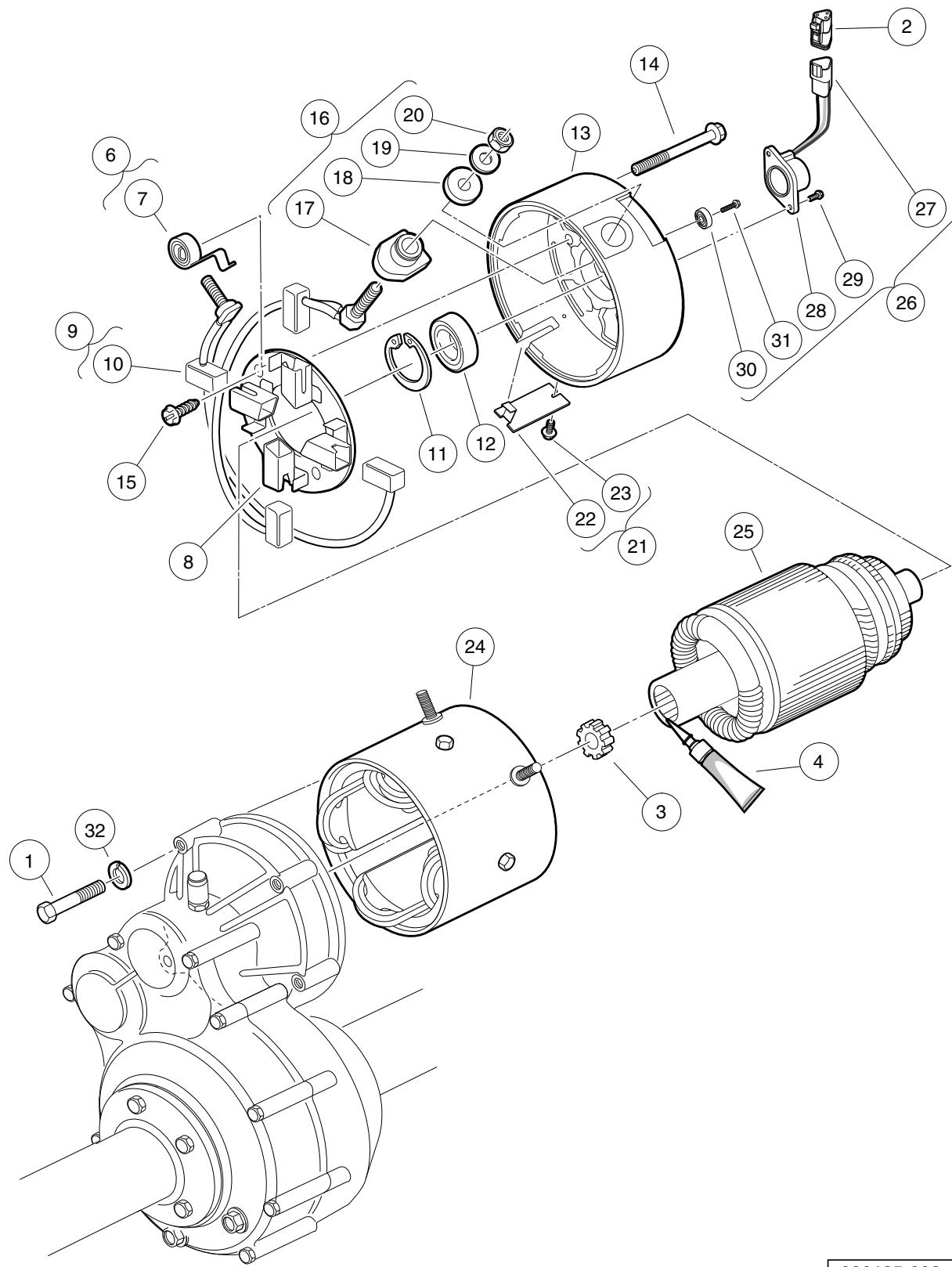
**12**

**E**

# ELECTRIC MOTOR

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**13****E**

000185-002

# MOTOR (MODEL EJ8-4001A) – ELECTRIC VEHICLE

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	13
1	1014201	Screw, 1/4-20 X 2.25 Hex Cap .....	3
2	101920101	Kit, 3-Pin Wedge Lock .....	1
3	102235201	Bumper, Drive Unit .....	1
4	102243403	Lubricant, Moly-Teflon (Single-Use Tube) .....	1
5	103572501	IQ Electric Motor, 48-VDC 3.3 hp (includes items 6 through 26) .....	1
6	102186001	Spring Kit, Motor Brush (includes item 7) .....	1
7	N/A	Spring, Brush, S-g .....	4
8	102186101	Brush Box Assembly .....	1
9	102186201	Brush Kit, Motor (includes item 10) .....	1
10	N/A	Assembly, Brush and Terminal .....	2
11	102186301	Ring, 2.24" Internal Retaining .....	1
12	102186401	Bearing, Ball .....	1
13	102186701	End Cap, Motor .....	1
14	N/A	Screw, 1/4-20 X 2.25 Hex-Head Washer .....	2
15	102186901	Screw, #8-32 X .5 Hex-Head .....	2
16	102187101	Hardware Kit, Motor Terminal (includes items 17 through 20) .....	2
17	N/A	Bushing, Nylon .....	2
18	N/A	Washer, Nylon Flat .....	2
19	N/A	Washer, Flat, 5/16 Steel .....	2
20	N/A	Nut, Brass Hex, 5/16 - 18 .....	2
21	102187201	Plate Kit, Motor Cover (includes items 22 and 23) .....	1
22	N/A	Assembly, Cover Plate .....	1
23	N/A	Screw, #8-32 x 0.375, Taptite Thread .....	1
24	102704701	Frame and Field Assembly .....	1
25	102704801	Armature Assembly .....	1
26	102704901	Kit, Speed Sensor (includes items 27 through 31) .....	1
27	101942301	Kit, 3-Pin Wedge Lock .....	1
28	N/A	Sensor, Motor Speed, ADC .....	1
29	N/A	Screw, #8-32, Taptite Thread .....	2
30	N/A	Magnet, ADC Motor .....	1
31	N/A	Screw, 1/4-20 x 0.5 .....	1
32	451	Lockwasher, 1/4 Split .....	3
		Note: The F1 and F2 terminal posts on the EJ8-4001A motor have 1/4 - 20 thread.	

**13**

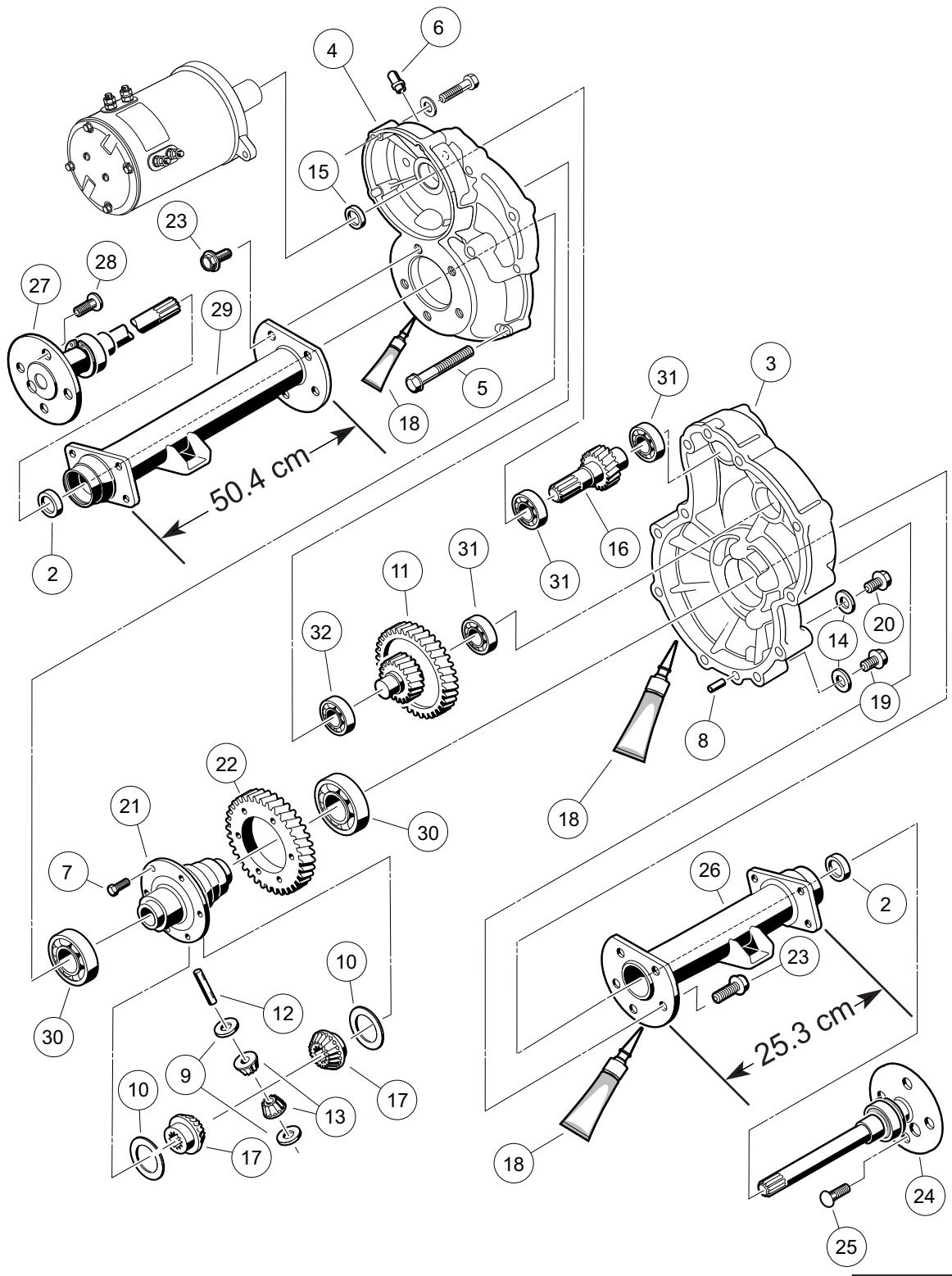
**E**

# **TRANSAXLE – ELECTRIC VEHICLES**

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**14**

**E**



000223-002

# TRANSAXLE – ELECTRIC VEHICLES

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	102771701	Transaxle, Electric (includes items 2 through 32) .....	1
2	1013794	Axle Shaft Oil Seal .....	2
3	101895401	Gear Case, Left-Hand .....	1
4	101895501	Gear Case, Passenger-Side .....	1
5	101897001	Screw, M8-1.25 X 60mm Hex-Head .....	11
6	101897201	Breather .....	1
7	101897401	Screw, M10-1.25 X 25mm .....	6
8	101897601	Pin, 11mm OD X 8.5mm ID X 10mm .....	2
9	101903601	Washer, Thrust .....	2
10	101903701	Washer, Thrust .....	2
11	101906901	Intermediate Shaft Assembly .....	1
12	101922101	Pin, 15.99mm X 88.7mm Dowel .....	1
13	101923001	Gear, Differential Idler .....	2
14	101923201	Gasket .....	2
15	101923501	Seal, Lip .....	1
16	101923701	Shaft, Input .....	1
17	101923901	Gear, Differential .....	2
18	101928701	Liquid Gasket (Transaxle case) .....	1
19	101972101	Plug, M14-1.5 X 12mm Magnetic .....	1
20	101972201	Plug, M14-1.5 X 12mm Hex .....	1
21	102356601	Housing, Differential, 6 Bolt .....	1
22	102356801	Gear, Differential Output, 6-Bolt .....	1
23	102357001	Screw, Flg Hd M10 X 1.5 X 30 .....	10
24	102886301	Axle Assembly, Driver-Side (includes item 25) .....	1
25	101922201	Lug Stud .....	4
26	102886401	Tube, Axle, Driver-Side .....	1
27	102886501	Axle Assembly, Passenger-Side (includes item 28) .....	1
28	101922201	Lug Stud .....	4
29	102886601	Tube, Axle, Passenger-Side .....	1
30	7330	Inner Axle Tube Bearing .....	2
31	7335	Bearing .....	3
32	7336	Bearing .....	1

**14**

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**14**

**E**

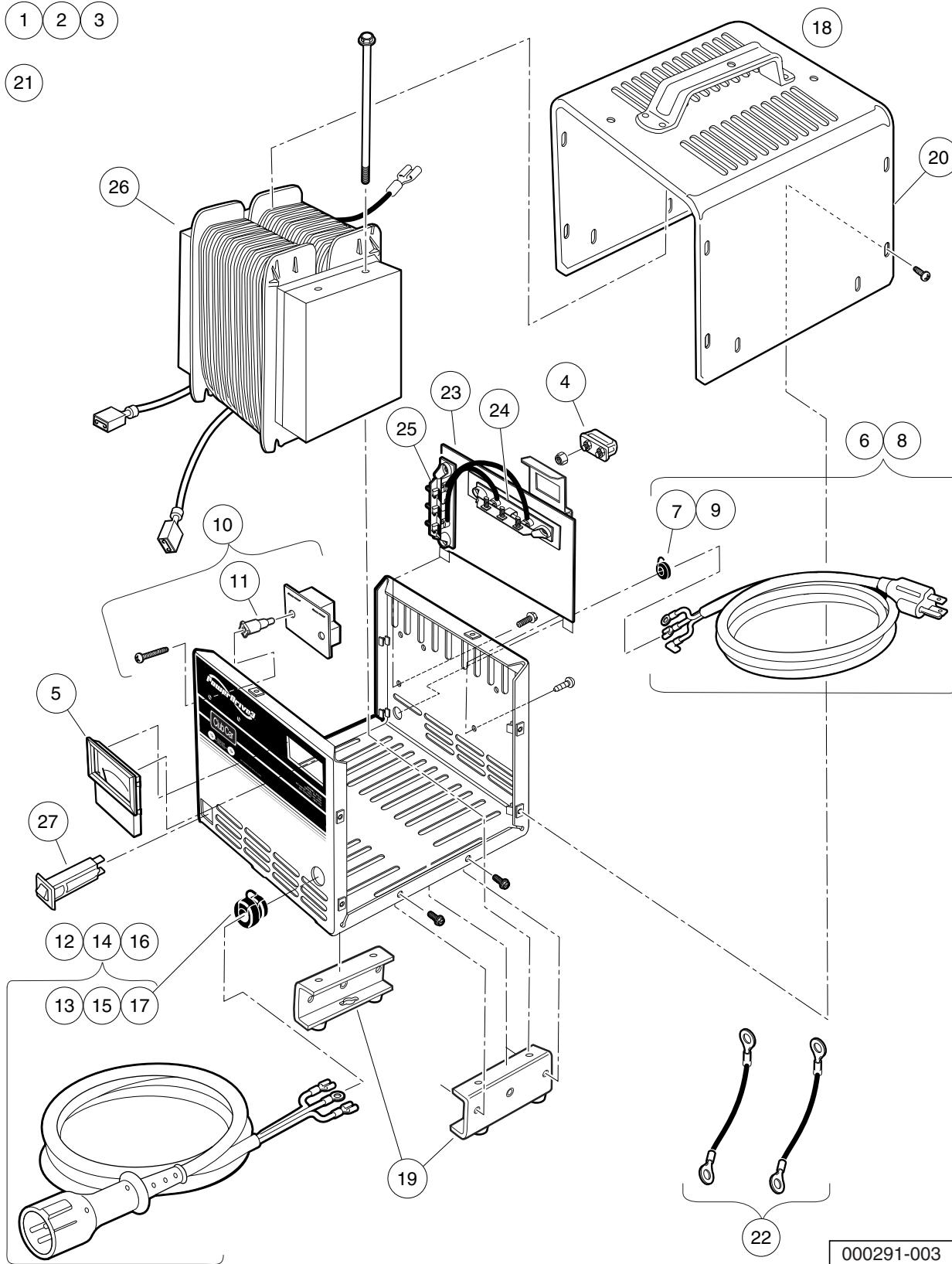
# BATTERY CHARGERS

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15

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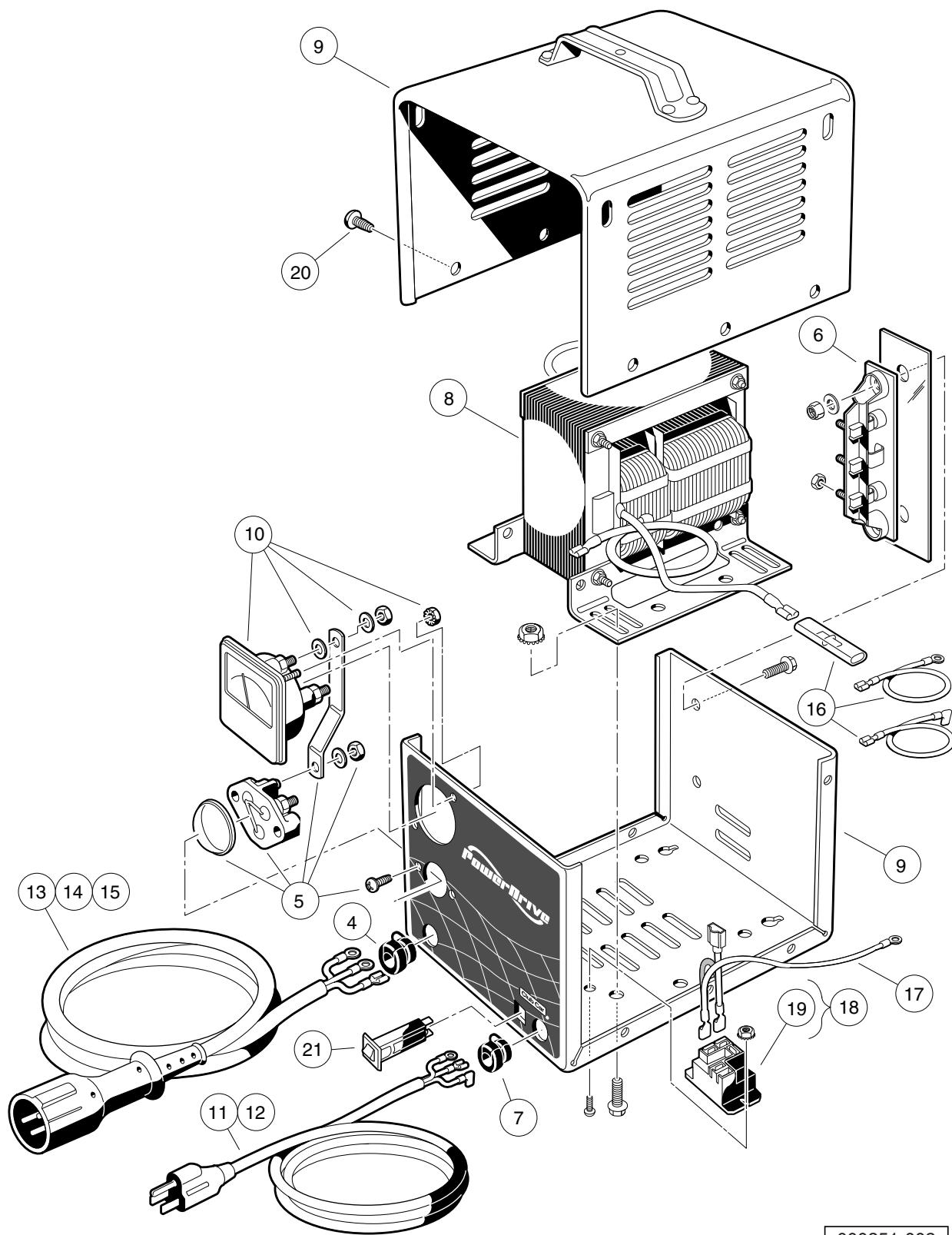
# POWERDRIVE 3 BATTERY CHARGER (MODELS 26580-31,-38,-39), DOMESTIC

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	103717001	Charger, PowerDrive 3, 9ft DC, 6ft AC .....	1
2	103717002	Charger, PowerDrive 3, 12ft DC, 9ft AC .....	1
3	103717003	Charger, PowerDrive 3, 20ft DC, 9ft AC (includes items 4 through 27) .....	1
4	102273701	PD2 Fuse Asm .....	1
5	102273801	PD2 Ammeter .....	1
6	103428501	Kit, PD3 Cordset - AC 80" (includes item 7) .....	1
7	102273901	PD2 AC Cord Bushing .....	1
8	103428601	Kit, PD3 Cordset, - AC 114" (includes item 9) .....	1
9	102273901	PD2 AC Cord Bushing .....	1
10	103428701	Asm, PD3 Board Relay (includes item 11) .....	1
11	103429701	PD3 Plastic Stand-Offs .....	2
12	103429001	PD3 Cordset - DC 113" (includes item 13) .....	1
13	1012098	Bushing, DC Cord .....	1
14	103429101	PD3 Cordset - DC 154" (includes item 15) .....	1
15	1012098	Bushing, DC Cord .....	1
16	103429201	PD3 Cordset - DC 205" (includes item 17) .....	1
17	1012098	Bushing, DC Cord .....	1
18	103429301	Asm, PD3 Case (includes items 19 and 20) .....	1
19	103434001	Asm, PD3 Legs .....	1
20	103439901	PD3Case Top (Includes Handle) .....	1
21	103429501	Kit, PD3 Hardware .....	1
22	103513001	Wire Asm Kit Blk Pd3 .....	1
23	103517401	Kit Pd3 Button Diode (includes items 24 and 25) .....	1
24	N/A	Asm Diode Top .....	1
25	N/A	Asm Diode Side .....	1
26	103779601	Transformer, Pd3, AI .....	1
27	CCX8506	Circuit Breaker, 15-Amp/120-Volt .....	1

Note: Level 1 Battery Charger part numbers include one AC and one DC cord.  
They do not include all of the level 2 cords listed.

**15**

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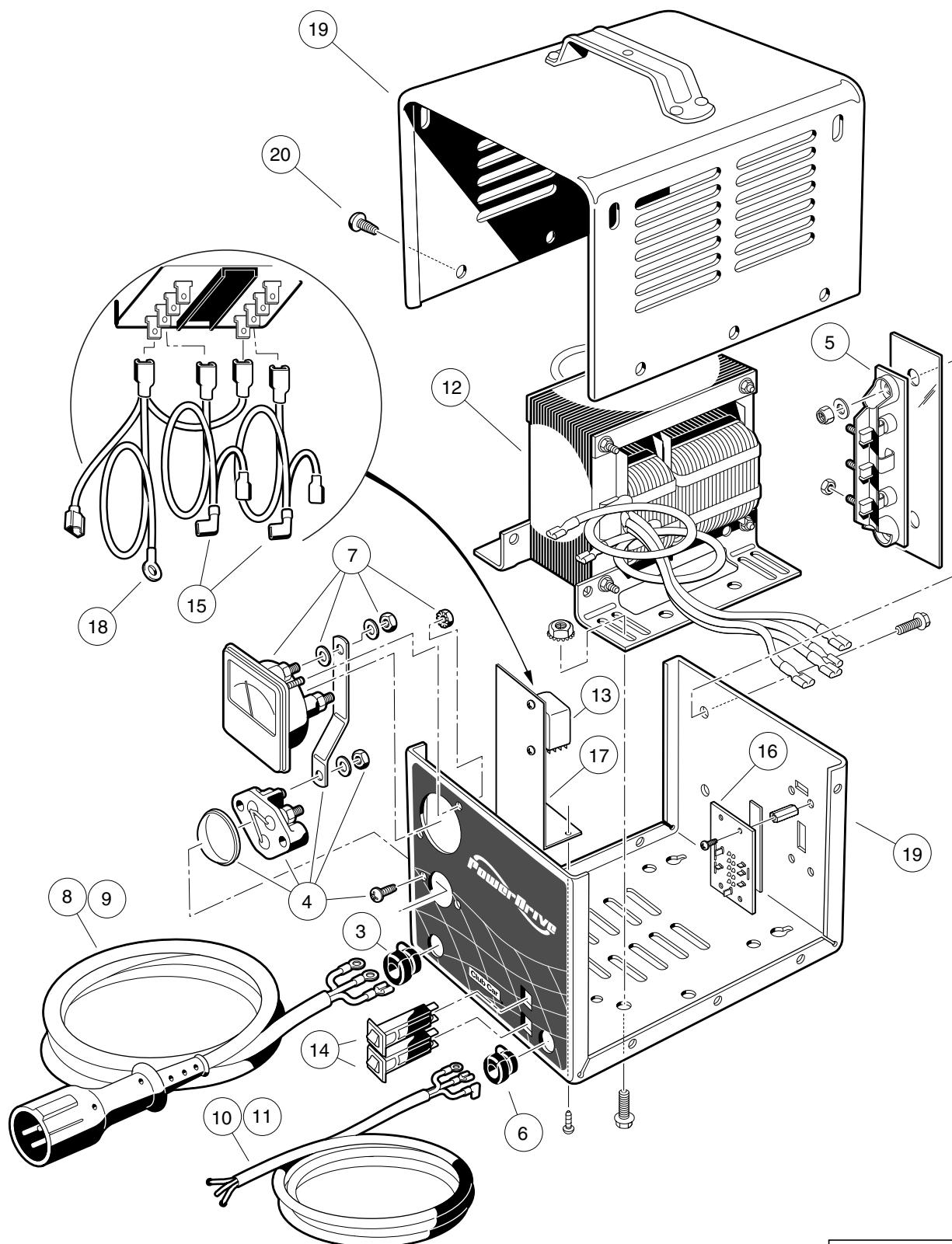
**15****E**

000351-002

# POWERDRIVE BATTERY CHARGER (MODELS 17930-11,-18,-19), DOMESTIC

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>15</b>
1	101802201	48V/17A PowerDrive (9-ft DC, 6-ft AC Cord)	1	
2	101802202	48V/17A PowerDrive (12-ft DC, 9-ft AC Cord)	1	
3	101802203	48V/17A PowerDrive (20-ft DC, 9-ft AC Cord) (includes items 4 through 21)	1	
4	1012098	Bushing, DC Cord	1	
5	1012101	Fuse Assembly	1	
6	1015914	Rectifier with Heatsink Assembly	1	
7	1015917	Bushing, AC Cord	1	
8	101819701	Transformer, Battery Charger	1	
9	101828301	Case Assembly	1	
10	101828501	Ammeter	1	
11	101828801	Cord, AC, 80-Inch (203 cm)	1	
12	101828802	Cord, AC, 108-Inch (274 cm)	1	
13	101828901	Cord, DC, 113-Inch (287 cm)	1	
14	101828902	Cord, DC, 154-Inch (391 cm)	1	
15	101828903	Cord, DC, 250-Inch (635 cm)	1	
16	101831101	Wire Assembly Kit	1	
17	101914401	Assembly, Voltage Suppressor	1	
18	103414901	Kit, Relay, 48v 30a W/instr (includes item 19)	1	
19	103397901	Relay, Spst No, 48v 30a, Pmt	1	
20	7577	Screw, #10 X 0.50 Phillips Pan-Head	10	
21	CCX8506	Circuit Breaker, 15-Amp/120-Volt	1	

Note: Level 1 Battery Charger part numbers include one AC and one DC cord.  
 They do not include all of the level 2 cords listed.

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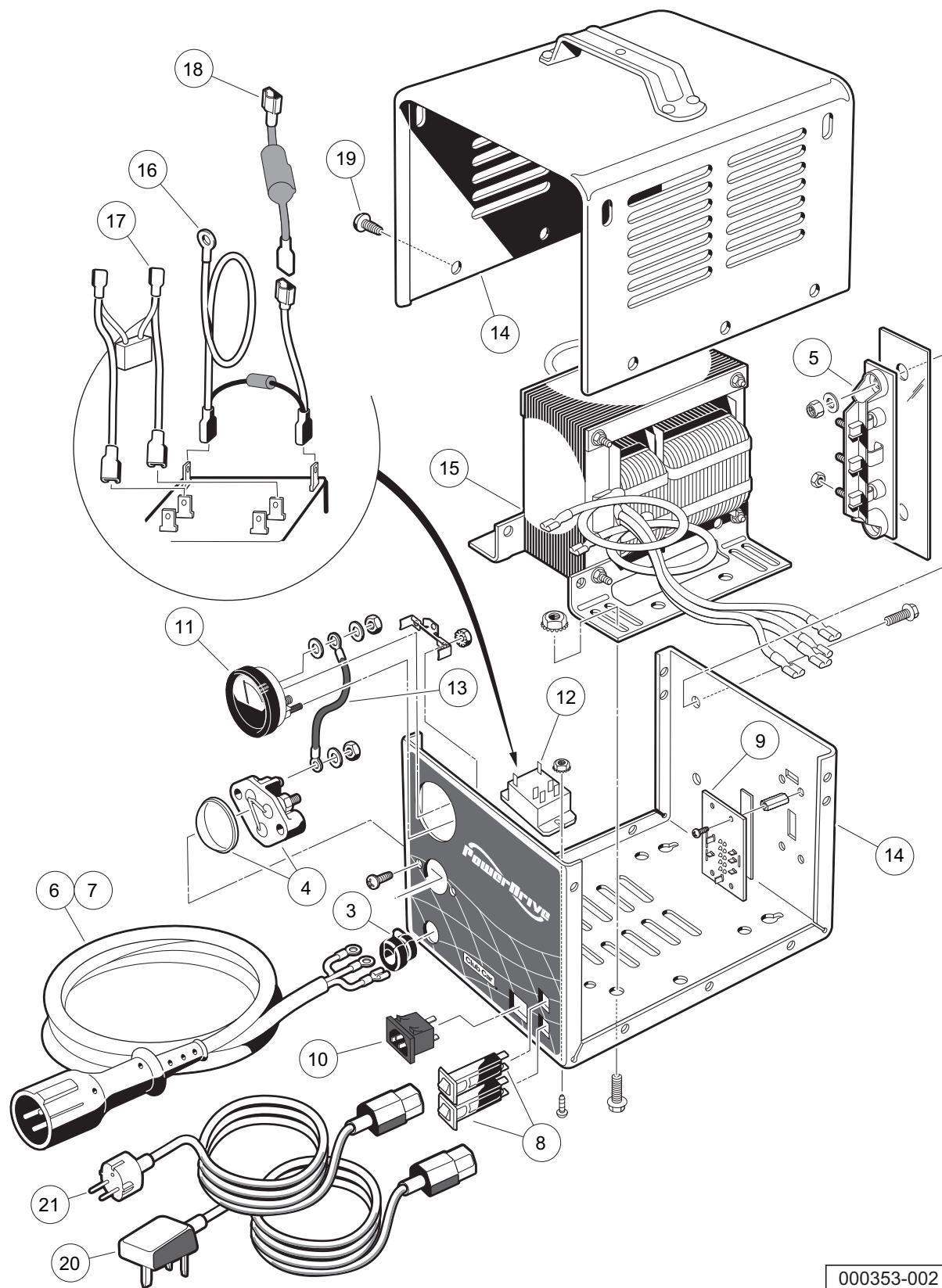
000352-001

# POWERDRIVE BATTERY CHARGER (MODELS 18780-11,-18), EXPORT

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	101831503	Battery Charger, 48-Volt DC (8.5-ft DC, 6-ft AC) .....	1
2	101831504	Battery Charger, 48-Volt DC (12-ft DC, 9-ft AC) (includes items 3 through 20) .....	1
3	1012098	Bushing, DC Cord .....	1
4	1012101	Fuse Assembly .....	1
5	1015914	Rectifier with Heatsink Assembly .....	1
6	1015917	Bushing, AC Cord .....	1
7	101828501	Ammeter .....	1
8	101828901	Cord, DC, 113-Inch (287 cm) .....	1
9	101828902	Cord, DC, 154-Inch (391 cm) .....	1
10	101831701	Cord, AC, 80-Inch (203 cm), without Plug .....	1
11	101831702	Cord, AC, 118-Inch (300 cm), without Plug .....	1
12	101838201	Transformer, Export Battery Charger .....	1
13	101838301	Relay, Export Charger .....	1
14	101838401	Circuit Breaker .....	2
15	101838501	Kit, Wire Assembly .....	1
16	101838601	Four-Position Switch .....	1
17	101838701	Mounting Bracket, Relay .....	1
18	101914401	Assembly, Voltage Suppressor .....	1
19	N/A	Case, Charger .....	1
20	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	10
		Note: Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed.	

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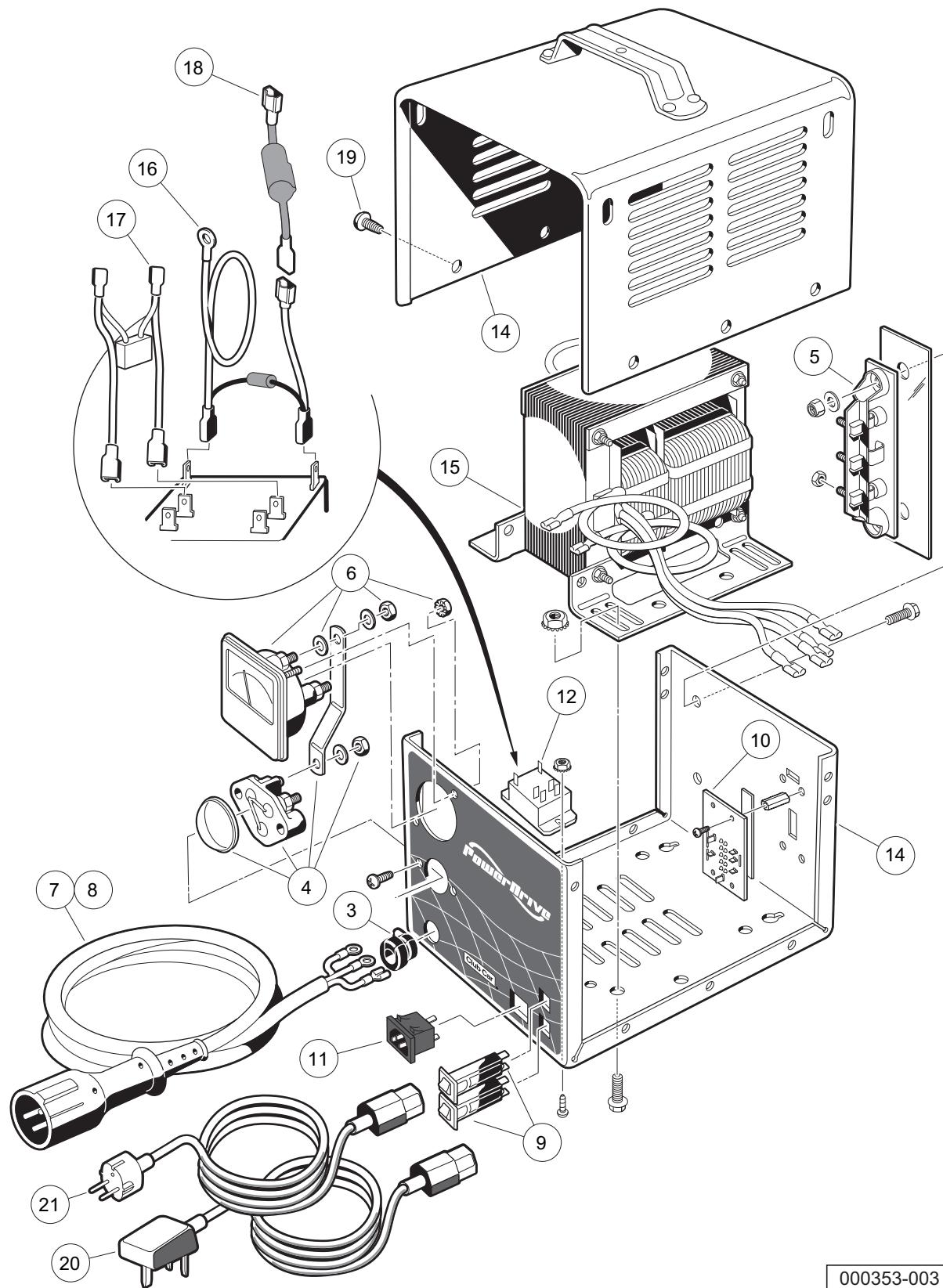
000353-002

# POWERDRIVE BATTERY CHARGER (MODELS 20310-11,-18), EUROPEAN

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>15</b>
1	101956201	Battery Charger, 48-Volt w/ 4-Position Switch (8.5-ft DC) .....	1	
2	101956202	Battery Charger, 48-Volt w/ 4-Pos. Switch (12-ft DC) (includes items 3 through 19) .....	1	<b>E</b>
3	1012098	Bushing, DC Cord .....	1	
4	1012101	Fuse Assembly .....	1	
5	1015914	Rectifier with Heatsink Assembly .....	1	
6	101828901	Cord, DC, 113-Inch (287 cm) .....	1	
7	101828902	Cord, DC, 154-Inch (391 cm) .....	1	
8	101838401	Circuit Breaker .....	2	
9	101838601	Four-Position Switch .....	1	
10	101973501	Receptacle, AC Cord .....	1	
11	101976601	Ammeter with Mounting Bracket .....	1	
12	101987501	Relay .....	1	
13	N/A	Wire, Jumper .....	1	
14	N/A	Case, Charger .....	1	
15	****	Transformer, European Battery Charger .....	1	
16	****	Suppressor, AC Voltage .....	1	
17	****	Assembly, Wire .....	1	
18	****	Limiter, Current .....	1	
19	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	10	
20	101958201	Cord, UK, AC, Battery Charger .....	1	
21	101958301	Cord, European AC, Battery Charger .....	1	

\*\*\*\* Special order item available upon request.

Note: Effective late Jan. 2011, European chargers had the round ammeter (Item 11) replaced by a square ammeter (see next page). Note 2: Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed.

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000353-003

**POWERDRIVE BATTERY CHARGER (MODELS 20310-11,-18)  
WITH SQUARE AMMETER, EUROPEAN**

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	101956201	Battery Charger, 48-Volt w/ 4-Position Switch (8.5-ft DC) .....	1
2	101956202	Battery Charger, 48-Volt w/ 4-Pos. Switch (12-ft DC) (includes items 3 through 19) .....	1
3	1012098	Bushing, DC Cord .....	1
4	1012101	Fuse Assembly .....	1
5	1015914	Rectifier with Heatsink Assembly .....	1
6	101828501	Ammeter .....	1
7	101828901	Cord, DC, 113-Inch (287 cm) .....	1
8	101828902	Cord, DC, 154-Inch (391 cm) .....	1
9	101838401	Circuit Breaker .....	2
10	101838601	Four-Position Switch .....	1
11	101973501	Receptacle, AC Cord .....	1
12	101987501	Relay .....	1
13	N/A	Wire, Jumper .....	1
14	N/A	Case, Charger .....	1
15	****	Transformer, European Battery Charger .....	1
16	****	Suppressor, AC Voltage .....	1
17	****	Assembly, Wire .....	1
18	****	Limiter, Current .....	1
19	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	10
20	101958201	Cord, UK, AC, Battery Charger .....	1
21	101958301	Cord, European AC, Battery Charger .....	1

\*\*\*\* Special order item available upon request.

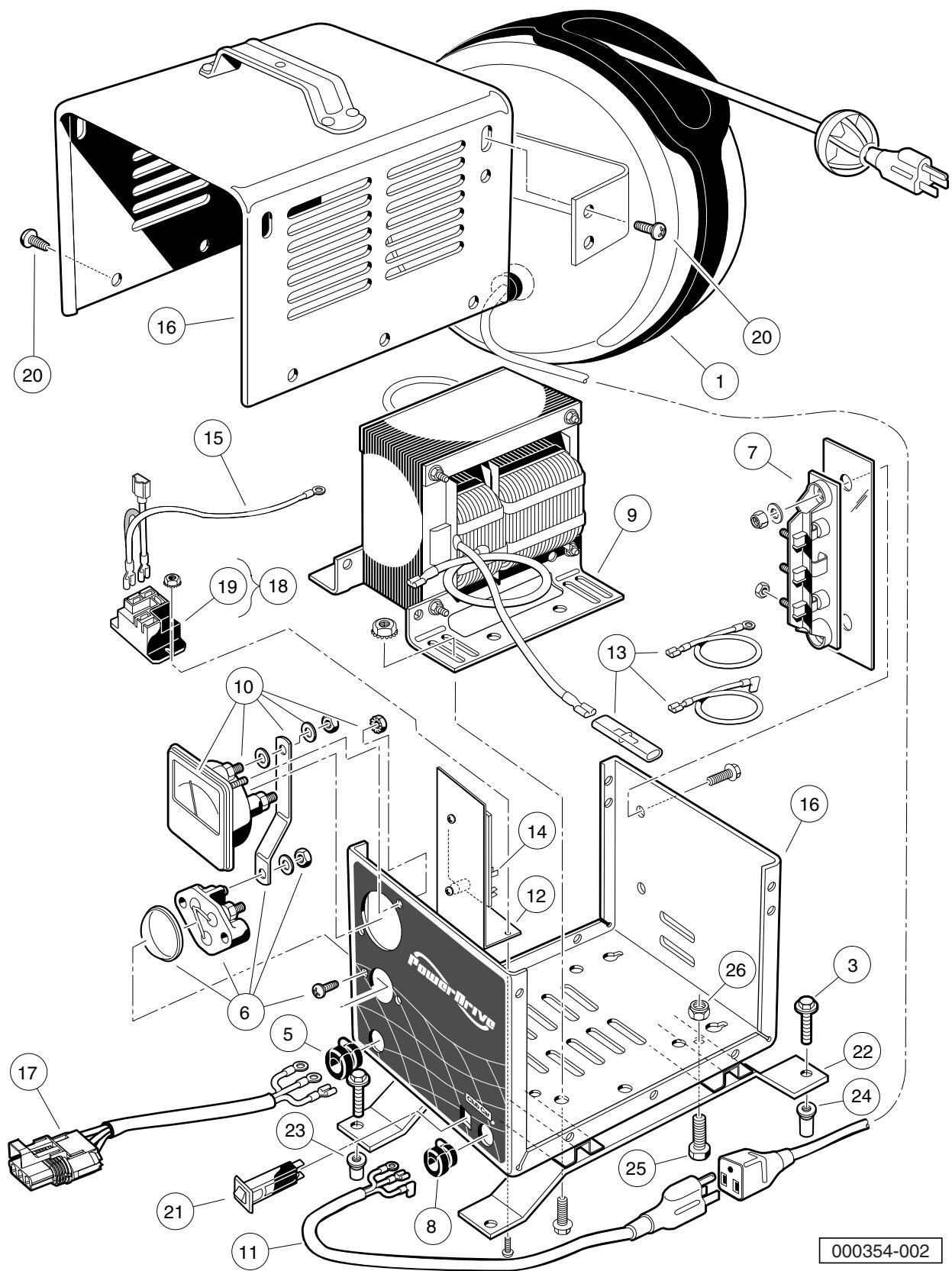
Note: Effective late Jan. 2011, European chargers began using a square ammeter (Item 6). Note 2: Level 1 Battery Charger part numbers include one AC and one DC cord. They do not include all of the level 2 cords listed.

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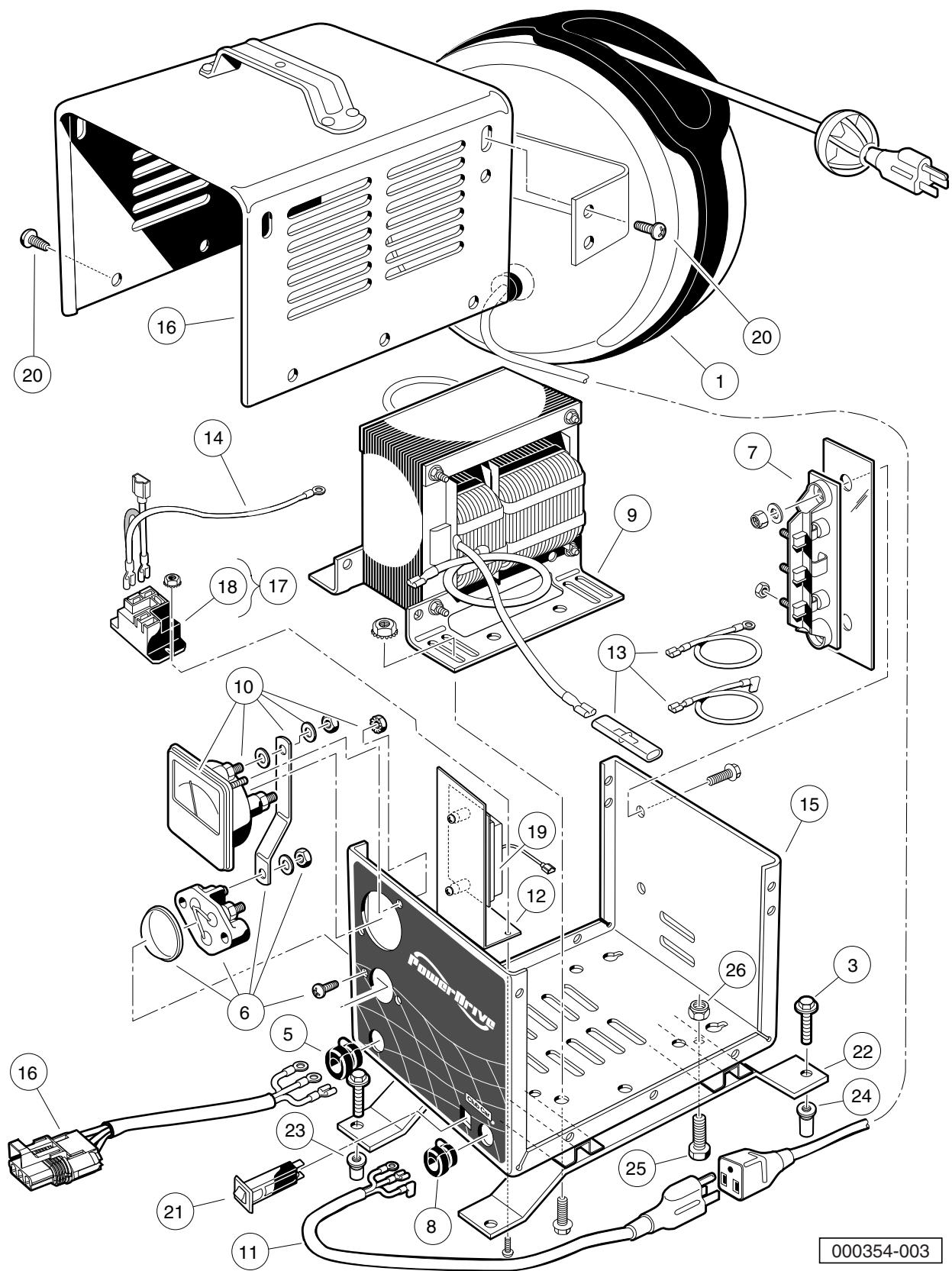
000354-002

# ONBOARD POWERDRIVE BATTERY CHARGER (MODEL 17935-40), DOMESTIC

ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>15</b>
1	1017187	Retractable Cord Reel .....	1	
2	1017189	Heat Shrink Tube 1.5" X 3" .....	1	
3	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-I .....	4	
4	102546901	48v Batt Ob Charger, Prec (includes items 5 through 21) .....	1	<b>E</b>
5	1012098	Bushing, DC Cord .....	1	
6	1012101	Fuse Assembly .....	1	
7	1015914	Rectifier with Heatsink Assembly .....	1	
8	1015917	Bushing, AC Cord .....	1	
9	101819701	Transformer, Battery Charger .....	1	
10	101828501	Ammeter .....	1	
11	101829001	Cord, AC, 22-Inch (56 cm) .....	1	
12	101838701	Mounting Bracket, Relay .....	1	
13	101841701	Kit, Wire Assembly .....	1	
14	101841901	Control Board .....	1	
15	101914401	Assembly, Voltage Suppressor .....	1	
16	N/A	Case, Charger .....	1	
17	102940801	Cord, Dc .....	1	
18	103414901	Kit, Relay, 48v 30a W/instr (includes item 19) .....	1	
19	103397901	Relay, Spst No, 48v 30a, Pmt .....	1	
20	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	12	
21	CCX8506	Circuit Breaker, 15-Amp/120-Volt .....	1	
22	102547201	Charger Support, Prec .....	2	
23	102551701	Insert M6x1.0 .....	2	
24	103339901	Insert M6x1.0 Long .....	2	
25	7847	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4	
26	8233	Locknut, 1/4-20 Nylon Insert .....	4	
27	8990	Tie Wrap, 8" Nylon .....	2	
		Note: Items 2 and 27 not shown. Note 2: Effective Jan. 2011, all onboard PowerDrive chargers had the control board (Item 14) replaced by a potted control board (see next page). Note 3: For wire harness connecting charger to vehicle, see Electrical System section.		

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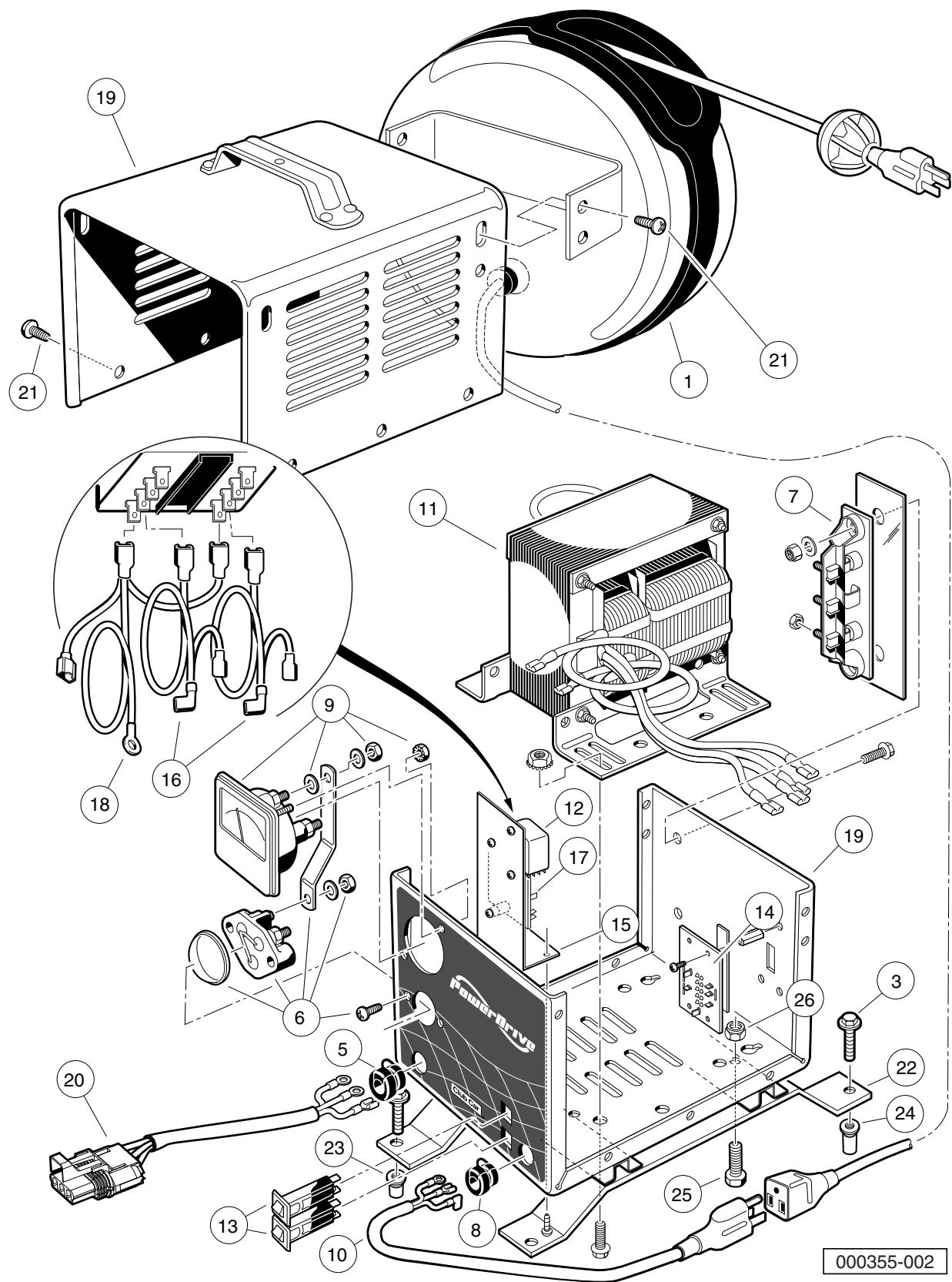
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000354-003

# ONBOARD POWERDRIVE BATTERY CHARGER (MODEL 17935-40) WITH POTTED CONTROL BOARD, DOMESTIC

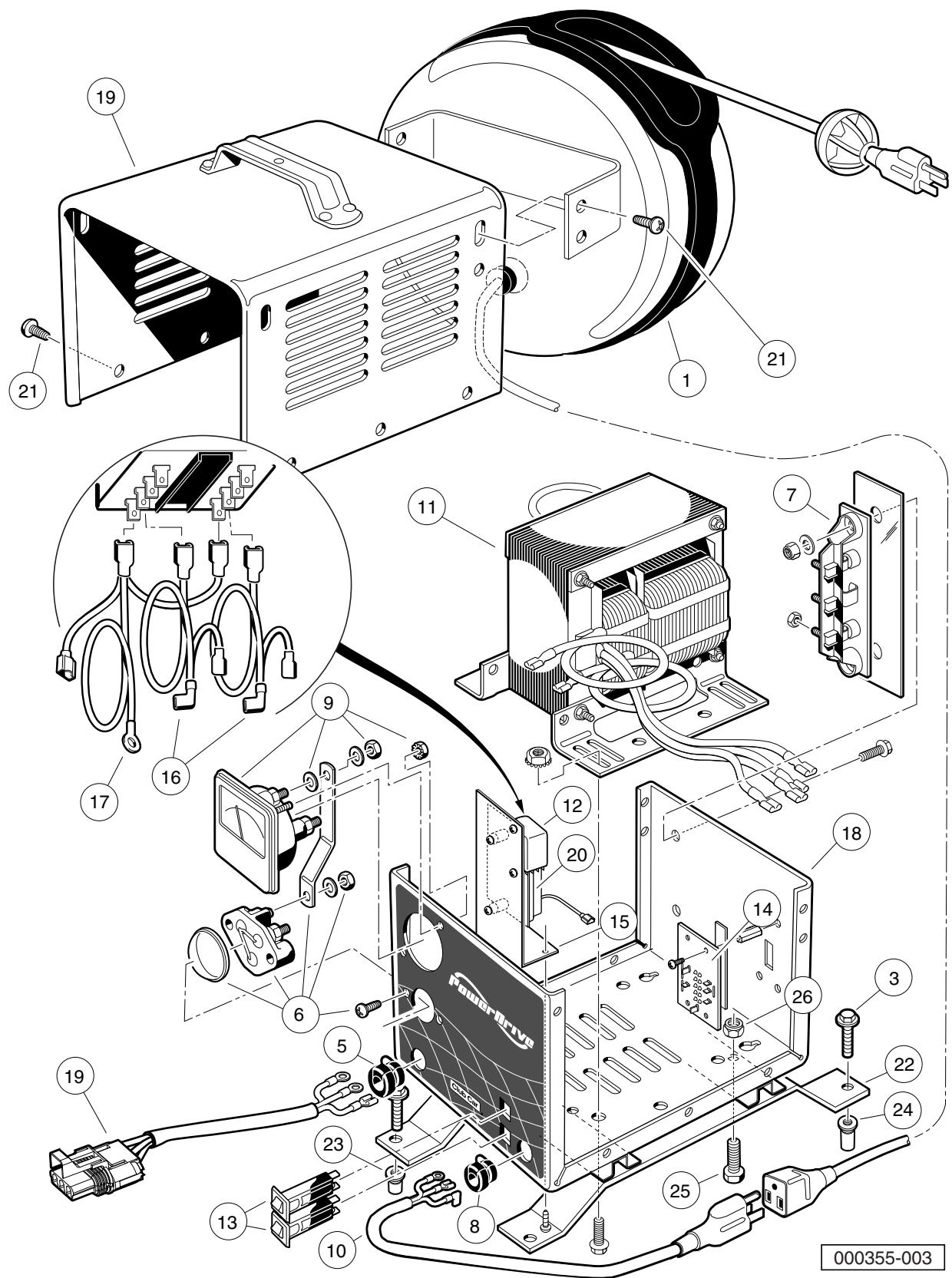
ITEM	PART NO.	DESCRIPTION	QTY	
		1 2 3 4		<b>15</b>
1	1017187	Retractable Cord Reel .....	1	
2	1017189	Heat Shrink Tube 1.5" X 3" .....	1	
3	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-I .....	4	
4	102546901	48v Batt Ob Charger, Prec (includes items 5 through 21) .....	1	
5	1012098	Bushing, DC Cord .....	1	
6	1012101	Fuse Assembly .....	1	
7	1015914	Rectifier with Heatsink Assembly .....	1	
8	1015917	Bushing, AC Cord .....	1	
9	101819701	Transformer, Battery Charger .....	1	
10	101828501	Ammeter .....	1	
11	101829001	Cord, AC, 22-Inch (56 cm) .....	1	
12	101838701	Mounting Bracket, Relay .....	1	
13	101841701	Kit, Wire Assembly .....	1	
14	101914401	Assembly, Voltage Suppressor .....	1	
15	N/A	Case, Charger .....	1	
16	102940801	Cord, Dc .....	1	
17	103414901	Kit, Relay, 48v 30a W/instr (includes item 18) .....	1	
18	103397901	Relay, Spst No, 48v 30a, Pmt .....	1	
19	103869401	Control Board, Potted .....	1	
20	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	12	
21	CCX8506	Circuit Breaker, 15-Amp/120-Volt .....	1	
22	102547201	Charger Support, Prec .....	2	
23	102551701	Insert M6x1.0 .....	2	
24	103339901	Insert M6x1.0 Long .....	2	
25	7847	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4	
26	8233	Locknut, 1/4-20 Nylon Insert .....	4	
27	8990	Tie Wrap, 8" Nylon .....	2	
		Note: Items 2 and 27 not shown. Note 2: Effective Jan. 2011, all onboard PowerDrive chargers began using a potted control board (Item 19). Note 3: For wire harness connecting charger to vehicle, see Electrical System section.		<b>E</b>

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000355-002

# ONBOARD POWERDRIVE BATTERY CHARGER (MODEL 17790-40), INTERNATIONAL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1017187	Retractable Cord Reel .....	1
2	1017189	Heat Shrink Tube 1.5" X 3" .....	1
3	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-I .....	4
4	102546902	Int Ob Charger, Prec (includes items 5 through 21) .....	1
5	1012098	Bushing, DC Cord .....	1
6	1012101	Fuse Assembly .....	1
7	1015914	Rectifier with Heatsink Assembly .....	1
8	1015917	Bushing, AC Cord .....	1
9	101828501	Ammeter .....	1
10	101829001	Cord, AC, 22-Inch (56 cm) .....	1
11	101838201	Transformer, Export Battery Charger .....	1
12	101838301	Relay, Export Charger .....	1
13	101838401	Circuit Breaker .....	2
14	101838601	Four-Position Switch .....	1
15	101838701	Mounting Bracket, Relay .....	1
16	****	Kit, Wire Assembly .....	1
17	101841901	Control Board .....	1
18	101914401	Assembly, Voltage Suppressor .....	1
19	N/A	Case, Charger .....	1
20	102940801	Cord, Dc .....	1
21	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	12
22	102547201	Charger Support, Prec .....	2
23	102551701	Insert M6x1.0 .....	2
24	103339901	Insert M6x1.0 Long .....	2
25	7847	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4
26	8233	Locknut, 1/4-20 Nylon Insert .....	4
27	8990	Tie Wrap, 8" Nylon .....	2
		**** Special order item available upon request.	
		Note: Items 2 and 27 not shown. Note 2: Effective Jan. 2011, all onboard PowerDrive chargers had the control board (Item 17) replaced by a potted control board (see next page). Note 3: For wire harness connecting charger to vehicle, see Electrical System section.	

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000355-003

# ONBOARD POWERDRIVE BATTERY CHARGER (MODEL 17790-40) WITH POTTED CONTROL BOARD, INTERNATIONAL

ITEM	PART NO.	DESCRIPTION	QTY
		1 2 3 4	
1	1017187	Retractable Cord Reel .....	1
2	1017189	Heat Shrink Tube 1.5" X 3" .....	1
3	102541425	Bolt-m6x1.0x25 Hex Flhd, Blk-I .....	4
4	102546902	Int Ob Charger, Prec (includes items 5 through 21) .....	1
5	1012098	Bushing, DC Cord .....	1
6	1012101	Fuse Assembly .....	1
7	1015914	Rectifier with Heatsink Assembly .....	1
8	1015917	Bushing, AC Cord .....	1
9	101828501	Ammeter .....	1
10	101829001	Cord, AC, 22-Inch (56 cm) .....	1
11	101838201	Transformer, Export Battery Charger .....	1
12	101838301	Relay, Export Charger .....	1
13	101838401	Circuit Breaker .....	2
14	101838601	Four-Position Switch .....	1
15	101838701	Mounting Bracket, Relay .....	1
16	****	Kit, Wire Assembly .....	1
17	101914401	Assembly, Voltage Suppressor .....	1
18	N/A	Case, Charger .....	1
19	102940801	Cord, Dc .....	1
20	103869401	Control Board, Potted .....	1
21	7577	Screw, #10 X 0.50 Phillips Pan-Head .....	12
22	102547201	Charger Support, Prec .....	2
23	102551701	Insert M6x1.0 .....	2
24	103339901	Insert M6x1.0 Long .....	2
25	7847	Screw, 1/4-20 X 0.75 Hex-Head Cap .....	4
26	8233	Locknut, 1/4-20 Nylon Insert .....	4
27	8990	Tie Wrap, 8" Nylon .....	2
		**** Special order item available upon request.	
		Note: Items 2 and 27 not shown. Note 2: Effective Jan. 2011, all onboard PowerDrive chargers began using a potted control board (Item 20). Note 3: For wire harness connecting charger to vehicle, see Electrical System section.	

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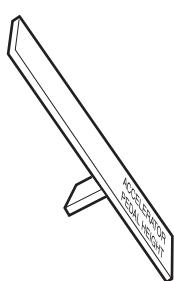
# MAINTENANCE AND SERVICE TOOLS

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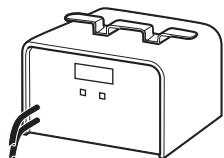
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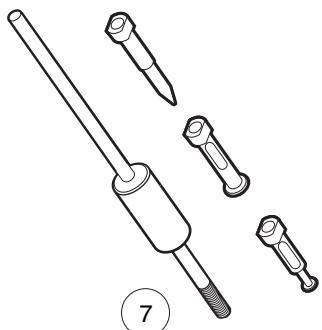
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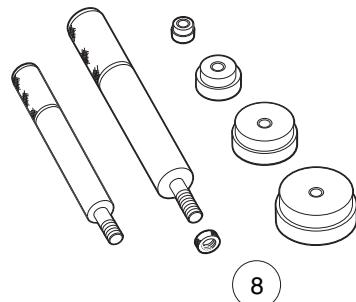
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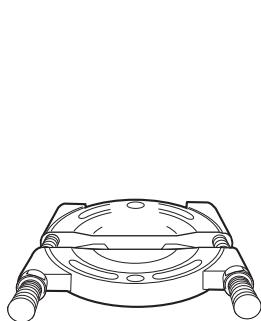
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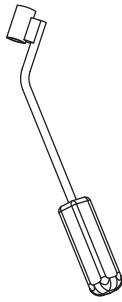
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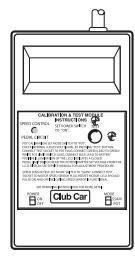
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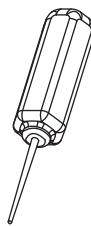
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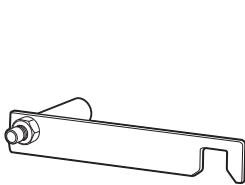
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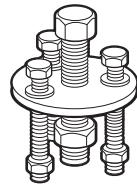
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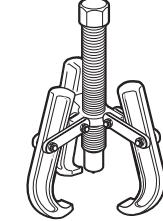
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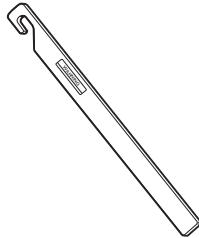
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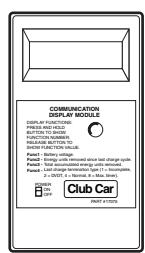
# MAINTENANCE AND SERVICE TOOLS – GOLF

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		<b>1 2 3 4</b> The following tool list includes all tools available from Club Car for maintenance and service procedures for gasoline and electric golf cars, both past and present models. Be sure to carefully examine the tool list for applicability to your vehicle before ordering.		
1	101871001	Accelerator Pedal Adjustment Tool .....	1	1
2	101813202	Adhesive, Guide Ring, 3-Gram Tube .....		1
3	101641202	Arbor .....	1	
4	101831901	Battery Discharge Machine, 36/48 Volt .....		1
5	1014305	Battery Terminal Protector Spray .....	1	1
6	1011767	Battery Thermometer .....	1	1
7	1016417	Bearing and Oil Seal Remover Assembly .....	1	1
8	1016416	Bearing Driver Set .....	1	1
9	1012811	Bearing Puller .....	1	1
10	1012812	Bearing Puller Wedge Attachment .....	1	1
11	102555501	Brake Cable Release Tool .....	1	1
12	101887101	Calibration Test Module .....		1
13	101808401	Cam Installation Tool .....	1	
14	102562401	Charger Bezel Tool .....		1
15	1014510	Clutch Tool Kit (includes items 16 - 22) .....	1	
16	1014498	Clutch Alignment Tool (for pre-unitized transaxle vehicles built prior to 1997 model year) .....	1	
17	1014496	Drive Clutch Puller (for Kawasaki engines only) .....	1	
18	1014497	Drive Clutch Hub Puller (for Kawasaki engines only) .....	1	
19	1014508	Driven Clutch Cam Puller (for Kawasaki engines only) .....	1	
20	1014507	Driven Clutch Puller Plug (for Kawasaki engines only) .....	1	
21	1015524	Drive Clutch Holder Tool Assembly (for Kawasaki engines only) .....	1	
22	101809101	Press Weldment (for Kawasaki engines only) .....	1	
		Please refer to the maintenance and service manual for proper tool application.		

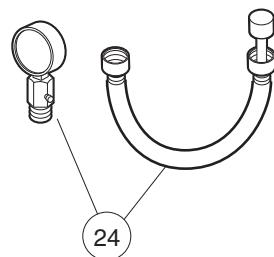
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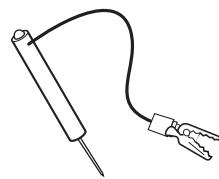
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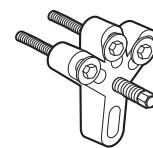
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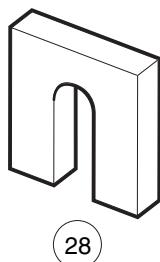
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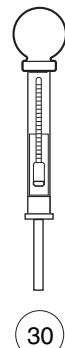
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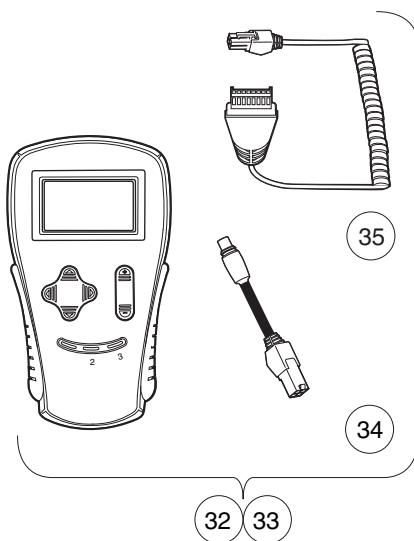
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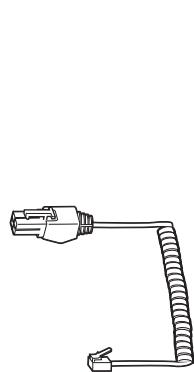


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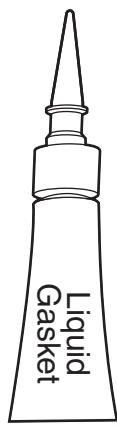
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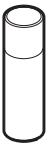
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000968-001

# MAINTENANCE AND SERVICE TOOLS – GOLF, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC	
		1 2 3 4			<b>16</b>
23	101831801	Communication Display Module .....		1	<b>G</b>
24	101641002	Compression Gauge and Adapter .....	1		
25	1011273	Continuity Tester .....	1	1	
26	1012151	Dry Moly Lubricant .....	1	1	
27	1016627	Flywheel Puller Kit (for Kawasaki Engines) .....	1		
28	1016418	Gear Yoke .....	1	1	
29	101933101	Governor Shaft Installation Tool (for Kawasaki Engine Vehicles) .....	1		
30	1011478	Hydrometer .....	1	1	
31	1013593	Internal Retaining Ring Pliers .....	1	1	
32	102248803	IQ Display Module (IQDM) Kit (IQ System and IQ Plus vehicles) .....		1	
		(includes items 34 and 35)			
33	102248804	IQ Display Module (IQDM-P) Kit (IQ System and IQ Plus vehicles) .....	1		
		(includes items 34 and 35)			
34	102251501	Adaptor, Cable .....		1	
35	102241502	IQDM Series 2 Cable .....		1	
36	102241501	IQDM Series 1 Cable (replacement) .....		1	
37	101928701	Liquid Gasket (transaxle case) .....	1	1	
38	102243402	Moly-Teflon Lubricant (4-oz. (113-gram) tube) .....		1	
39	101997201	Paint, Touch-Up – Beige*	1	1	
39	101997207	Paint, Touch-Up – Black*	1	1	
39	101997212	Paint, Touch-Up – Burgundy*	1	1	
39	101997211	Paint, Touch-Up – Classic Blue (Navy)*	1	1	
39	101997205	Paint, Touch-Up – Dark Gray*	1	1	
39	101997209	Paint, Touch-Up – Dark Green*	1	1	
39	101997204	Paint, Touch-Up – Gray*	1	1	
39	101997203	Paint, Touch-Up – Red*	1	1	
39	101997206	Paint, Touch-Up – Royal Blue (Pacific Blue)*	1	1	
39	101997202	Paint, Touch-Up – White*	1	1	
40	102562301	Paint, Precedent Underbody – Gray.....	1	1	
41	102587201	Paint Pen, Touch-Up, Precedent Underbody – Black .....	1	1	
		Please refer to the maintenance and service manual for proper tool application.			
		* Item 39 is not for use on Surlyn® body material, which is used on Precedent vehicles.			



# MAINTENANCE AND SERVICE TOOLS – GOLF, CONTINUED

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC	
		1 2 3 4			<b>16</b>
42	1016414	Piston Ring Compressor Kit (FE290, FE350 and FE400 engines) .....	1		<b>G</b>
43	1016415	Piston Ring Pliers (for Kawasaki Engines) .....	1		
44	1012549	Retaining Ring Pliers, 45° External .....	1	1	
45	1012560	Retaining Ring Pliers, 90° Internal .....	1	1	
46	101823101	Safety First Card (50 per pack) .....	1	1	
47	1012809	Seal Puller .....	1	1	
48	1014264	Steering Column Bearing Press Tool .....	1	1	
49	1014259	Steering Column Retaining Ring Tool .....	1	1	
50	102061201	Steering Wheel Puller Tool .....	1	1	
51	AM10753	Tachometer (includes gasoline engine pick up lead only) .....	1		
52	102570401	Tool, Tensioning, Starter Generator (For Precedent vehicles) .....	1		
53	1014162	Transaxle Axle Seal Tool .....	1		
54	1014161	Transaxle Pinion Seal Tool .....	1		
55	1014115	Transmission Tool Kit .....	1		
56	101611003	Tune-Up Kit, DS (for FE290/350 Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....	1		
57	AM1220301	Tune-Up Kit, Precedent (for FE290/350 Engines) (includes air filter, spark plug, oil filter, fuel filters) (not shown) .....	1		
58	1016413	Valve Clearance Adjuster Screw Holder (for FE290 engines only) .....	1		
59	101641201	Valve Guide Reamer (FE290, FE350, and FE400 only).....	1		
60	1016552	Valve Seat Cutter Guide .....	1		
61	1016551	Valve Seat Cutter T-Wrench .....	1		
62	1016553	Valve Seat Cutter, 45° (32 mm diameter) (for FE290 engines only) .....	1		
63	1016554	Valve Seat Cutter, 45°/30° (35 mm diameter) .....	1		
64	101641101	Valve Spring Compressor .....	1		
65	1011480	Volt Ohm Meter .....	1	1	
		Please refer to the maintenance and service manual for proper tool application.			



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